RUS Bulletin 1728F-803 Viewing Instructions

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United States Department of Agriculture

Rural Utilities Service

RUS Bulletin 1728F-803 (D-803)

December 1998

Specifications and Drawings for 24.9/14.4 kV Line Construction

UNITED STATES DEPARTMENT OF AGRICULTURE Rural Utilities Service

RUS BULLETIN 1728F-803

SUBJECT: Specifications and Drawings for 24.9/14.4 kV Line Construction

Incorporated by reference in 7 CFR Part 1728

TO: All RUS Borrowers RUS Electric Staff

EFFECTIVE DATE: Date of Approval

EXPIRATION DATE: Not applicable. Incorporated by reference in 7 CFR Part 1728

OFFICE OF PRIMARY INTEREST: Distribution Branch, Electric Staff Division

FILING INSTRUCTIONS: This bulletin is an update and revision of previous REA Bulletin 50-5 (D-803), (revised September, 1969), and has been renumbered and renamed as RUS Bulletin 1728F-803, Specifications and Drawings for 24.9/14.4 kV Line Construction. Replace previous Bulletin 50-5 with this bulletin and file with 7 CFR Part 1728.

PURPOSE: The specifications and drawings of this bulletin have been published to set forth requirements, specifications and standards for the construction of 24.9/14.4 kV overhead electric distribution lines and associated equipment and construction assembly units.

GENERAL: Listed below are some of the significant changes and additions which were made during the update of this bulletin:

- (a) The bulletin has been reformatted into 19 separate sections or categories. Each section generally contains construction specifications, an index of drawings, and construction drawings of assemblies designed to perform a similar function.
- (b) New tables have been added to define maximum line angles and soil classification data. Appendix 2 at the end of the bulletin documents the formula and data used to determine the line angles in the tables.

- (c) All of the drawing numbers have been changed to a uniform format in which each character in the number has a functional meaning.
- (d) Each drawing has been given a new, shorter, and more uniform title or name.
- (e) "Design parameters", which define and usually limit maximum line angles or mechanical loading (tension), have been added to most of the drawings.
- (f) Several new drawings exhibit the application of posttype insulators.
- (g) Several new construction "guide" drawings have been added which show the configuration and spacing of more than one assembly on a structure, or show the installation details of full or partial assembly units. These drawings do not list the material used.
- (h) New conditions and specifications for the use of stirrups were added.

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GENERAL CONSTRUCTION SPECIFICATIONS

All construction work shall be done in a safe, thorough, and workmanlike manner in accordance with the staking sheets, plans and specifications, and the construction drawings.

The provision of 7 CFR section 1724.50 "Compliance with National Electrical Safety Code (NESC)" applies to all borrower electric system facilities regardless of the source of financing.

A borrower must ensure that its electric system, including all electric distribution, transmission, and generating facilities, is designed, constructed, operated, and maintained in accordance with all applicable provisions of the most current and accepted criteria of the National Electrical Safety Code (NESC) and all applicable and current electrical and safety requirements of any State or local governmental entity. This requirement applies to the borrower's electric system regardless of the source of financing. Copies of the NESC may be obtained from the Institute of Electrical and Electronic Engineers, Inc. at the following address:

IEEE Customer Service 445 Hoes Lane, PO Box 1331 Piscataway, NJ 088555-1331

Any electrical standard requirements established by RUS are in addition to, and not in substitution for or a modification of, the most current and accepted criteria of the NESC and any applicable electrical or safety requirements of any State or local governmental entity.

Overhead distribution circuits shall be constructed with not less than the Grade C strength requirements as described in section 26, Strength Requirements, of the NESC when subjected to the loads specified in NESC Section 25, Loadings for Grades B and C. Overhead transmission circuits shall be constructed with not less than the Grade B strength requirements as described in NESC Section 26.

The drawings of equipment and materials used in the construction assemblies are meant to depict the general categories of items found in RUS Informational Publication 202-1, "List of Materials Acceptable for Use on Systems of RUS Electrification Borrowers," ("List of Materials"). Any drawing of any piece of equipment or material that resembles a specific product of a manufacturer is unintentional. Materials to be used for construction are designated by one or more small alphabetic characters shown on the drawings and in the "ITEM" column in the material blocks. The borrower may use any material contained in the "List of Materials" from the category of material as designated by the corresponding small letter(s). For example, "b" designates a steel, pole top pin. The borrower may use, at its discretion, any of the applicable pole top pins from category "b" of the "List of Materials."

Similarly, the drawings of the bulletin show the use of three, 4 1/4 inch, ANSI Class 52-9A suspension insulators for 24.9/14.4 kV primary deadends. The borrower may use three, 6 inch, ANSI Class 52-1 or two, 9 inch, ANSI Class 52-4 suspension insulators, or one polymer distribution insulator, all of which are contained in category "k" in the "List of Materials." In the latter cases, the quantity ("QTY") of the insulators to be used must be modified accordingly.

The Federal Aviation Administration (FAA) requires (14 CFR part 77) that in cases where structures or conductors will exceed a height of 200 feet, or are within 20,000 feet of an airport, the nearest regional or area office of the FAA be contacted and FAA Form 7460-1 be filled if necessary.

CONDUCTOR INSTALLATION SPECIFICATIONS

Conductors must be handled with care. Conductors shall neither be trampled on nor run over by vehicles. Each reel shall be examined and the wire inspected for cuts, kinks, or other injuries. Injured portions shall be cut out and the conductor spliced. The conductors shall be pulled over suitable rollers or stringing blocks properly mounted on the pole or crossarm if necessary to prevent binding while stringing.

Conductors shall be sagged in accordance with the conductor manufacturer's recommendations. All conductors shall be sagged evenly. The air temperature at the time and place of sagging shall be determined by a certified thermometer.

The sag of all conductors after stringing shall be in accordance with the engineer's instructions.

Conductors shall be spliced and dead-ended as shown on the construction drawings. There shall be not more than one splice per conductor in any span and splices shall be located at least 10 feet from the conductor support. No splices shall be located in Grade B crossing spans and preferably not in adjacent spans. Splices shall be installed in accordance with the manufacturer's specifications and recommendations.

All conductors shall be cleaned thoroughly by wirebrushing before splicing or installing connectors or clamps. A suitable inhibitor shall be used before splicing or applying connectors over aluminum conductor.

Connectors and hot-line clamps suitable for the purpose shall be installed as shown on the drawings and also in accordance with the manufacturer's specifications and recommendations. On all hot-line clamp installations, the clamp and jumper shall be installed so that they are permanently bonded to the load side of the line, allowing the jumper to be de-energized when the clamp is disconnected.

The use of stirrups to connect tap conductors (jumper wires) to primary conductors may be used if the following criteria are met:

- The stirrup and hot line clamp shall be sized to meet or exceed the current carrying capacity of the tap conductor or equipment jumper;
- All stirrup conductors shall be made of copper or bronze;
- All stirrup conductors shall be made of #2 copper equivalent or larger;

- All-purpose or aluminum hot line clamps shall not be used with stirrups;
- All stirrups, connectors, and clamps shall be installed in accordance with the manufacturer's specifications;
- Stirrups with two compression connectors are not to be used in areas of vibrating conductors;
- Stirrups are not to be used to connect main lines or heavily loaded tap lines.

Stirrups are not recommended to be used to connect reclosers, autotransformers, or line regulators. Stirrups and hot line clamps should not be used for sectionalizing tap and especially main lines for operational or maintenance purposes. Permanent compression or bolted type connectors should be used because of their better current carrying capabilities and reliability. Line switches, fused cutouts, or solid blade cutouts should be used at line locations where occasional line sectionalizing may be required.

At locations where permanent connections using compression or bolted type connectors are not desired, and where the installation or sectionalizing equipment is also not desired, then the standards specify the installation of hot line clamps (over armor rod on aluminum conductors).

SINGLE-PHASE PRIMARY POLE TOP ASSEMBLY UNITS

DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
VA1.0	SINGLE SUPPORT - MISCELLANEOUS
VA1.1, VA1.2	SINGLE SUPPORT - (TANGENT)
VA1.1P, VA1.2P	SINGLE SUPPORT - (TANGENT) (POST INSULATORS)
VA1.3	SINGLE SUPPORT
VA1.3P	SINGLE SUPPORT (POST INSULATORS)
VA1.11	SINGLE SUPPORT ON CROSSARM
VA1.11P	SINGLE SUPPORT ON CROSSARM (POST INSULATORS)
VA1.12G	SINGLE PHASE JUNCTION GUIDE
VA2.0	DOUBLE SUPPORT - MISCELLANEOUS
VA2.1	DOUBLE SUPPORT
VA2.1P	DOUBLE SUPPORT (POST INSULATORS)
VA2.21	DOUBLE SUPPORT ON CROSSARMS
VA2.21P	DOUBLE SUPPORT ON CROSSARMS (POST INSULATORS)
VA3.1	SUSPENSION ANGLE
VA3.2, VA3.3	SUSPENSION ANGLE
VA4.1	DEADEND ANGLE (90° - 150°)
VA4.2	DEADEND ANGLE (20° - 90°)
VA5.1	SINGLE DEADEND
VA5.2, VA5.3, VA5.4	SINGLE DEADENDS
VA5.5G	SINGLE PHASE TAP GUIDE
VA5.21, VA5.31	SINGLE DEADEND ON CROSSARMS
VA6.1	DOUBLE DEADEND (STRAIGHT)
VA6.2	DOUBLE DEADEND (FEED THROUGH)
VA6.21	DOUBLE DEADEND ON CROSSARMS
VA6.22G	DOUBLE DEADEND GUIDE (FEED THROUGH ON CROSSARMS)

CONSTRUCTION SPECIFICATIONS FOR POLE TOP ASSEMBLIES

Line designs which use high poles to clear obstacles such as railroads, must avoid upstrain on pin-type or post-type insulators on adjacent shorter poles.

The neutral conductor should be installed on the same side (preferably the road side) of all of the tangent and small angle poles throughout the length of the line.

Prior RUS approval is given if it is under the circumstances necessary to lower the neutral attachment on standard construction pole top assemblies an <u>additional</u> distance not exceeding 2 feet for the purpose of economically meeting conductor clearance requirements of the NESC.

Prior RUS approval is given if it is under the circumstances necessary to lower the neutral attachment on standard construction pole top assemblies an <u>additional</u> distance of up to 6 feet for the purpose of performing construction and future line maintenance on these assemblies from bucket trucks designed for such work.

With pin-type or post-type insulators, the conductor must be tied to the top groove of the insulator on tangent poles and on the side of the insulator away from the strain at angles. Pin-type and post-type insulators must be tight on the pins and bracket, respectively, and the top groove must be in line with the conductor after tying.

Factory-formed ties must be installed in accordance with the manufacturer's specifications and recommendations.

A 3 inch by 3 inch (minimum), square, curved washer, item "d", shall be used abutting the pole when installing primary or neutral conductor deadend assemblies directly to the pole to mitigate the crushing of wood fibers and to facilitate the allowable longitudinal loading as given in the design parameters on the construction drawings.

A locknut must be installed with each nut and eyenut, on all machine, upset and double arming bolts, and all other threaded hardware such as insulator pins and studs.

The calculated "maximum line angle" values in the tables are based on the "designated maximum" transverse loading on insulator pins as specified by RUS, and the application of the appropriate overload factors from the 1997 edition of the NESC. "Allowable longitudinal (or transverse) loading" values in the design parameters were derived from known or designated maximum strengths of materials to which the appropriate NESC safety factors have already been applied.

TABLE I

MAXIMUM LINE ANGLES ON PIN INSULATOR ASSEMBLIES

		1	NIND SP	AN (fee	t)	
CONDUCTOR SIZE	<u>150</u>	<u>200</u>	<u>250</u>	300	<u>350</u>	<u>400</u>
	LIGHT LOADING DISTRICT					
4 ACSR (7/1)	13	13	12	12	11	11
2 ACSR (6/1)	11	10	10	9	8	8
2 ACSR (7/1)	8	8	7	7	6	6
1/0 ACSR (6/1)	7	6	6	5	5	4
123.3 AAAC (7)	7	6	6	5	5	4
2/0 ACSR (6/1)	6	6	5	5	4	4
3/0 ACSR (6/1)	5	5	4	4	3	3
4/0 ACSR (6/1)	5	4	4	3	3	2
246.9 AAAC (7)	5	4	4	3	3	2
336.4 ACSR (18/1)	4	4	3	2	2	1
336.4 ACSR (26/7)	3	2	2	2	1	1
		MEDIU		NG DIST	RICT	
4 ACSR (7/1)	13	12	11	11	10	9
2 ACSR (6/1)	11	10	9	8	8	7
2 ACSR (7/1)	8	8	7	7	6	6
1/0 ACSR (6/1)	7	6	6	5	5	4
123.3 AAAC (7)	7	6	6	5	5	4
2/0 ACSR (6/1)	7	6	6	5	5	4
3/0 ACSR (6/1)	5	5	4	4	3	3
4/0 ACSR (6/1)	5	5	4	4	3	3
246.9 AAAC (7)	5	5	4	4	3	3
336.4 ACSR (18/1)	5	4	4	3	3	2
336.4 ACSR (26/7)	3	3	3	2	2	2
		HEAV	(LOADII	NG DIST	RICT	
4 ACSR (7/1)	11	10	9	8	6	5
2 ACSR (6/1)	9	8	7	6	5	4
2 ACSR (7/1)	7	6	6	5	4	3
1/0 ACSR (6/1)	6	5	4	4	3	2
123.3 AAAC (7)	6	5	4	4	3	2
2/0 ACSR (6/1)	6	5	4	3	3	2
3/0 ACSR (6/1)	5	4	3	3	2	1
4/0 ACSR (6/1)	4	4	3	2	2	1
246.9 AAAC (7)	4	4	3	2	2	1
336.4 ACSR (18/1)	4	3	3	2	1	1
336.4 ACSR (26/7)	3	2	2	1	1	0

Designated Maximum Transverse Load = 500 Lbs./Conductor

TABLE II

MAXIMUM LINE ANGLES ON PIN INSULATOR ASSEMBLIES

		N		AN (feet)		
CONDUCTOR SIZE	<u>150</u>	<u>200</u>	<u>250</u>	300	<u>350</u>	<u>400</u>
	LIGHT LOADING DISTRIC					
4 ACSR (7/1)	21	21	20	19	19	18
2 ACSR (6/1)	17	17	16	15	15	14
2 ACSR (7/1)	13	13	12	12	11	11
1/0 ACSR (6/1)	11	10	10	9	9	8
123.3 AAAC (7)	11	10	10	9	9	8
2/0 ACSR (6/1)	11	10	9	9	8	8
3/0 ACSR (6/1)	8	8	7	7	6	6
4/0 ACSR (6/1)	8	8	7	6	6	5
246.9 AAAC (7)	8	7	7	6	6	5
336.4 ACSR (18/1)	7	7	6	5	5	4
336.4 ACSR (26/7)	5	5	4	4	3	3
		MEDIU	M LOADI	NG DIST	RICT	
4 ACSR (7/1)	21	20	19	18	18	17
2 ACSR (6/1)	17	16	16	15	14	13
2 ACSR (7/1)	13	13	12	12	11	10
1/0 ACSR (6/1)	11	10	10	9	9	8
123.3 AAAC (7)	11	10	10	9	9	8
2/0 ACSR (6/1)	11	10	10	9	9	8
3/0 ACSR (6/1)	8	8	8	7	7	6
4/0 ACSR (6/1)	8	8	7	7	6	6
246.9 AAAC (7)	8	8	7	7	6	6
336.4 ACSR (18/1)	8	7	7	6	6	5
336.4 ACSR (26/7)	5	5	5	4	4	4
		HEAV		NG DISTR	RICT	
4 ACSR (7/1)	19	18	17	15	14	13
2 ACSR (6/1)	16	15	13	12	11	10
2 ACSR (7/1)	12	11	10	10	9	8
1/0 ACSR (6/1)	10	9	8	8	7	6
123.3 AAAC (7)	10	9	8	8	7	6
2/0 ACSR (6/1)	10	9	8	7	7	6
3/0 ACSR (6/1)	8	7	7	6	5	5
4/0 ACSR (6/1)	8	7	6	6	5	4
246.9 AAAC (7)	7	7	6	6	5	4
336.4 ACSR (18/1)	7	7	6	5	4	4
336.4 ACSR (26/7)	5	5	4	4	3	3

Designated Maximum Transverse Load = 750 Lbs./Conductor

TABLE III

MAXIMUM LINE ANGLES ON PIN INSULATOR ASSEMBLIES

	WIND SPAN (feet)				400	
CONDUCTOR SIZE	<u>150</u>	<u>200</u>	<u>250</u>	<u>300</u>	<u>350</u>	<u>400</u>
		LIGH		IG DISTR	RICT	
4 ACSR (7/1)	29	28	28	27	27	26
2 ACSR (6/1)	24	23	22	22	21	21
2 ACSR (7/1)	18	18	17	17	16	16
1/0 ACSR (6/1)	15	14	14	13	13	13
123.3 AAAC (7)	15	14	14	13	13	12
2/0 ACSR (6/1)	15	14	14	13	12	12
3/0 ACSR (6/1)	12	11	11	10	10	9
4/0 ACSR (6/1)	11	11	10	10	9	9
246.9 AAAC (7)	11	10	10	9	9	8
336.4 ACSR (18/1)	11	10	9	9	8	7
336.4 ACSR (26/7)	7	7	6	6	5	5
		MEDIU	M LOADI	NG DIST	RICT	
4 ACSR (7/1)	28	28	27	26	25	24
2 ACSR (6/1)	23	23	22	21	21	20
2 ACSR (7/1)	18	18	17	17	16	15
1/0 ACSR (6/1)	15	14	14	13	13	12
123.3 AAAC (7)	15	14	14	13	13	12
2/0 ACSR (6/1)	15	14	14	13	13	12
3/0 ACSR (6/1)	12	11	11	10	10	10
4/0 ACSR (6/1)	12	11	11	10	10	9
246.9 AAAC (7)	11	11	10	10	9	9
336.4 ACSR (18/1)	11	10	10	9	9	8
336.4 ACSR (26/7)	8	7	7	7	6	6
		HEAV			RICT	
4 ACSR (7/1)	27	26	24	23	22	20
2 ACSR (6/1)	22	21	20	19	18	16
2 ACSR (7/1)	17	16	15	15	14	13
1/0 ACSR (6/1)	14	13	13	12	11	10
123.3 AAAC (7)	14	13	12	12	11	10
2/0 ACSR (6/1)	14	13	12	12	11	10
3/0 ACSR (6/1)	11	10	10	9	8	8
4/0 ACSR (6/1)	11	10	10	9	8	8
246.9 AAAC (7)	11	10	9	9	8	7
336.4 ACSR (18/1)	10	10	9	8	8	7
336.4 ACSR (26/7)	7	7	6	6	5	5

Designated Maximum Transverse Load = 1,000 Lbs./Conductor

TABLE IV

MAXIMUM LINE ANGLES ON PIN INSULATOR ASSEMBLIES

	WIND SPAN (feet)					
CONDUCTOR SIZE	<u>150</u>	<u>200</u>	<u>250</u>	<u>300</u>	<u>350</u>	<u>400</u>
		LIGH		IG DISTR	ICT	
4 ACSR (7/1)	45	44	44	43	42	42
2 ACSR (6/1)	37	36	35	35	34	33
2 ACSR (7/1)	28	28	27	27	26	26
1/0 ACSR (6/1)	23	23	22	22	21	21
123.3 AAAC (7)	23	22	22	21	21	20
2/0 ACSR (6/1)	23	22	22	21	21	20
3/0 ACSR (6/1)	18	18	17	17	16	16
4/0 ACSR (6/1)	18	17	17	16	16	15
246.9 AAAC (7)	17	17	16	16	15	15
336.4 ACSR (18/1)	17	16	15	15	14	14
336.4 ACSR (26/7)	12	11	11	10	10	9
		MEDIU	M LOADI	NG DIST	RICT	
4 ACSR (7/1)	44	44	43	42	41	40
2 ACSR (6/1)	36	36	35	34	33	33
2 ACSR (7/1)	28	28	27	27	26	25
1/0 ACSR (6/1)	23	23	22	22	21	21
123.3 AAAC (7)	23	22	22	21	21	20
2/0 ACSR (6/1)	23	22	22	21	21	20
3/0 ACSR (6/1)	18	18	17	17	17	16
4/0 ACSR (6/1)	18	18	17	17	16	16
246.9 AAAC (7)	18	17	17	16	16	15
336.4 ACSR (18/1)	17	17	16	16	15	15
336.4 ACSR (26/7)	12	12	11	11	11	10
		HEAV			RICT	
4 ACSR (7/1)	43	41	40	39	37	36
2 ACSR (6/1)	35	34	33	32	30	29
2 ACSR (7/1)	27	26	25	25	24	23
1/0 ACSR (6/1)	22	22	21	20	19	19
123.3 AAAC (7)	22	21	21	20	19	18
2/0 ACSR (6/1)	22	21	21	20	19	18
3/0 ACSR (6/1)	18	17	16	16	15	14
4/0 ACSR (6/1)	17	17	16	15	15	14
246.9 AAAC (7)	17	16	16	15	14	14
336.4 ACSR (18/1)	17	16	15	14	14	13
336.4 ACSR (26/7)	12	11	11	10	10	9

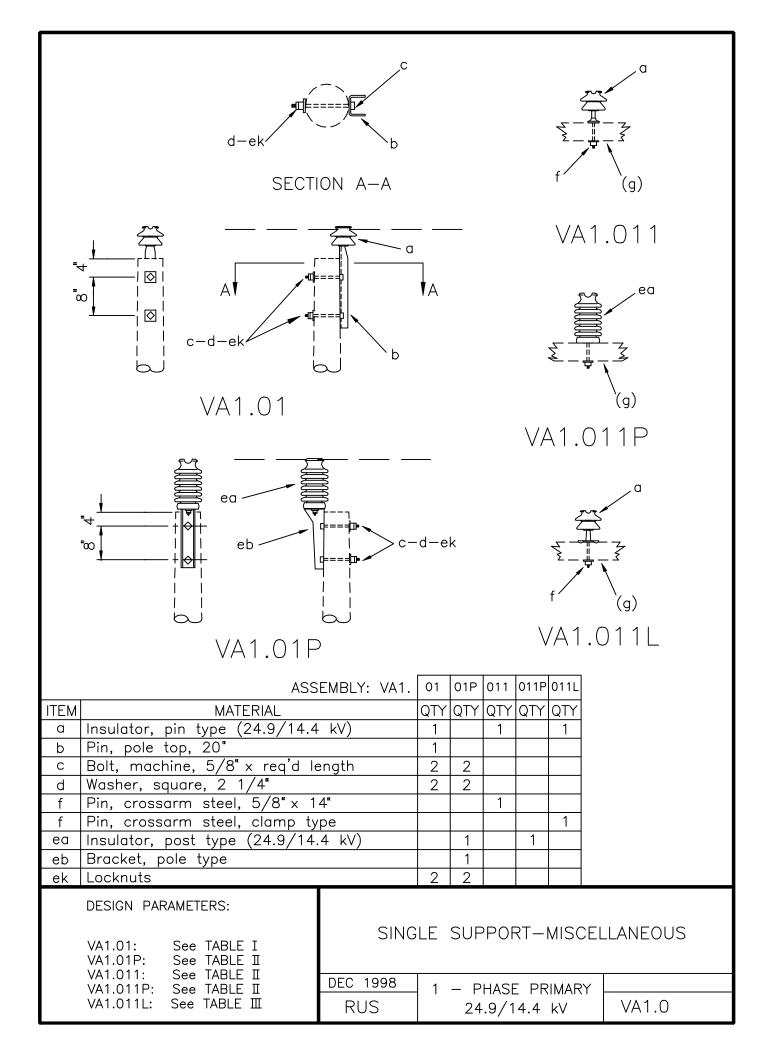
Designated Maximum Transverse Load = 1,500 Lbs./Conductor

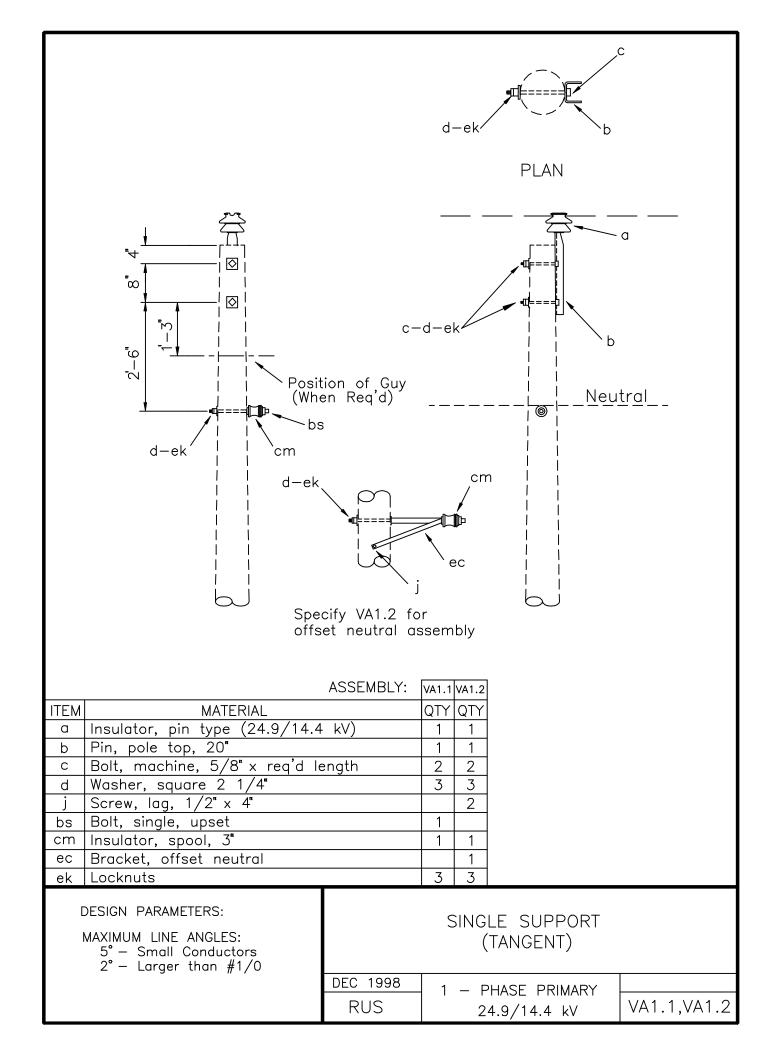
TABLE V

MAXIMUM LINE ANGLES ON PIN INSULATOR ASSEMBLIES

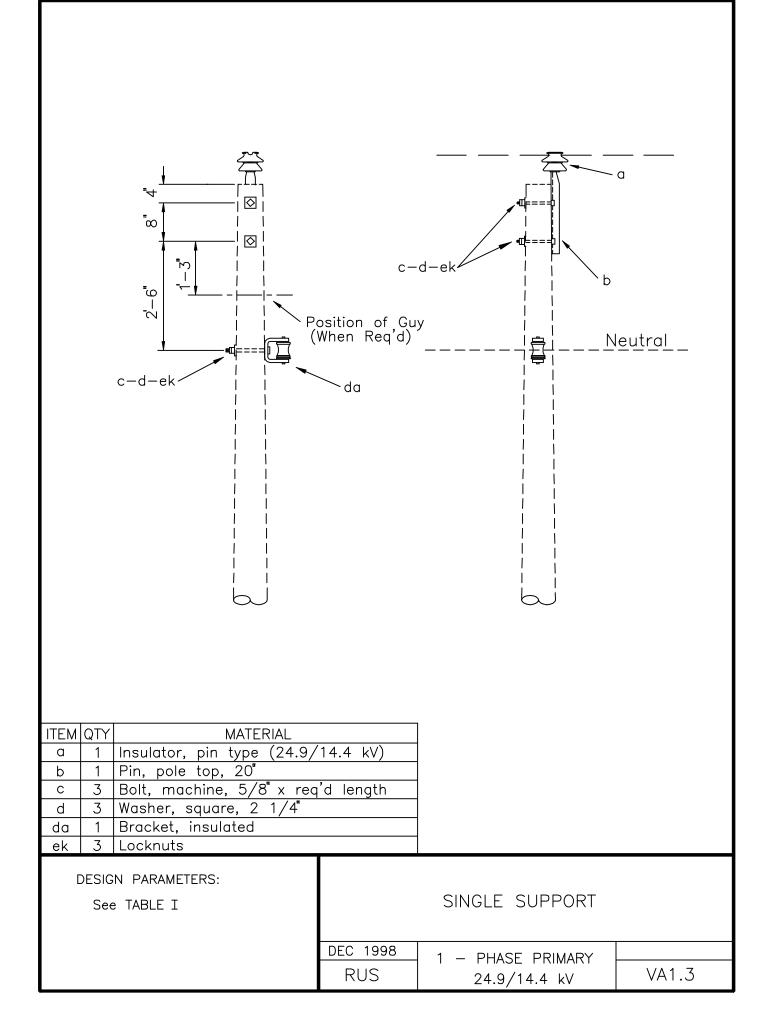
CONDUCTOR SIZE	<u>150</u>	<u>\</u> 200	<u>VIND SP/</u> 250	<u>AN (feet)</u> <u>300</u>	<u>350</u>	<u>400</u>
		LIGH		IG DISTR		
4 ACSR (7/1)	60	60	60	60	59	59
2 ACSR (6/1)	50	50	49	48	48	47
2 ACSR (7/1)	39	38	38	37	37	36
1/0 ACSR (6/1)	32	31	31	30	30	29
123.3 AAAC (7)	31	31	30	30	29	29
2/0 ACSR (6/1)	31	31	30	30	29	28
3/0 ACSR (6/1)	25	24	24	23	23	22
4/0 ACSR (6/1)	24	24	23	23	22	22
246.9 AAAC (7)	24	23	23	22	22	21
336.4 ACSR (18/1)	23	22	22	21	20	20
336.4 ACSR (26/7)	16	16	15	15	14	14
		MEDIU	M LOADI	NG DIST	RICT	
4 ACSR (7/1)	60	60	60	59	58	57
2 ACSR (6/1)	50	49	48	48	47	46
2 ACSR (7/1)	39	38	37	37	36	36
1/0 ACSR (6/1)	32	31	31	30	30	29
123.3 AAAC (7)	31	31	30	30	29	29
2/0 ACSR (6/1)	31	31	30	30	29	29
3/0 ACSR (6/1)	25	24	24	24	23	23
4/0 ACSR (6/1)	25	24	24	23	23	22
246.9 AAAC (7)	24	24	23	23	22	22
336.4 ACSR (18/1)	24	23	23	22	22	21
336.4 ACSR (26/7)	16	16	16	15	15	15
		HEAV			RICT	
4 ACSR (7/1)	60	58	57	55	54	52
2 ACSR (6/1)	49	47	46	45	44	43
2 ACSR (7/1)	38	37	36	35	34	33
1/0 ACSR (6/1)	31	30	29	28	28	27
123.3 AAAC (7)	30	30	29	28	27	26
2/0 ACSR (6/1)	30	30	29	28	27	26
3/0 ACSR (6/1)	24	24	23	22	22	21
4/0 ACSR (6/1)	24	23	23	22	21	21
246.9 AAAC (7)	23	23	22	21	21	20
336.4 ACSR (18/1)	23	22	21	21	20	19
336.4 ACSR (26/7)	16	16	15	14	14	13

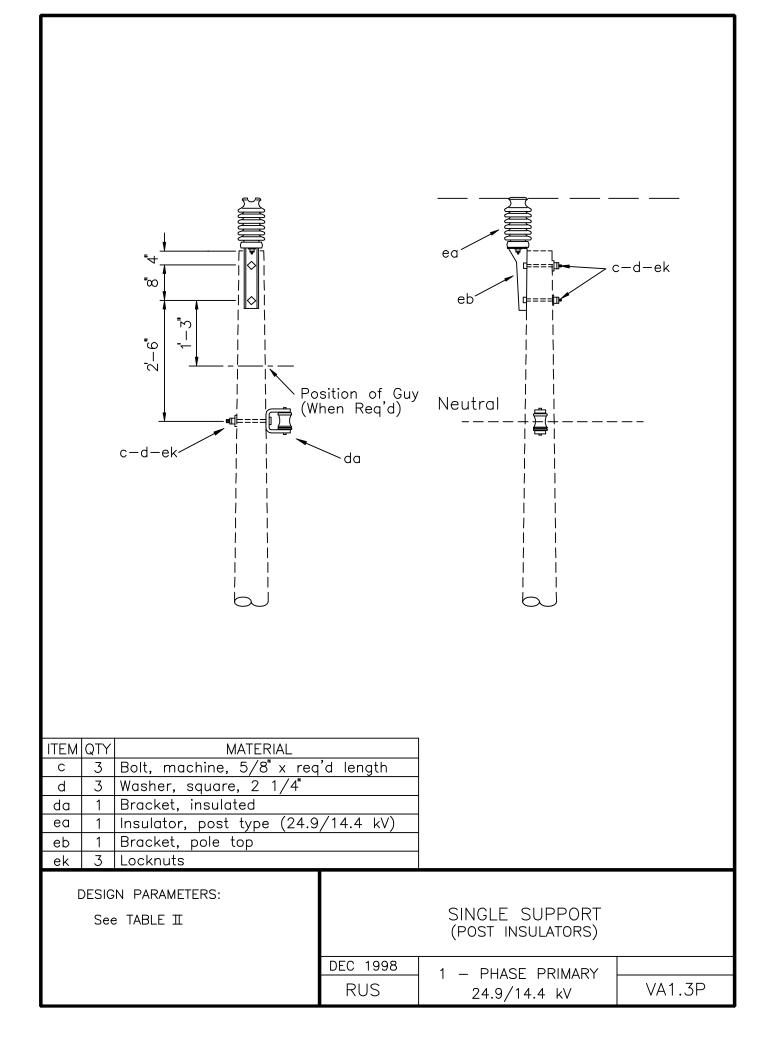
Designated Maximum Transverse Load = 2,000 Lbs./Conductor

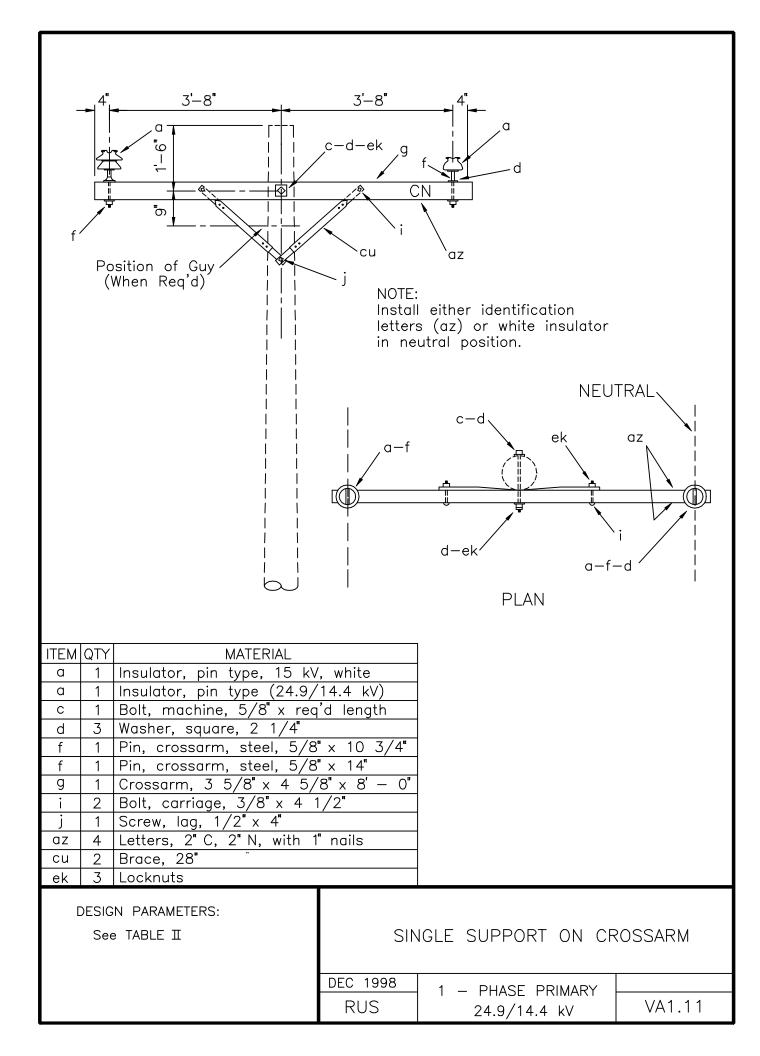


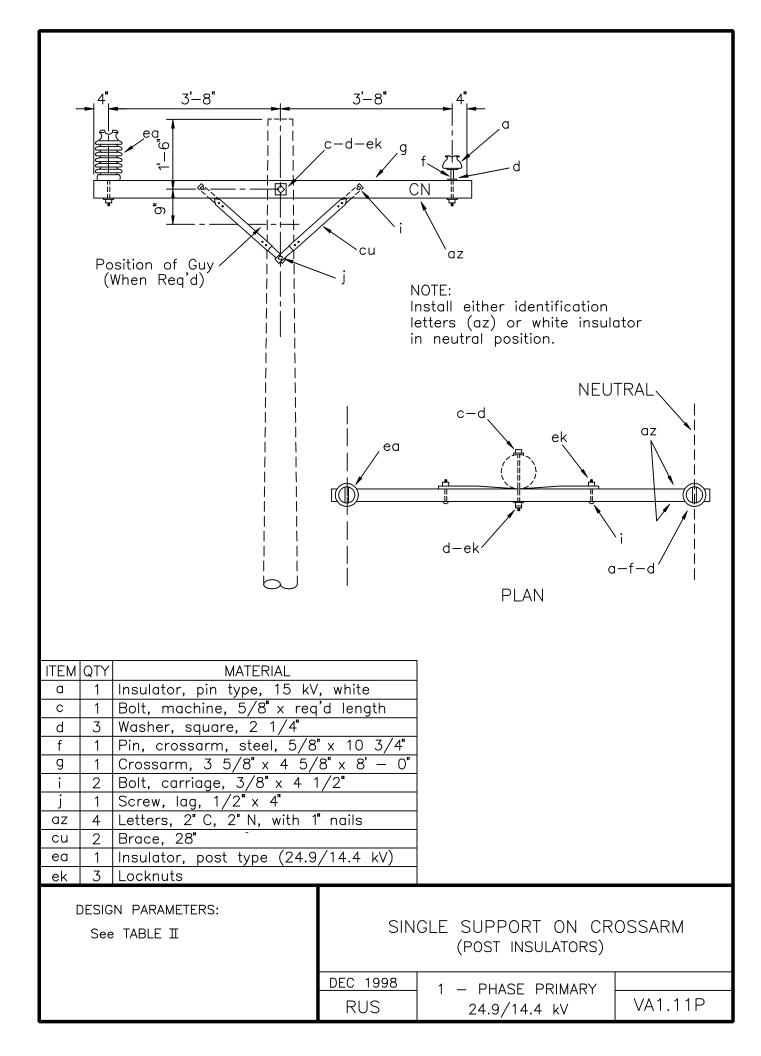


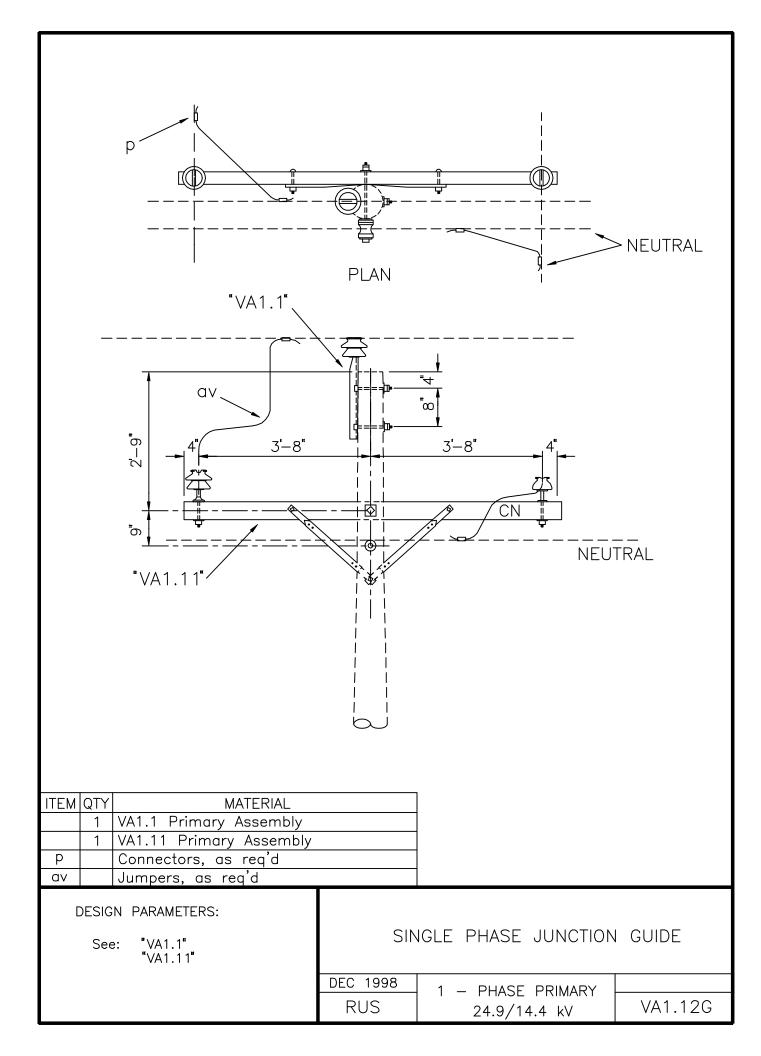
		eq eb		— — -d-ek
	tion of Guy en Reg'd)	 cm	Neu Neu Neu	tral
offs	cify VA1.2P f et neutral as	ssembly		
ITEM MATERIAL c Bolt, machine, 5/8" x req'd le d Washer, square 2 1/4" j Screw, lag, 1/2" x 4" bs Bolt, single, upset cm Insulator, spool, 3" ea Insulator, post type (24.9/14. eb Bracket, pole top ec Bracket, offset neutral ek Locknuts		QTY QTY 2 2 3 3 2 1 1 1 1 1 1 1 3 3		
DESIGN PARAMETERS: MAXIMUM LINE ANGLES: 5° — Small Conductors 2° — Larger than #1/0	SIN DEC 1998 RUS	(POST 1 - PHA	PORT (TANGI NSULATORS) SE PRIMARY ′14.4 kV	ENT) VA1.1P, VA1.2P

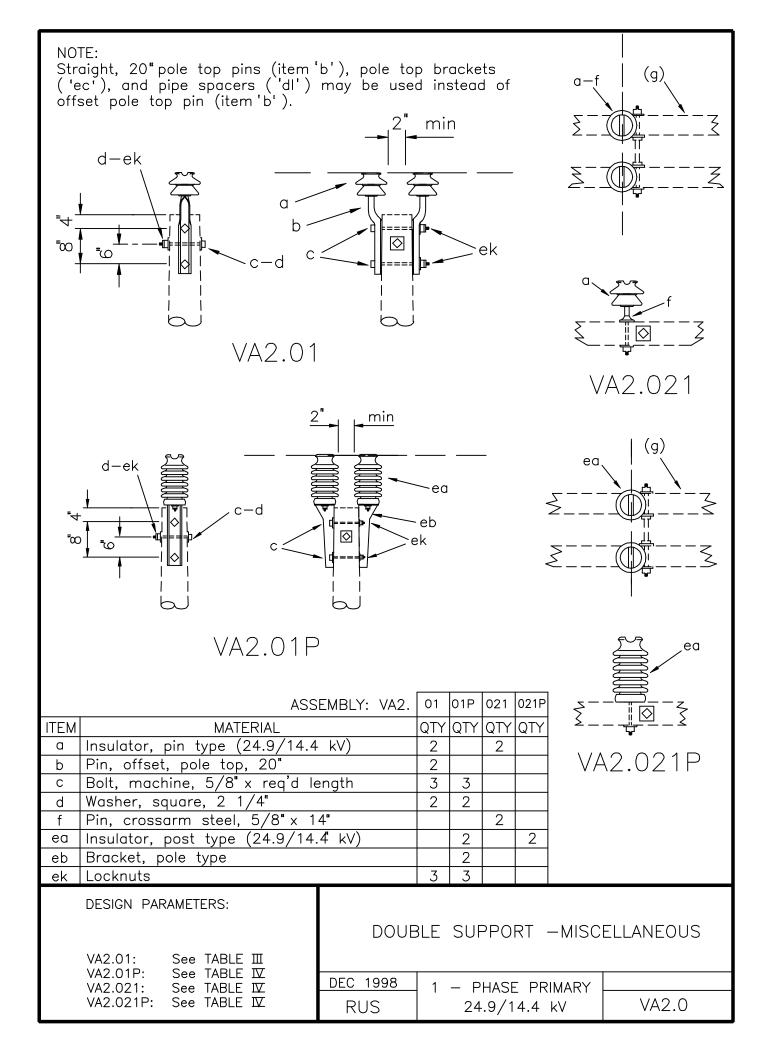


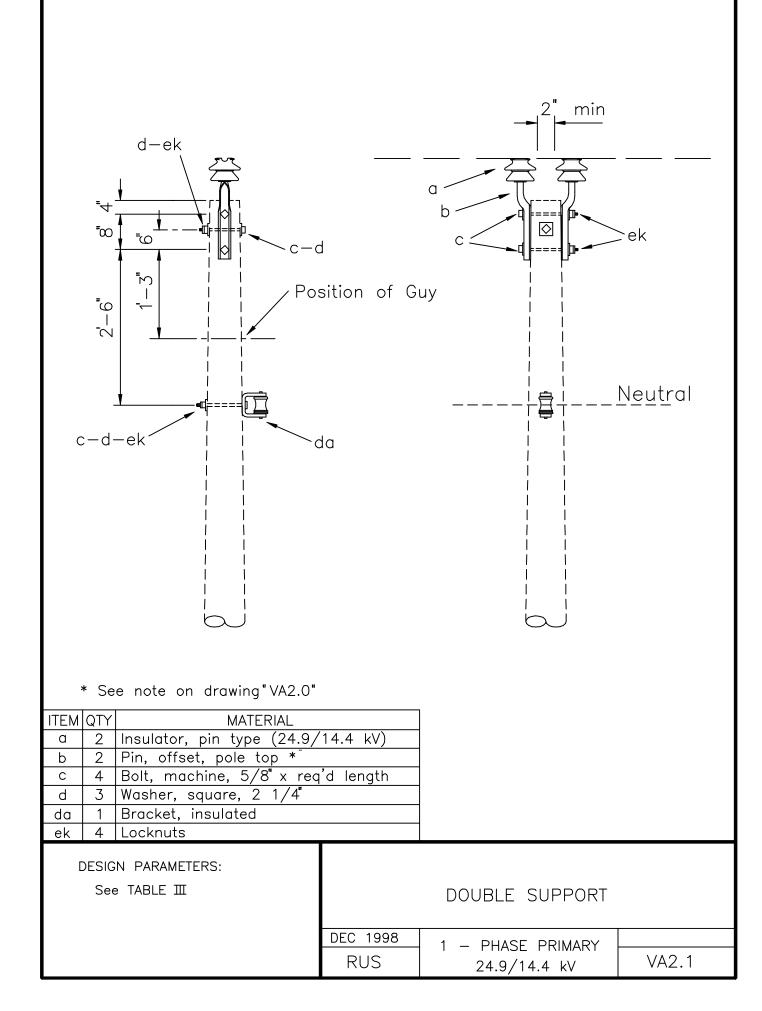


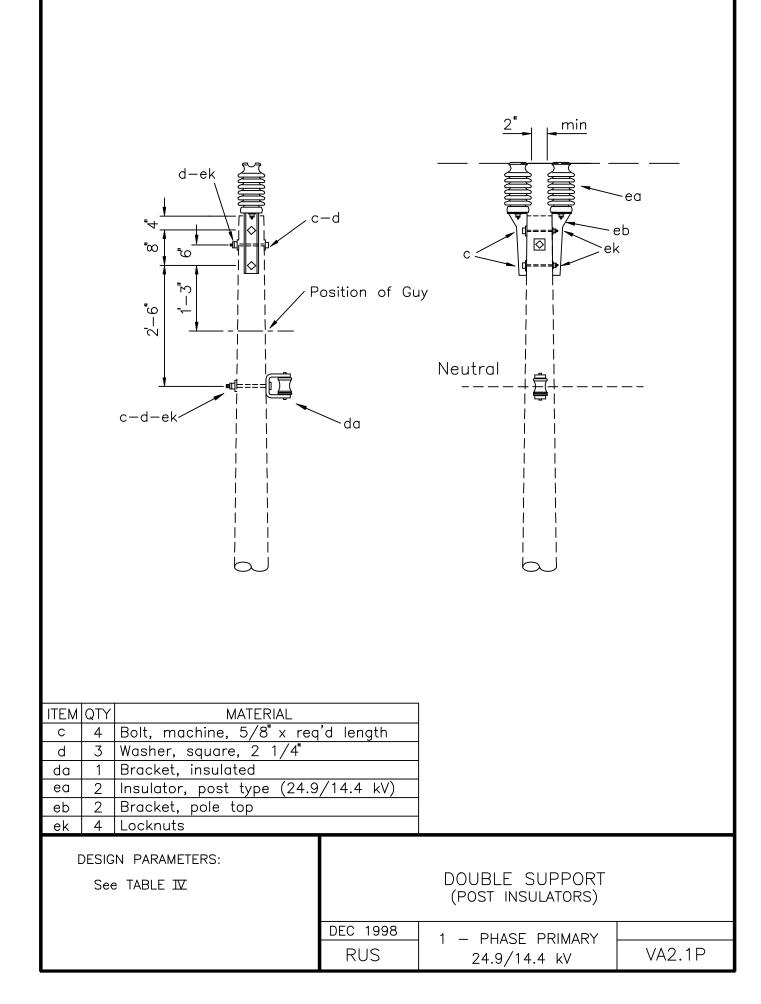


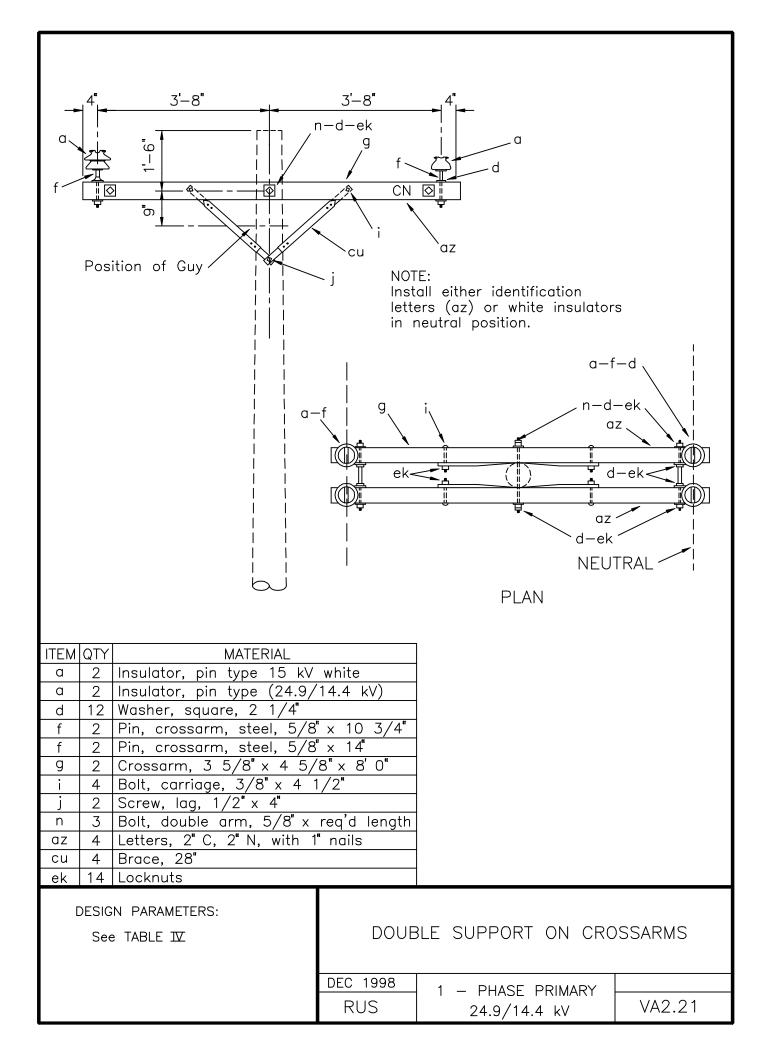


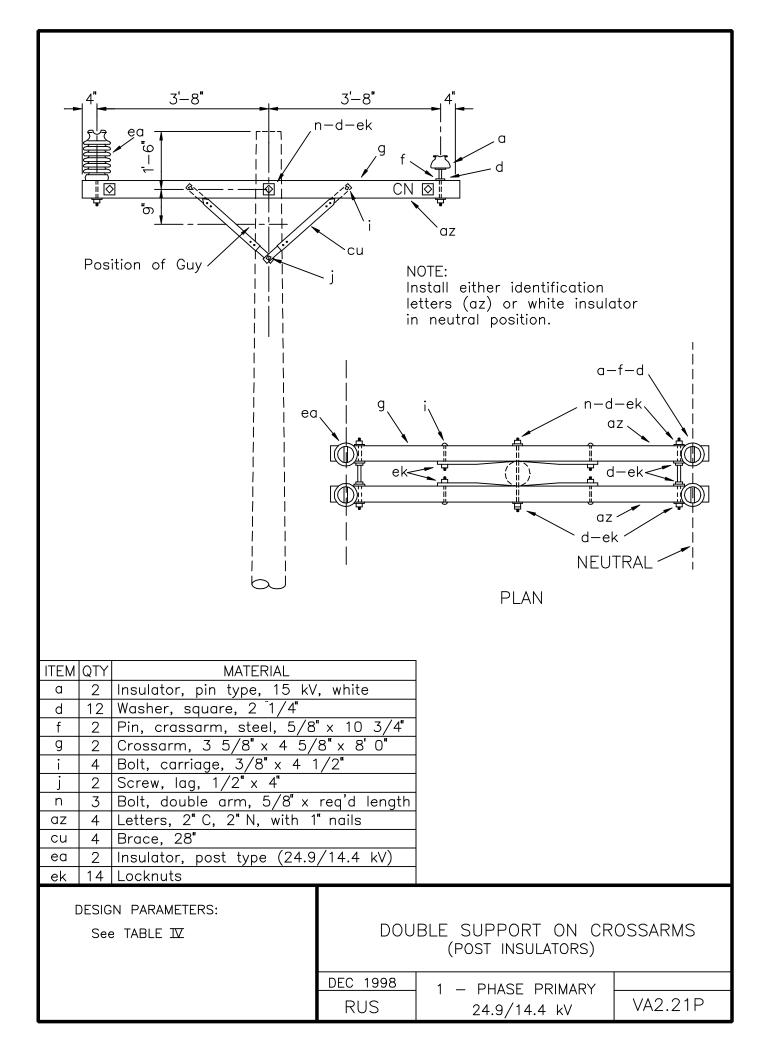


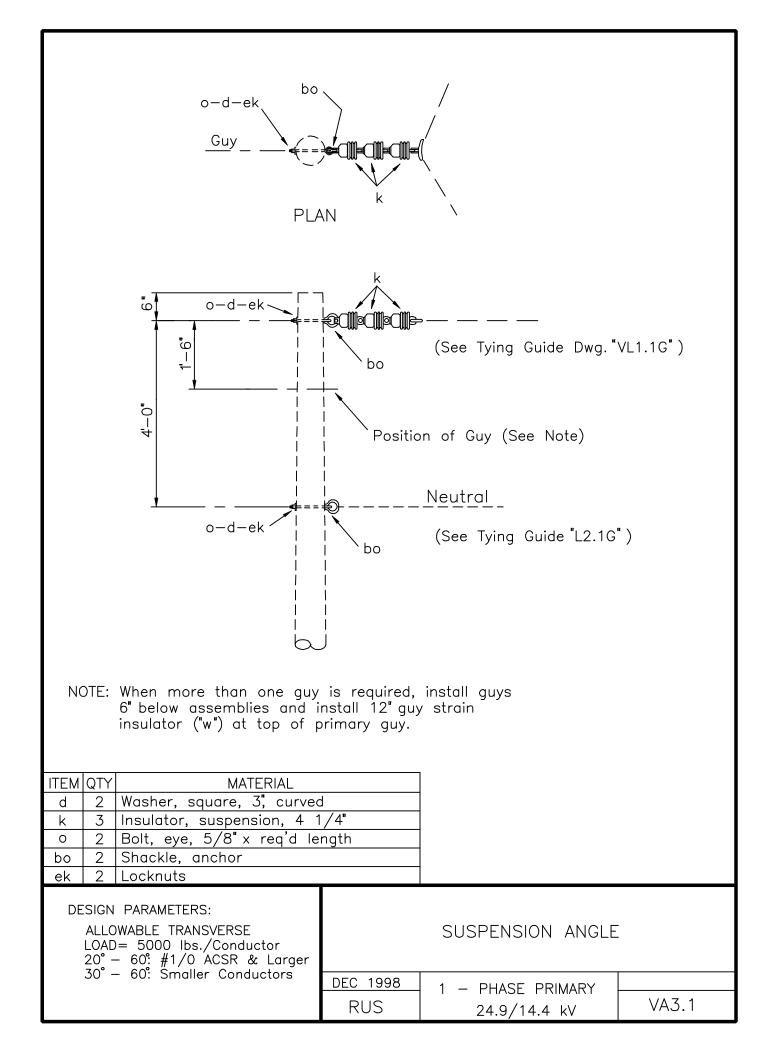


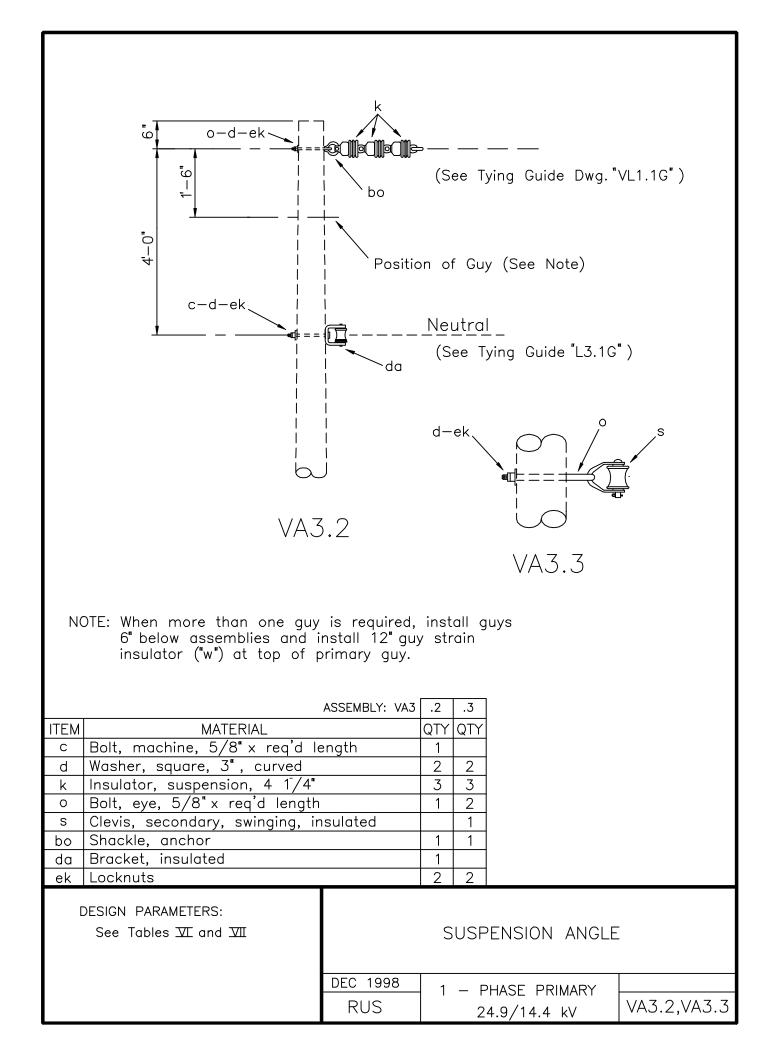


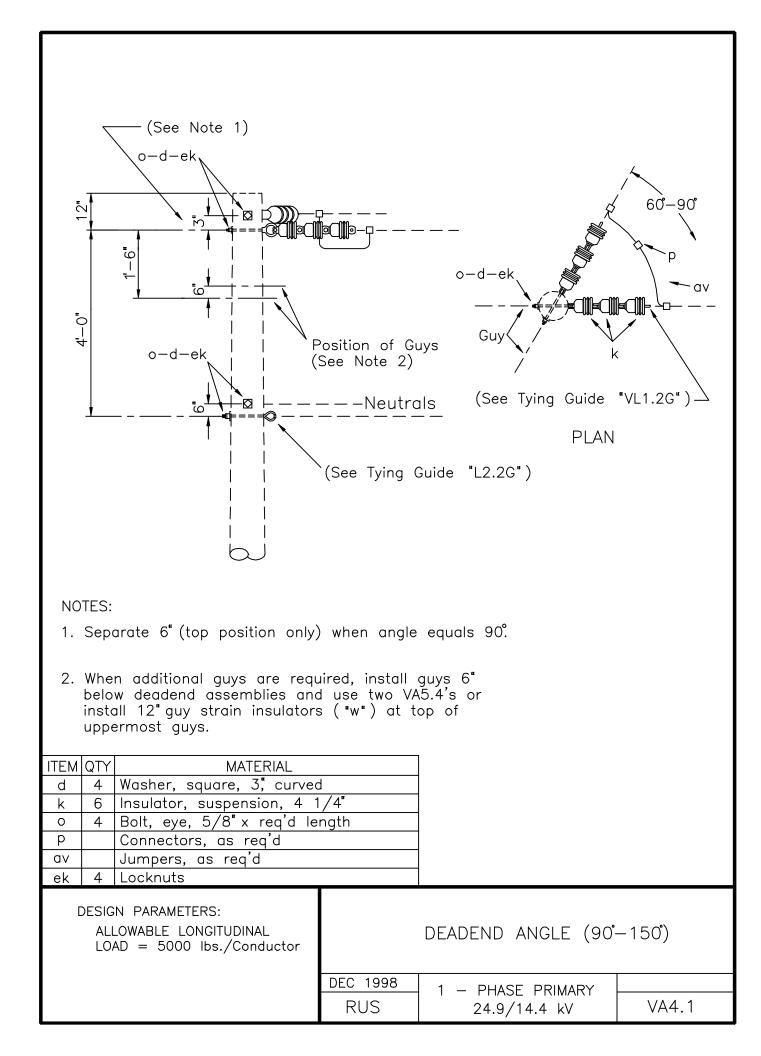


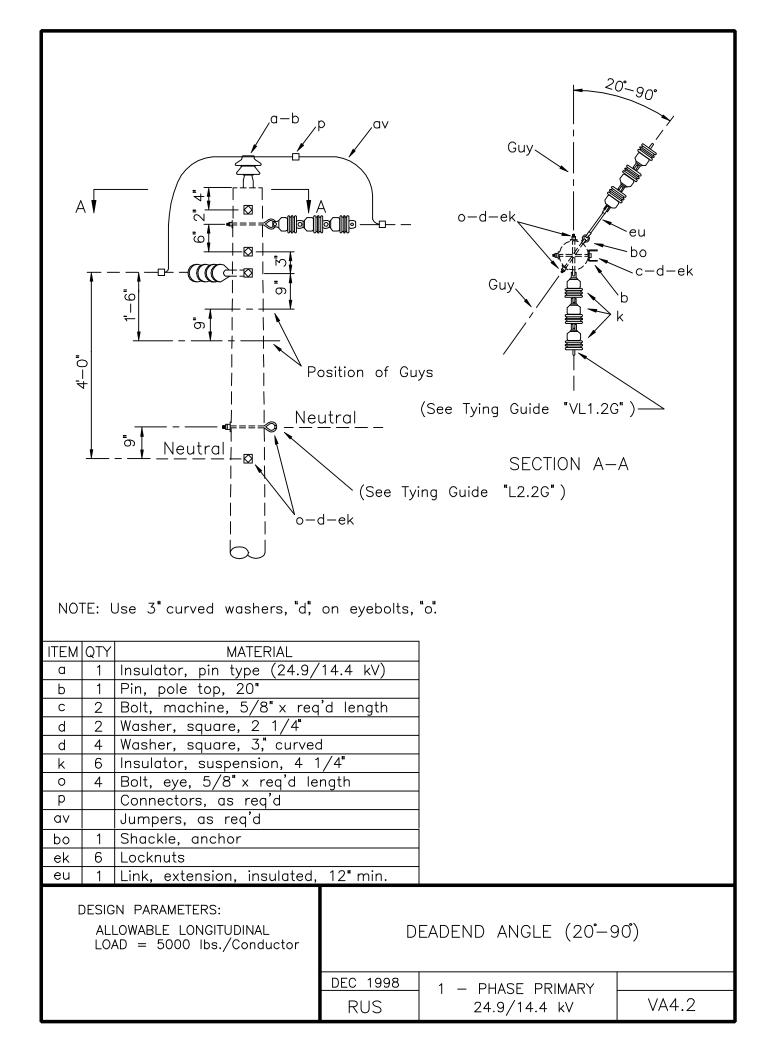


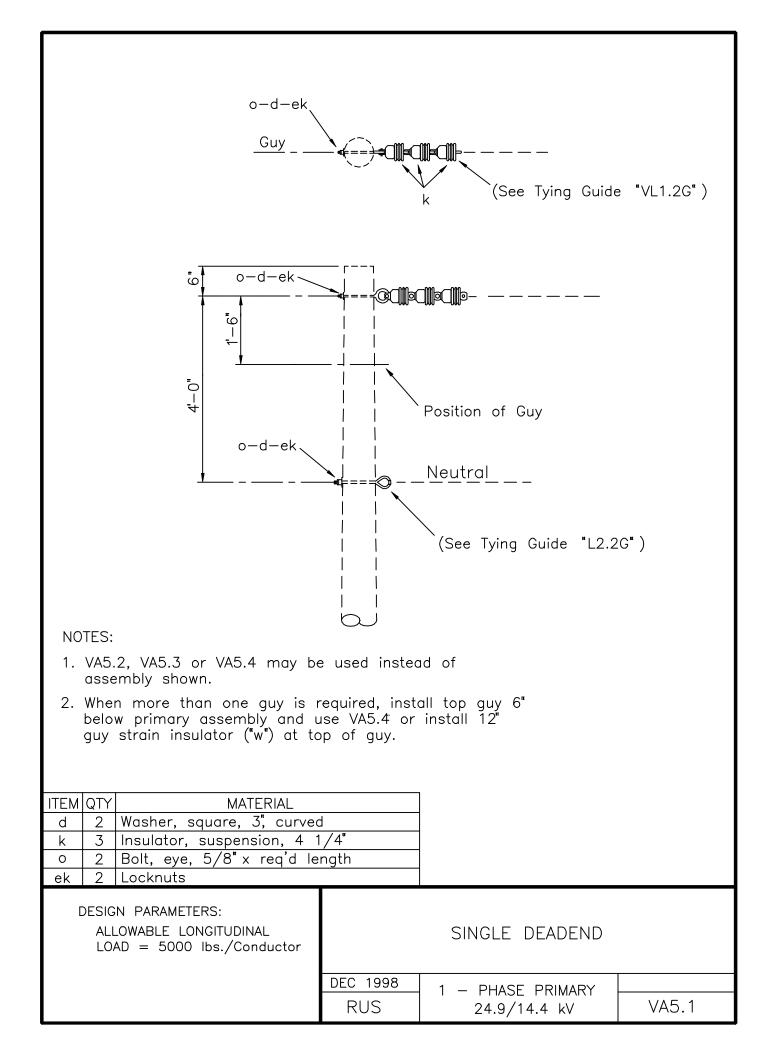


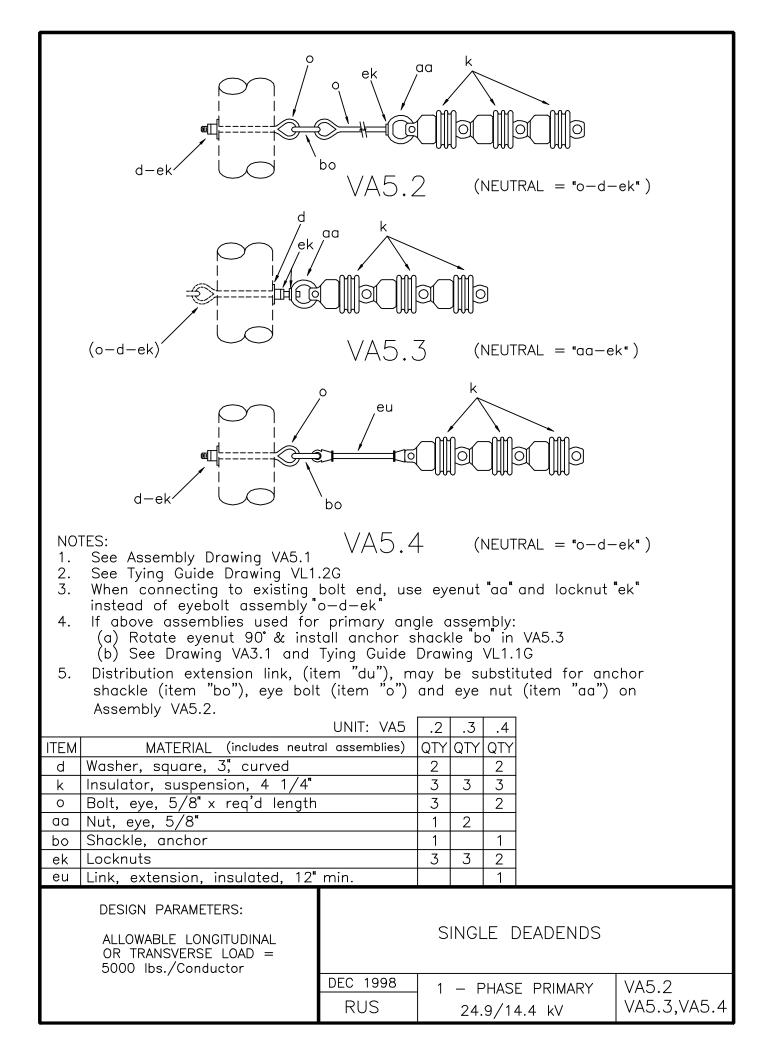


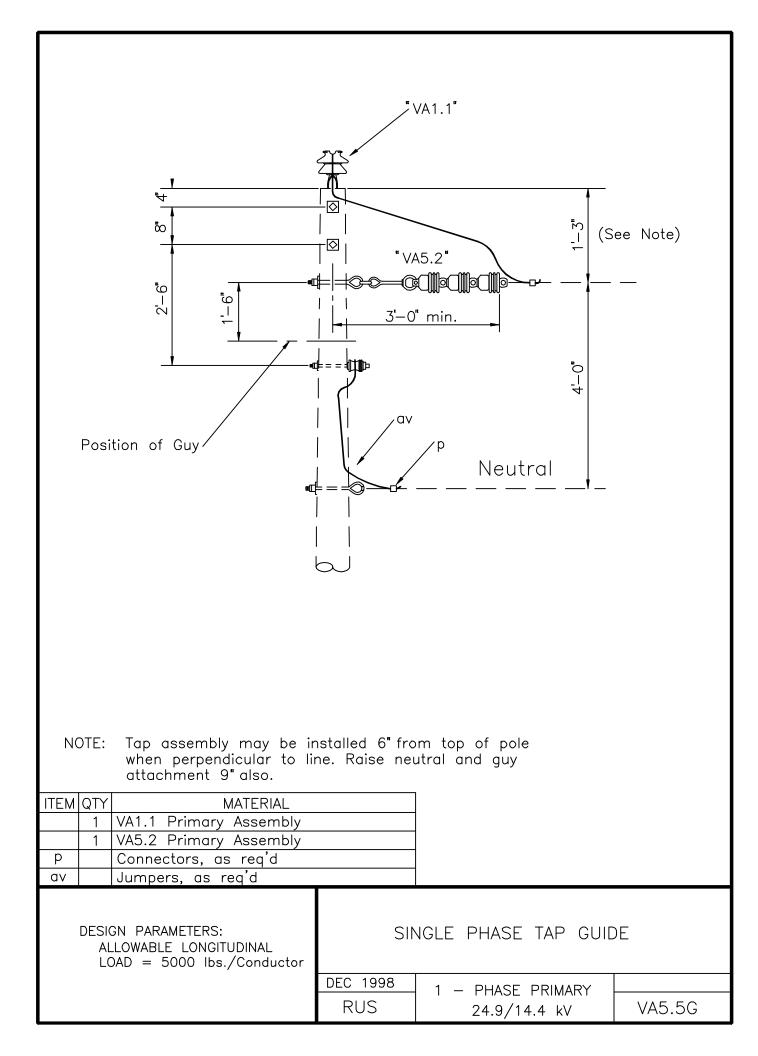


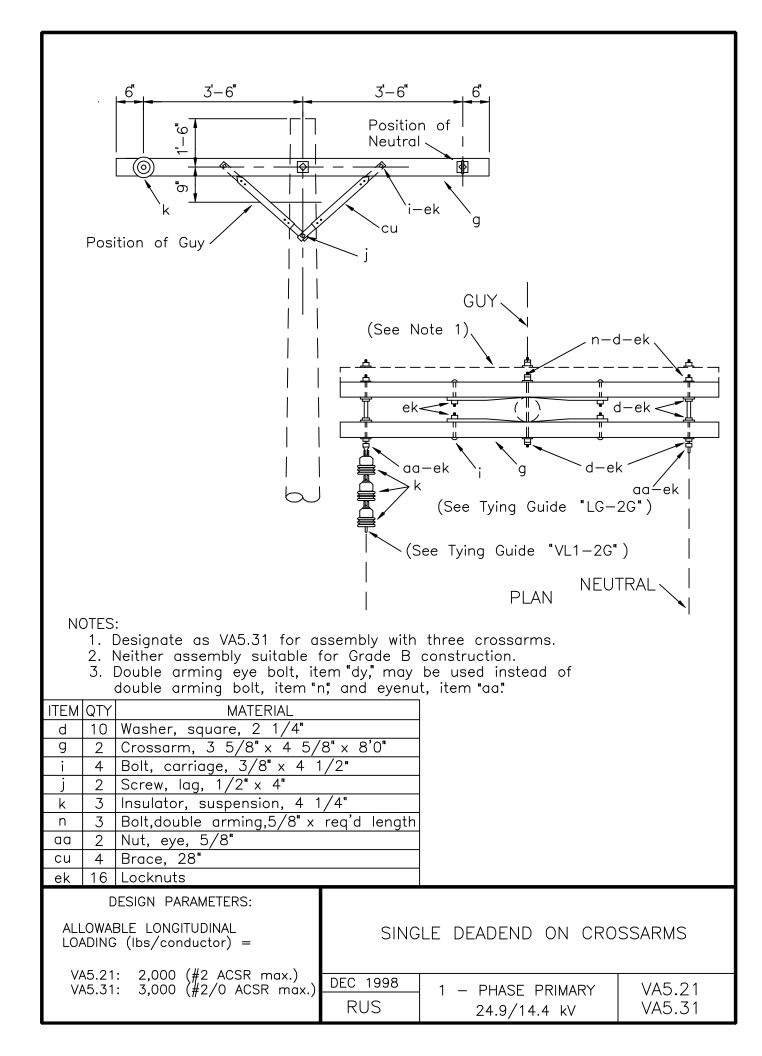


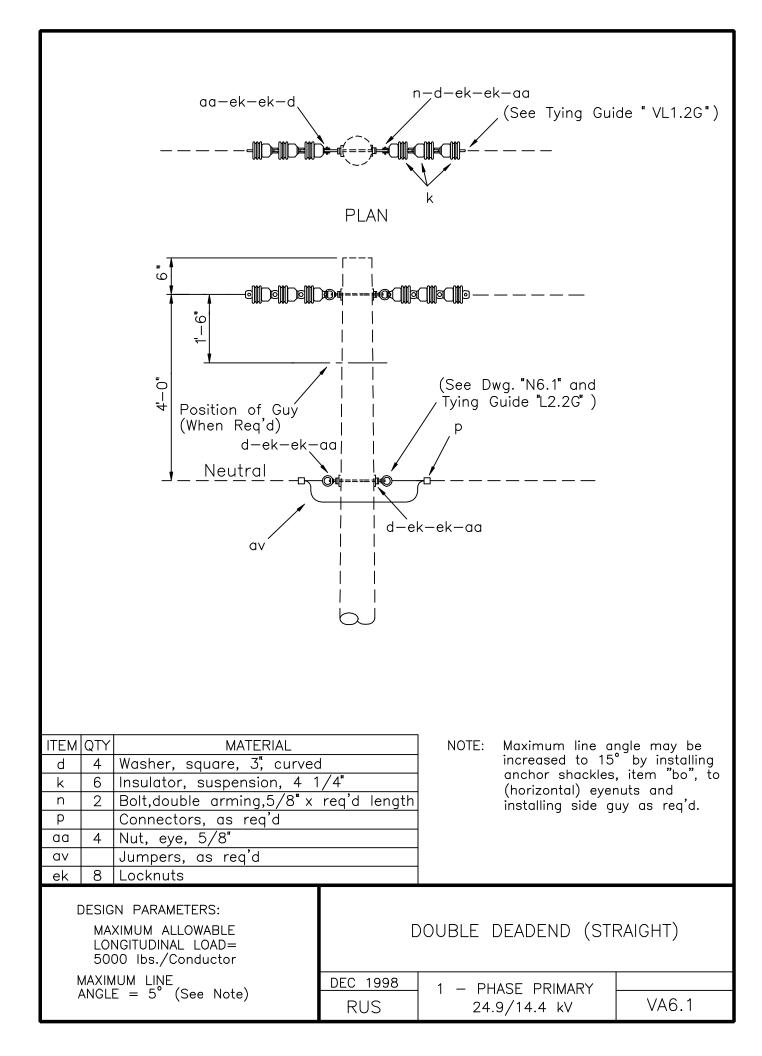


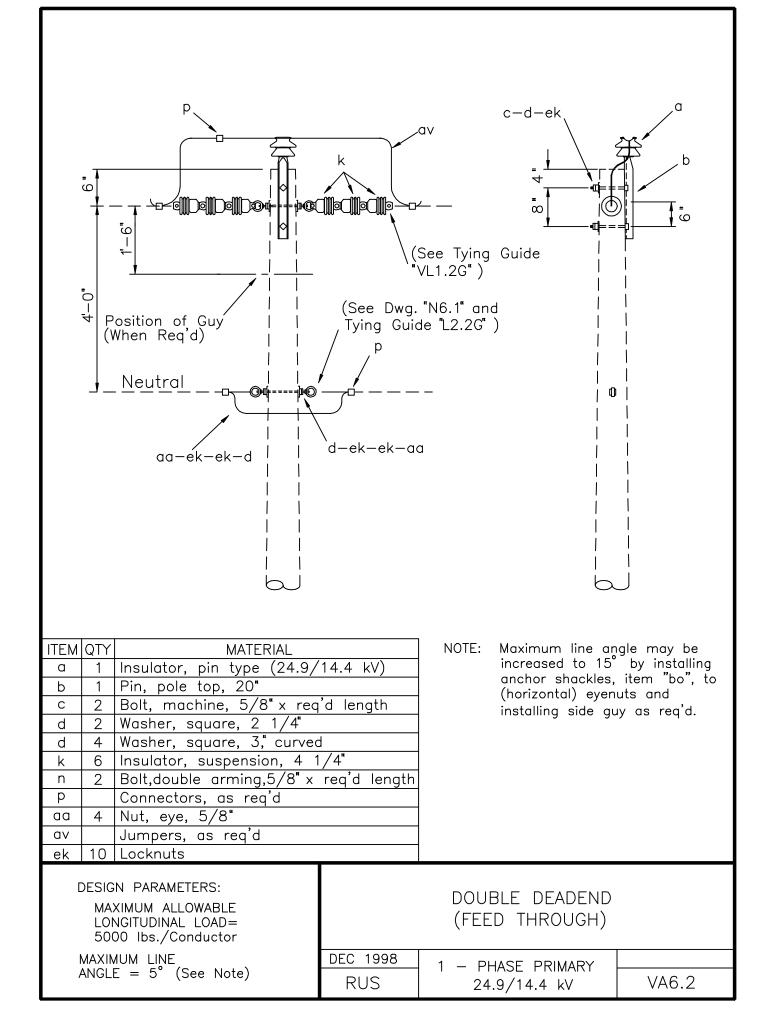


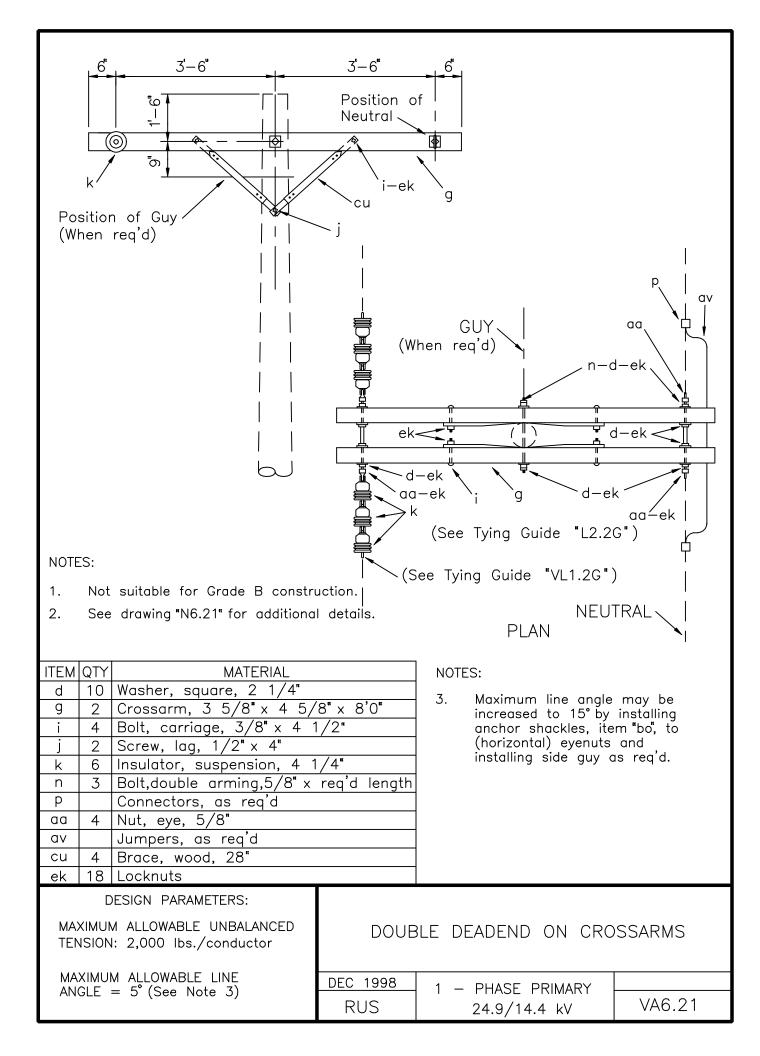


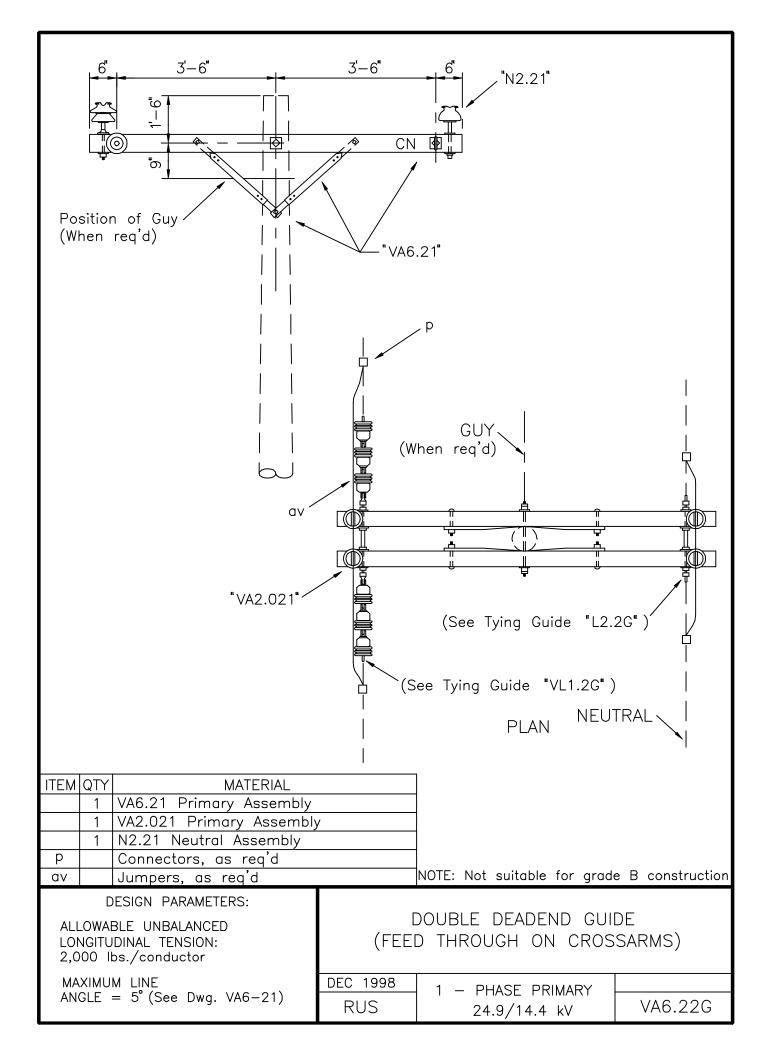








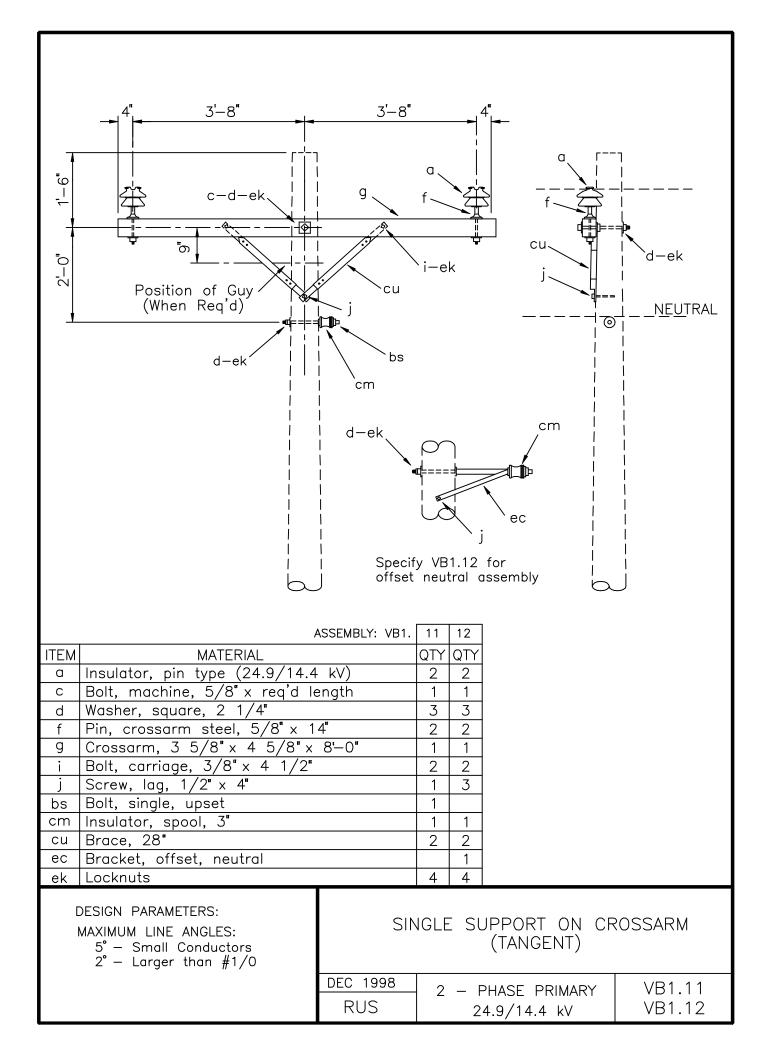


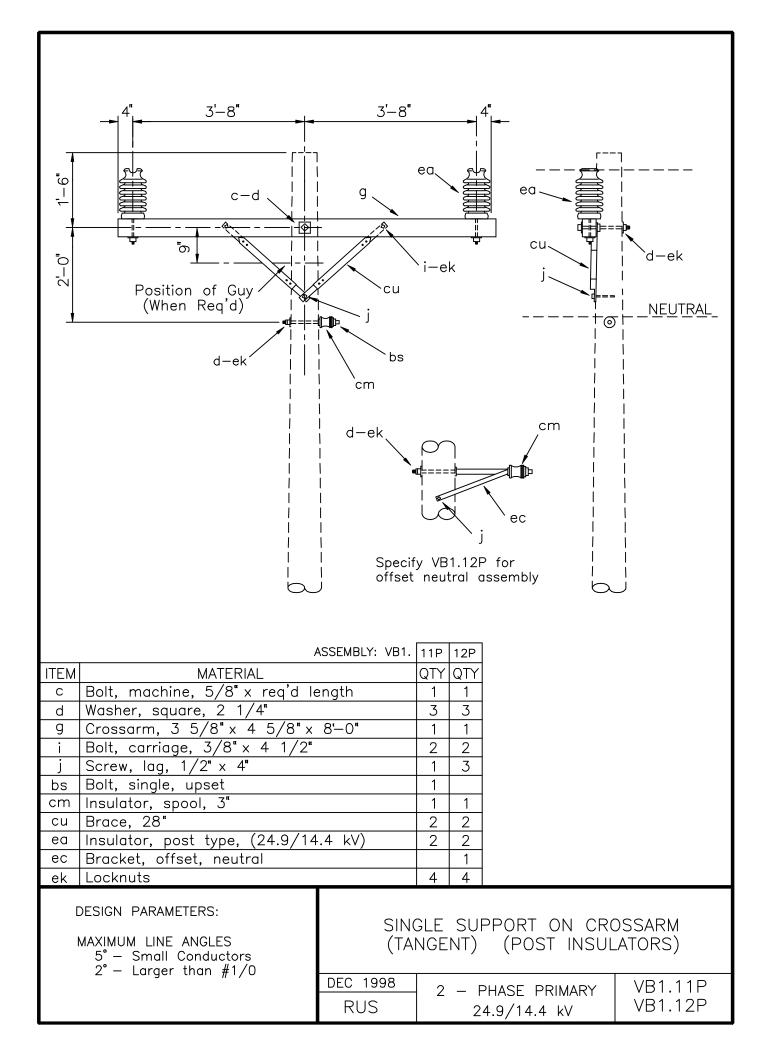


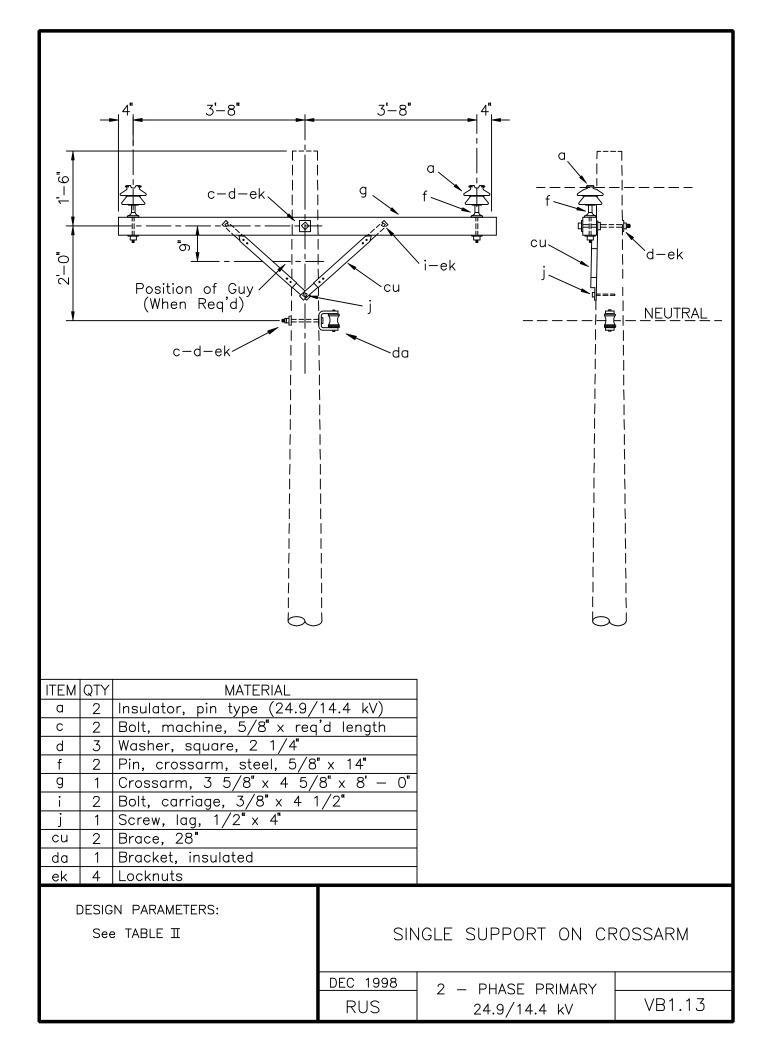
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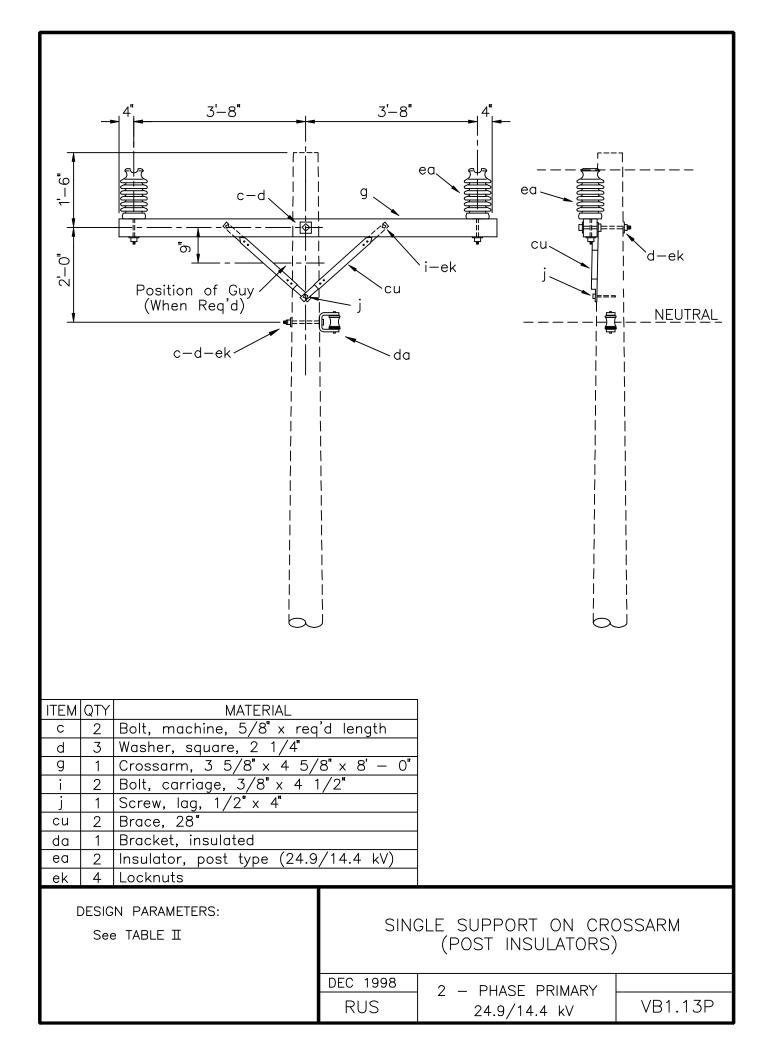
TWO-PHASE PRIMARY POLE TOP ASSEMBLY UNITS

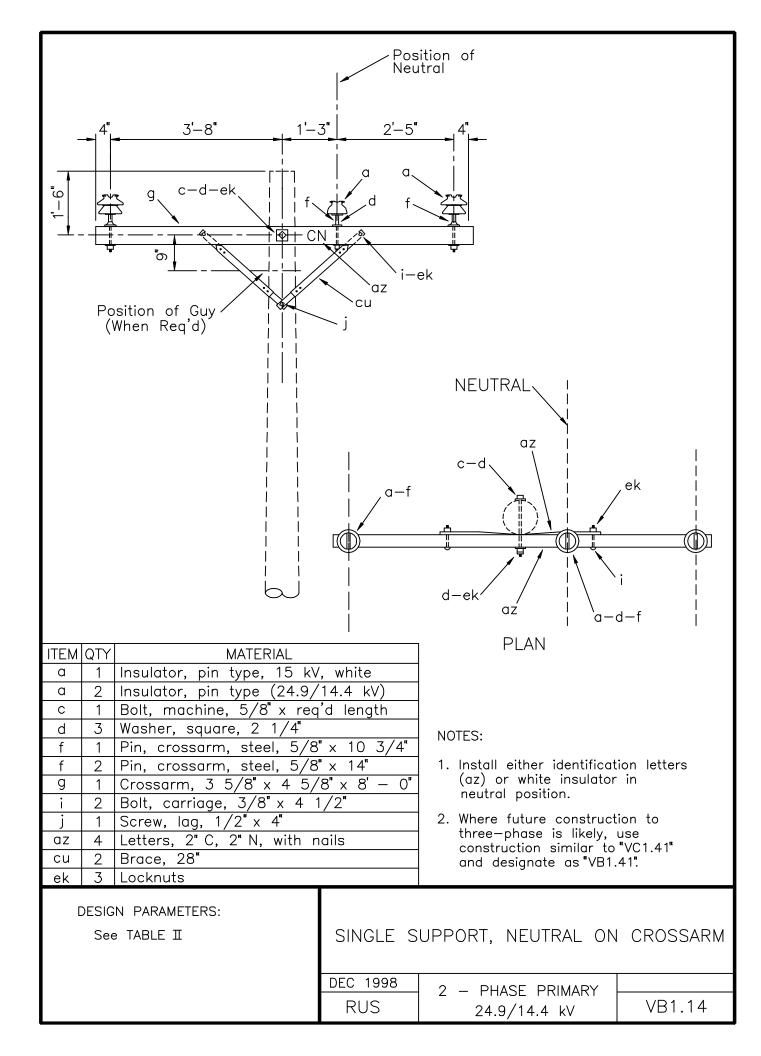
DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
VB1.11, VB1.12	SINGLE SUPPORT ON CROSSARM (TANGENT)
VB1.11P, VB1.12P	SINGLE SUPPORT ON CROSSARM (TANGENT) (POST INSULATORS)
VB1.13	SINGLE SUPPORT ON CROSSARM
VB1.13P	SINGLE SUPPORT ON CROSSARM (POST INSULATORS)
VB1.14	SINGLE SUPPORT, NEUTRAL ON CROSSARM
VB1.14P	SINGLE SUPPORT, NEUTRAL ON CROSSARM (POST INSULATORS)
VB2.21	DOUBLE SUPPORT ON CROSSARMS
VB2.21P	DOUBLE SUPPORT ON CROSSARMS (POST INSULATORS)
VB2.22	DOUBLE SUPPORT, NEUTRAL ON CROSSARMS
VB2.22P	DOUBLE SUPPORT, NEUTRAL ON CROSSARMS (POST INSULATORS)
VB3.1	SUSPENSION ANGLE
VB4.1	DEADEND ANGLE (90° - 150°)
VB5.1	SINGLE DEADEND
VB5.21, VB5.31	SINGLE DEADEND ON CROSSARMS
VB6.21	DOUBLE DEADEND ON CROSSARMS

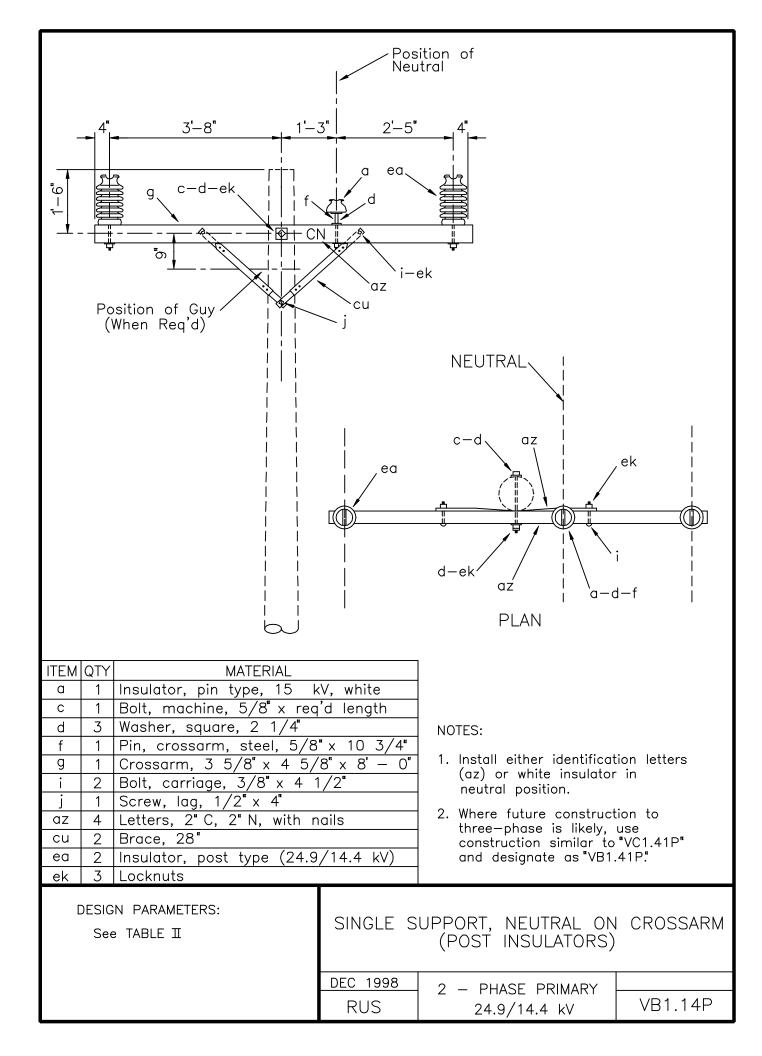


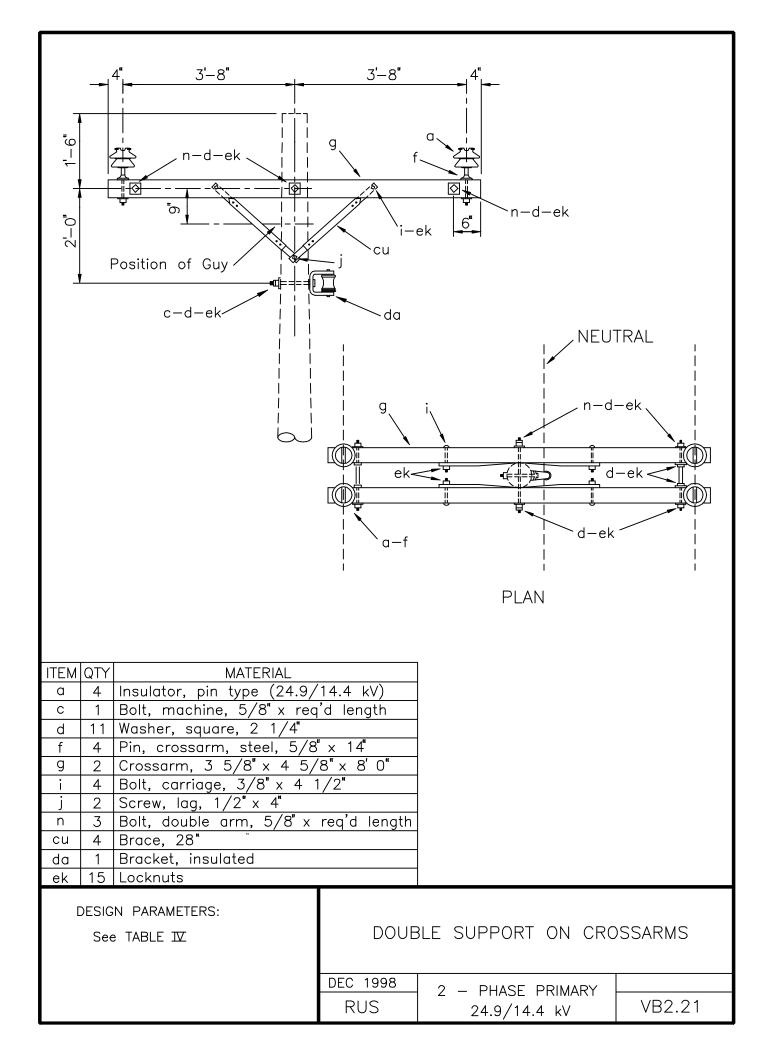


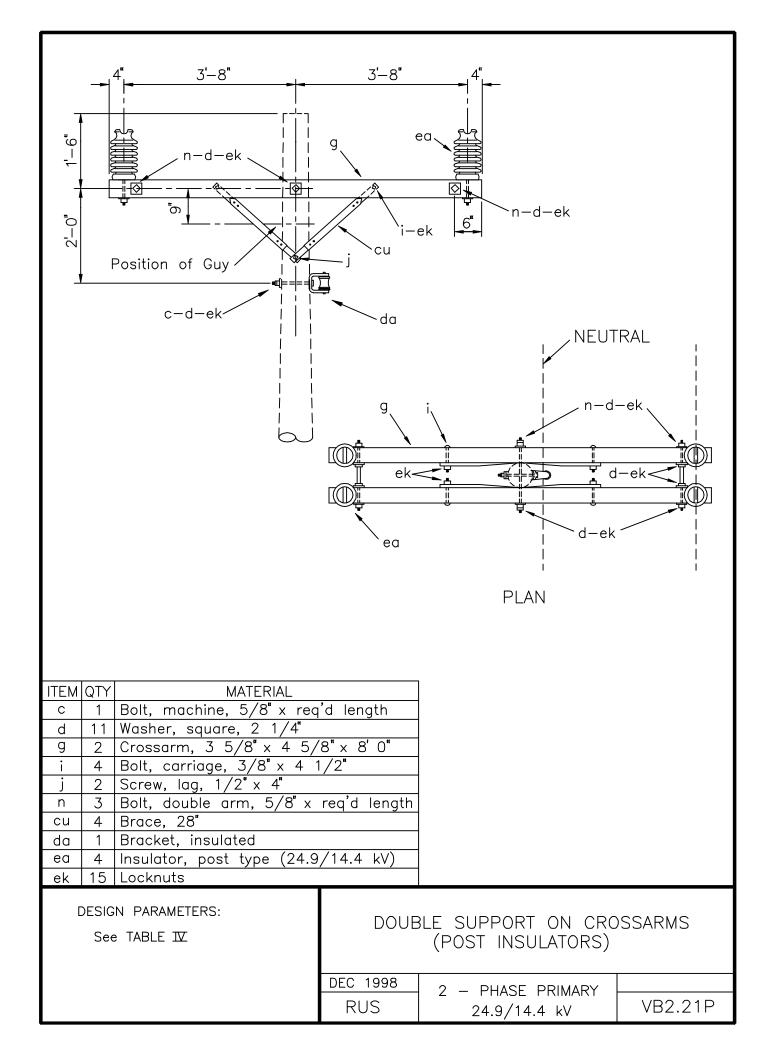


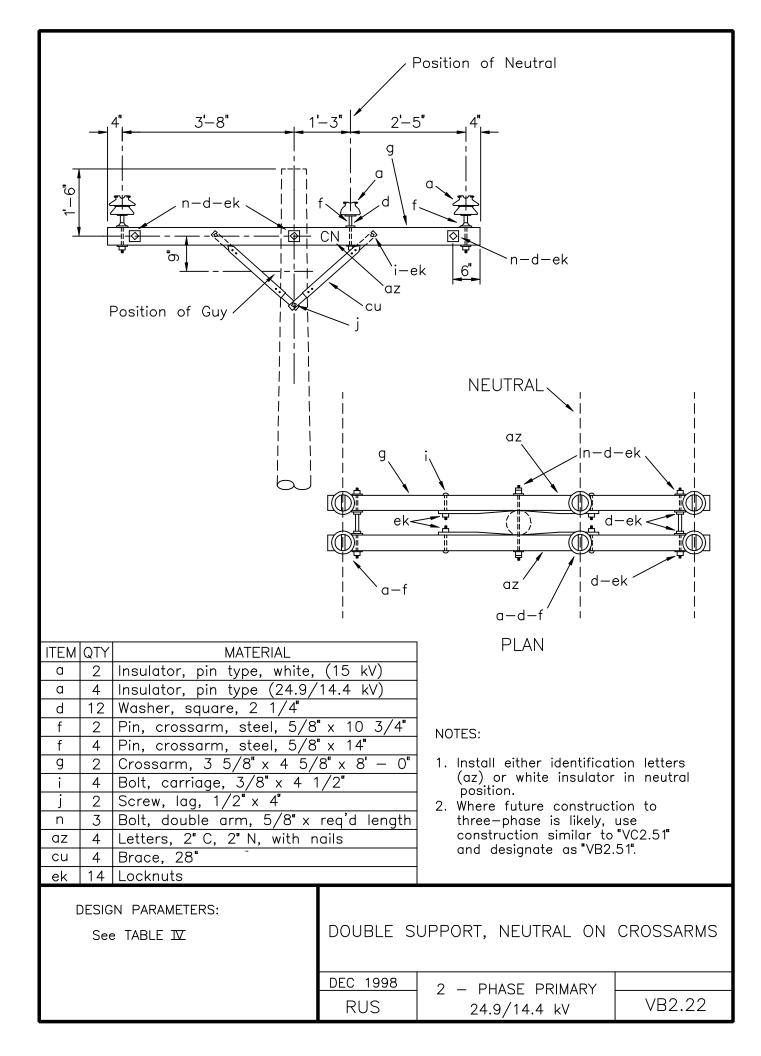


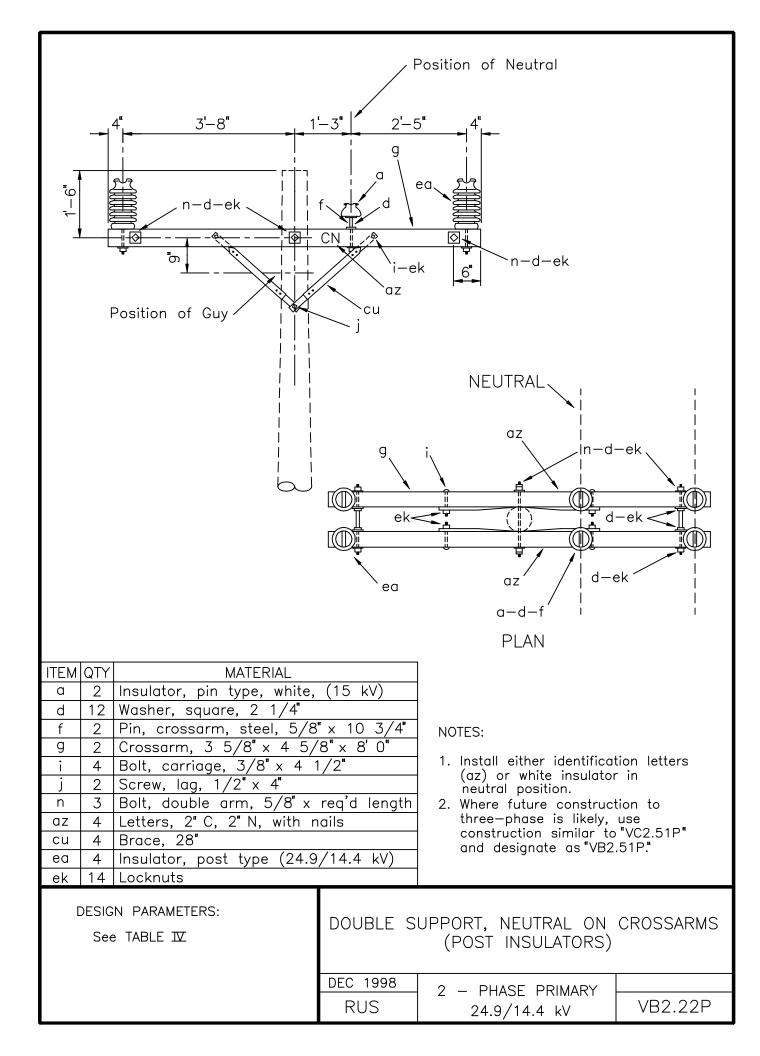


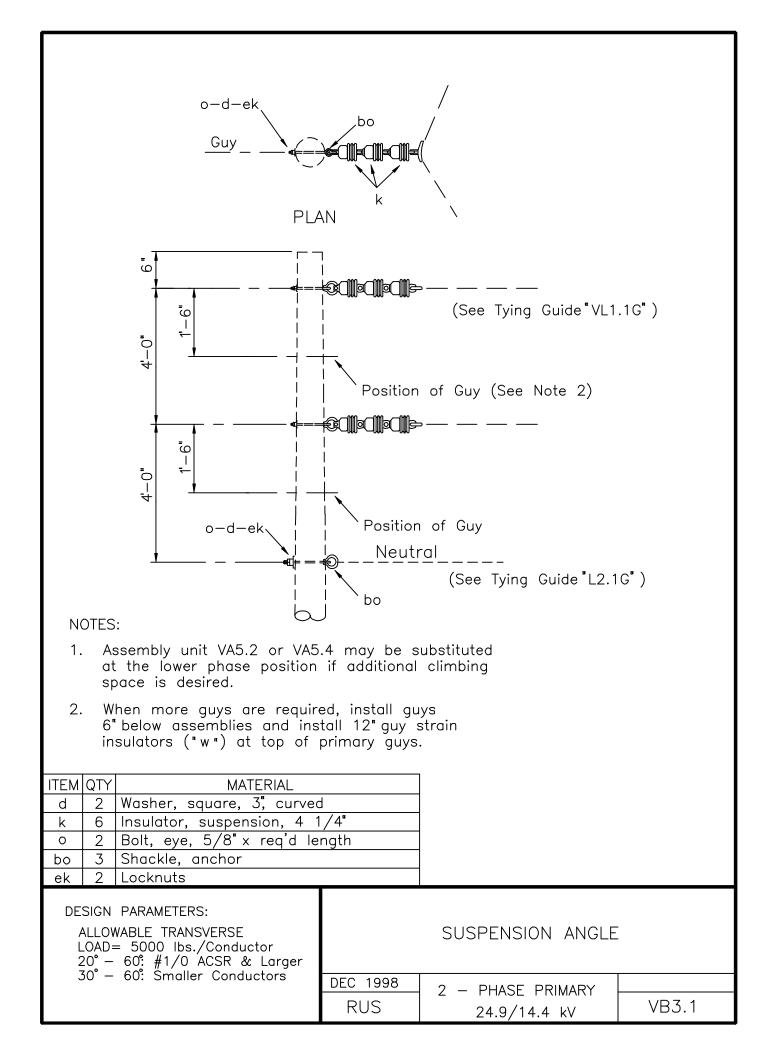


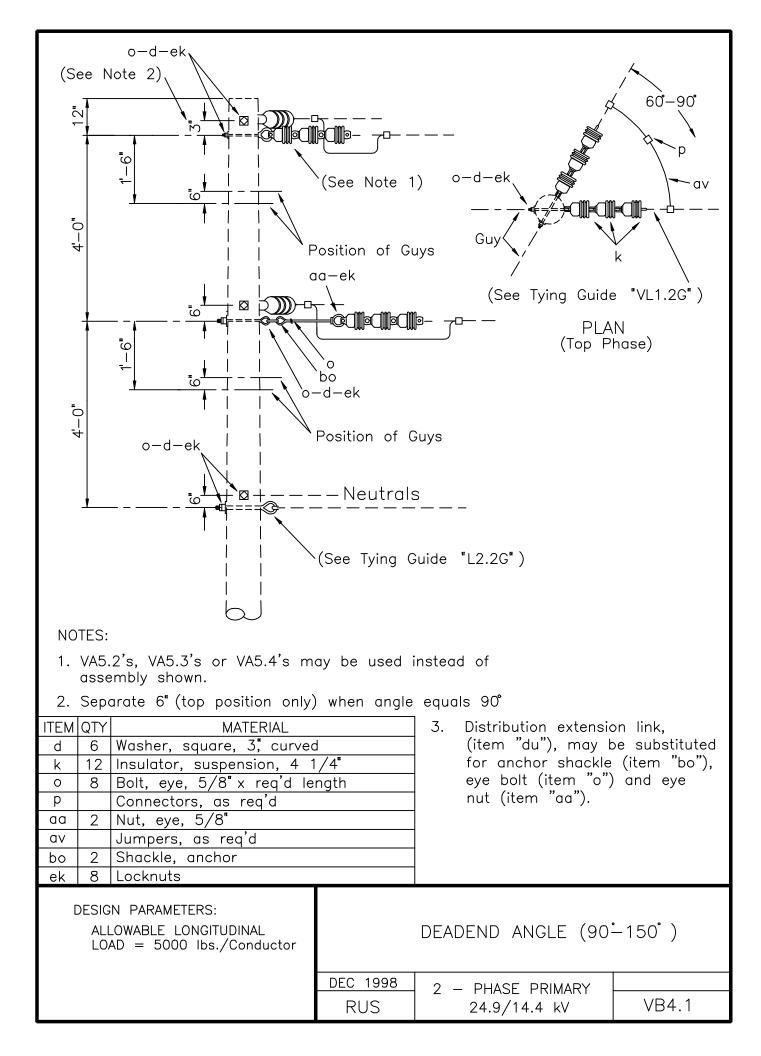


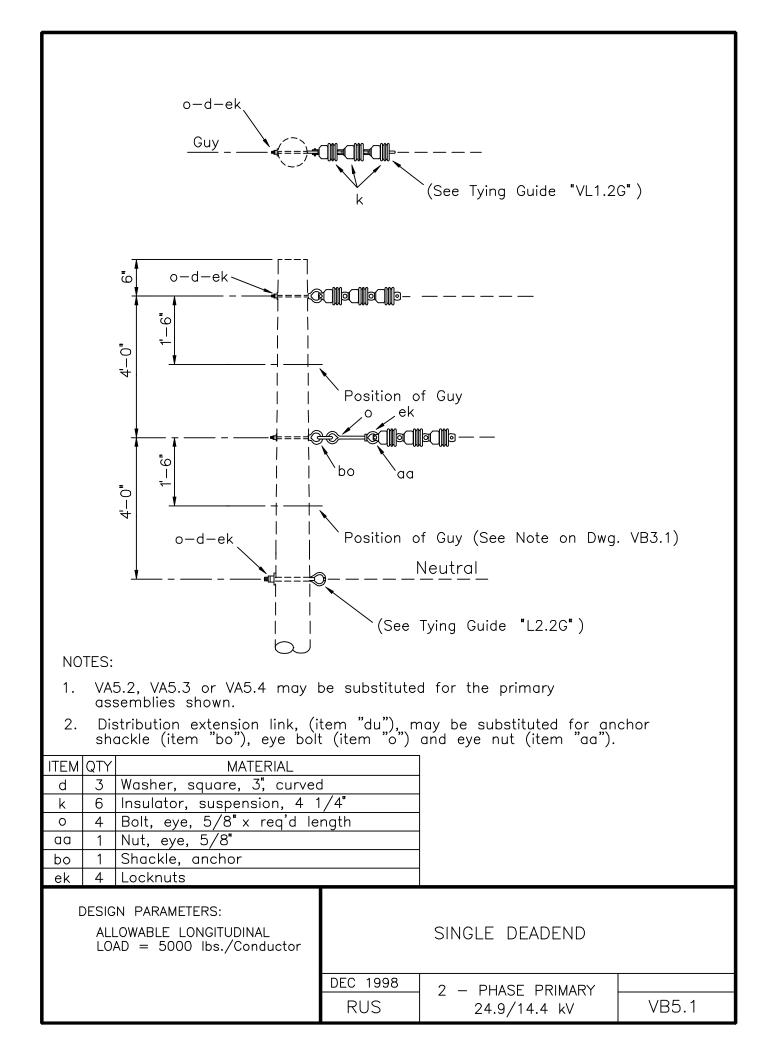


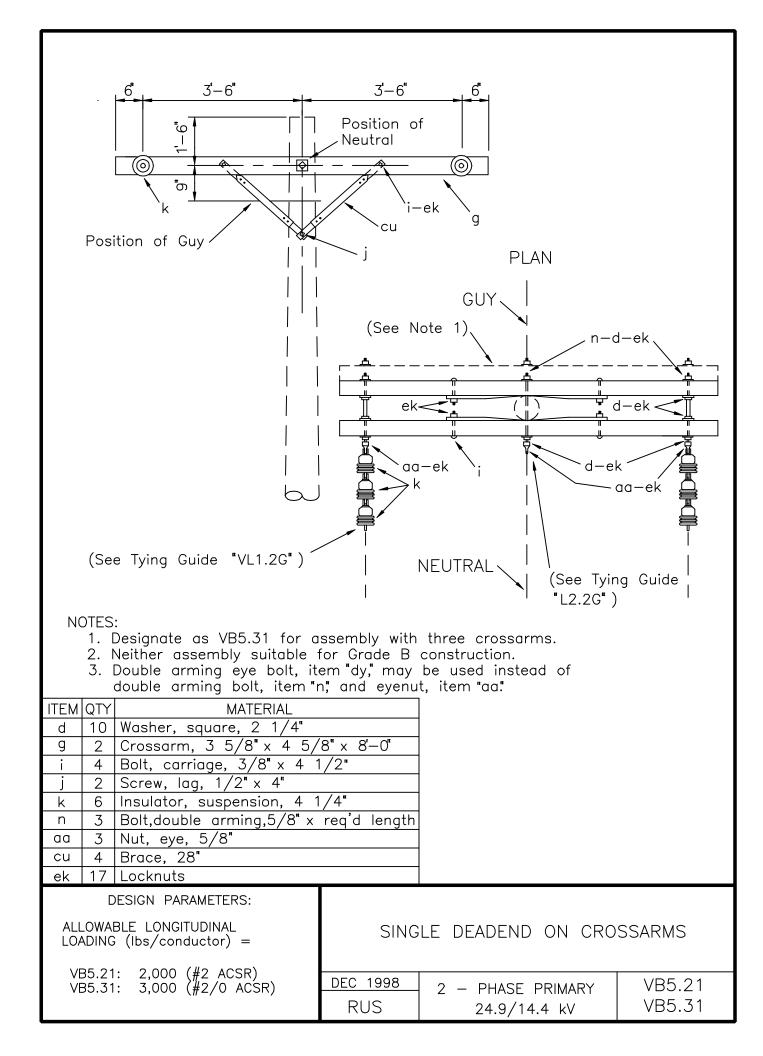


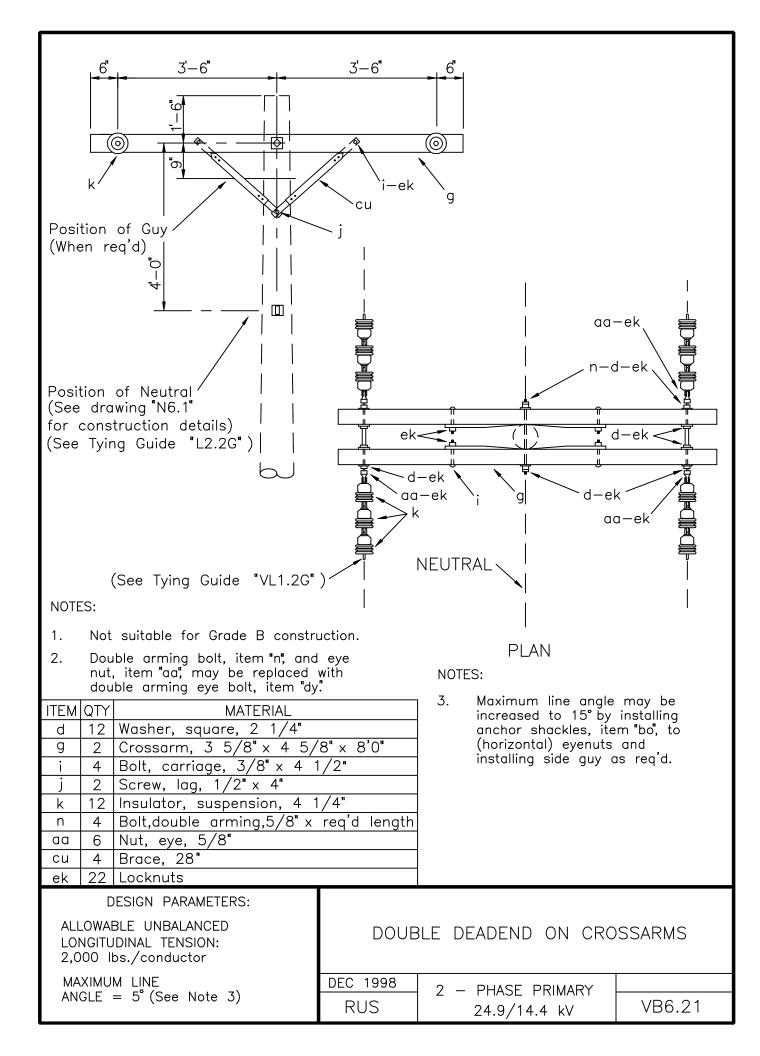












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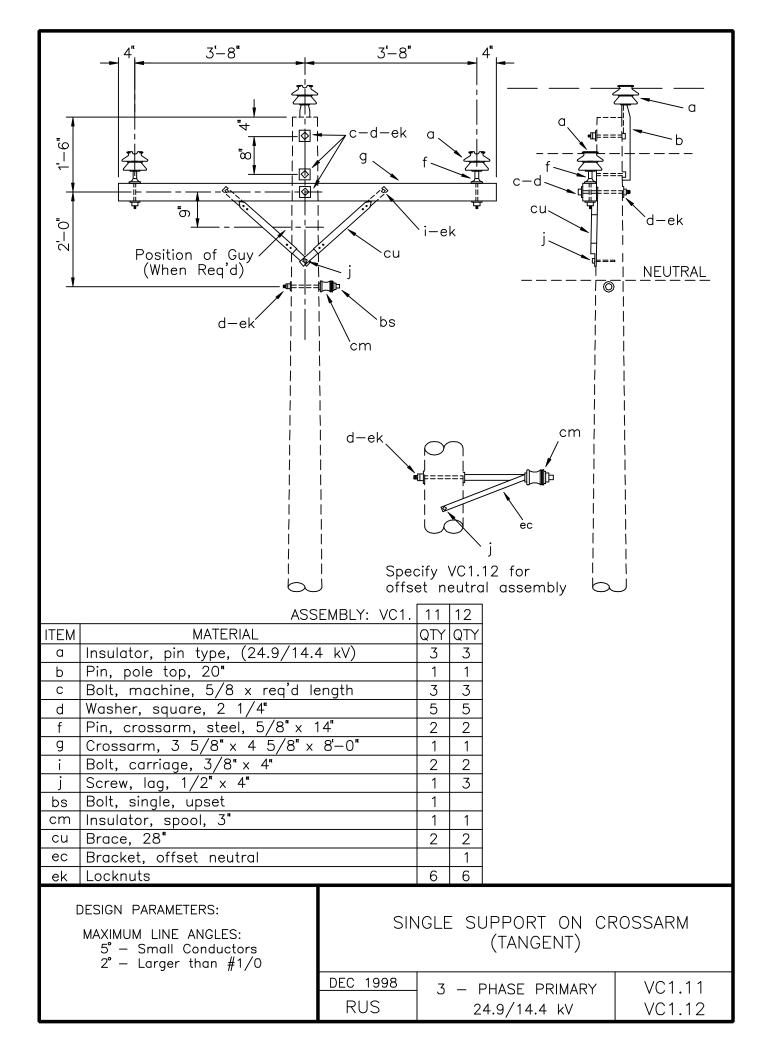
THREE-PHASE PRIMARY POLE TOP ASSEMBLY UNITS

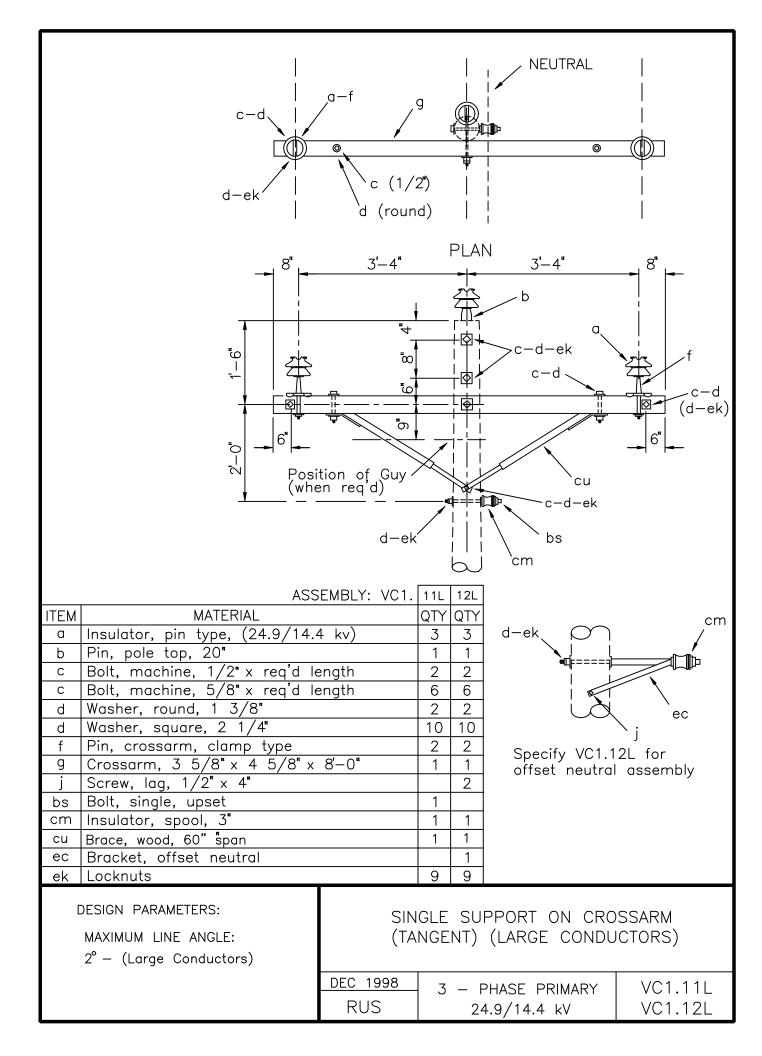
DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
VC1.11, VC1.12	SINGLE SUPPORT ON CROSSARM (TANGENT)
VC1.11L, VC1.12L	SINGLE SUPPORT ON CROSSARM (TANGENT) (LARGE CONDUCTORS)
VC1.11P, VC1.12P	SINGLE SUPPORT ON CROSSARM (TANGENT) (POST INSULATORS)
VC1.13	SINGLE SUPPORT ON CROSSARM
VC1.13L	SINGLE SUPPORT ON CROSSARM (LARGE CONDUCTORS)
VC1.13P	SINGLE SUPPORT ON CROSSARM (POST INSULATORS)
VC1.41	SINGLE SUPPORT, NEUTRAL ON CROSSARM
VC1.41L	SINGLE SUPPORT, NEUTRAL ON CROSSARM (LARGE CONDUCTORS)
VC1.41P	SINGLE SUPPORT, NEUTRAL ON CROSSARM (POST INSULATORS)
VC1.81G	THREE-PHASE JUNCTION GUIDE
VC2.21	DOUBLE SUPPORT ON CROSSARMS
VC2.21L	DOUBLE SUPPORT ON CROSSARMS (LARGE CONDUCTORS)
VC2.21P	DOUBLE SUPPORT ON CROSSARMS (POST INSULATORS)
VC2.51	DOUBLE SUPPORT, NEUTRAL ON CROSSARMS
VC2.51L	DOUBLE SUPPORT, NEUTRAL ON CROSSARMS (LARGE CONDUCTORS)
VC2.51P	DOUBLE SUPPORT, NEUTRAL ON CROSSARMS (POST INSULATORS)
VC2.52	DOUBLE SUPPORT ON 10 FOOT CROSSARMS
VC2.52L	DOUBLE SUPPORT ON 10 FOOT CROSSARMS (LARGE CONDUCTORS)

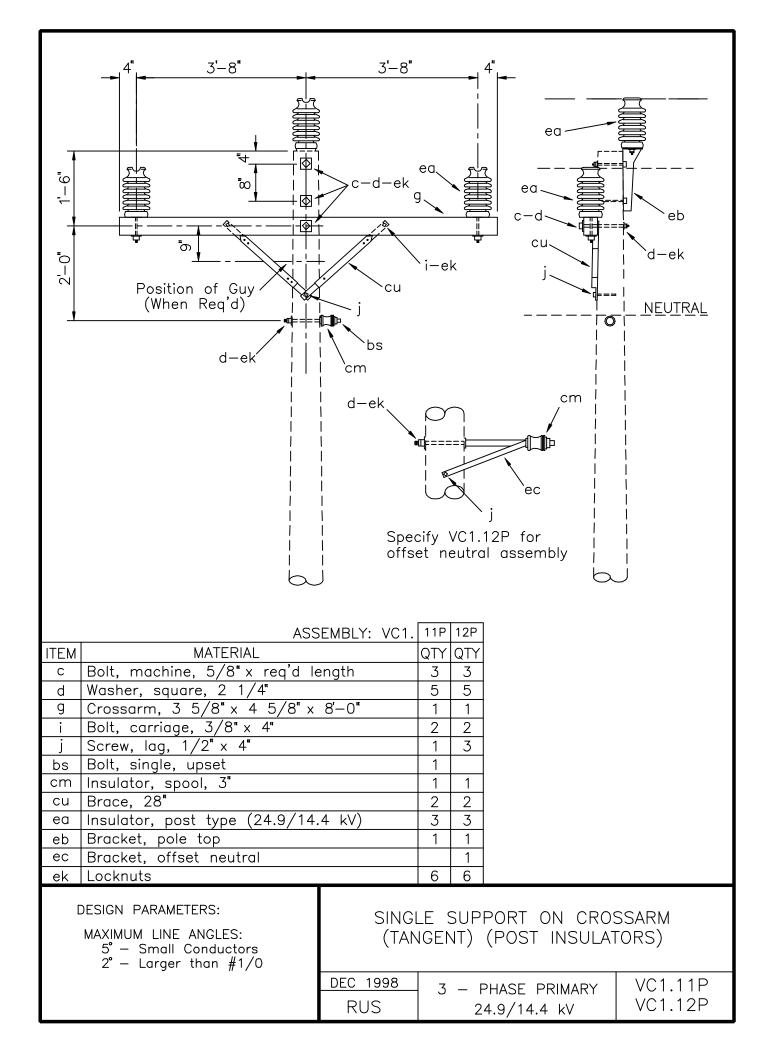
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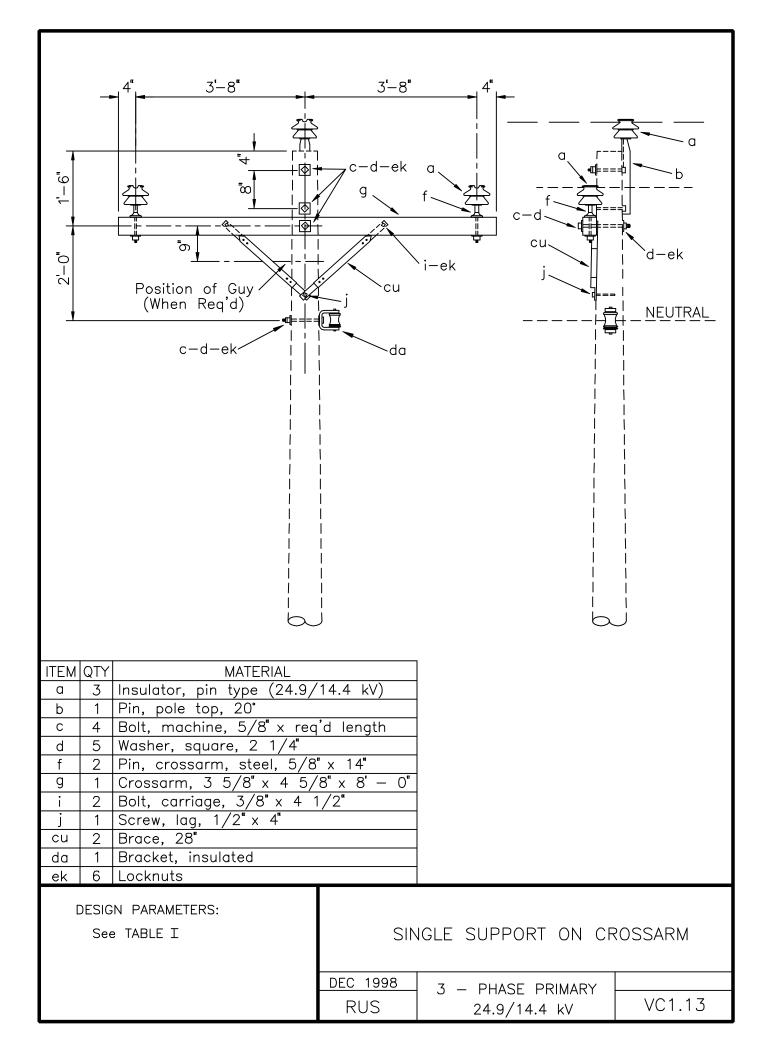
THREE-PHASE PRIMARY POLE TOP ASSEMBLY UNITS

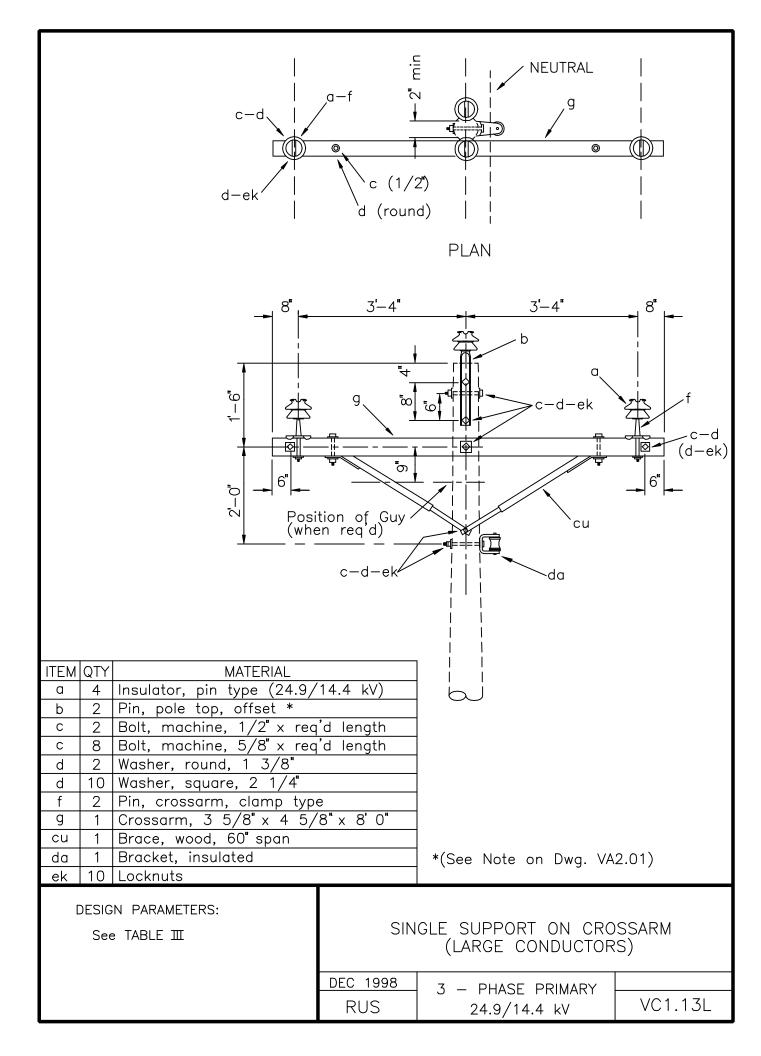
DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
VC2.52P	DOUBLE SUPPORT ON 10 FOOT CROSSARMS (POST INSULATORS)
VC3.1	SUSPENSION ANGLE
VC3.2L	SUSPENSION ANGLE (LARGE CONDUCTORS)
VC4.1	DEADEND ANGLE (ACUTE)
VC4.2L	DEADEND ANGLE (LARGE CONDUCTORS)
VC5.1	SINGLE DEADEND - VERTICAL
VC5.2L	SINGLE DEADEND - VERTICAL (LARGE CONDUCTORS)
VC5.11G	SINGLE PHASE TAP GUIDE
VC5.21, VC5.31	SINGLE DEADEND ON CROSSARMS
VC5.71L	SINGLE DEADEND ON CROSSARM ASSEMBLY
VC5.82G	THREE PHASE HORIZONTAL TAP GUIDE
VC6.21, VC6.31	DOUBLE DEADEND ON CROSSARMS
VC6.51	DOUBLE DEADEND ON 10 FOOT CROSSARMS
VC6.52G	DOUBLE DEADEND ON 10 FOOT CROSSARMS (FEEDTHROUGH GUIDE)
VC6.91G	DOUBLE DEADENDS (BUCKARMS) GUIDE

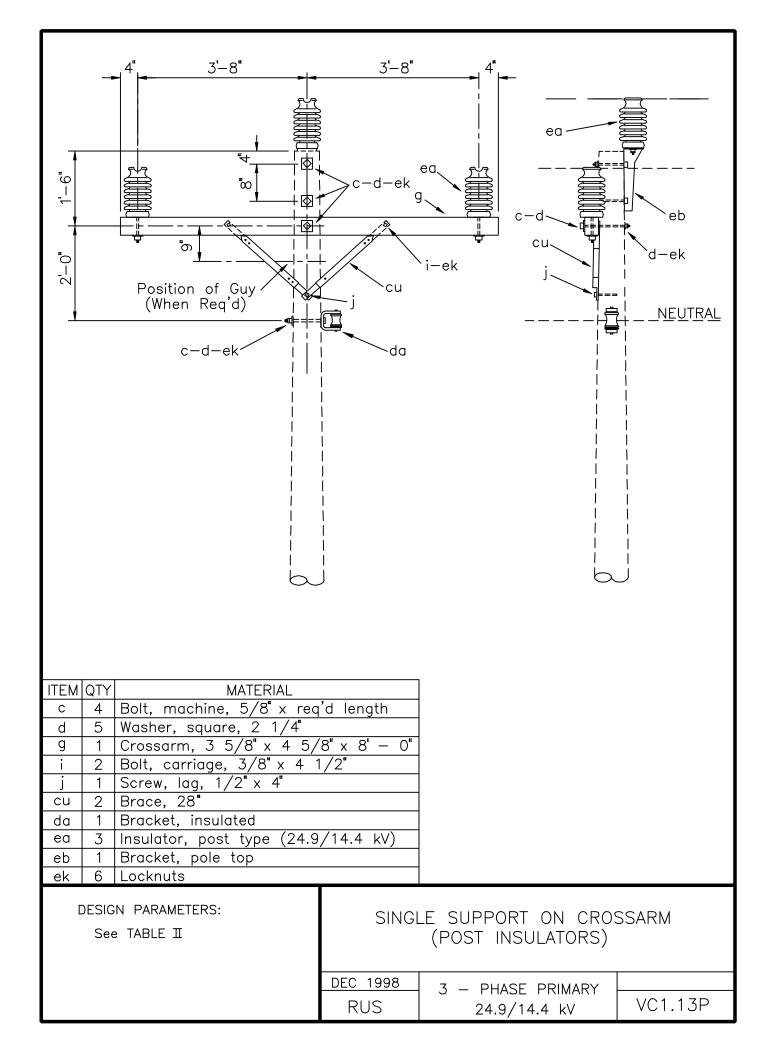


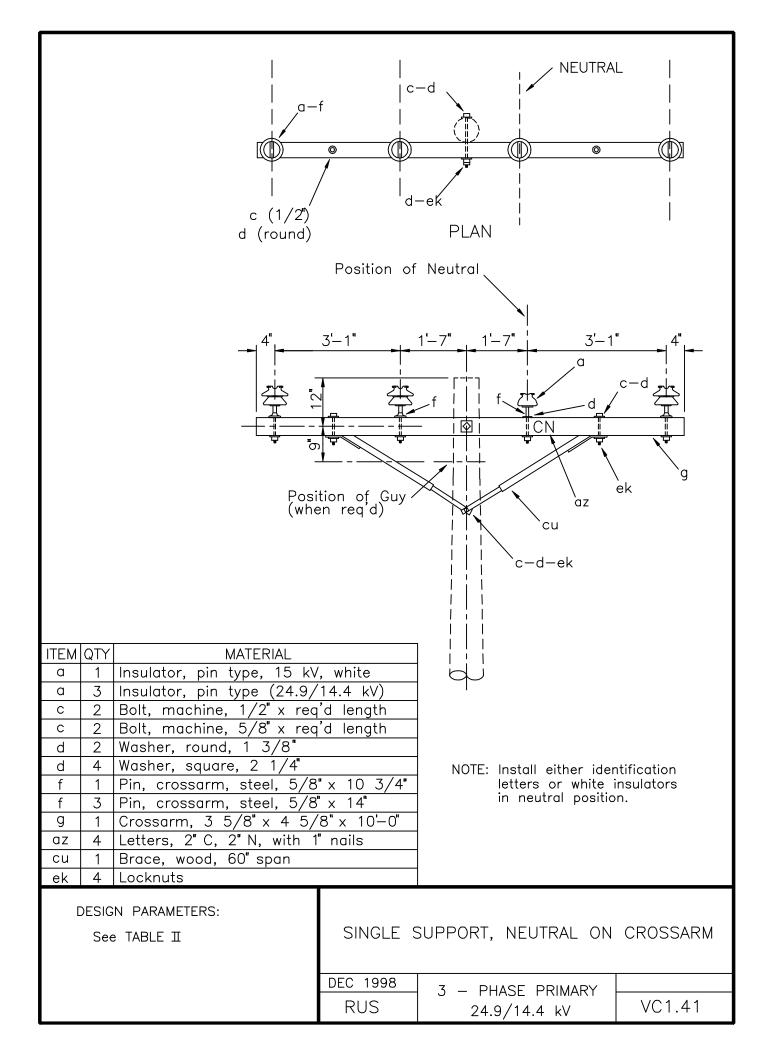


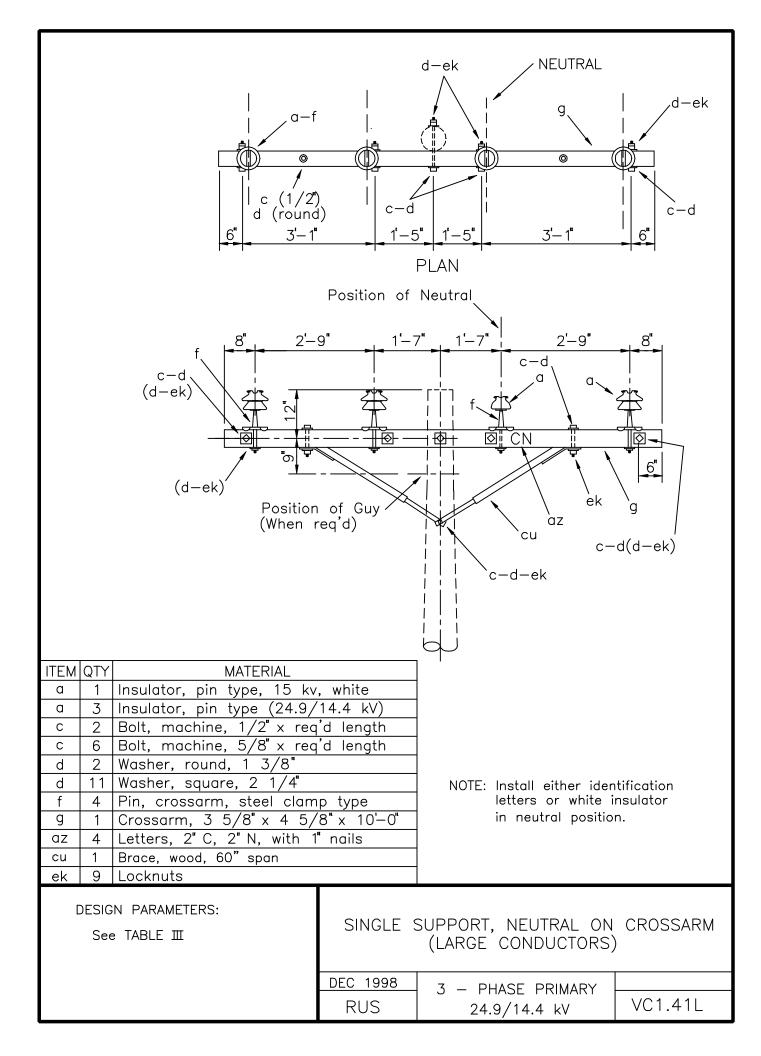


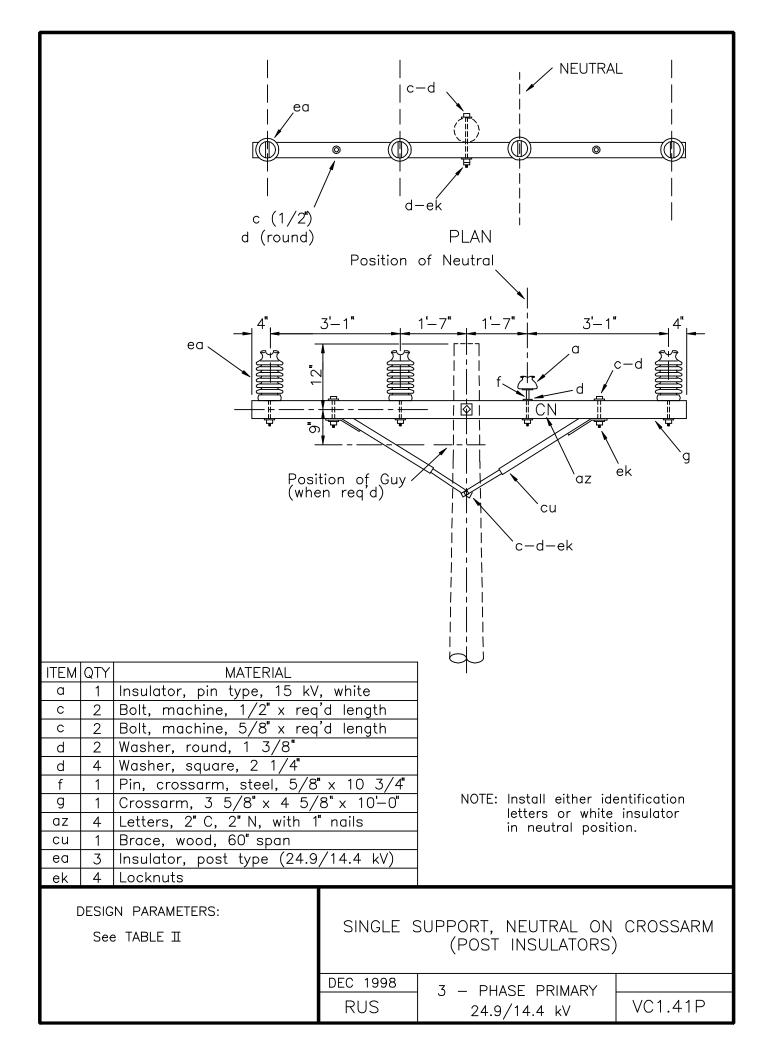


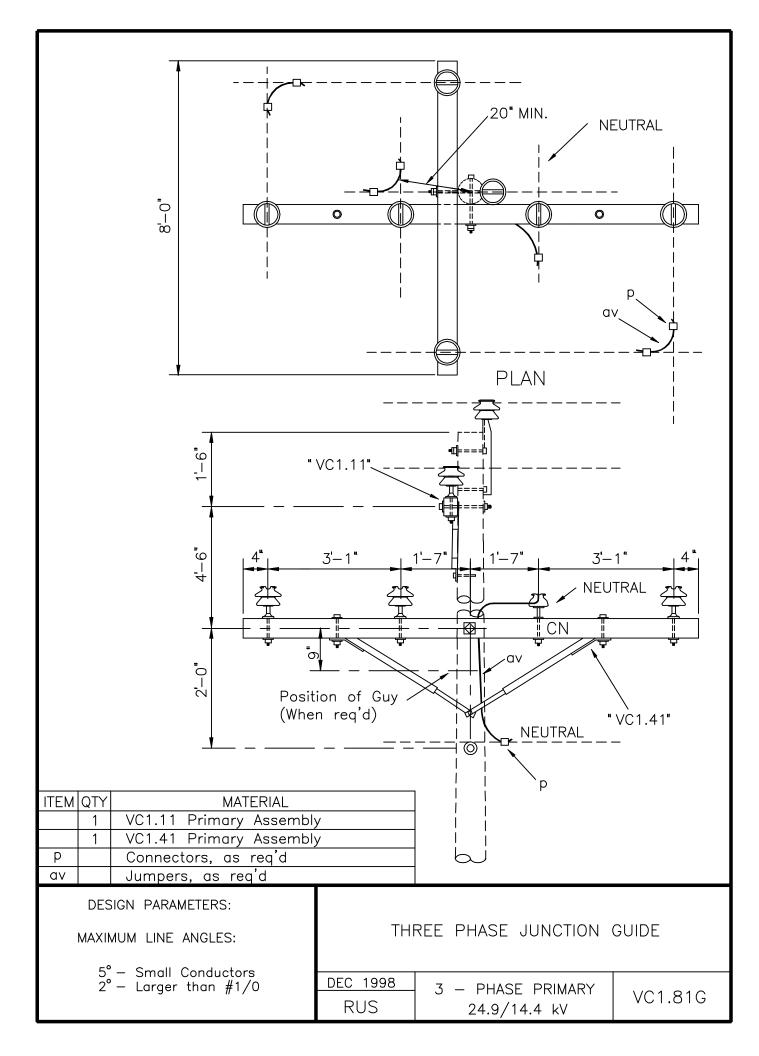


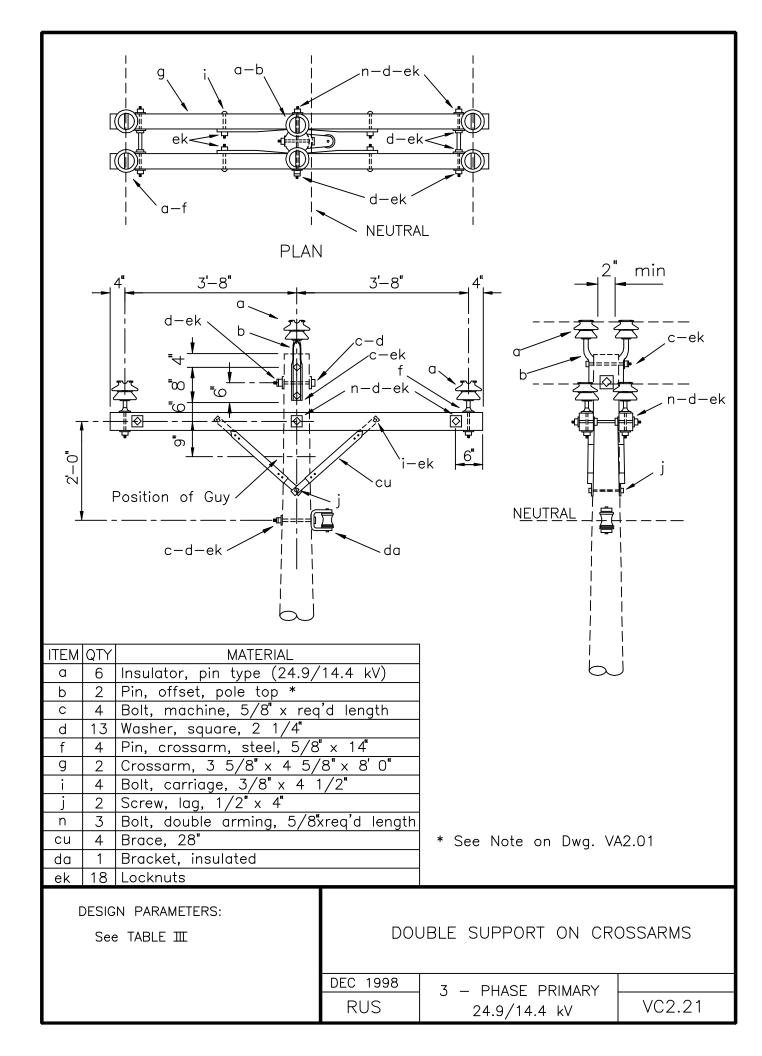


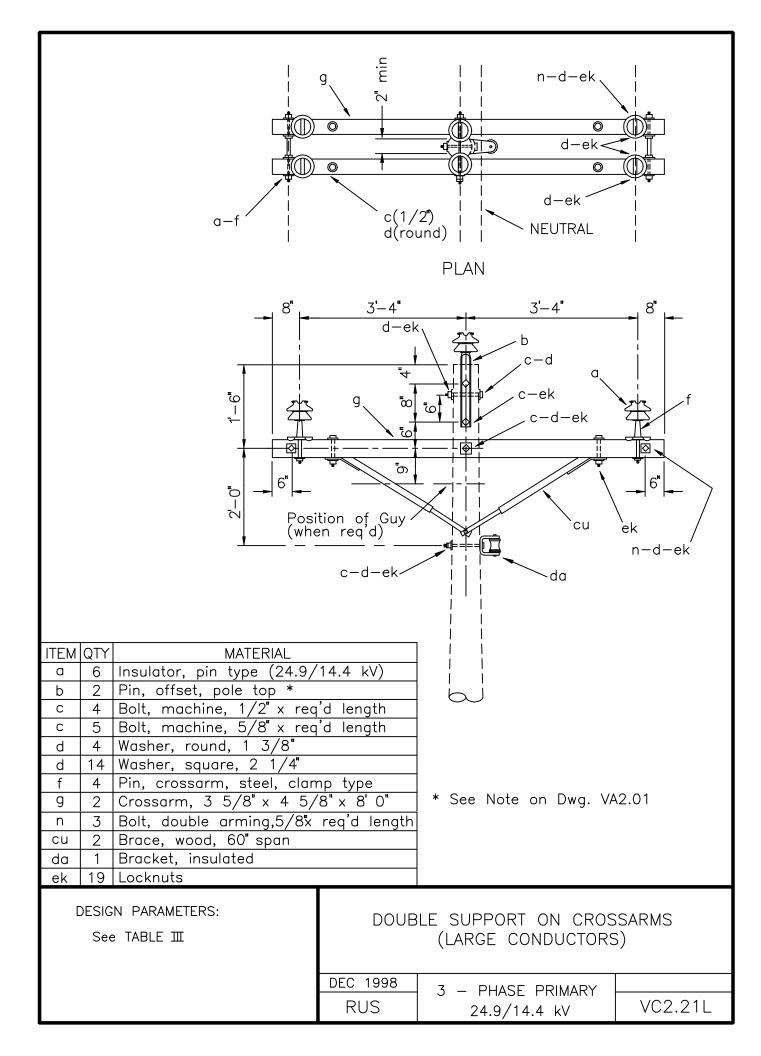


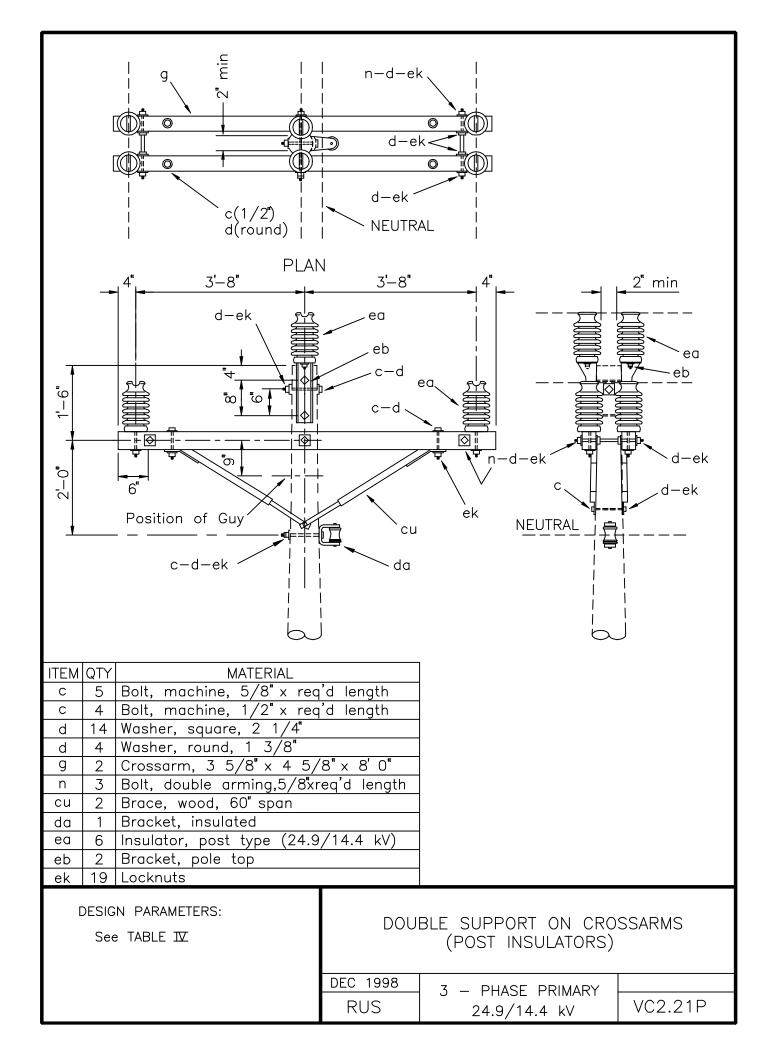


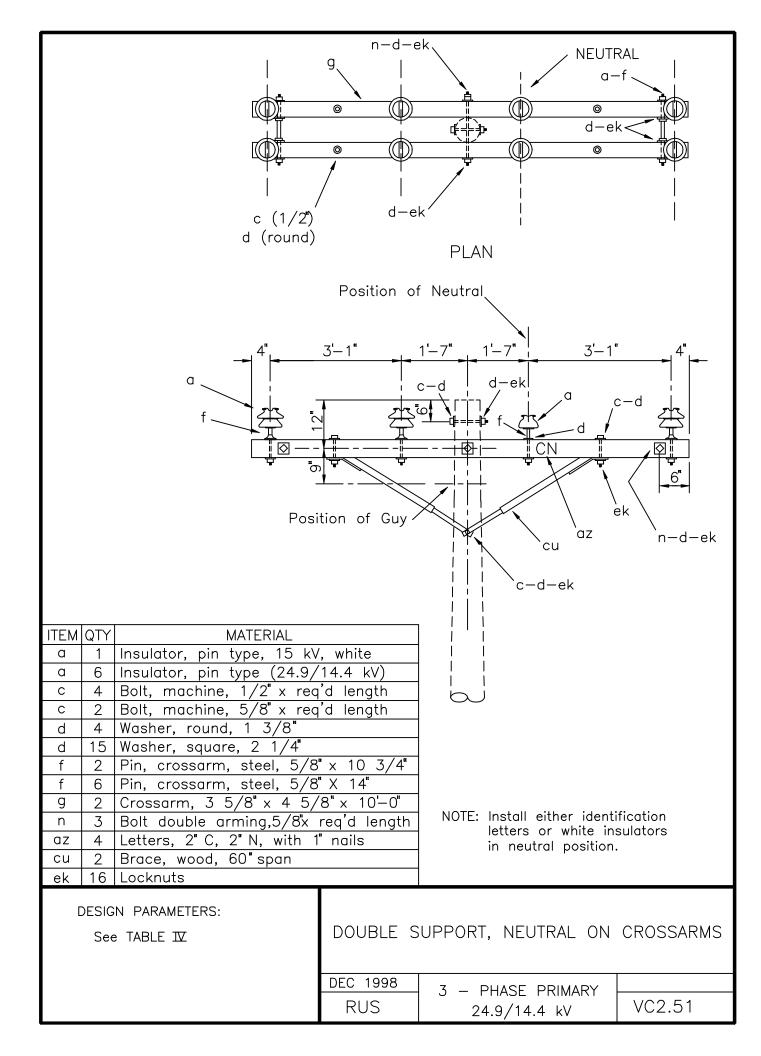


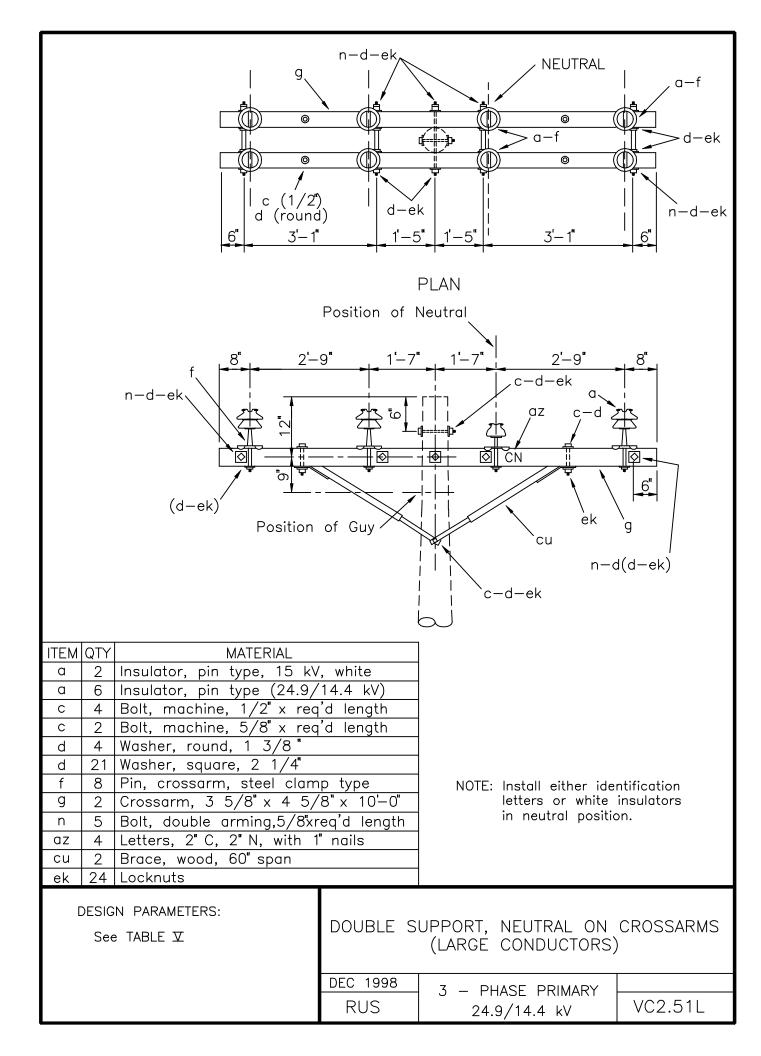


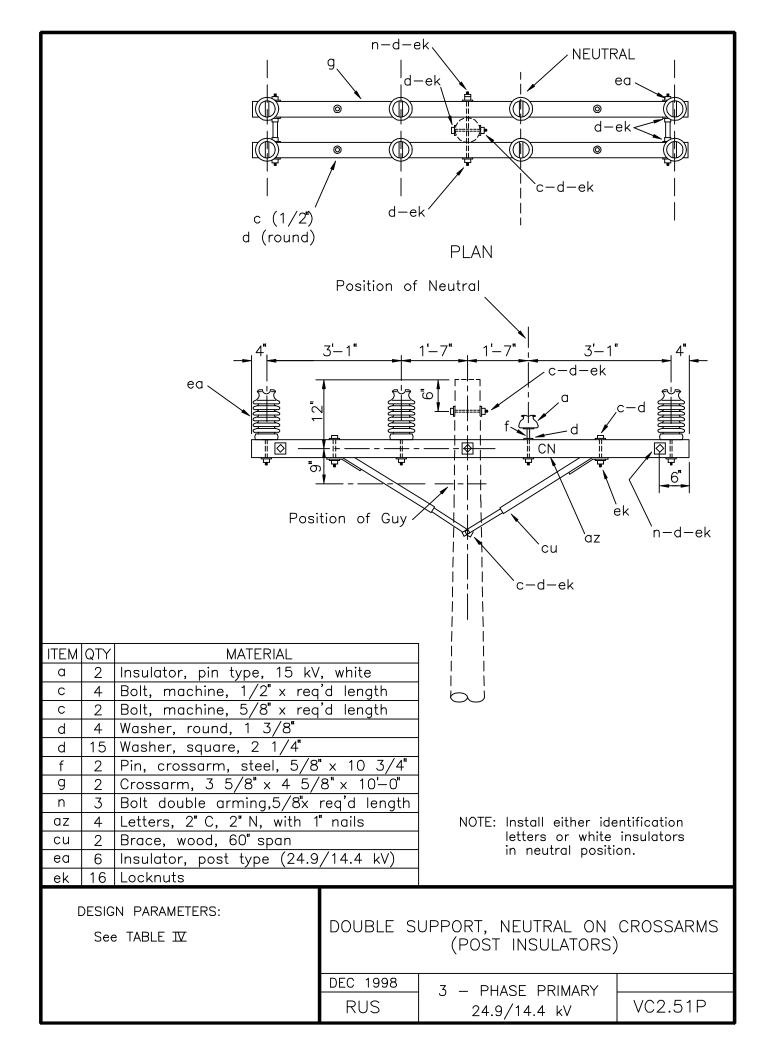


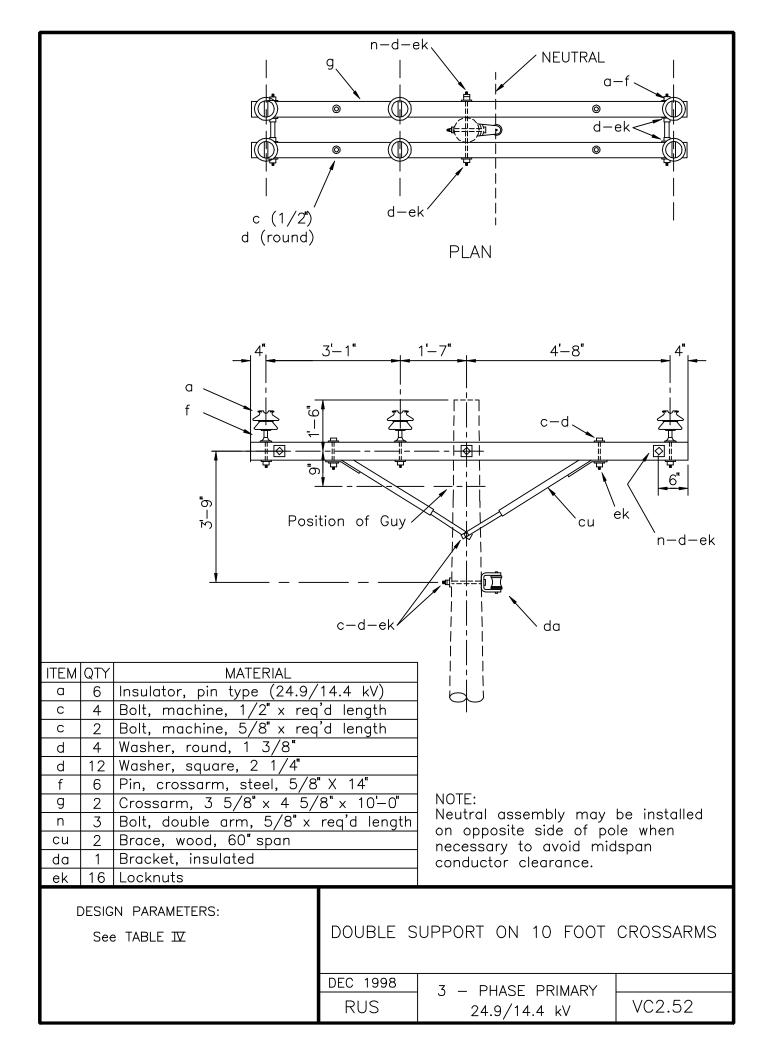


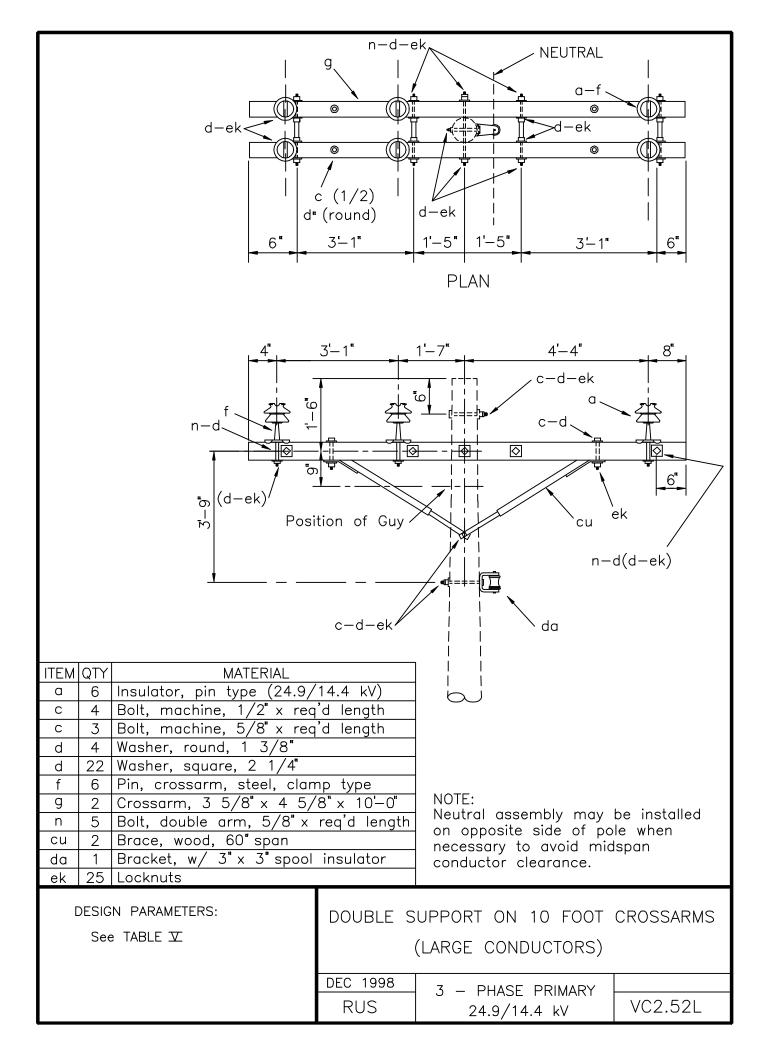


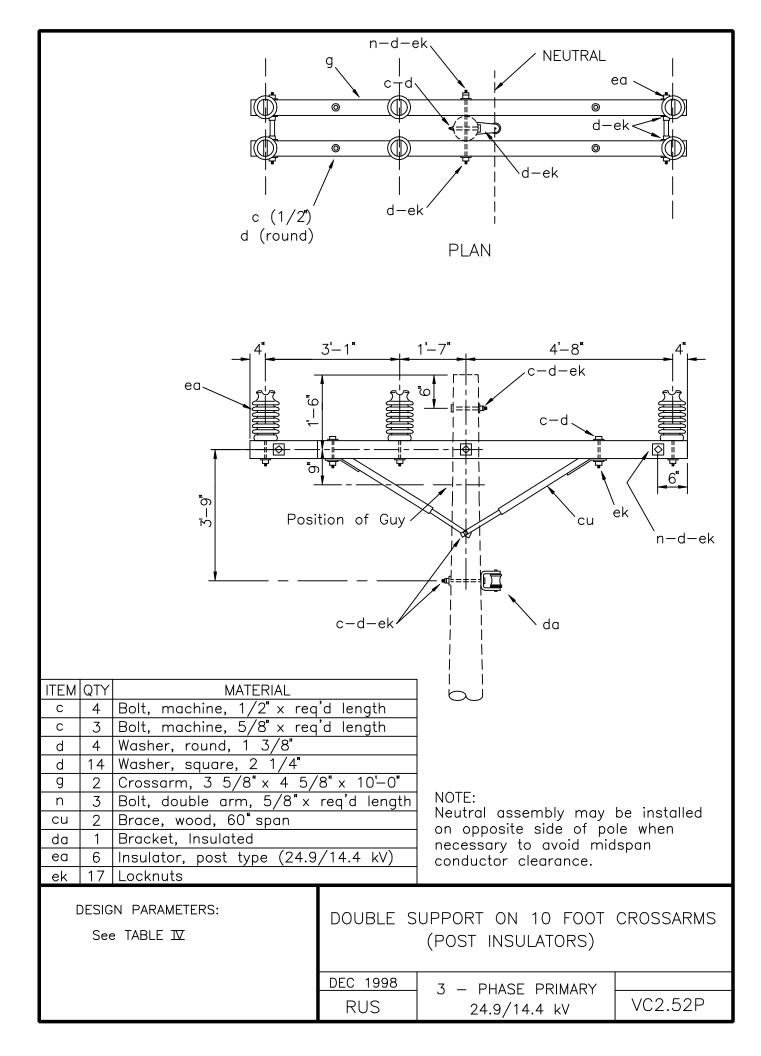


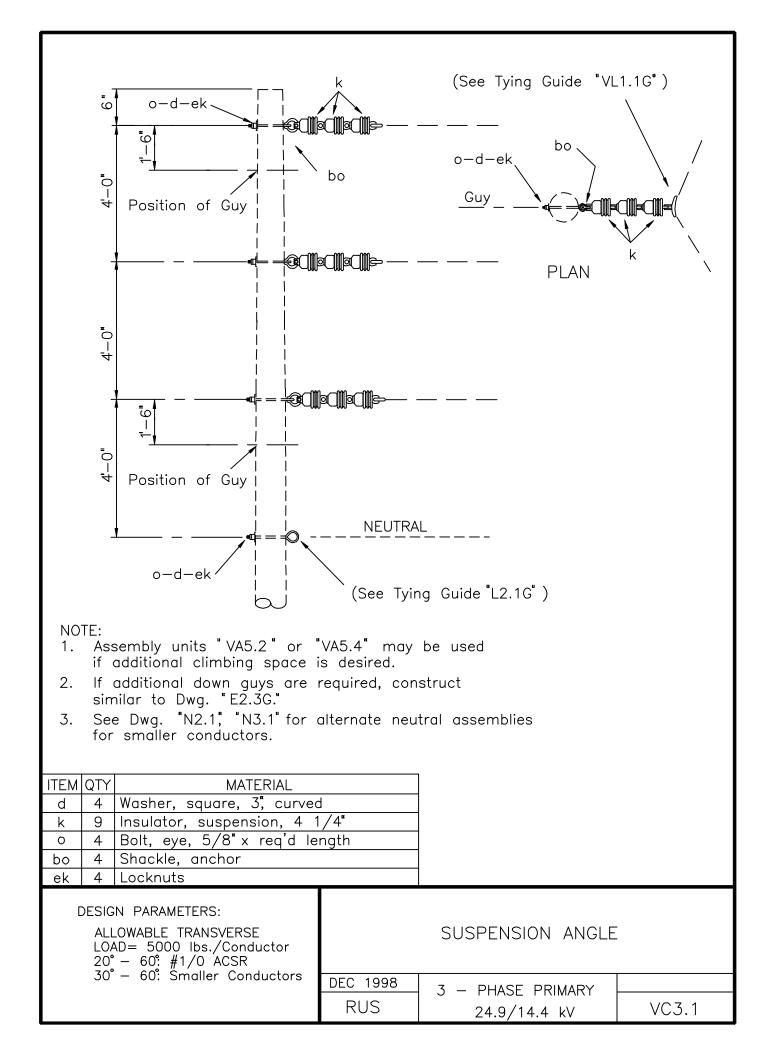


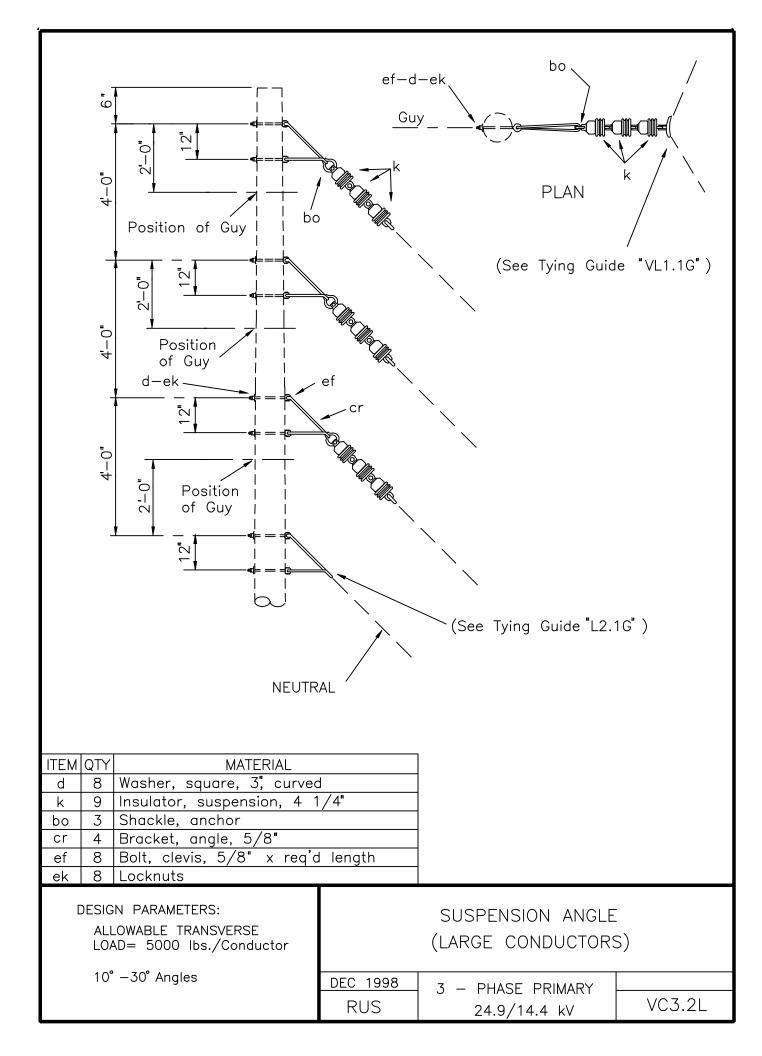


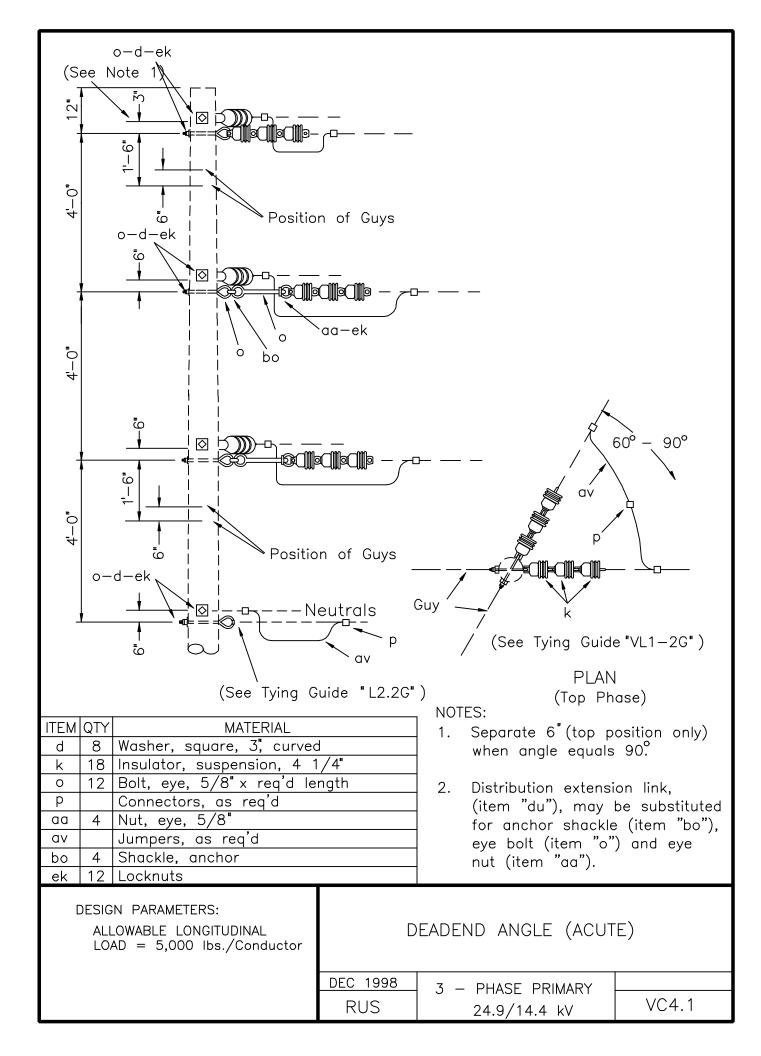


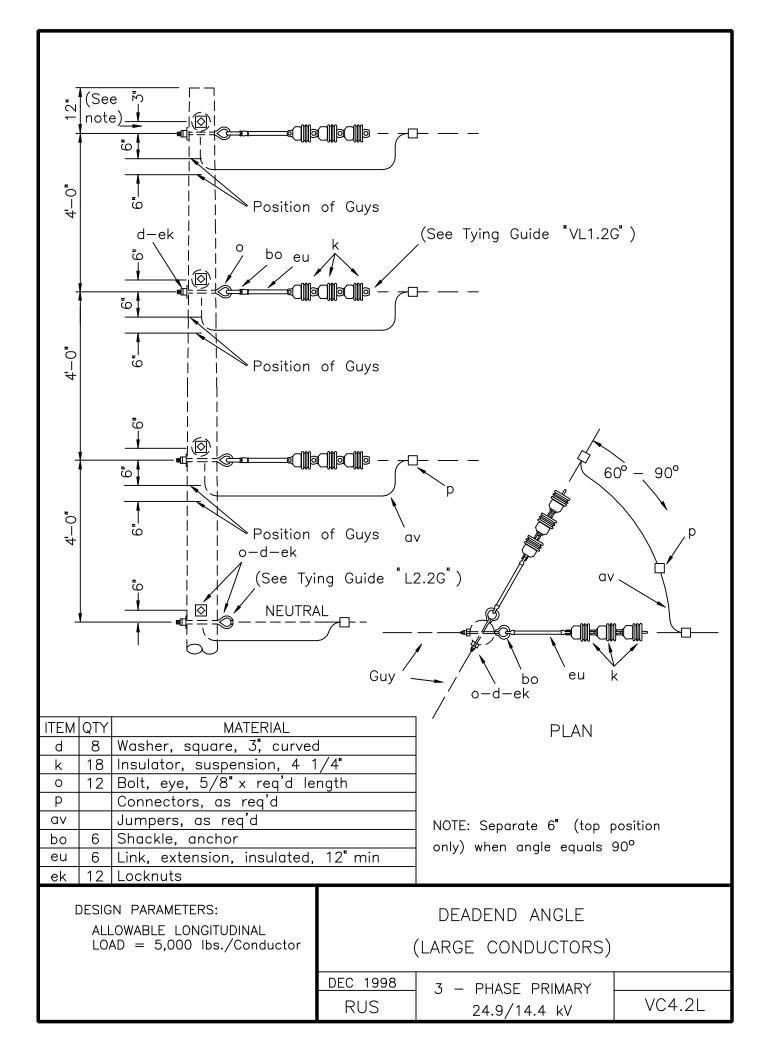


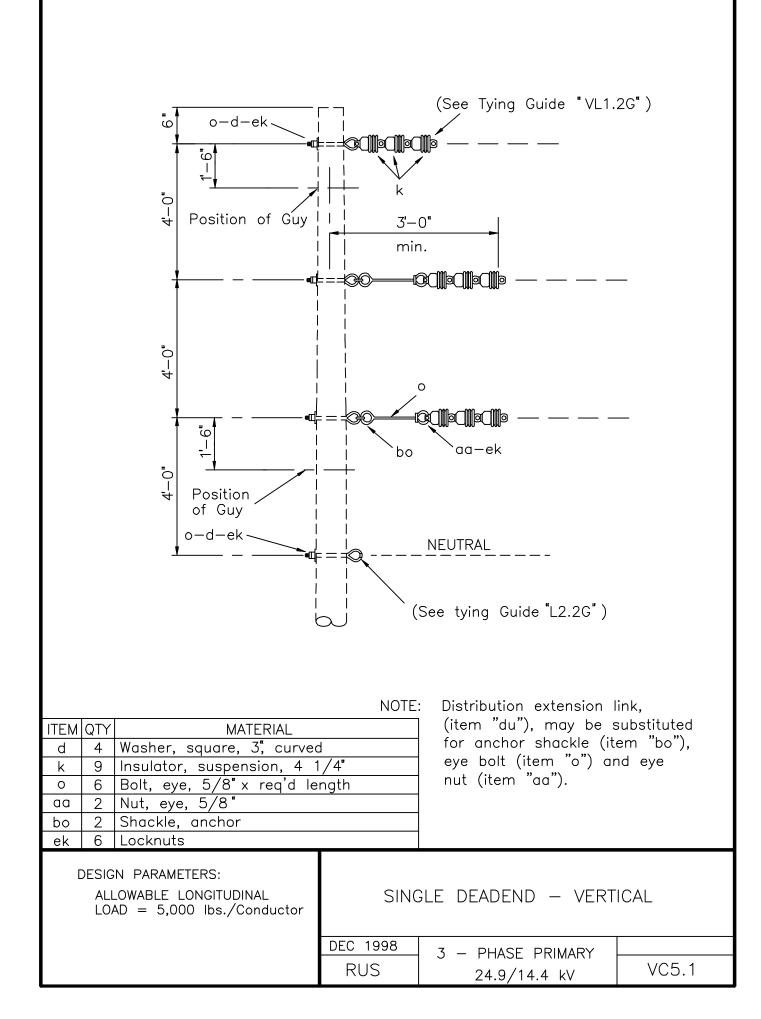


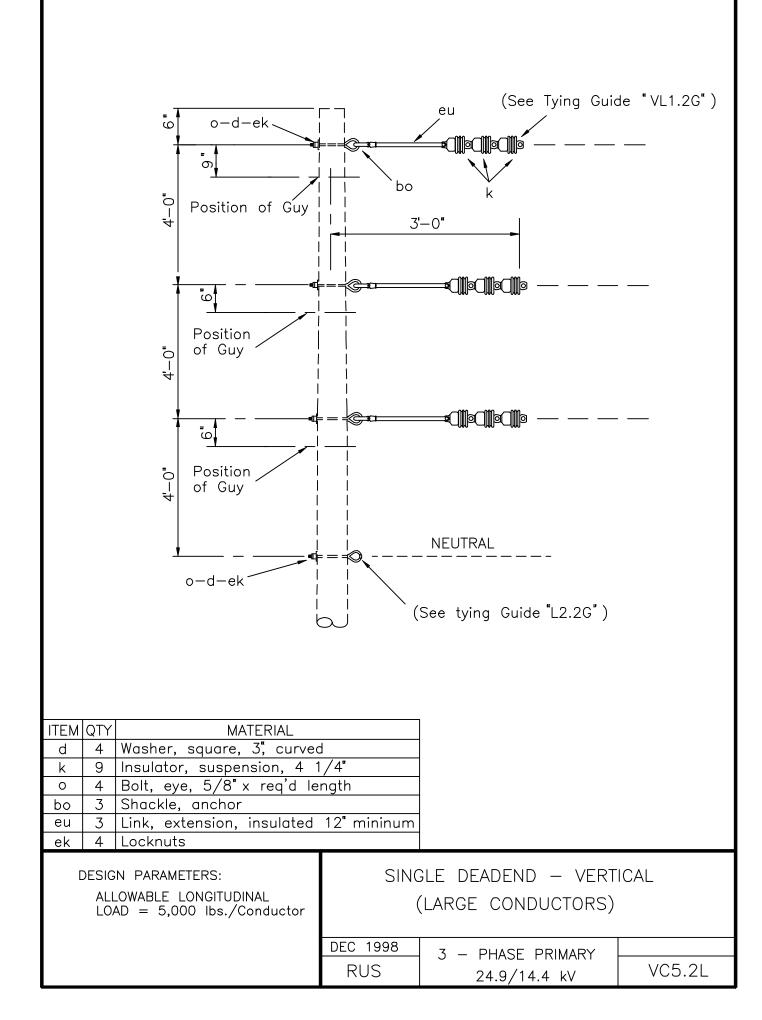


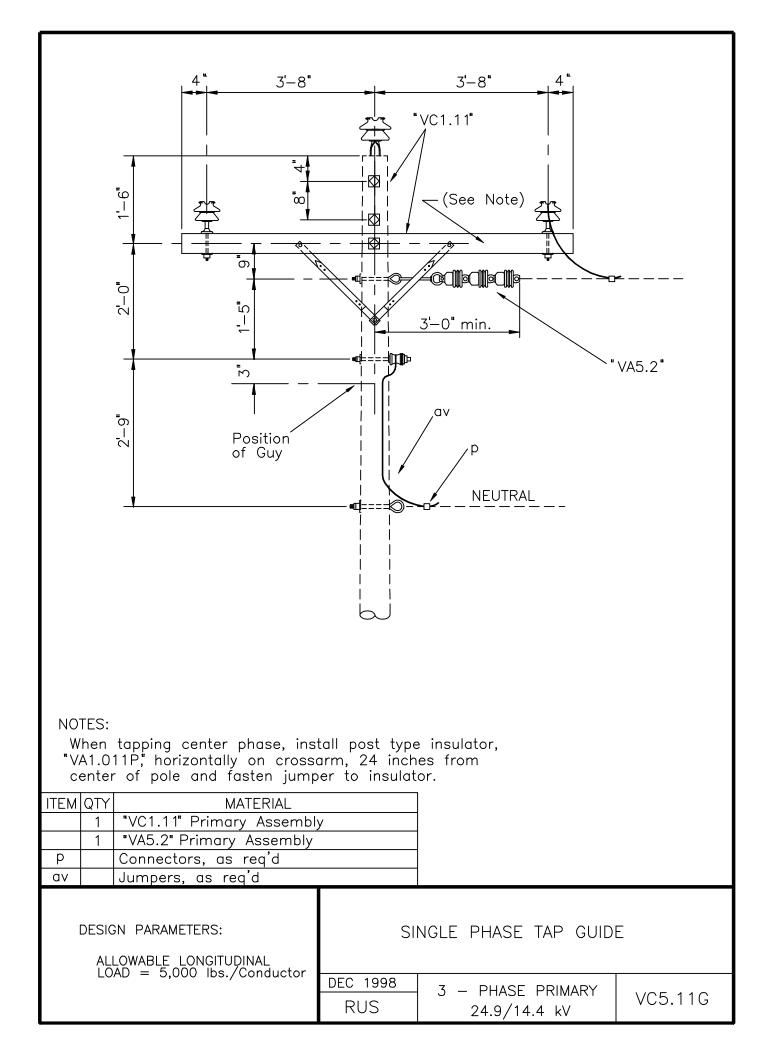


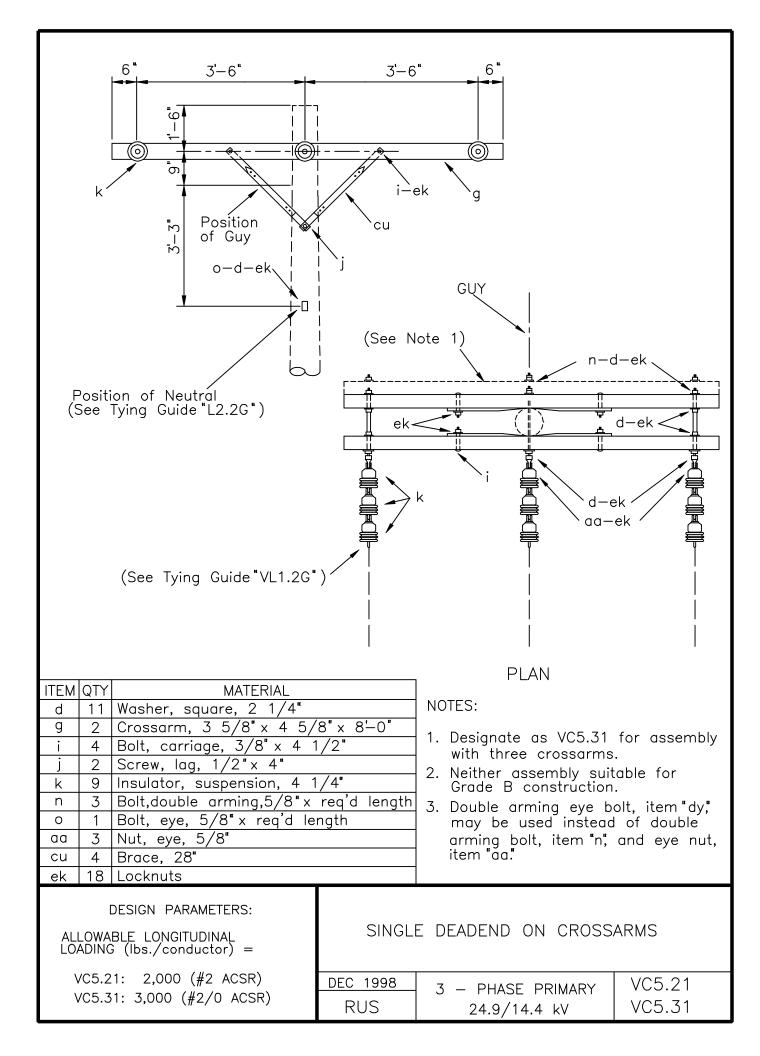


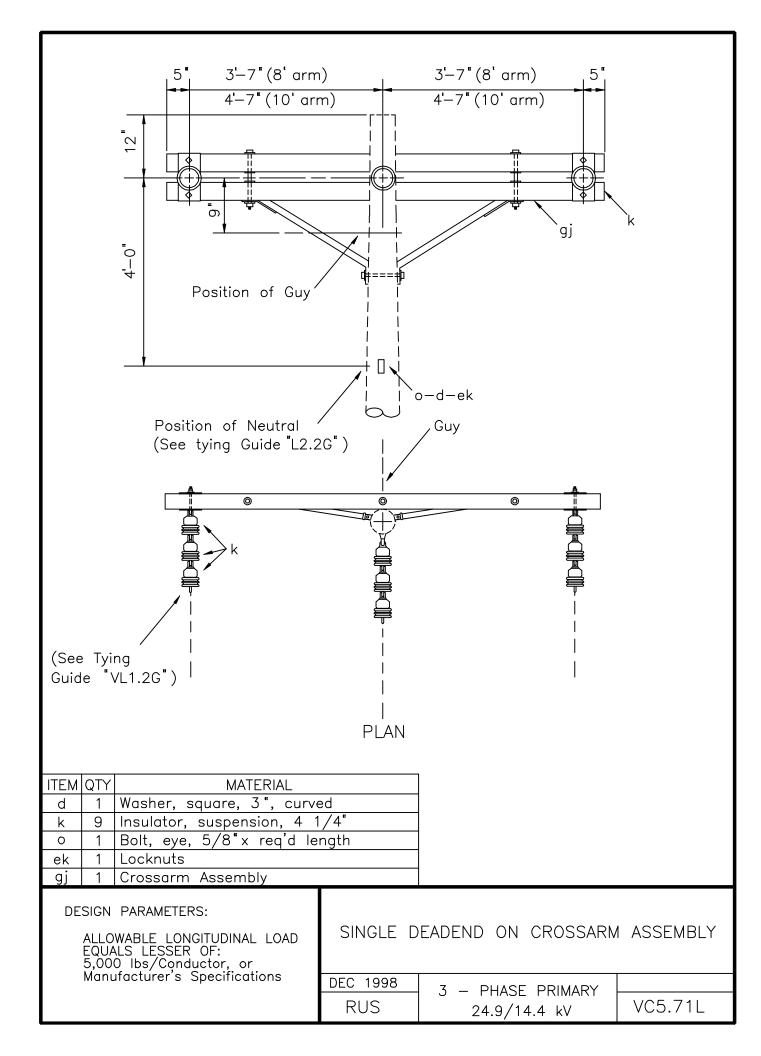


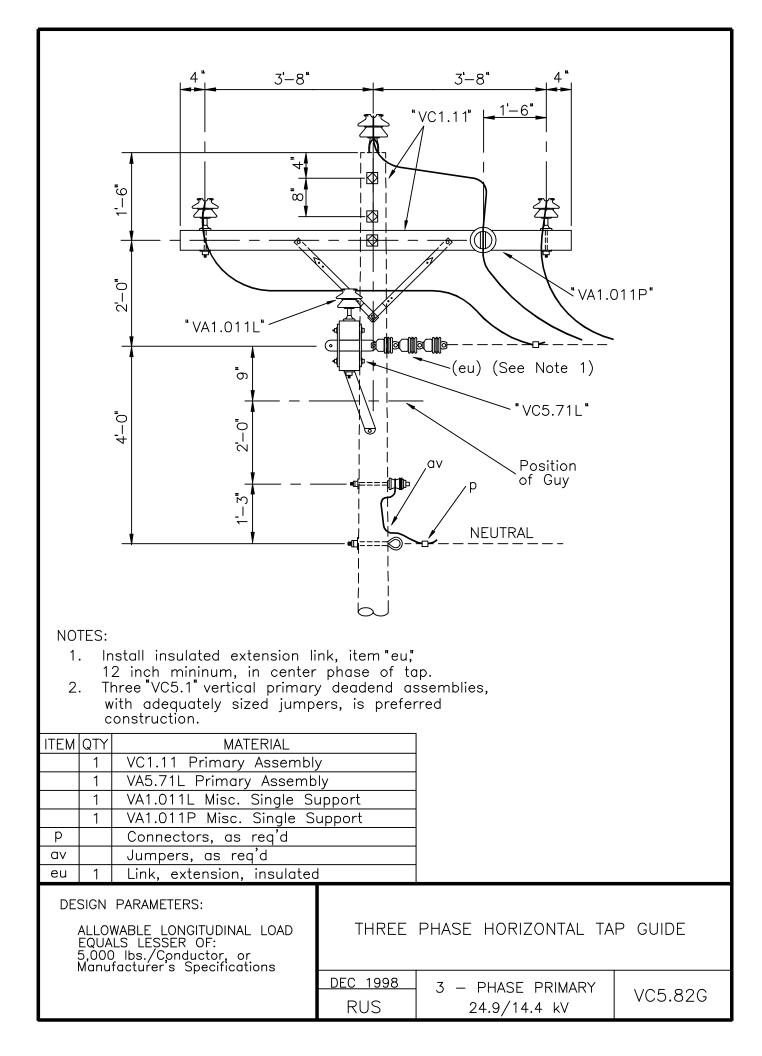


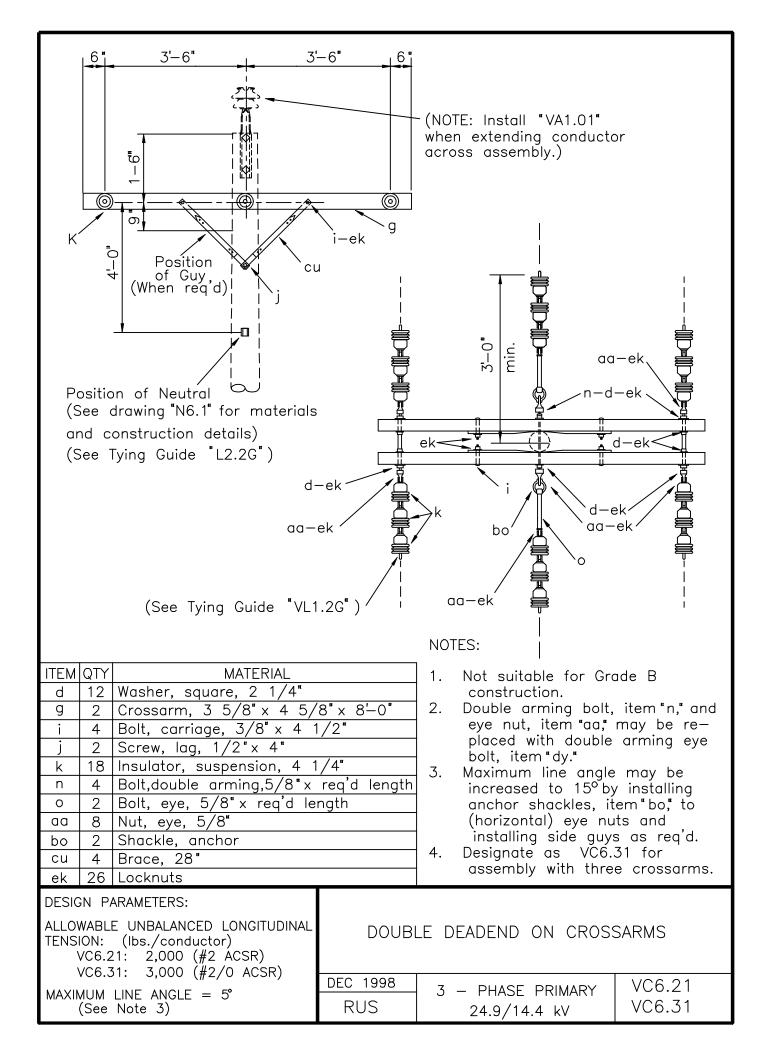


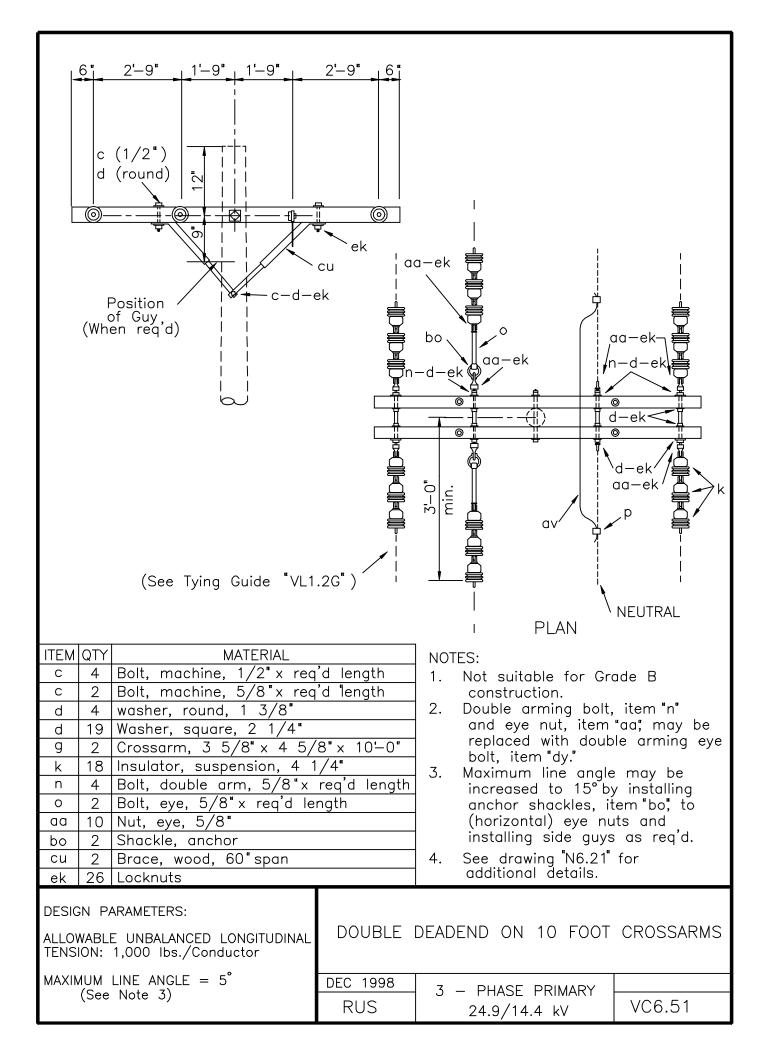


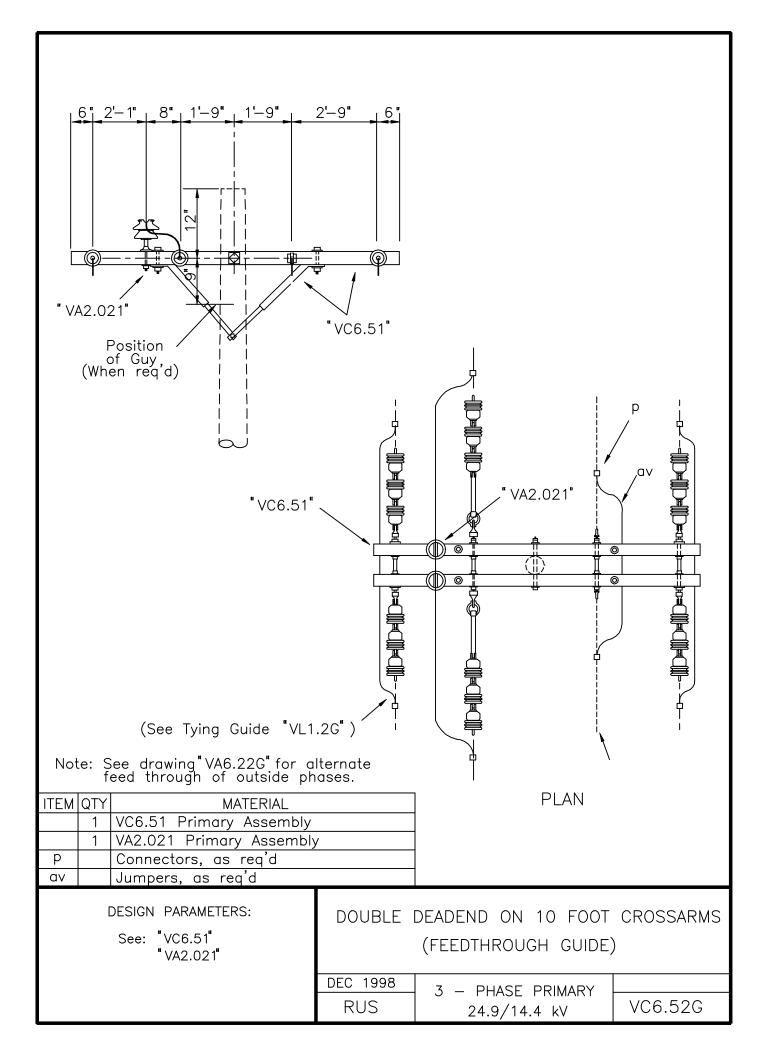


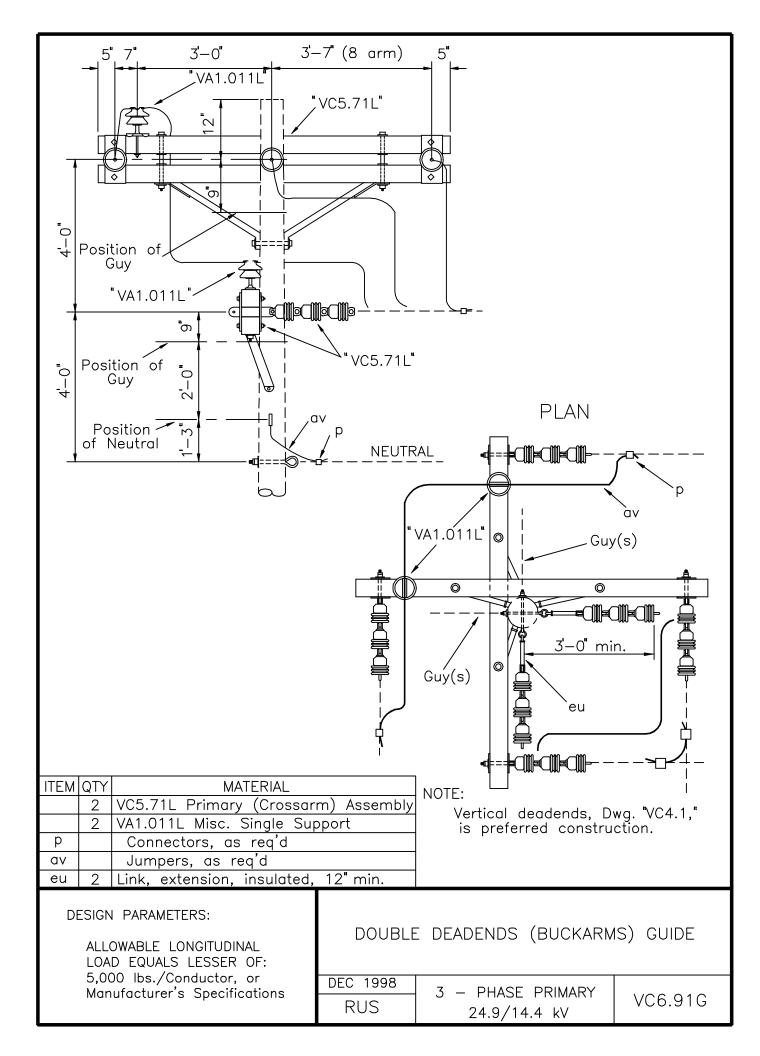








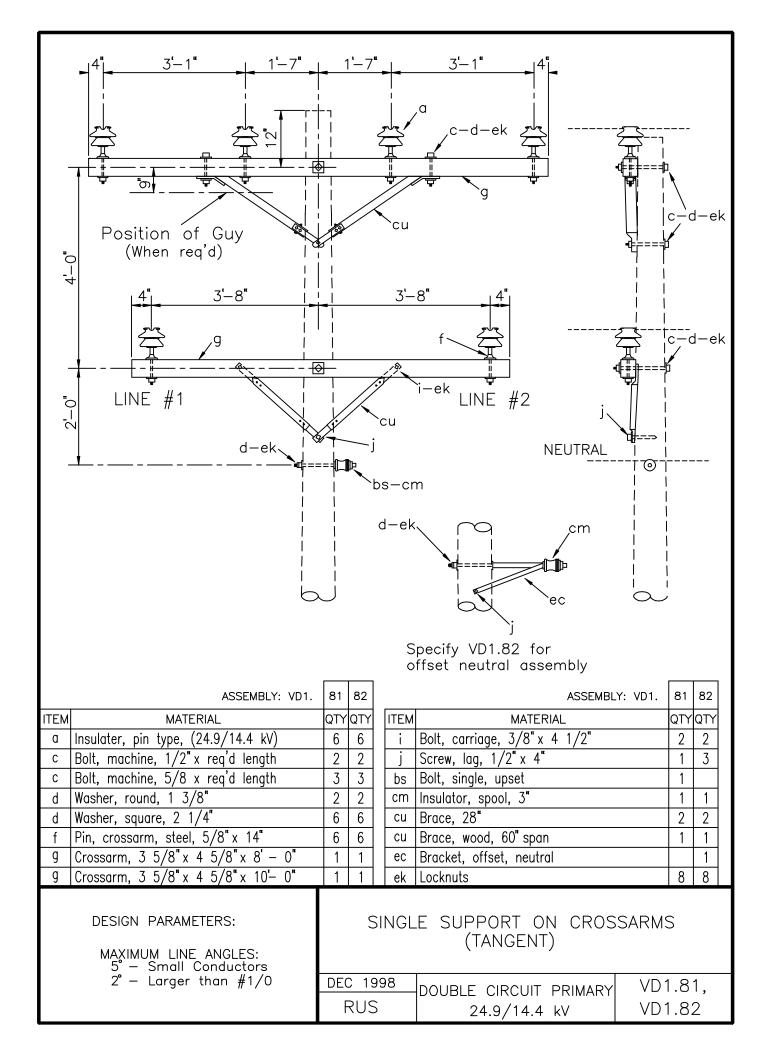


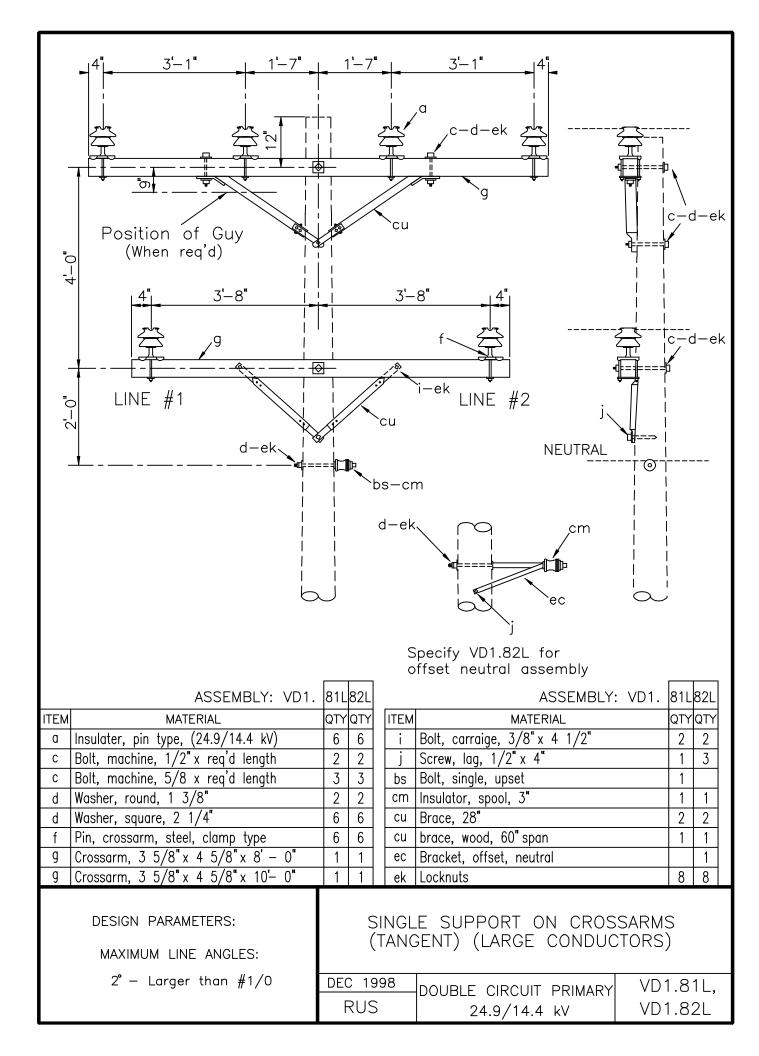


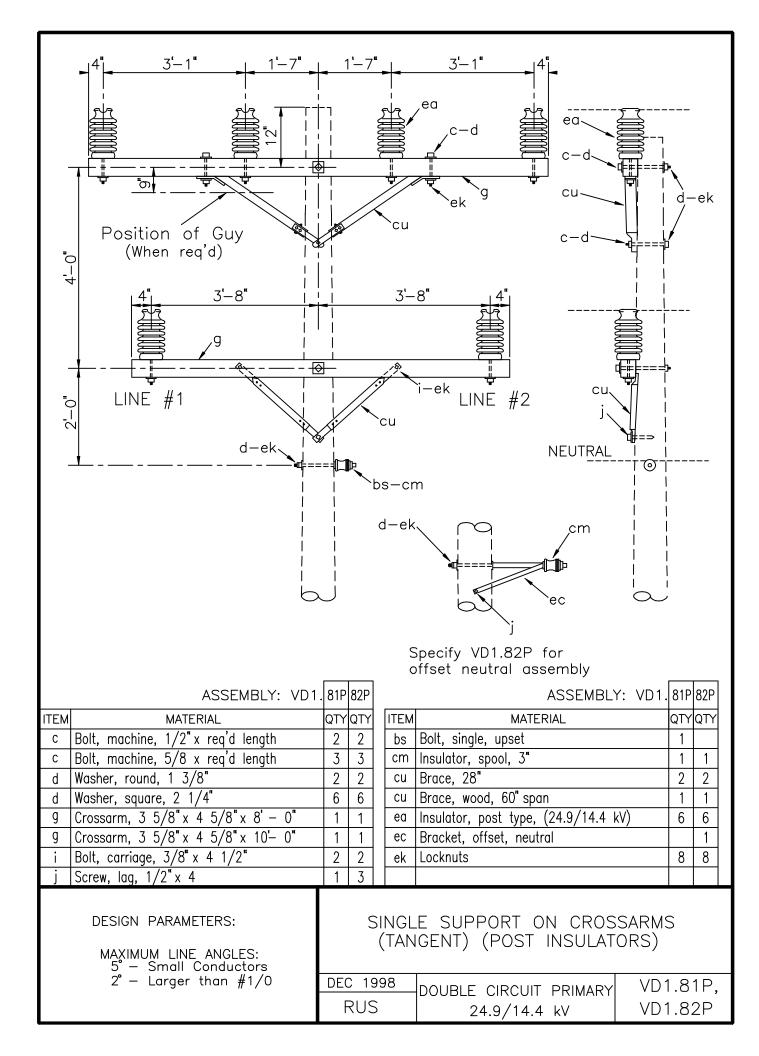
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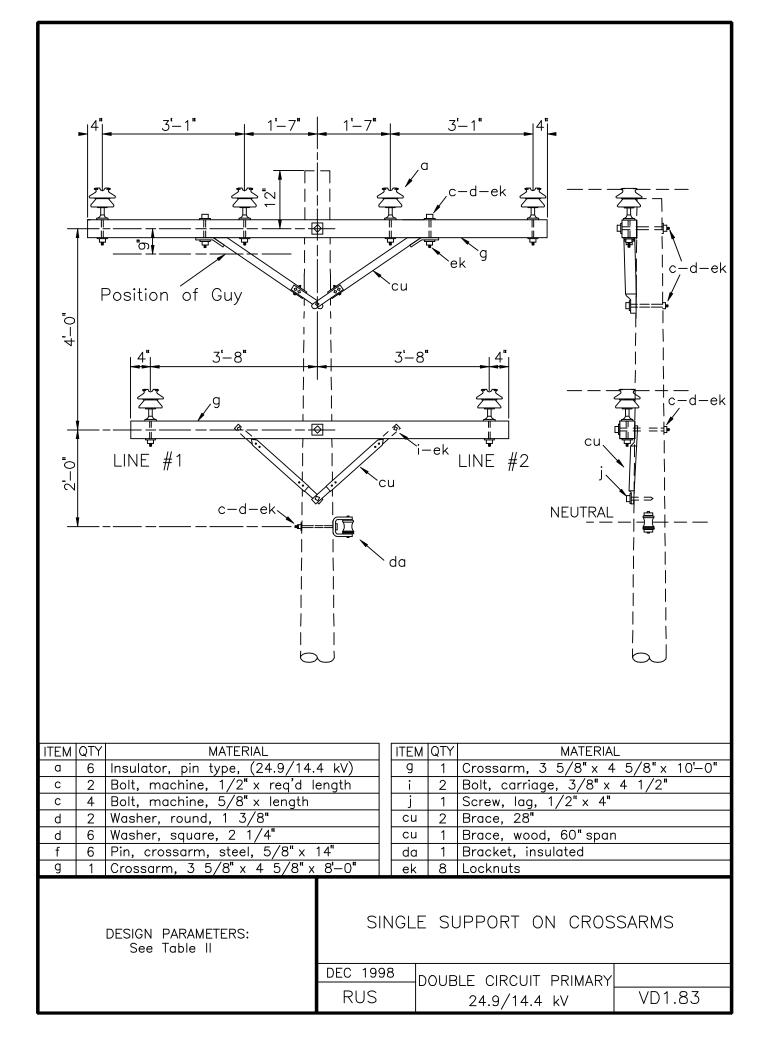
DOUBLE CIRCUIT PRIMARY POLE TOP ASSEMBLY UNITS

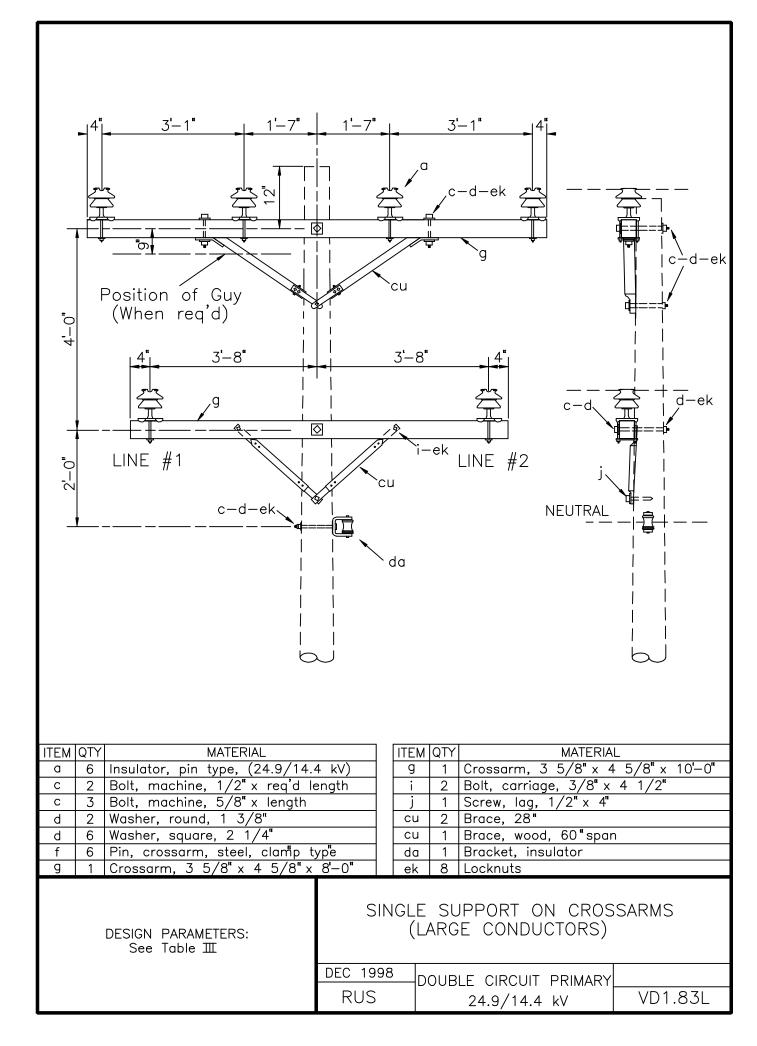
DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
VD1.81, VD1.82	SINGLE SUPPORT ON CROSSARMS (TANGENT)
VD1.81L, VD1.82L	SINGLE SUPPORT ON CROSSARMS (TANGENT) (LARGE CONDUCTORS)
VD1.81P, VD1.82P	SINGLE SUPPORT ON CROSSARMS (TANGENT) (POST INSULATORS)
VD1.83	SINGLE SUPPORT ON CROSSARMS
VD1.83L	SINGLE SUPPORT ON CROSSARMS (LARGE CONDUCTORS)
VD1.83P	SINGLE SUPPORT ON CROSSARMS (POST INSULATORS)
VD2.91	DOUBLE SUPPORT ON CROSSARMS
VD2.91L	DOUBLE SUPPORT ON CROSSARMS (LARGE CONDUCTORS)
VD2.91P	DOUBLE SUPPORT ON CROSSARMS (POST INSULATORS)
VD3.1G	SUSPENSION ANGLE GUIDE
VD4.1G	DEADEND ANGLE GUIDE
VD5.91G	THREE PHASE TAP GUIDE
VD6.91	DOUBLE DEADENDS ON CROSSARMS (FEEDTHROUGH)

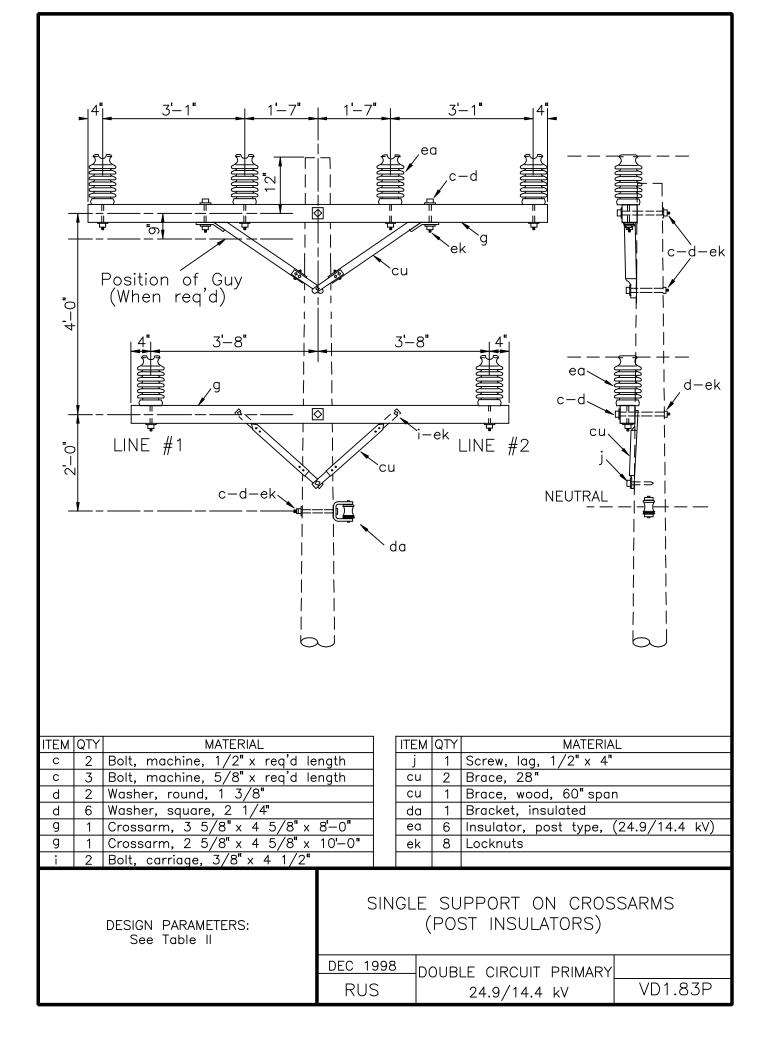


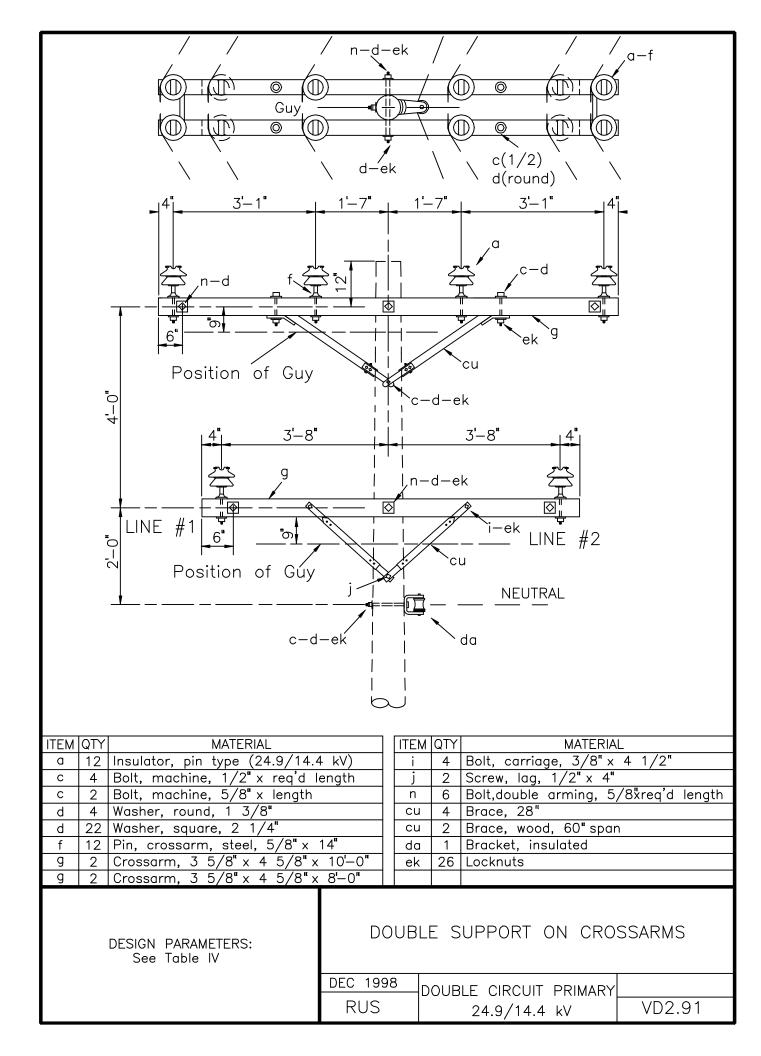


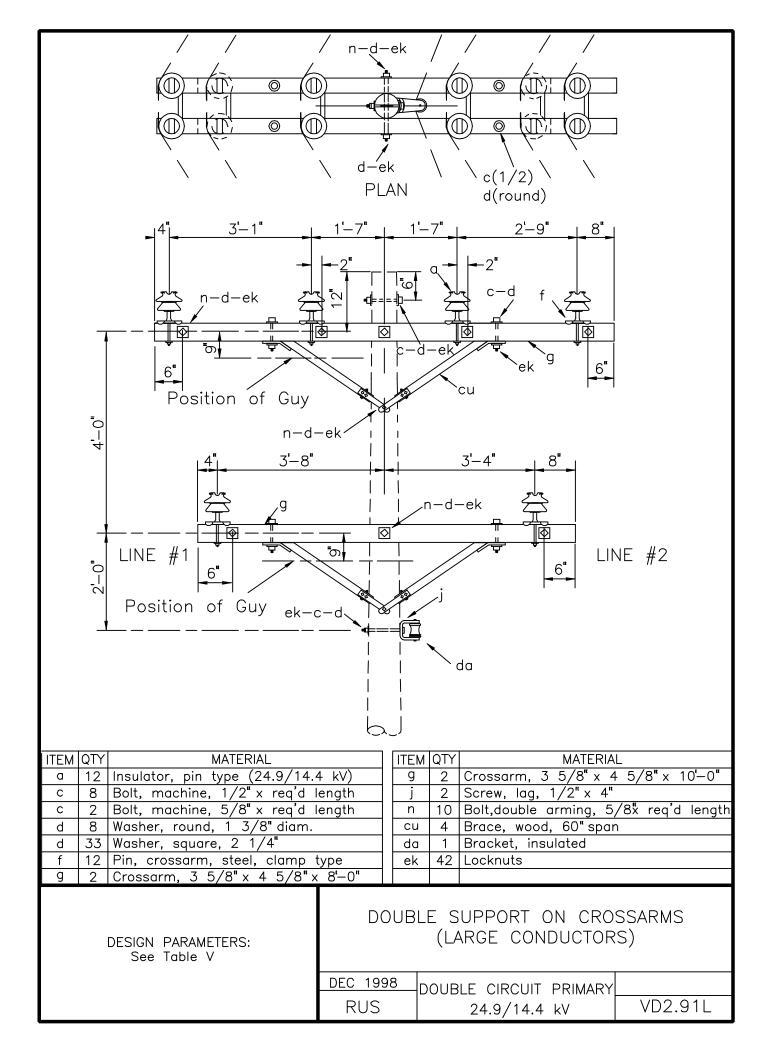


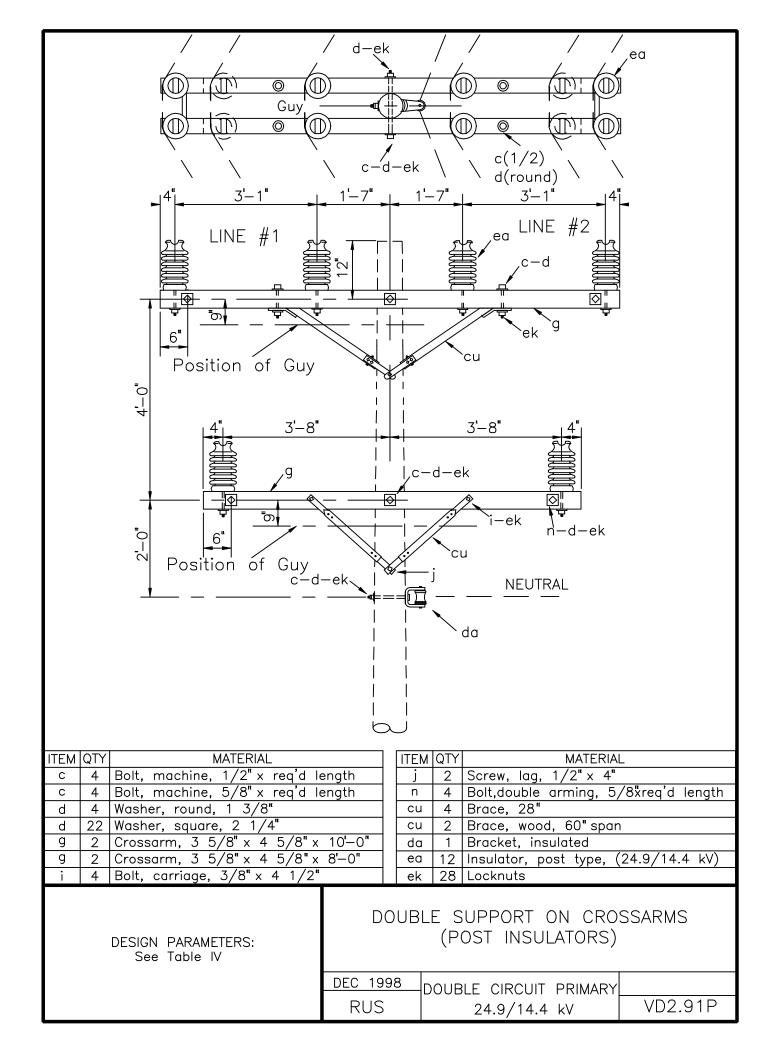


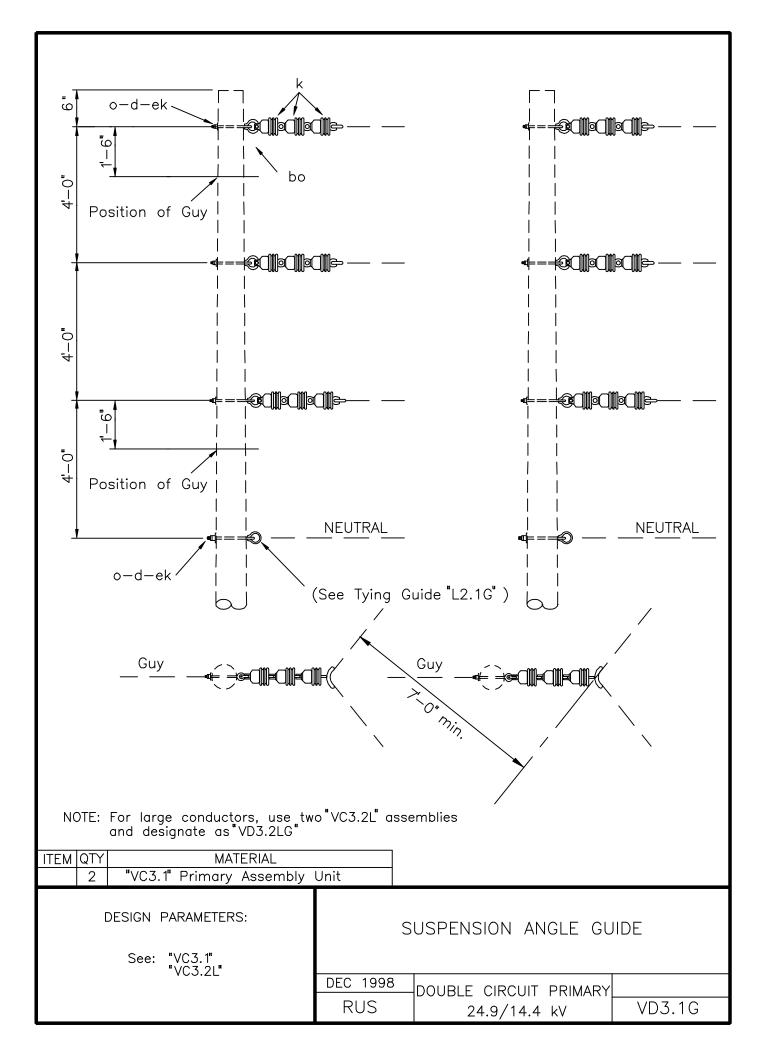


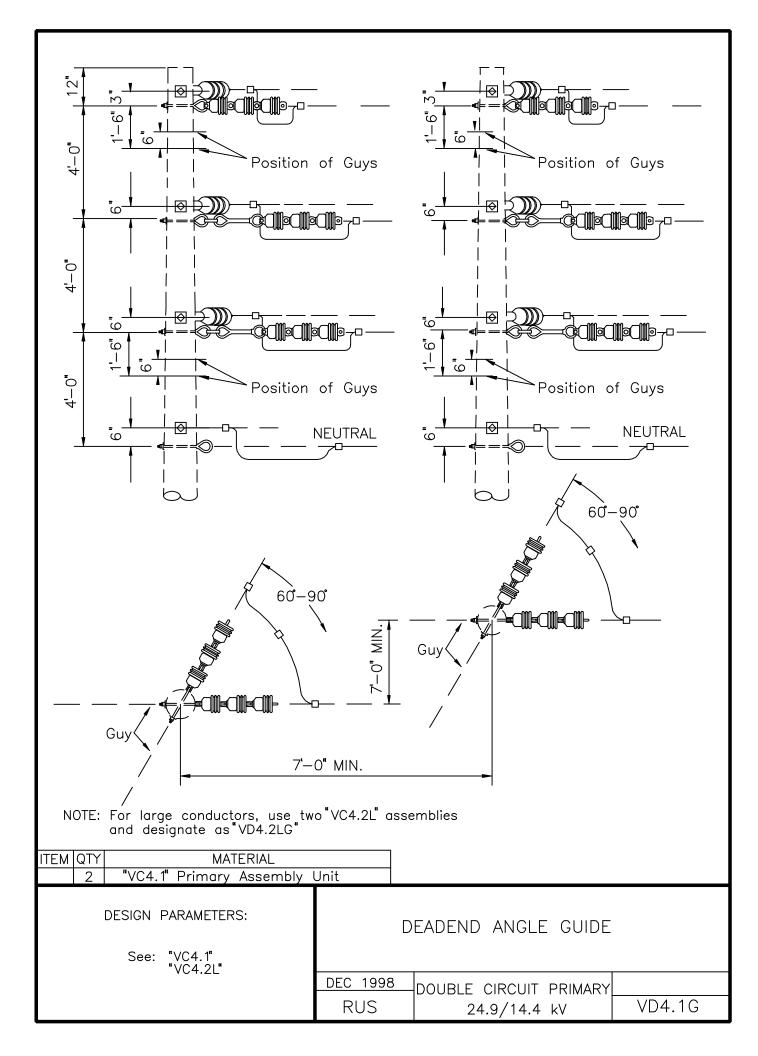


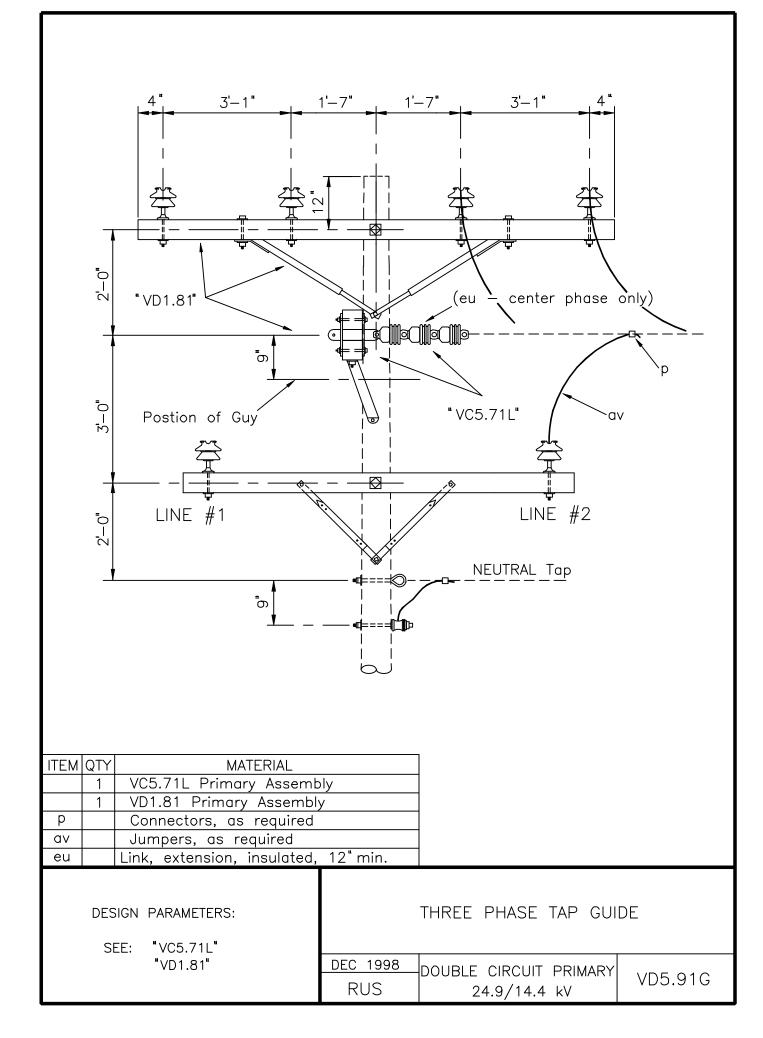


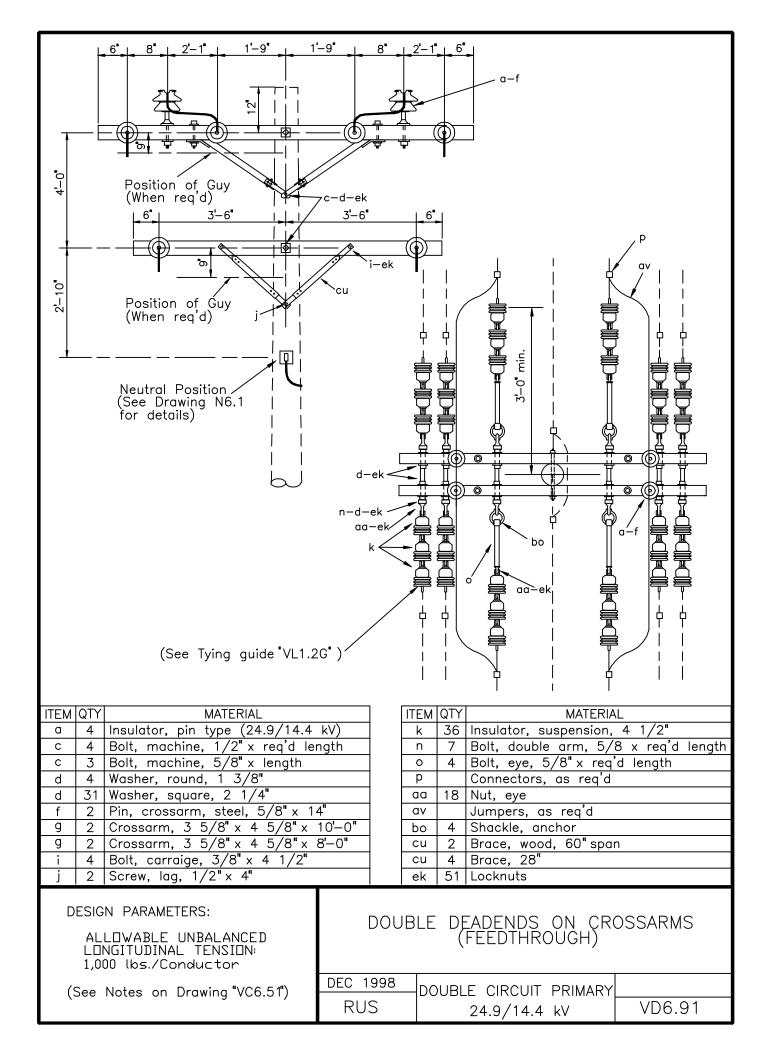












GUYING ASSEMBLY UNITS

DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
E1.1	SINGLE DOWN GUY (THROUGH BOLT TYPE)
E1.01, E201	SINGLE OVERHEAD GUY (THROUGH BOLT TYPE)
E2.1	SINGLE DOWN GUY GUIDE - HEAVY DUTY (THROUGH BOLT TYPE)
E2.2G	DOUBLE DOWN GUY GUIDE - HEAVY DUTY (THROUGH BOLT TYPE)
E2.3G	THREE DOWN GUY GUIDE - HEAVY DUTY (THROUGH BOLT TYPE)
E3.1	SINGLE DOWN GUY (WRAPPED TYPE)
E4.1L	SINGLE DOWN GUY - LARGE CONDUCTORS (POLE BAND TYPE)
E4.4LG	FOUR DOWN GUY GUIDE - LARGE CONDUCTORS (POLE BAND TYPE)
E5.1G	GUY STRAIN INSULATOR GUIDE

CONSTRUCTION SPECIFICATIONS FOR GUYS

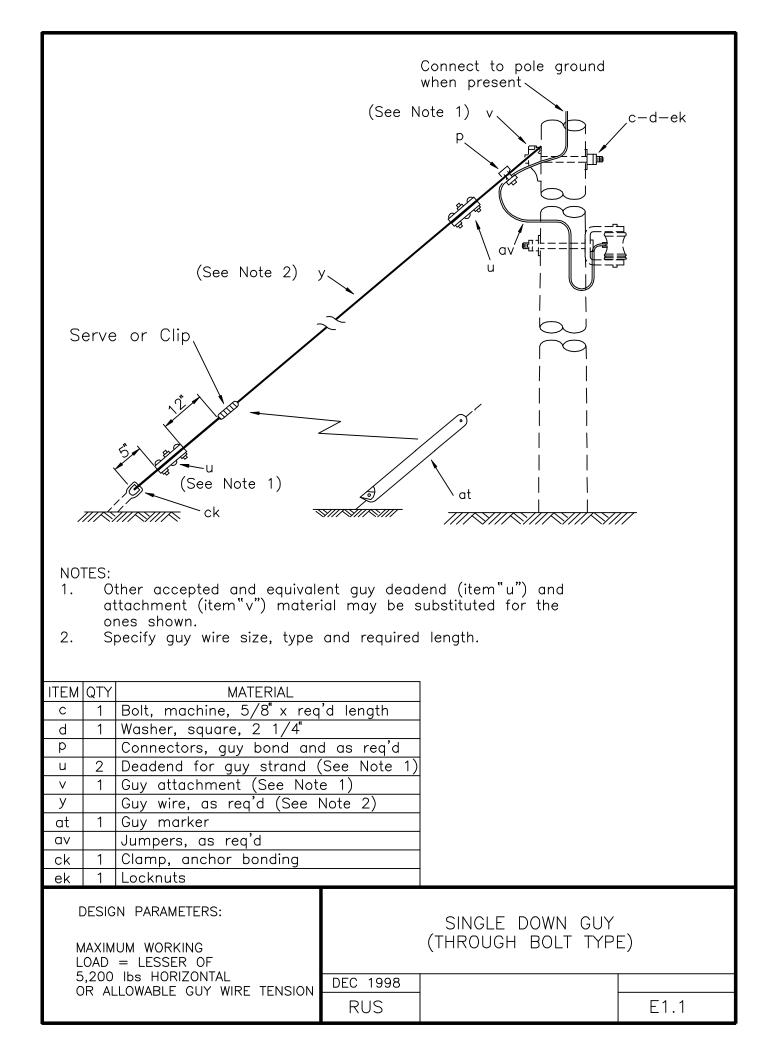
Guys shall be placed before the conductors are strung and shall be attached to the pole as shown in the construction drawings.

The grade of construction of the guys shall be the same as the structure or the highest grade required for any other conductors supported by the pole or structure.

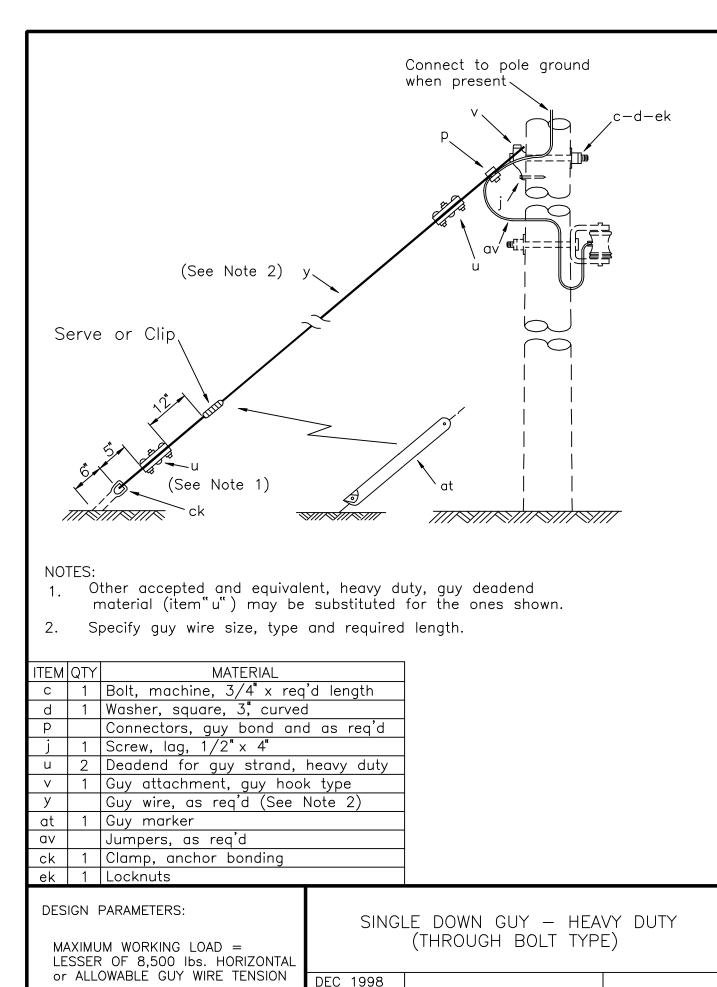
Deadend structure guys shall be installed in line with the pull of conductors as nearly as practical. Bisector guys at an angle structure shall be installed as nearly as practical to the true bisector of the line angle.

A 1:1 slope for guy leads is recommended, especially on deadend structures. Minimum guy leads are not recommended.

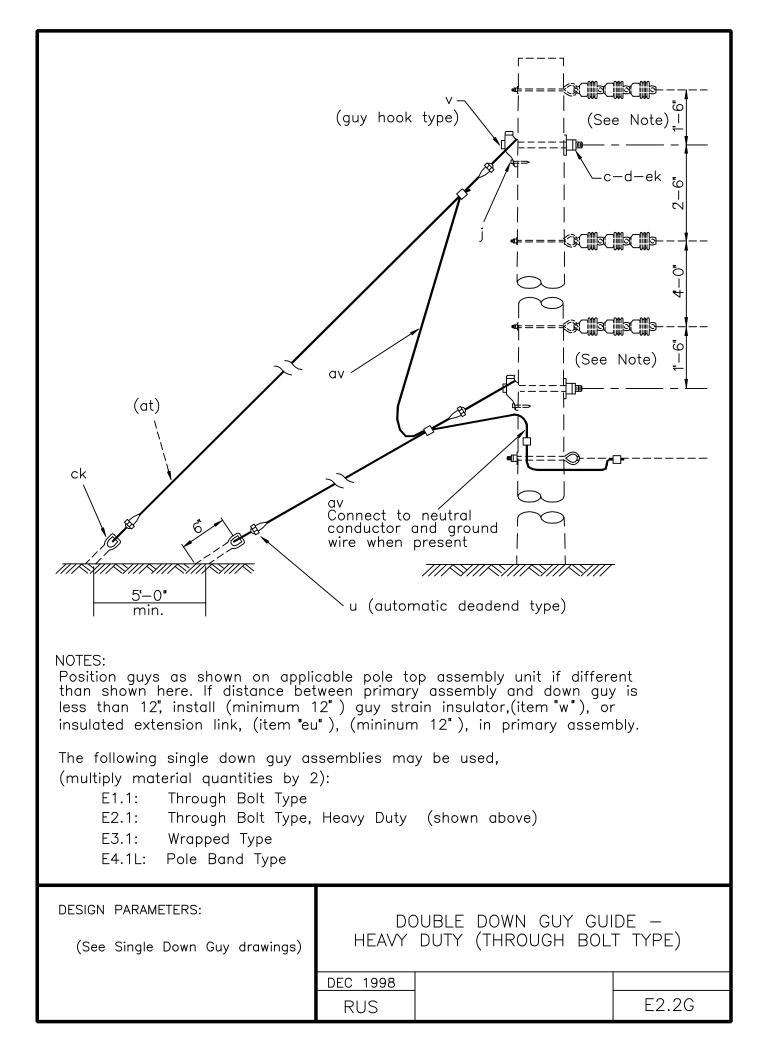
The applicable NESC safety factors have not been but must be applied to determine the "allowable guy wire tension" as denoted in the design parameters of the guying assembly units.



(Use assembly E1.1 or E2.1)	ek 12" do not staple	(See Note Connec Conductor	ve or clip ao p 2) staple as req'd ct to Neutral and Ground win present	d-ek
NOTES: 1. Other accepted and equival (item"u"), may be substitut 2. Specify guy wire size, type 3. Wrapped type overhead guy	ed for the 3 and required s may be us	ed. See d	nps shown.	
	ASSEMBLY:			
ITEM MATERIAL d Washer, square, 2 1/4"		QTY QTY		
d Washer, square, 2 174	3"	1		
P Connectors, guy bond and as	req'd			
u Deadend for guy strand, heav		2 2		
Y Guy wire, as req'd (See Note	2)	1		
ab Nut, thimble eye type, 5/8" ab Nut, thimble eye type, 3/4"		1		
ao Bolt, thimble eye, 5/8" x req'	d length	1		
ao Bolt, thimble eye, 3/4" x req'	d length	1		
av Jumpers, as req'd				
ek Locknuts		2 2		
DESIGN PARAMETERS:				
MAXIMUM WORKING LOAD = LESSER OF: E1.01 5,200 lbs. HORIZONTAL			OVERHEAD GU GH BOLT TYPI	
E2.01 8,500 lbs. HORIZONTAL or ALLOWABLE GUY WIRE TENSION	DEC 1998			E1.01,
OF ALLOWADLE GUT WIRE TENSION	RUS			E2.01



DEC	19
RL	JS



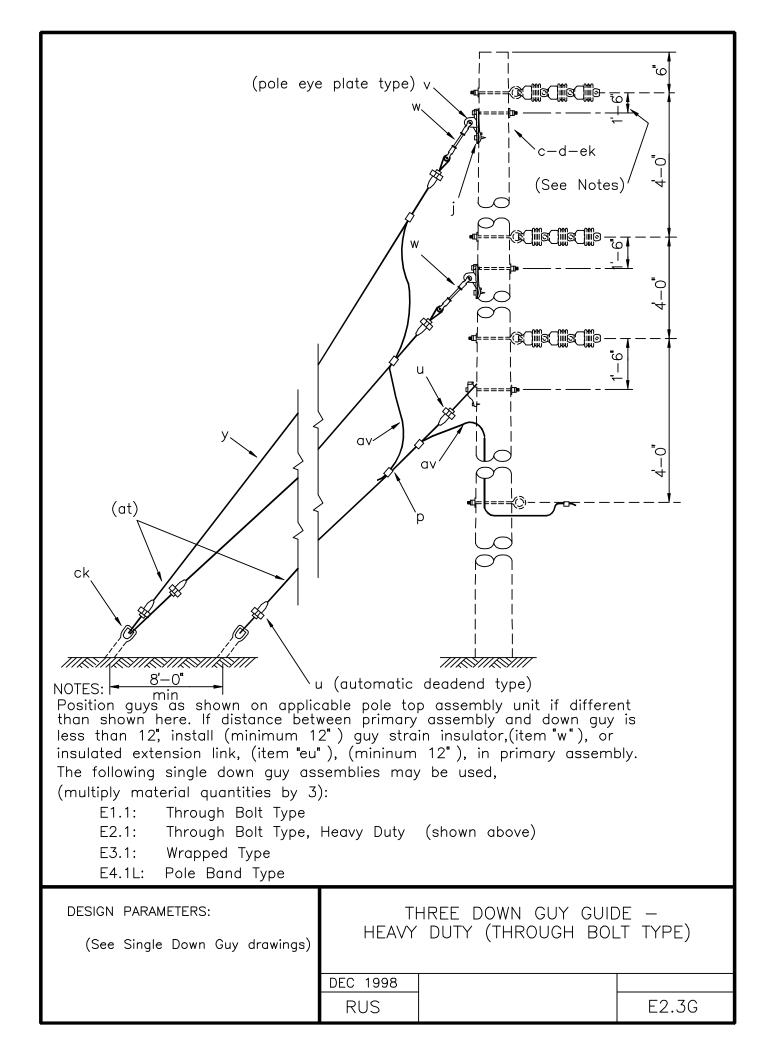
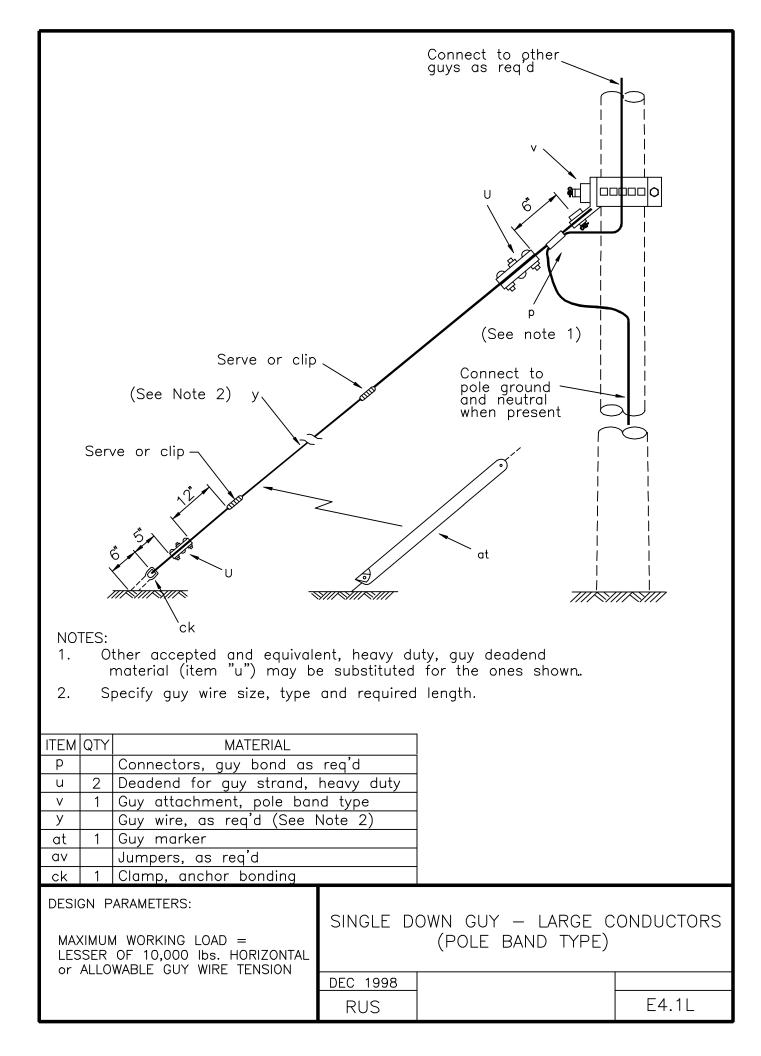
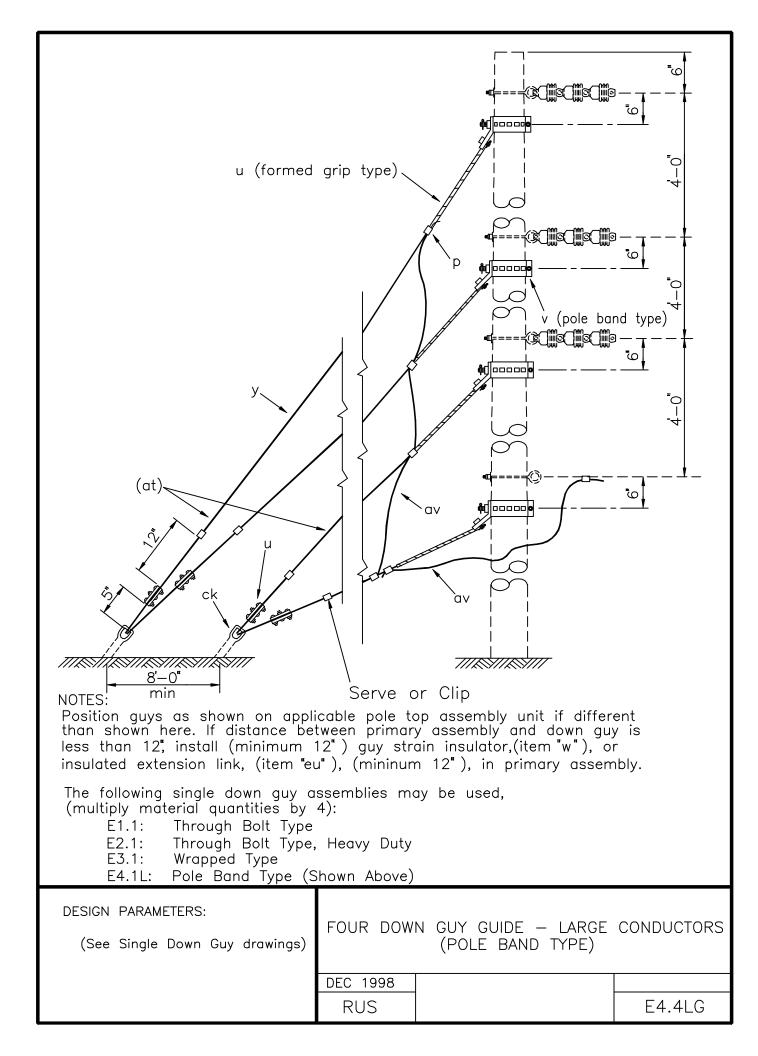
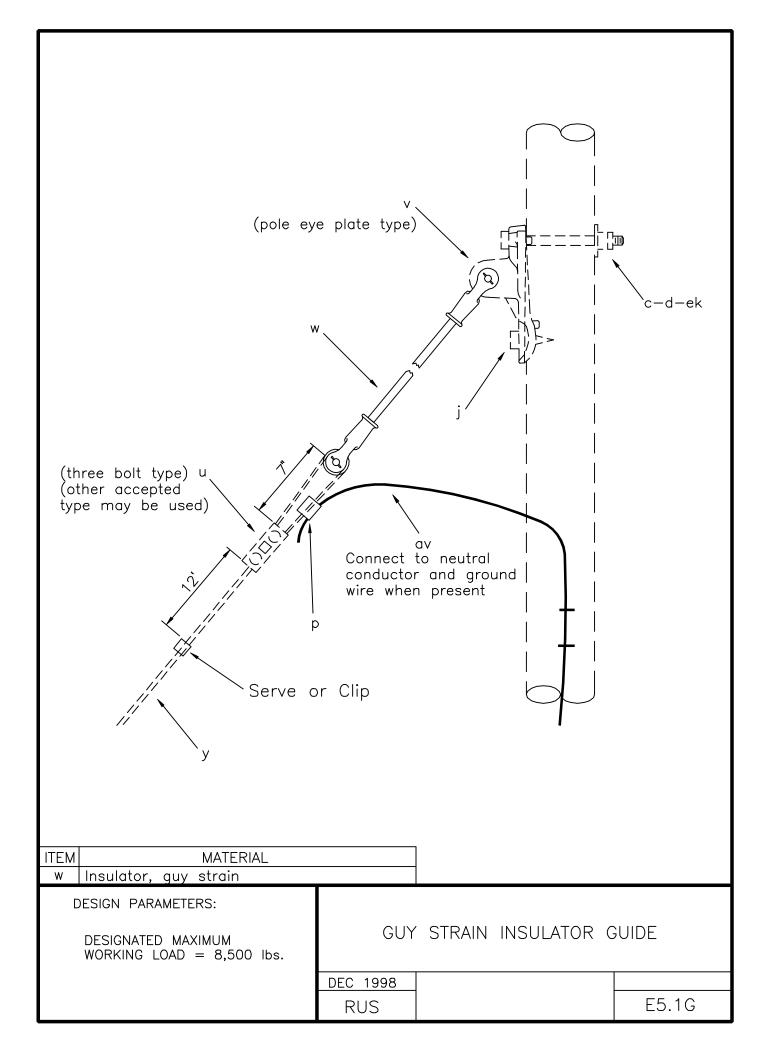


Image: state of the state	at at e 1) ent, heavy du ed for the 3 and required unit. <u>'d length</u> d as req'd heavy duty Note 2)	-bolt clamps shown	
DESIGN PARAMETERS:		SINGLE DOWN GUY	
MAXIMUM WORKING LOAD = LESSER OF 8,500 lbs. HORIZONTAL or ALLOWABLE GUY WIRE TENSION	DEC 1998	(WRAPPED TYPE)	
	RUS		E3.1







ANCHOR ASSEMBLY UNITS

DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
F1.6, F1.8, F1.10, F1.12	EXPANDING TYPE ANCHORS
F2.6, F2.8, F2.10, F2.12	SCREW ANCHORS, (POWER-INSTALLED)
F3.6, F3.8, F3.10, F3.12	PLATE TYPE ANCHORS
F4.1, F4.2	SERVICE ANCHORS
F5.1, F5.2, F5.3	ROCK ANCHORS
F6.6, F6.8, F6.10	SWAMP ANCHORS (POWER INSTALLED)

CONSTRUCTION SPECIFICATIONS FOR ANCHORING

All anchors and rods shall be in line with the strain and shall be installed so that approximately 6 inches of the rod remains out of the ground. In cultivated fields or other locations, as deemed necessary, the projection of the anchor rod above earth may be increased to a maximum of 12 inches to prevent burial of the rod eye. The backfill of all anchor holes must be thoroughly tamped the full depth.

After a cone anchor has been set in place, the hole shall be backfilled with coarse crushed rock for 2 feet above the anchor and tamped during the filling. The remainder of the hole shall be backfilled and tamped with dirt.

The maximum load with overload factors transferred to the anchor should not exceed the designated maximum holding power given in the design parameters on the anchor assembly drawing. The rating is coordinated with the maximum holding power of average, class 5, soil conditions.

When the anchor is used in poorer soils, the holding power of the anchor should be derated. A suggested guide is to derate by 25 percent in class 6 soil and by 50 percent in class 7 soil. For class 8 soil it is usually necessary to use swamp anchors or power driven screw anchors which can penetrate the poor soil into firmer soil.

(See Table F)

Log type anchors are acceptable for use on distribution systems. Refer to the appropriate drawings in RUS Bulletin 1728F-811 "Electric Transmission Specifications and Drawings, 115 kV through 230 kV", for assembly units and construction details.

TABLE F

Soil Classifications

CLASS ENGINEERING DESCRIPTION

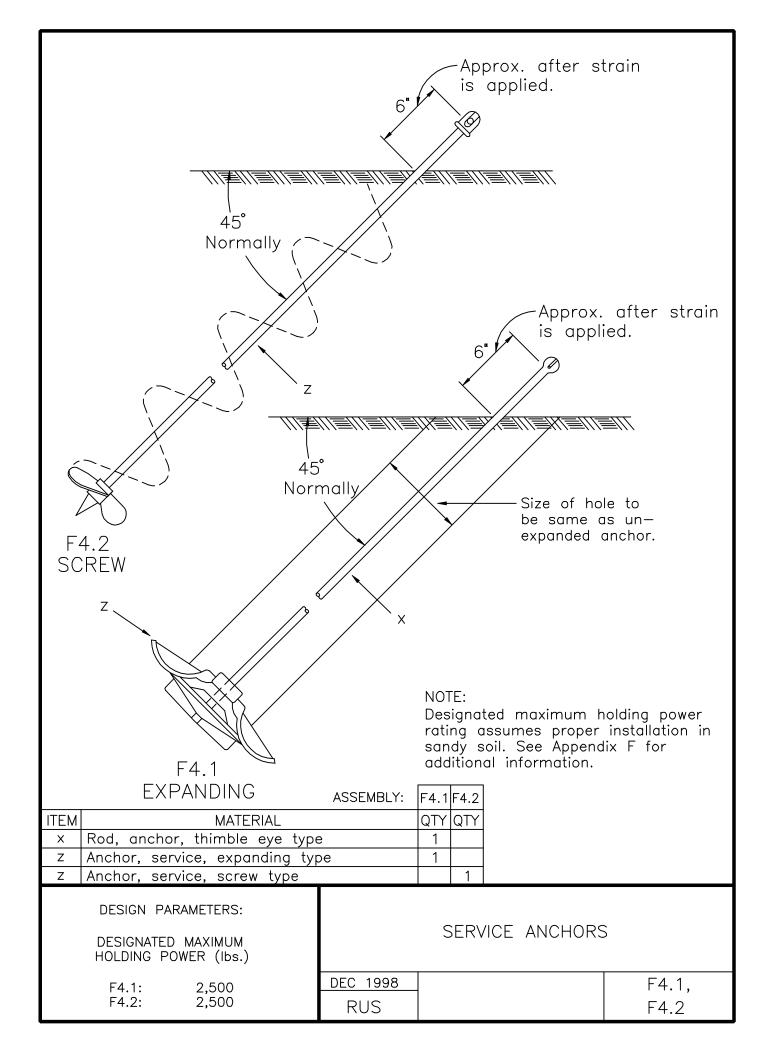
0 Sound hard rock, unweatherd 1 Very dense and/or cemented sands; coarse gravel and cobbles 2 Dense fine sand; very hard silts and clays (may be preloaded) 3 Dense clayed sand sand gravel; very stiff to hard silts and clays Medium dense sandy gravel; very stiff 4 to hard silts and clays 5 Medium dense coarse sand and sandy gravels; stiff to very stiff silts and clays 6 Loose to medium dense fine to coarse sand; firm to stiff clays and silts 7 Loose fine sand; alluvium; loess; soft-firm clays; varved clays; fill 8 Peat; organic silts; inundated silts; fly ash

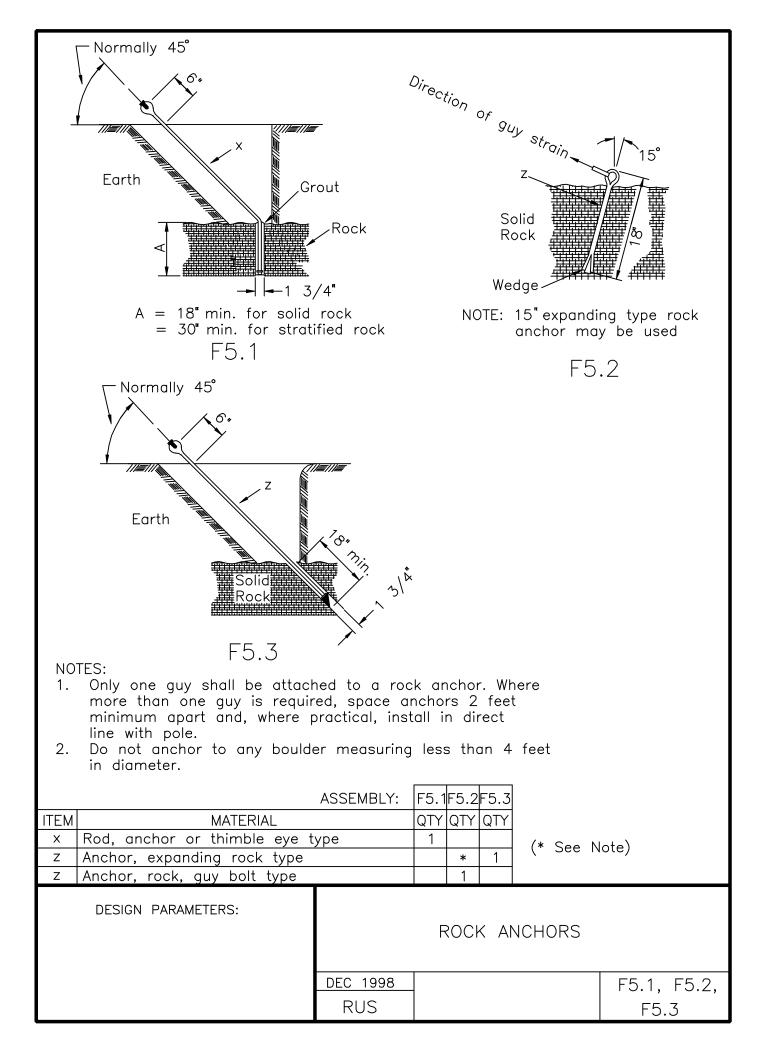
NOTE: Designated maximum hold	ing power rating assumes proper
installation in class 5 soil additional information.	
Minimum Area (sq. in.)ITEMMATERIAL×Rod, anchor, thimble eye, 5/8×Rod, anchor, twin eye, 3/4 XzAnchor, screw type, power instant	8'0 1 1
DESIGN PARAMETERS: DESIGNATED MAXIMUM HOLDING POWER (Ibs.) F2.6: 6,000 F2.8: 8,000 F2.10: 10,000 F2.12: 12,000	SCREW ANCHORS, (POWER INSTALLED) DEC 1998 F2.6, F2.8, RUS F2.10, F2.12

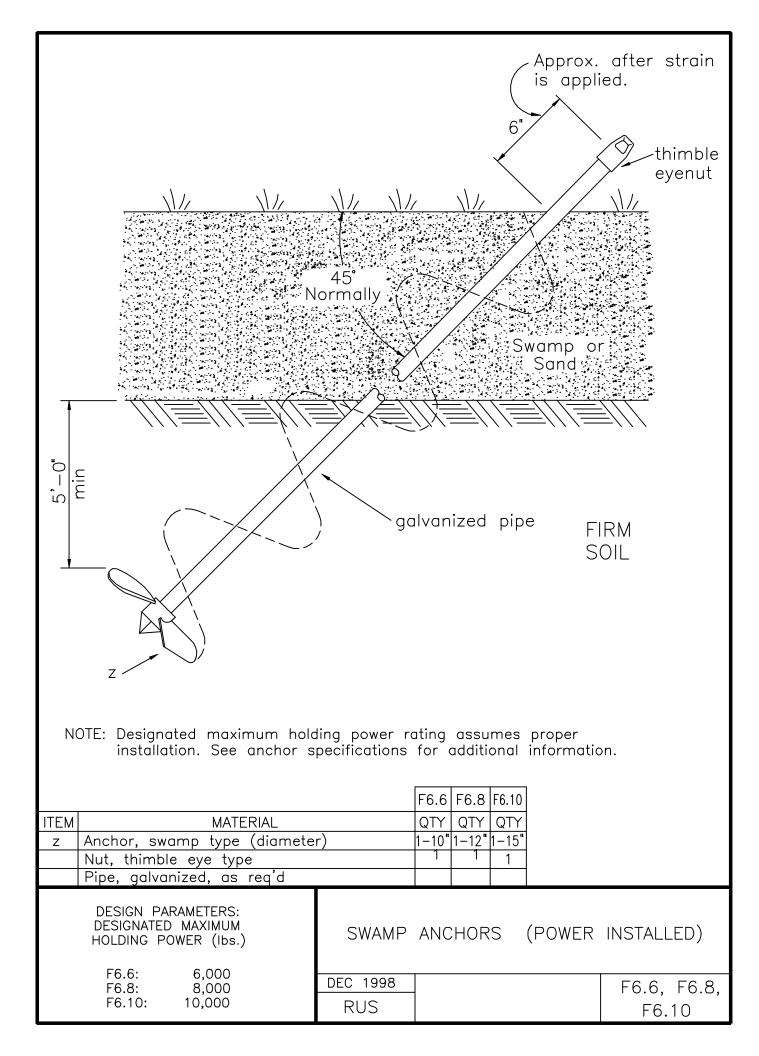
45° Normally	Size of hole to be same as un- expanded anchor.
NOTE: Designated maximum holdi installation in class 5 soil. additional information.	ing power rating assumes proper . See Appendix F for ASSEMBLY: F1.6F1.8F1.10F1.12
Minimum Area (sq. in.)ITEMMATERIAL×Rod, anchor, thimble eye, 5/8'×Rod, anchor, twin eye, 3/4" XzAnchor, expanding type	90 100 120 135 QTY QTY QTY QTY " × 7'0" 1 1
DESIGN PARAMETERS: DESIGNATED MAXIMUM HOLDING POWER (Ibs.) F1.6: 6,000 F1.8: 8,000 F1.10: 10,000 F1.12: 12,000	EXPANDING TYPE ANCHORS DEC 1998 F1.6, F1.8, RUS F1.10, F1.12

	۲ γ ا	Approx. is appl	after strain ied. ■\\\
		×	
NOTE: Designated maximum hold installation in class 5 soil additional information.	ling power ro	ating assumes proper dix F for	
Minimum Area (sq. in.)ITEMMATERIAL×Rod, anchor, thimble eye, 5/8×Rod, anchor, twin eye, 3/4" XzAnchor, plate type	3" × 7'0"	F3.6 F3.8 F3.10 F3.12 90 100 120 135 QTY QTY QTY QTY 1 1 1 1 1 1 1	
DESIGN PARAMETERS: DESIGNATED MAXIMUM HOLDING POWER (Ibs.) F3.6: 6,000 F3.8: 8,000 F3.10: 10,000 F3.12: 12,000	DEC 1998 RUS	PLATE TYPE ANCH	IORS F3.6, F3.8, F3.10, F3.12

I







TRANSFORMER ASSEMBLY UNITS

DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
G1.1G	TRANSFORMER INSTALLATION GUIDE SINGLE -PHASE, POLE-TYPE TRANSFORMER
VG1.2	SINGLE-PHASE, CSP TRANSFORMER (TANGENT POLE)
VG1.3	SINGLE-PHASE, CSP TRANSFORMER (DEADEND POLE)
VG1.4, VG1.5	SINGLE-PHASE, CONVENTIONAL TRANSFORMER (TANGENT POLE)
VG1.6	SINGLE-PHASE, CONVENTIONAL TRANSFORMER (DEADEND POLE)
VG1.7	SINGLE-PHASE, CONVENTIONAL TRANSFORMER (TANGENT POLE)
VG1.8	SINGLE-PHASE, CONVENTIONAL TRANSFORMER (DEADEND POLE)
VG2.1	TWO-PHASE TRANSFORMER BANK OPEN-WYE PRIMARY OPEN-DELTA, 4 WIRE SECONDARY
G2.1G	TRANSFORMER/METER CONNECTION GUIDE THREE-PHASE, OPEN-WYE - OPEN DELTA FOR 120/240 VOLT POWER LOADS
VG3.1	THREE-PHASE TRANSFORMER BANK UNGROUNDED-WYE PRIMARY CENTER-TAP GROUNDED DELTA, 4 WIRE SECONDARY
G3.1G	TRANSFORMER/METER CONNECTION GUIDE UNGROUNDED WYE - CENTER TAP GROUNDED DELTA FOR 120/240 VOLT POWER LOADS
VG3.2	THREE-PHASE TRANSFORMER BANK UNGROUNDED WYE - PRIMARY CORNER GROUNDED DELTA, 3 WIRE SECONDARY
G3.2G	TRANSFORMER/METER CONNECTION GUIDE UNGROUNDED WYE - CORNER GROUNDED DELTA FOR 240 OR 480 VOLT POWER LOADS
VG3.3	THREE-PHASE TRANSFORMER BANK GROUNDED-WYE PRIMARY GROUNDED WYE, 4 WIRE SECONDARY
G3.3G	TRANSFORMER/METER CONNECTION GUIDE GROUNDED WYE - GROUNDED WYE FOR 120/208 VOLT POWER LOADS

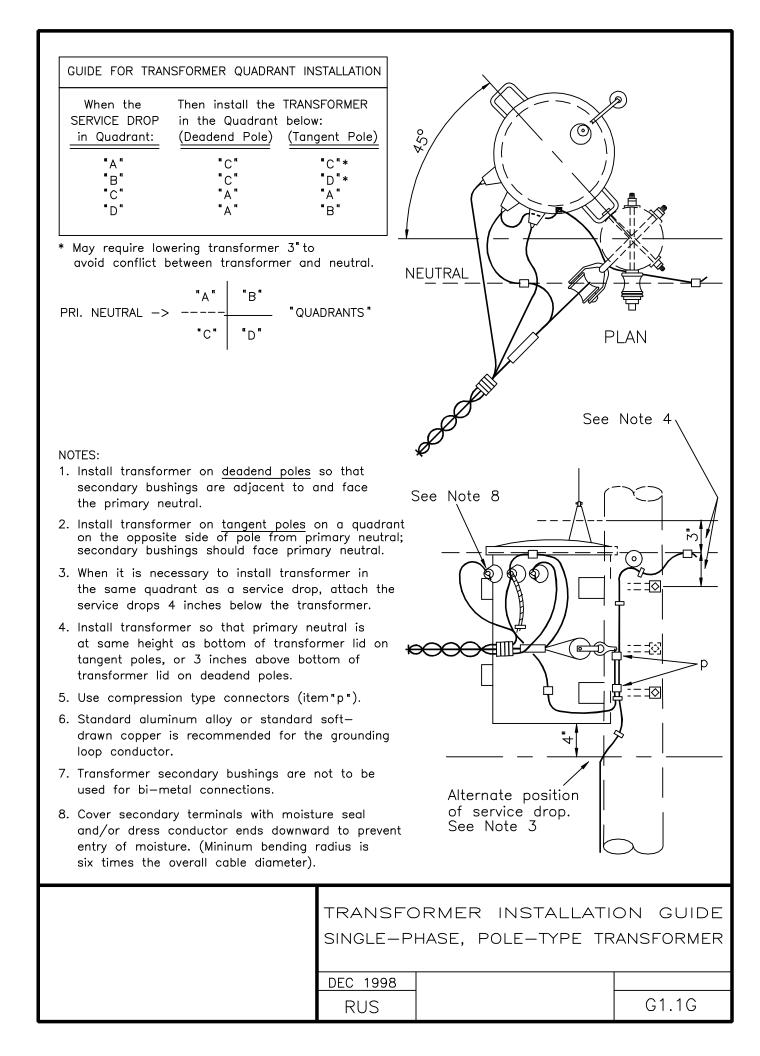
CONSTRUCTION SPECIFICATIONS FOR TAPS, JUMPERS, AND ARRESTERS

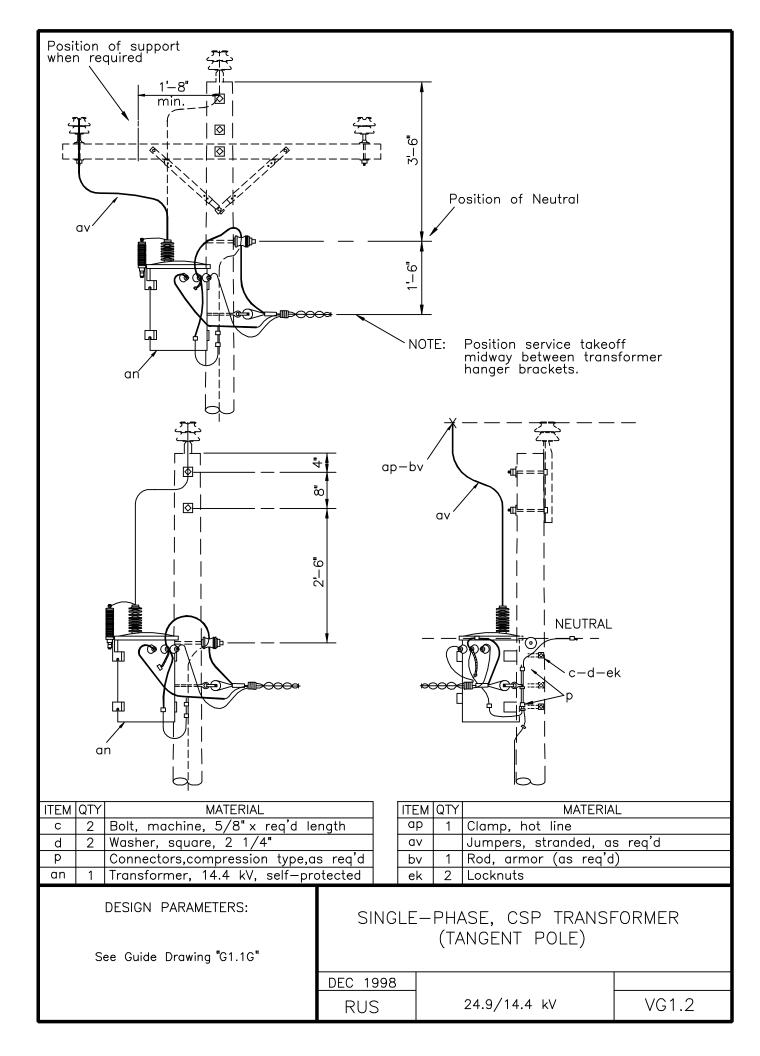
Jumpers and other leads connected to line conductors shall have sufficient slack to allow free movement of the conductors. Where slack is not shown on the construction drawings, it will be provided by at least two (2) bends in a vertical plane, or one (1) in a horizontal plane, or the equivalent. In areas where aeolian vibration occurs, special measures to minimize the effects of jumper breaks shall be used as may be specified.

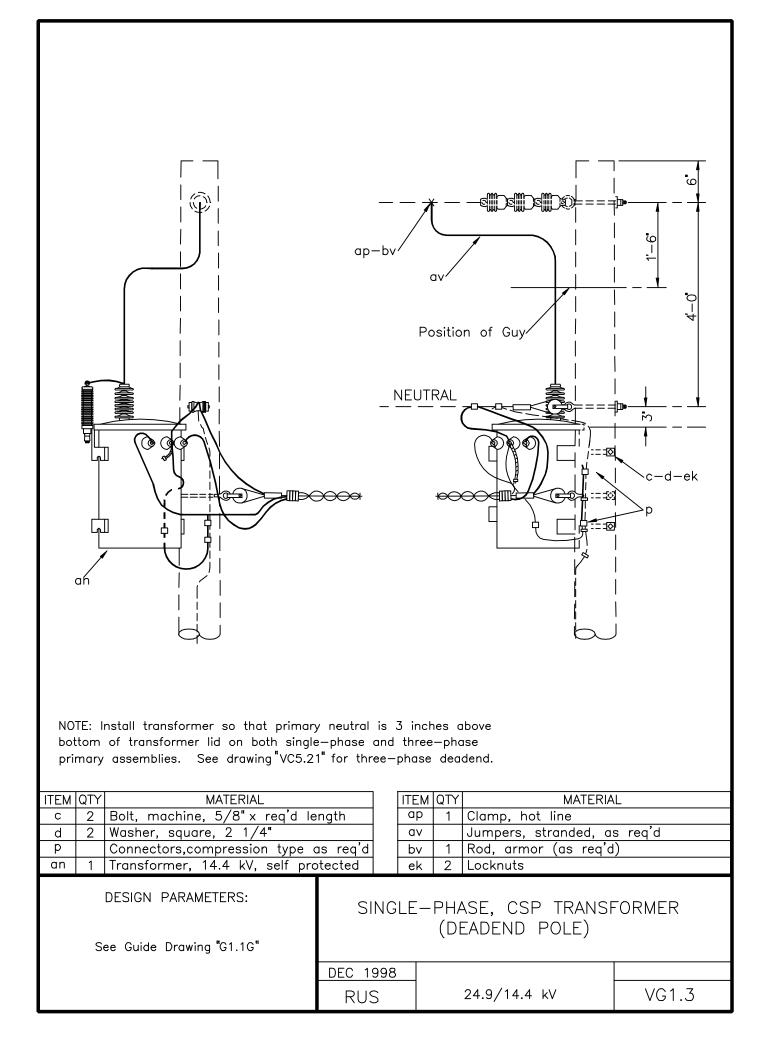
All leads on equipment, such as transformers, reclosers, etc., shall be a minimum of #6 copper conductivity. Where aluminum jumpers are used, a connection to an unplated bronze terminal shall be made by splicing a short stub of copper to the aluminum jumpers using a compression connector suitable for the bimetallic connection.

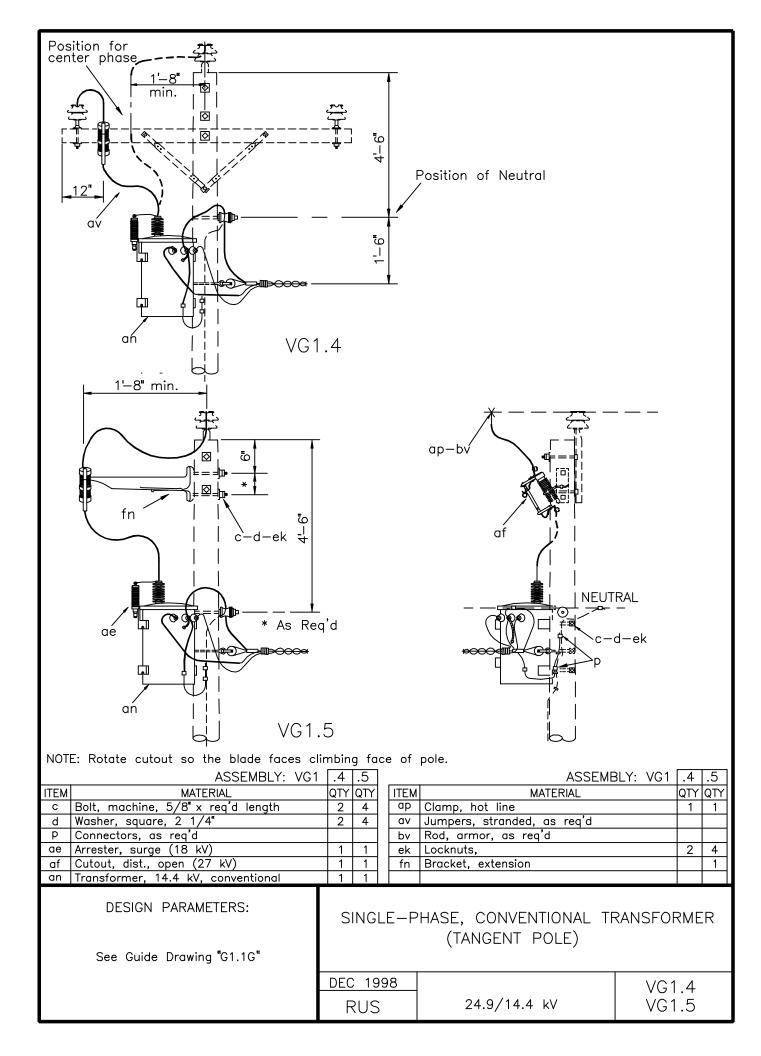
Where applicable, the external gap electrodes of surge arresters, combination arrester cutout units, and transformers mounted arresters shall be adjusted to the manufacturer's recommended spacing. Care shall be taken so that the adjusted gap is not disturbed when the equipment is installed.

It may be necessary, and is permissible, to lower the neutral attachment on standard construction pole top assemblies an additional distance not exceeding 2 feet to provide adequate clearance between cutout and single-phase, conventional distribution transformers.

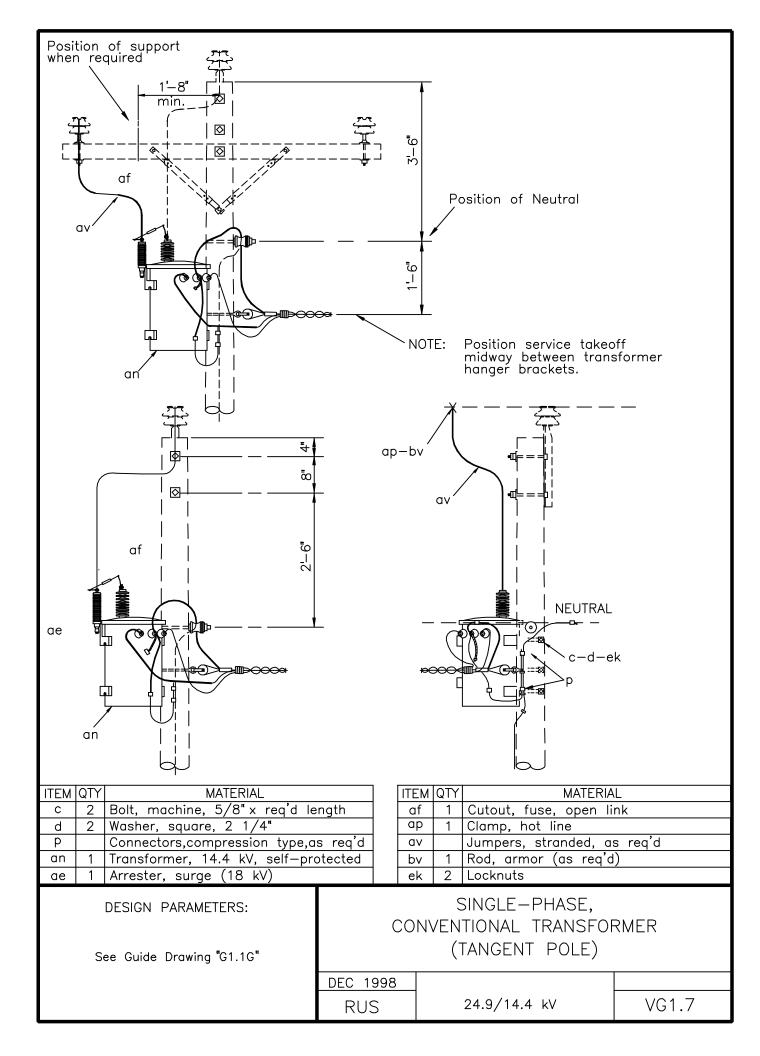




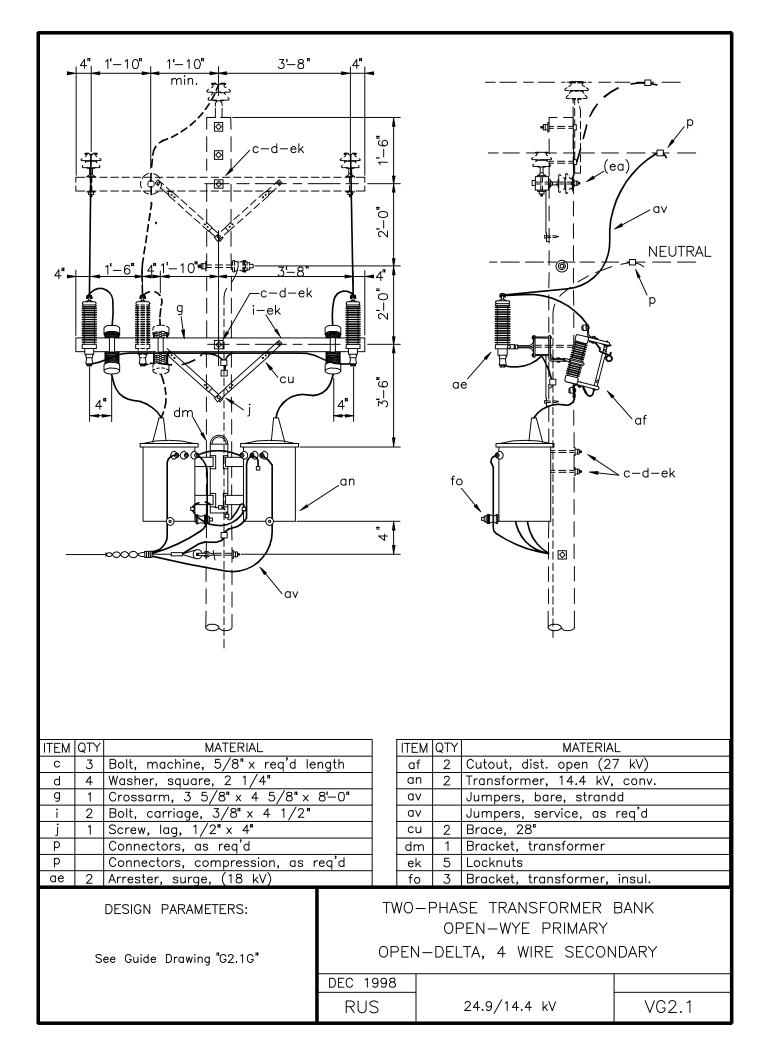


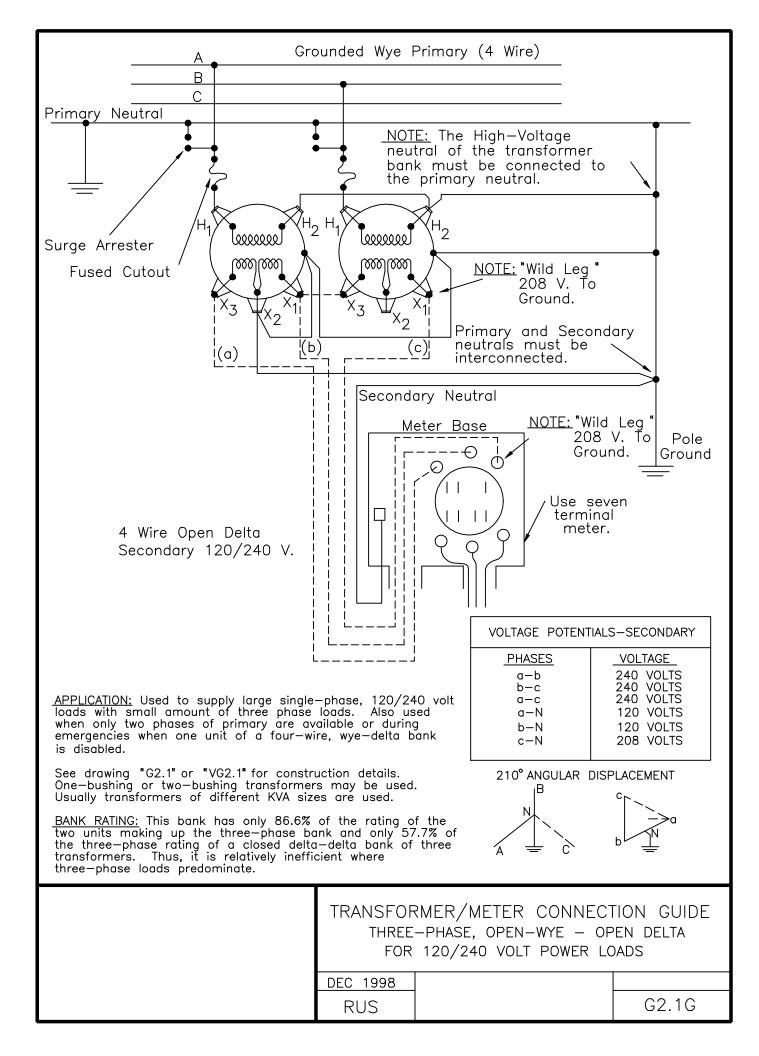


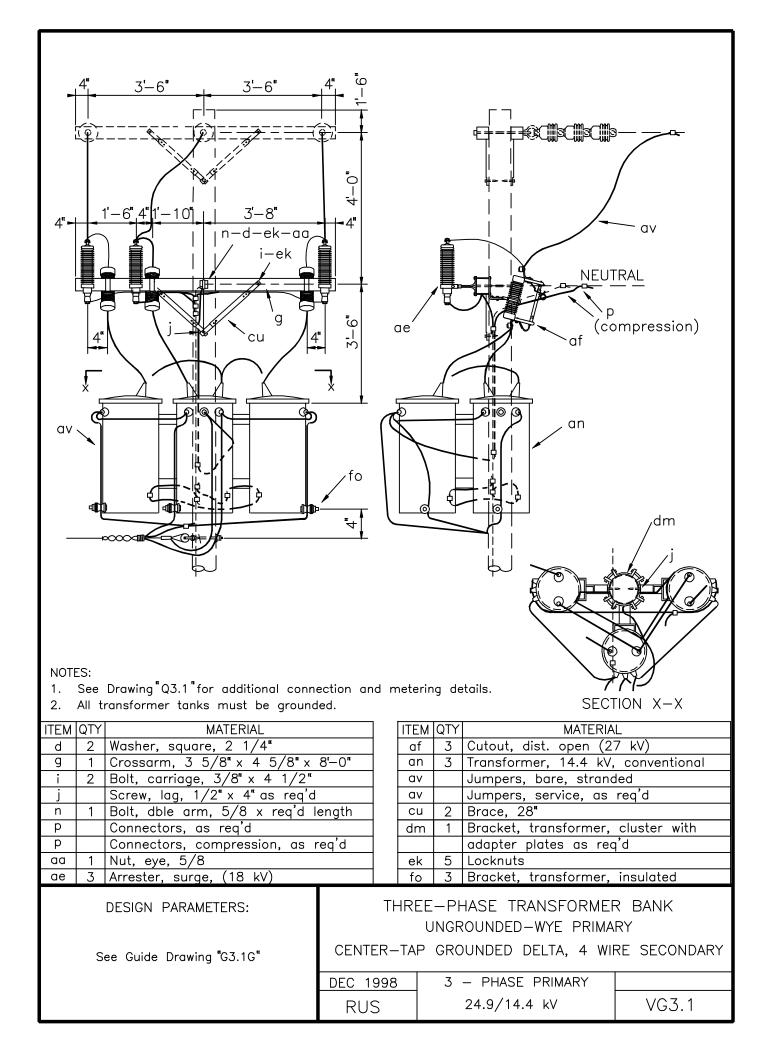
T-8' min. fn + As Req'd + As Req'd	 , αp− ,		av Positic		
NOTE: Rotate cutout so that the blade f	aces climb	oing fo	ice of	pole.	
ITEM QTY MATERIAL			MQTY		AL
c 4 Bolt, machine, 5/8" x req'd le	ngth	ap		Clamp, hot line	
d 4 Washer, square, 2 1/4" P Connectors, as req'd				Jumpers, stranded, a Rod, armor as req'd	s req a
ae 1 Arrester, surge (18 kV)		ek	_	Locknuts	
af 1 Cutout, dist. open (27 kV)		fr		Bracket, extension	
an 1 Transformer, 14.4 kV, convent	ional		· '		
DESIGN PARAMETERS: SINGLE-PHASE, CONVENTIONAL TRANSFORMER (DEADEND POLE) See Guide Drawing "G1.1G"				RANSFORMER	
	DEC 19	98			
	RUS			24.9/14.4 kV	VG1.6

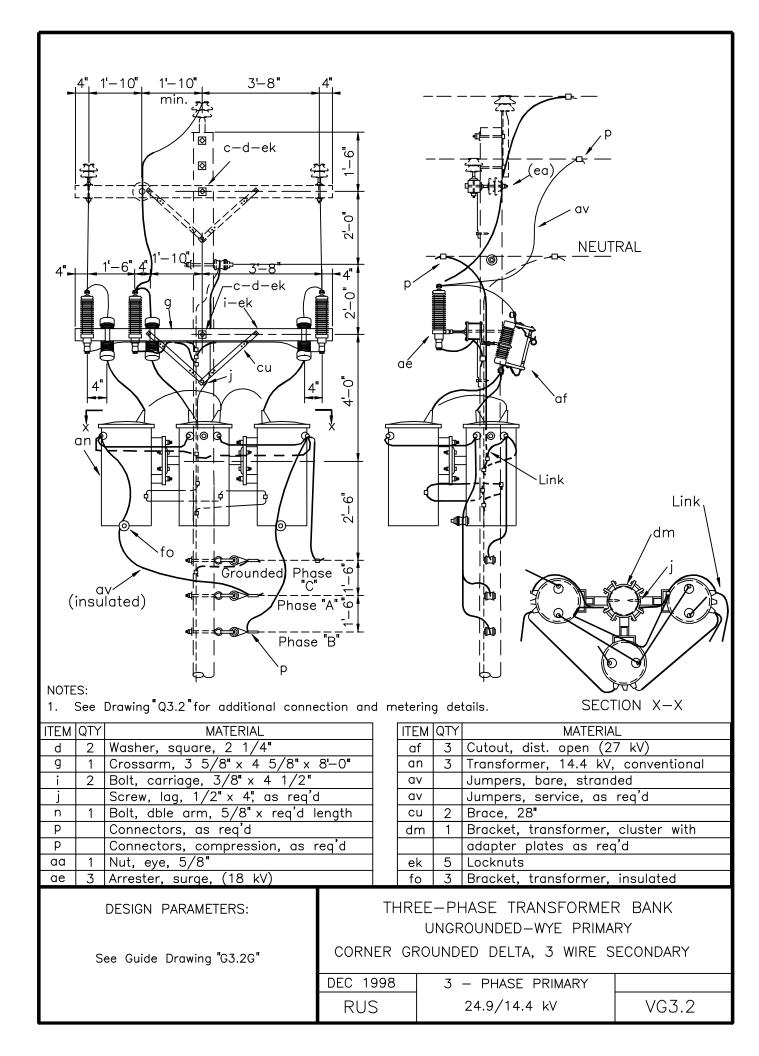


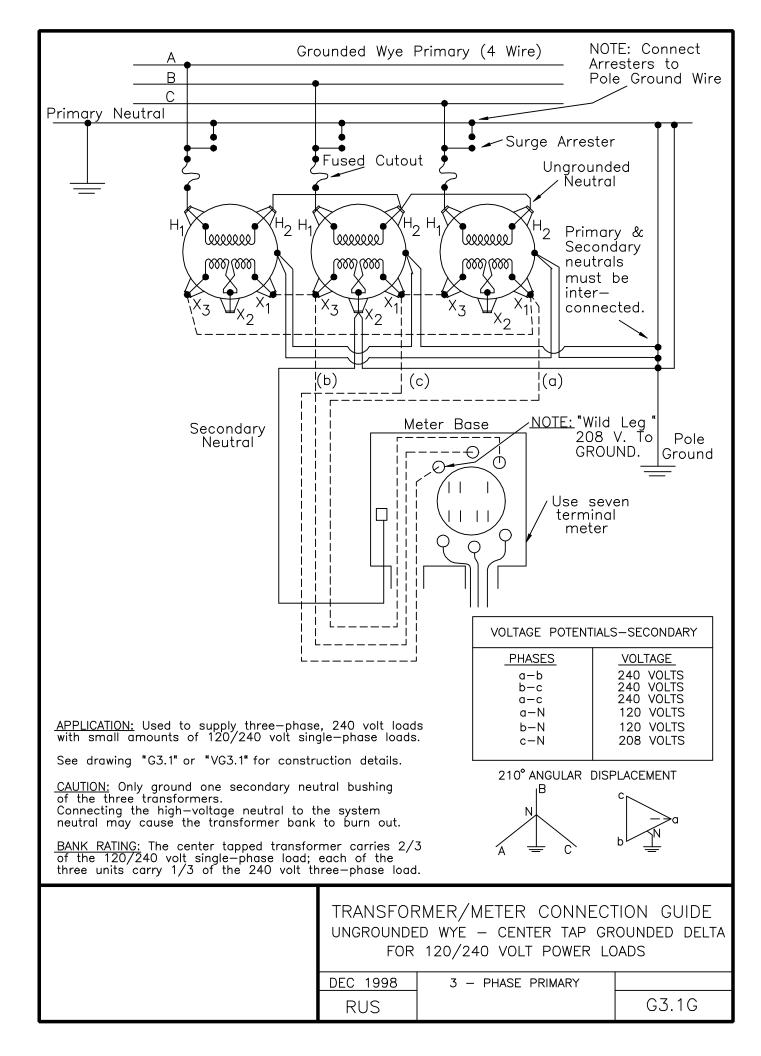
af on	ap-bv	Position of Guy	
NOTE: Install transformer so that primar bottom of transformer lid on both single primary assemblies. See drawing VC5.2	e-phase and th 1 [®] for three-pho	ree—phase ase deadend.	
ITEM QTY MATERIAL c 2 Bolt, machine, 5/8" x req'd le		EM QTY MATERI. of 1 Cutout, fuse, open 1	
d 2 Washer, square, 2 1/4"		IP 1 Clamp, hot line	
P Connectors, compression type (as req'd a	Jumpers, stranded, o	
an 1 Transformer, 14.4 kV, self pro ae 1 Arrester, surge (18 kV)		ov 1 Rod, armor (as req' ek 2 Locknuts	a)
DESIGN PARAMETERS: See Guide Drawing "G1.1G"	CO	SINGLE-PHASE, NVENTIONAL TRANSFO (DEADEND POLE)	RMER
	dec 1998 RUS	24.9/14.4 kV	VG1.8

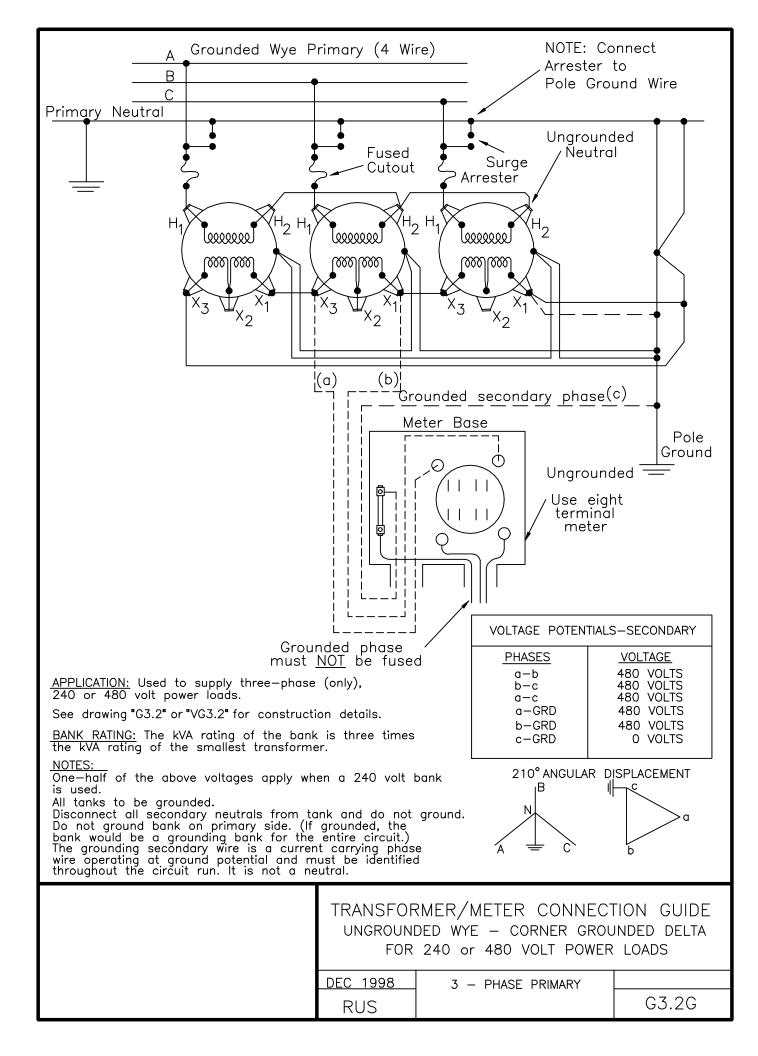


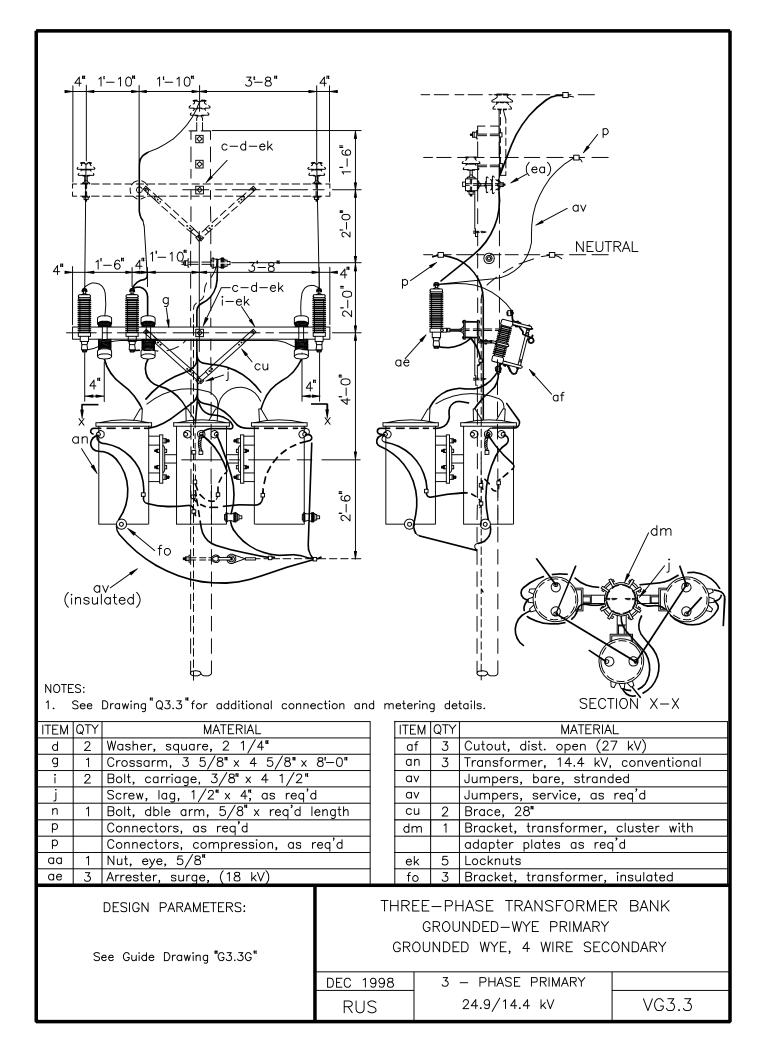


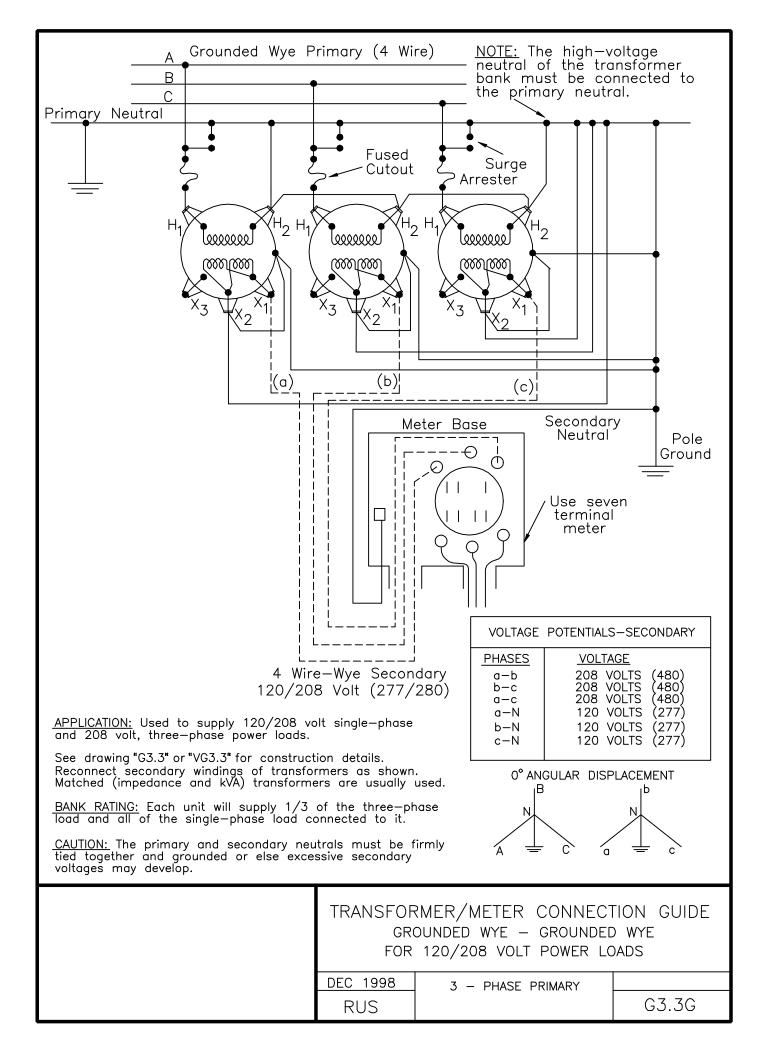












GROUNDING ASSEMBLY UNITS

DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
H1.1	GROUNDING ASSEMBLY - GROUND ROD TYPE
H2.1	GROUNDING ASSEMBLY - TRENCH TYPE
H3.1	GROUNDING ASSEMBLY - GROUND ROD TYPE (FOR SECTIONALIZING AIRBREAK SWITCH)
H4.1	GROUNDING ASSEMBLY - PLATFORM TYPE (FOR SECTIONALIZING AIRBREAK SWITCH)

CONSTRUCTION SPECIFICATIONS FOR GROUNDING

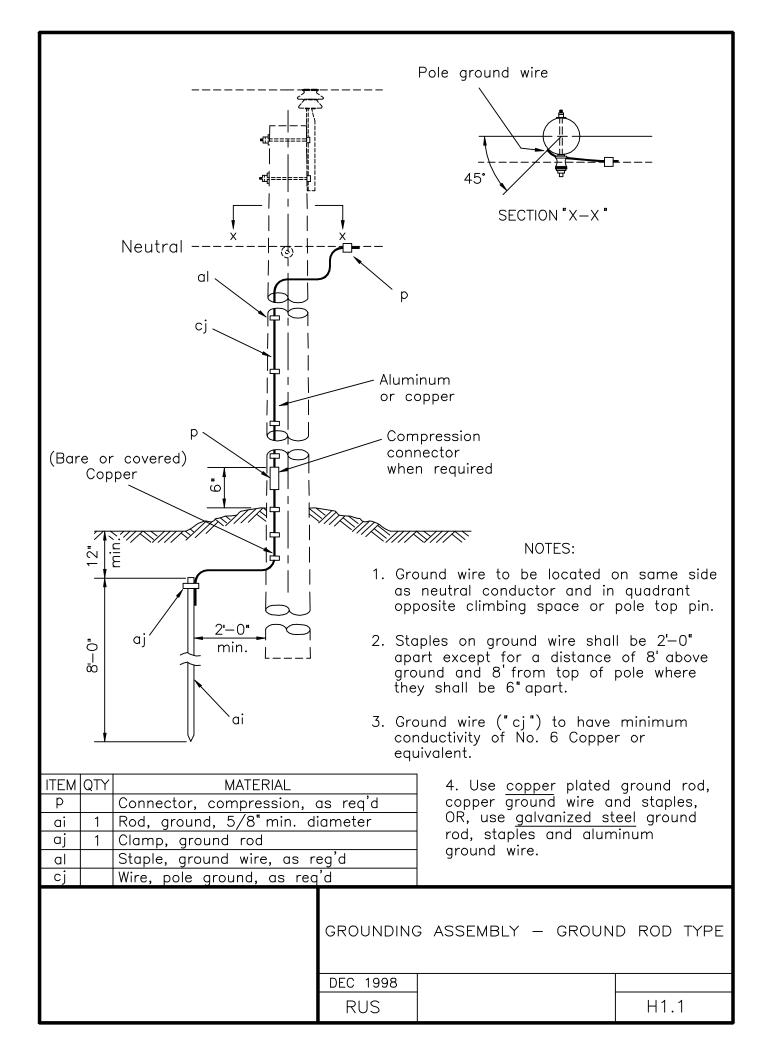
Ground rods shall be driven full length in undisturbed earth in accordance with the construction drawings. They shall be installed a minimum of 2 feet from the face of the pole. The top of the ground rods shall be at least 12 inches below the surface of the earth. The ground wire shall be attached to the rod with an appropriate ground rod clamp and shall be secured to the pole with staples. The staples on the ground wire shall be spaced 2 feet part, except for a distance of 8 feet above the ground and 8 feet down from the top of the pole, as applicable, where they shall be 6 inches apart.

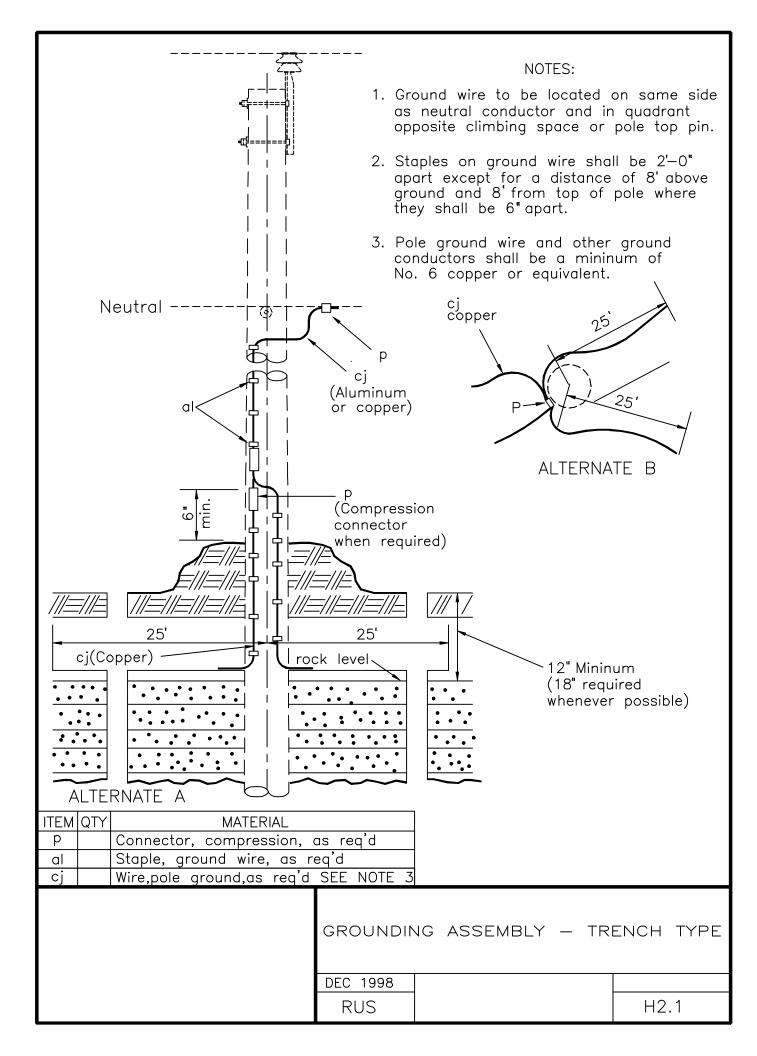
The connection between the ground rod and the system neutral should be made by one continuous piece of conductor, (the pole ground wire), and installed in the shortest and most direct path according to the construction drawings. If a splice is required, it shall be made using a compression type connector. Such a splice shall only be installed a minimum of 6 inches above the ground line. The pole ground wire shall be connected to the system neutral using a compression type connector.

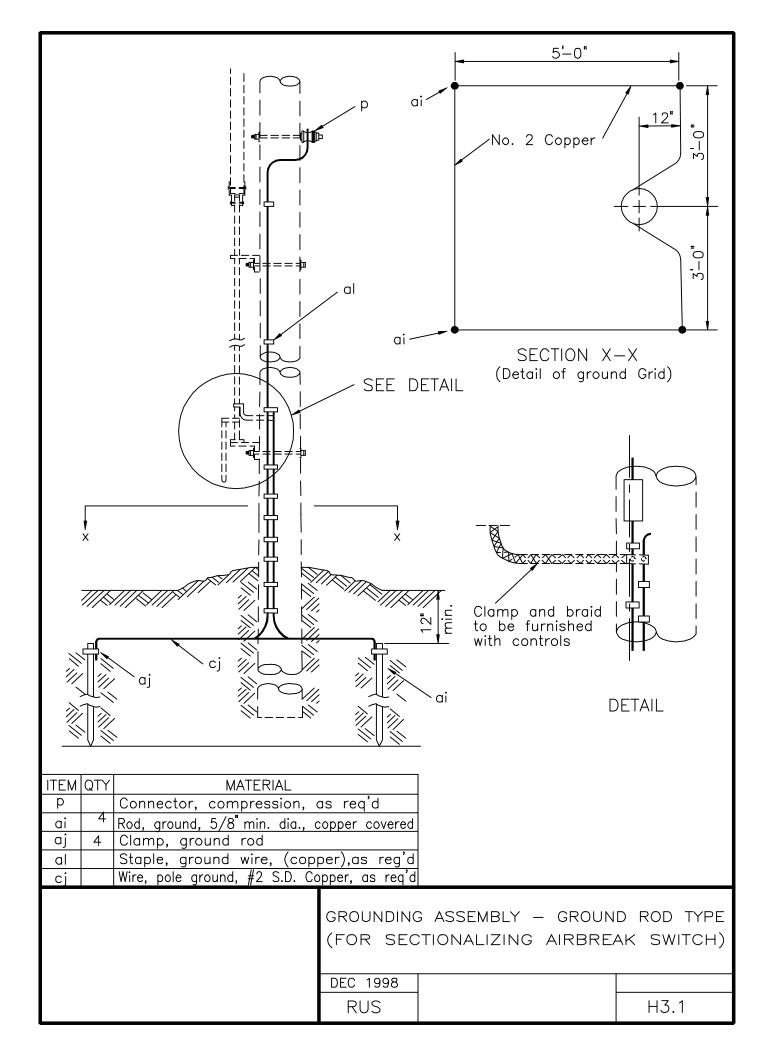
All equipment shall have at least 2 connections from the frame, case, or tank to the multi-grounded system neutral conductor. The pole ground wire may be used for one or both of these connections.

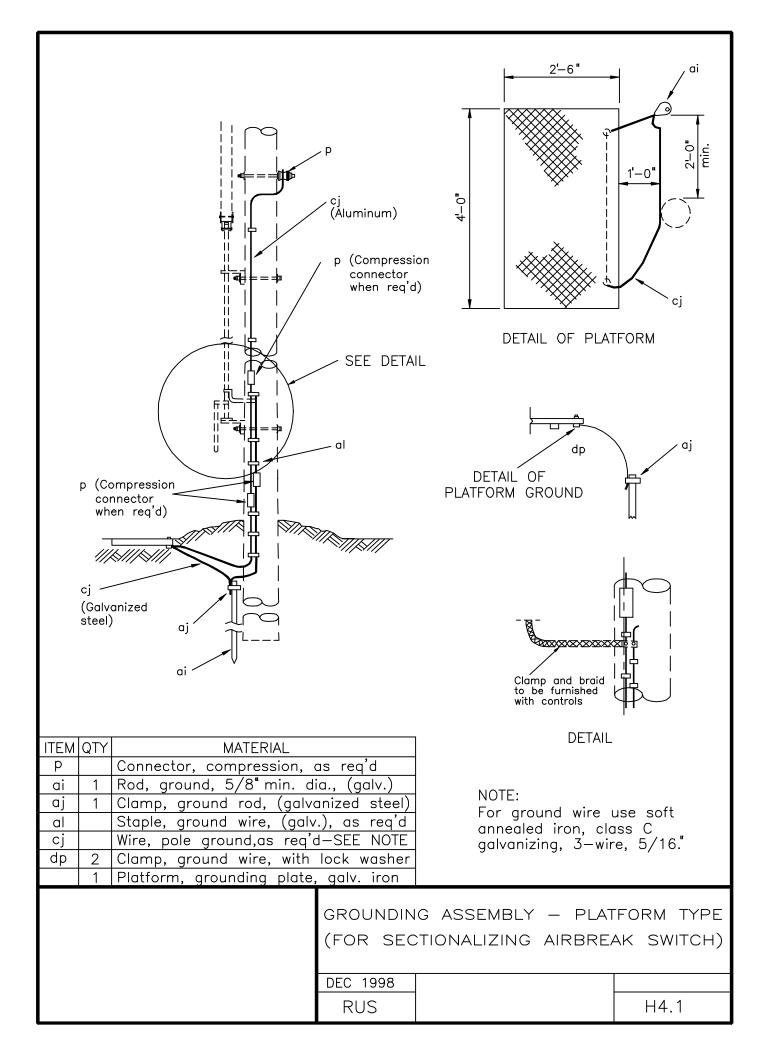
All neutral conductors on the pole shall be connected directly to each other, and connected to the pole ground wire if present. Ground connections, in addition to the ones required and specified herein, are acceptable unless they add undue congestion on the structure.

All equipment ground wires, neutral conductors, downguys, messenger wires, and surge-protection ground wires shall be interconnected and attached to a common (pole) ground wire in accordance with the requirements of, or exempted by, the National Electrical Safety Code.









SECONDARY ASSEMBLY UNITS

DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
J1.1, J1.2	SECONDARY ASSEMBLIES (SMALL ANGLE)
J2.1, J2.2	SECONDARY ASSEMBLIES (LARGE ANGLE)
J3.1, J4.1	SECONDARY ASSEMBLIES (DEADEND, MISC.)

CONSTRUCTION SPECIFICATIONS FOR SECONDARIES AND SERVICE DROPS

Secondary conductors may be bare or covered wires or multiconductor service cable. The conductors shall be sagged in accordance with the manufacturer's recommendations.

Conductors for secondary underbuild on primary lines have normally been, and still may be bare, except in those circumstances where other conditions, such as long primary span lengths, may necessitate that covered wires or service cable may be or should be used. Service drops shall be covered wire or service cable.

Secondaries and service drops shall be so installed as not to obstruct the climbing space on poles. There shall not be more than one splice per conductor in any span, and splices shall be located at least 10 feet from the conductor support. Where the same covered conductors or service cables are to be used for the secondary and service drop, they may be installed in one continuous run.

d-ek	cm bs d-ek
J1.1	J1.2
ITEM MATERIAL d Washer, 2 1/4" square q Bolt, double upset bs Bolt, single upset cm Insulator, spool ek Locknuts	J1.1J1.2 QTY QTY 1
DESIGN PARAMETERS: MAXIMUM LINE ANGLES 5° — Small Conductors 2° — Larger than #1/0	SECONDARY ASSEMBLIES (SMALL ANGLE) DEC 1998 J1.1, RUS J1.2

c-d-ek da	d	-ek	S
J2.1		J2.2	
NOTE: See Tying Guide Dro ITEM MATERIAL c Bolt, machine, 5/8" X req'd k d Washer, 2 1/4" square o Bolt, eye, 5/8" X req'd length s Clevis, secondary, swinging, in	ength	J2.1J2.2 QTY QTY 1 1 1 1 1	
da Bracket, insulated ek Locknuts			
DESIGN PARAMETERS: MAXIMUM LINE ANGLES J2.1: 60° J2.2: 60°		SECONDARY ASSEMBL (LARGE ANGLE)	
JZ.Z: OU	dec 1998 RUS		J2.1, J2.2

d-ek	fo () () () () () () () () () () () () ()
J3.1	J4.1
NOTE: See Tying Guide Drawing L3.2G, L3 ITEM MATERIAL d Washer, 2 1/4" square o Bolt, eye, 5/8" x req'd length s Clevis, secondary, swinging, insulated fo Bracket, transformer secondary ek Locknuts	5.3G or L4.2G J3.1J4.1 QTY QTY 1 1 1 1 1 1 1 1 1 1 1 1 1
DESIGN PARAMETERS: (J3.1) ALLOWABLE LONGITUDINAL LOADING: 1,500 lbs. (ANSI Class 53-2 Insulator) 2,250 lbs. (ANSI Class 53-4 Insulator) DEC 1998 RUS	SECONDARY ASSEMBLIES (DEADEND, MISC.) J3.1, J4.1

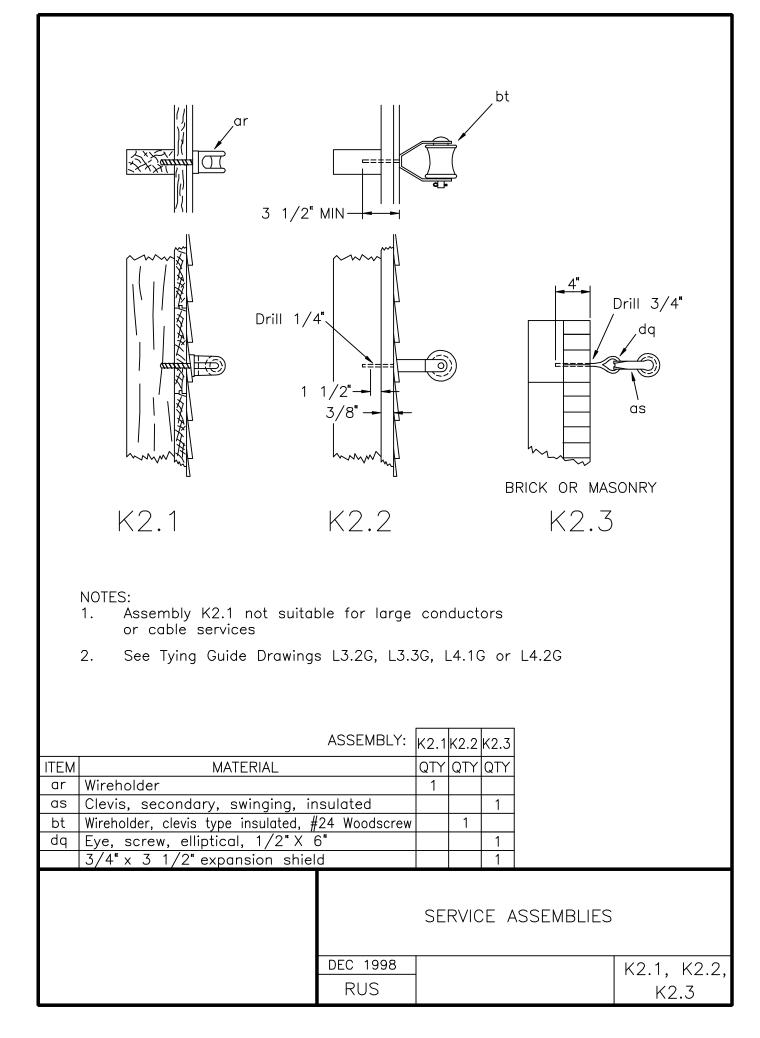
INDEX K

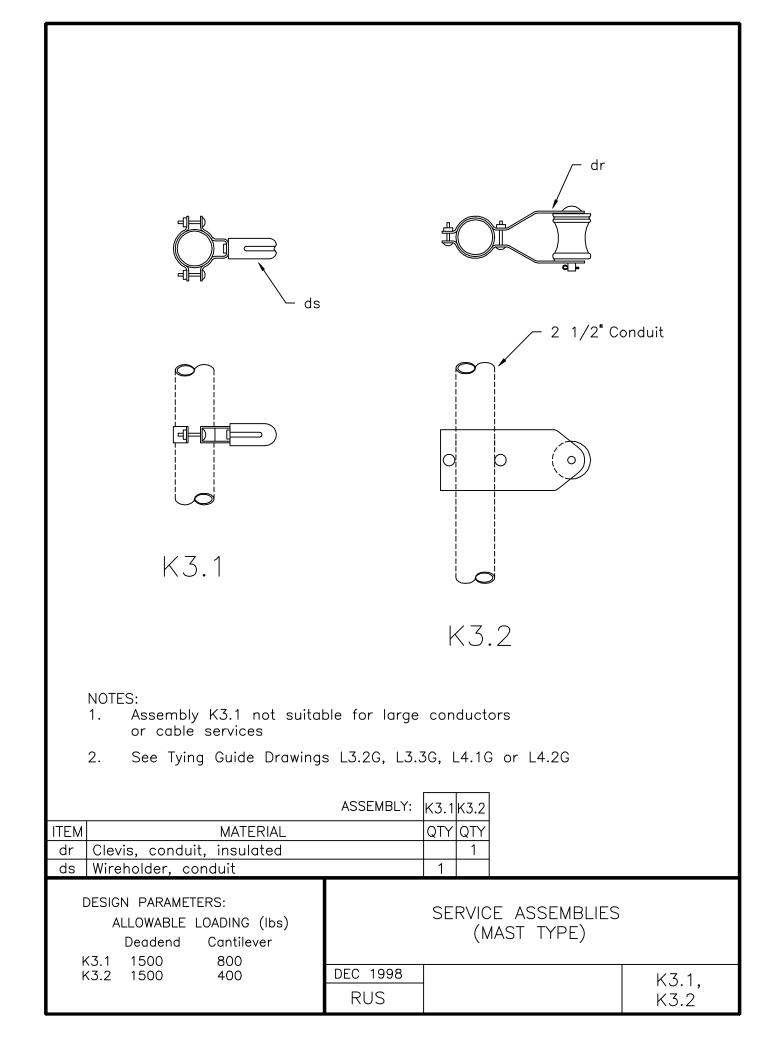
SERVICE ASSEMBLY UNITS

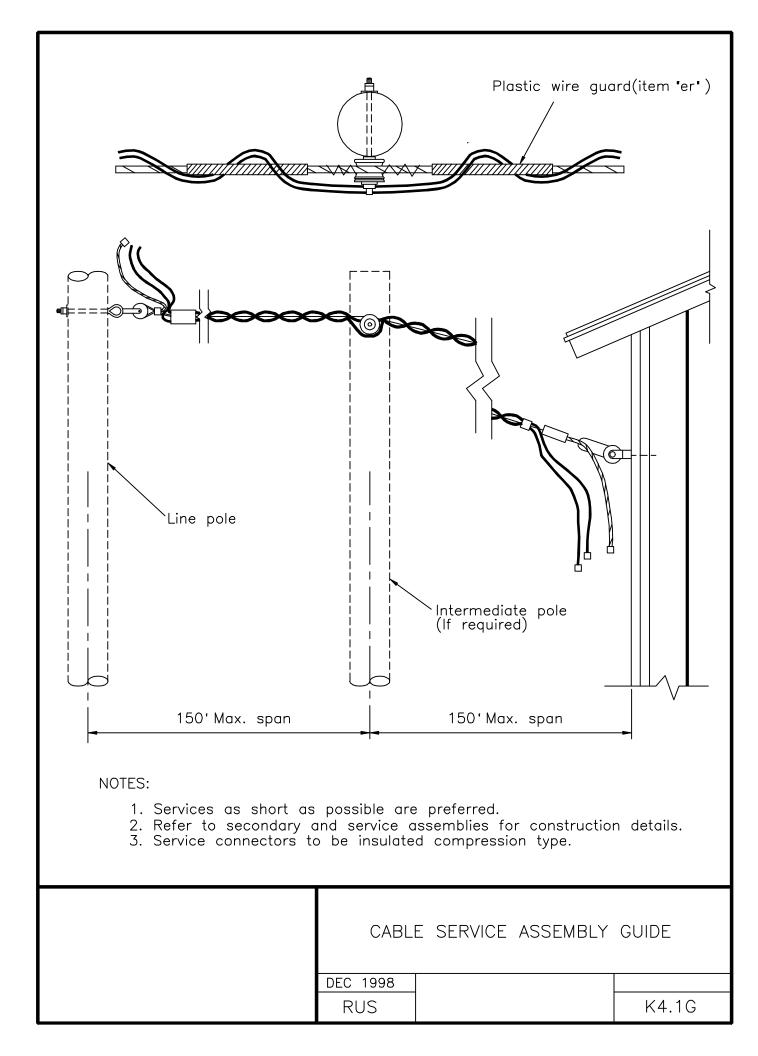
DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
K1.1, K1.2	SERVICE ASSEMBLIES (POLE MOUNTED)
K1.3, K1.4	SERVICE ASSEMBLIES (POLE MOUNTED)
K2.1, K2.2, K2.3	SERVICE ASSEMBLIES
K3.1, K3.2	SERVICE ASSEMBLIES (MAST TYPE)
K4.1G	CABLE SERVICE ASSEMBLY GUIDE
K4.2G	MAST TYPE SERVICE ASSEMBLY GUIDE
K4.3G	POLE TYPE SERVICE ASSEMBLY GUIDE
K4.4G	YARD POLE METER INSTALLATION GUIDE

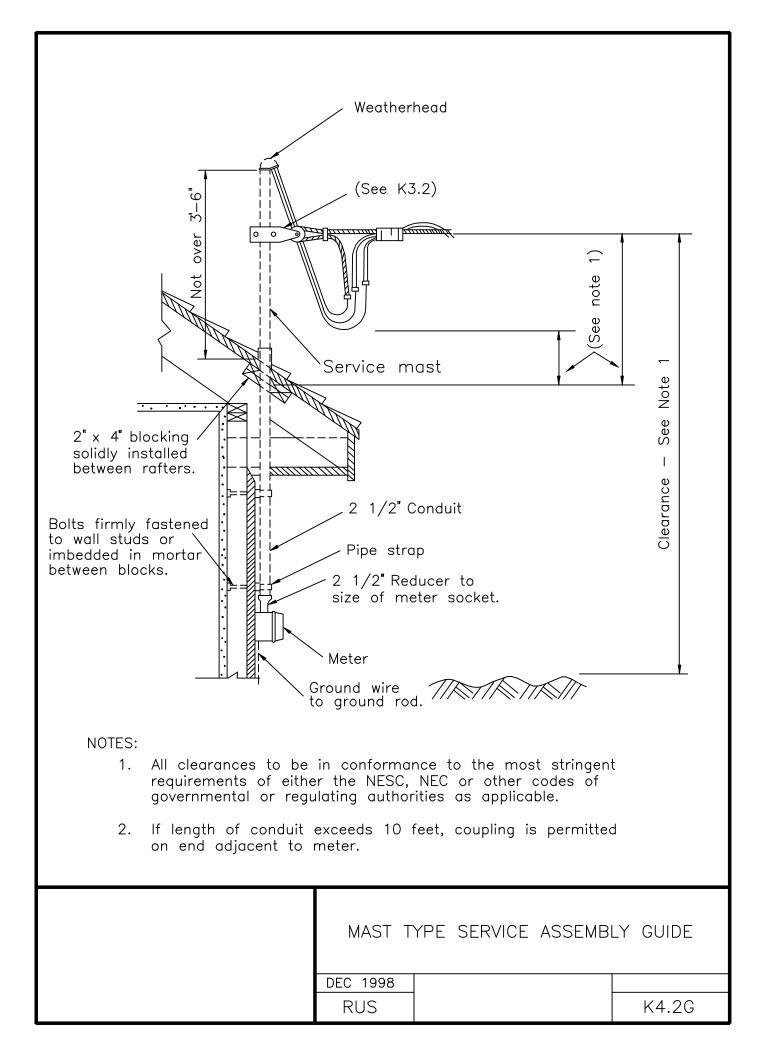
c-d-ek	o-d
	ek
K1.1	K1.2
NOTE: See Tying Guide drawings L3.2	G, L3.3G, L4.1G or L4.2G
ASSEN ITEM MATERIAL c Bolt, machine, 5/8" X req'd length d Washer, 2 1/4" square o Bolt, eye, 5/8" X req'd length s Clevis, secondary, swinging, insulated bh Clevis, service, deadend, insulated ek Locknuts	MBLY: K1.1 K1.2 QTY QTY 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
DESIGN PARAMETERS: ALLOWABLE LONGITUDINAL LOADING: 1,500 lbs. (ANSI Class 53–2 Insulator) 2,250 lbs. (ANSI Class 53–4 Insulator) DEC 1 RU	

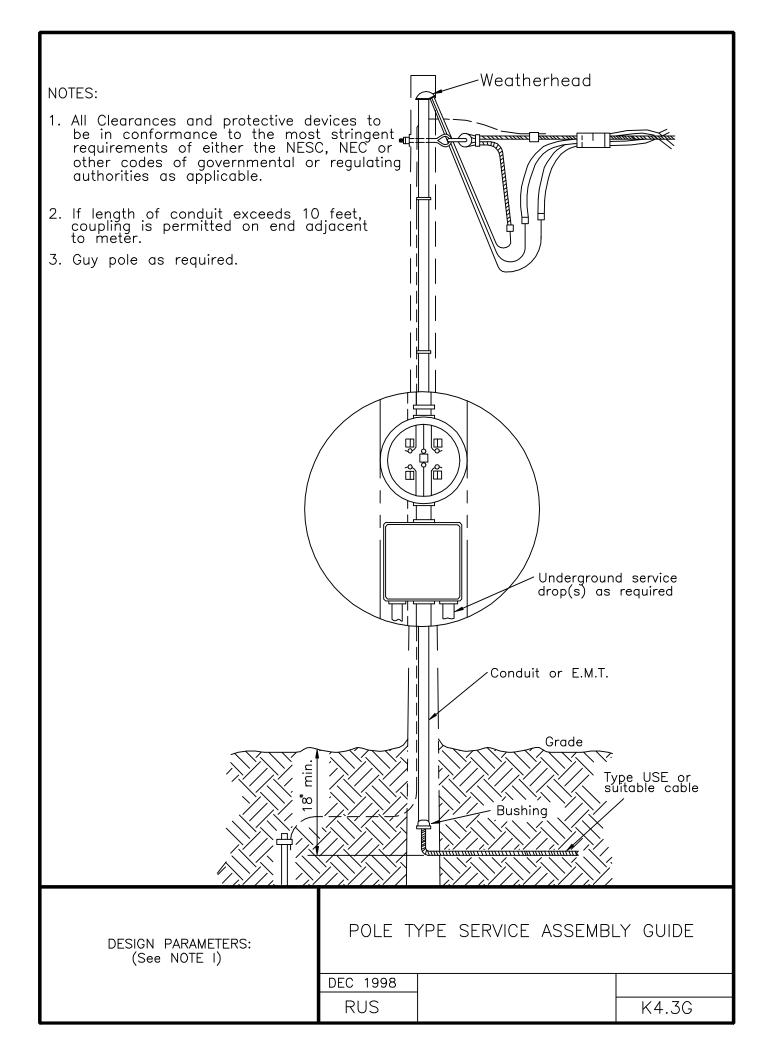
o-d-ek as		
K1.3	K1.4	
NOTE: See Tying Guide Drawings L3.2G, L3.3G, L4.1G or L4.2G ASSEMBLY: K1.3K1.4		
ITEM MATERIAL		
d Washer, 2 1/4" square		
o Bolt, eye, 5/8" X req'd length aa Nut, eye		
as Clevis, service, swinging, insul		
ek Locknuts		
DESIGN PARAMETERS: ALLOWABLE LONGITUDINAL LOAD: 1,500 lbs. (ANSI Class 53-2 Insulator)	SERVICE ASSEMBLIES (POLE MOUNTED)	
2,250 lbs. (ANSI Class 53—4 Insulator)	DEC 1998 K1.3, RUS K1.4	

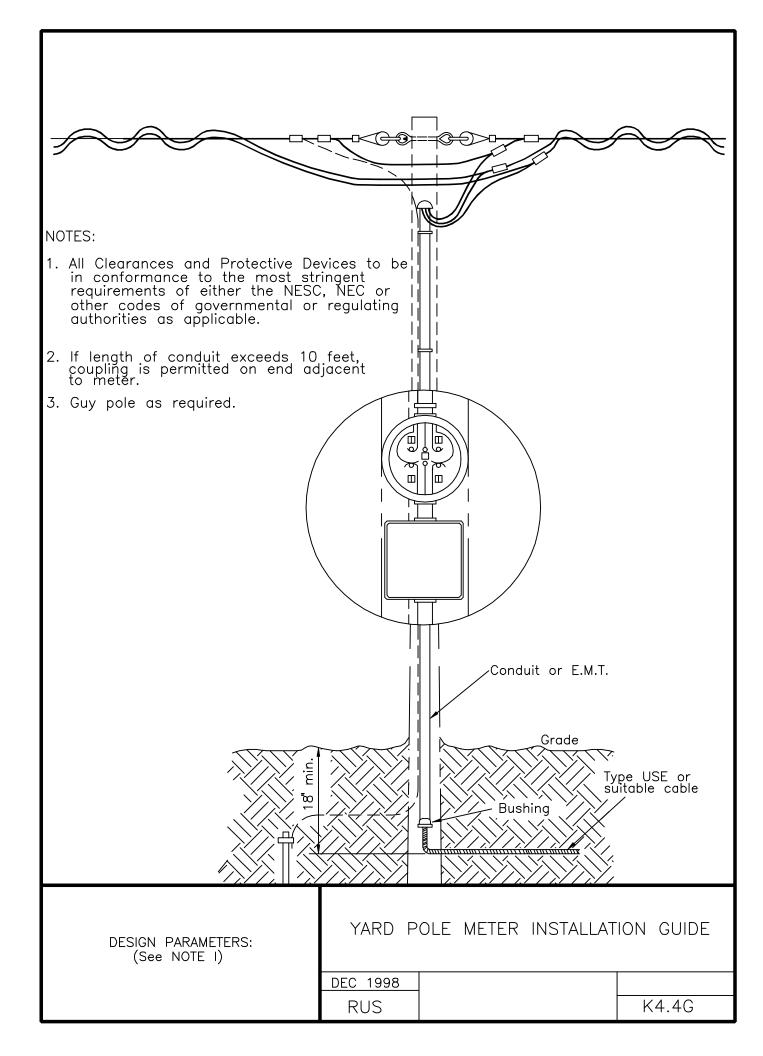








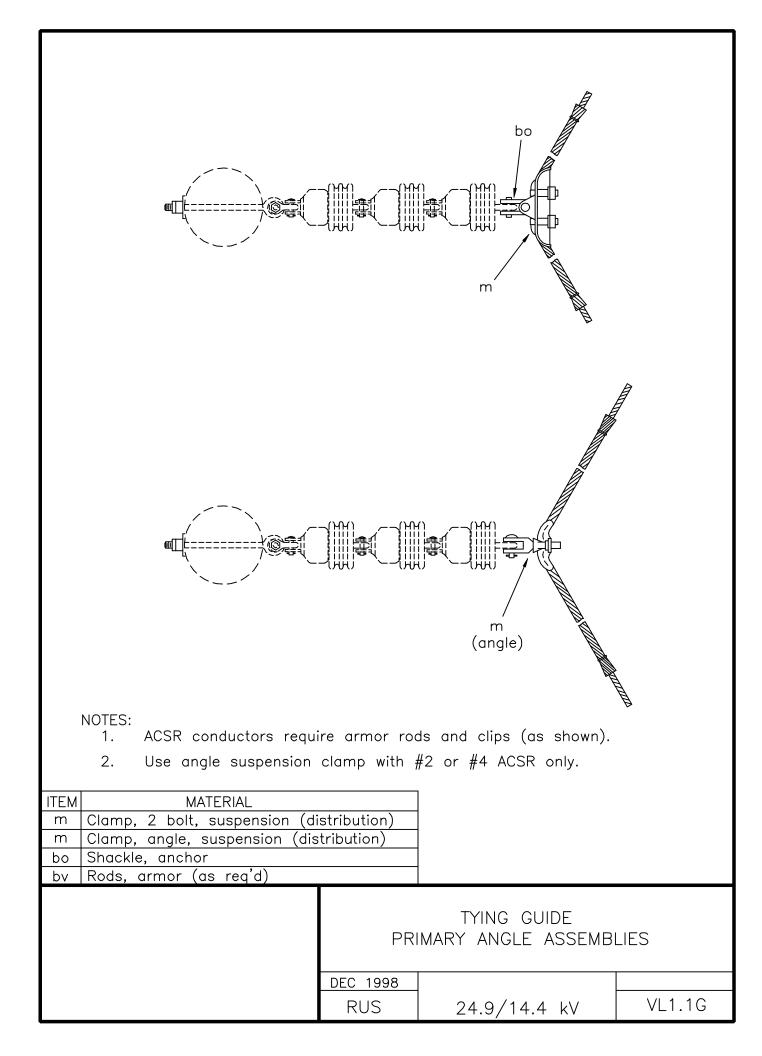


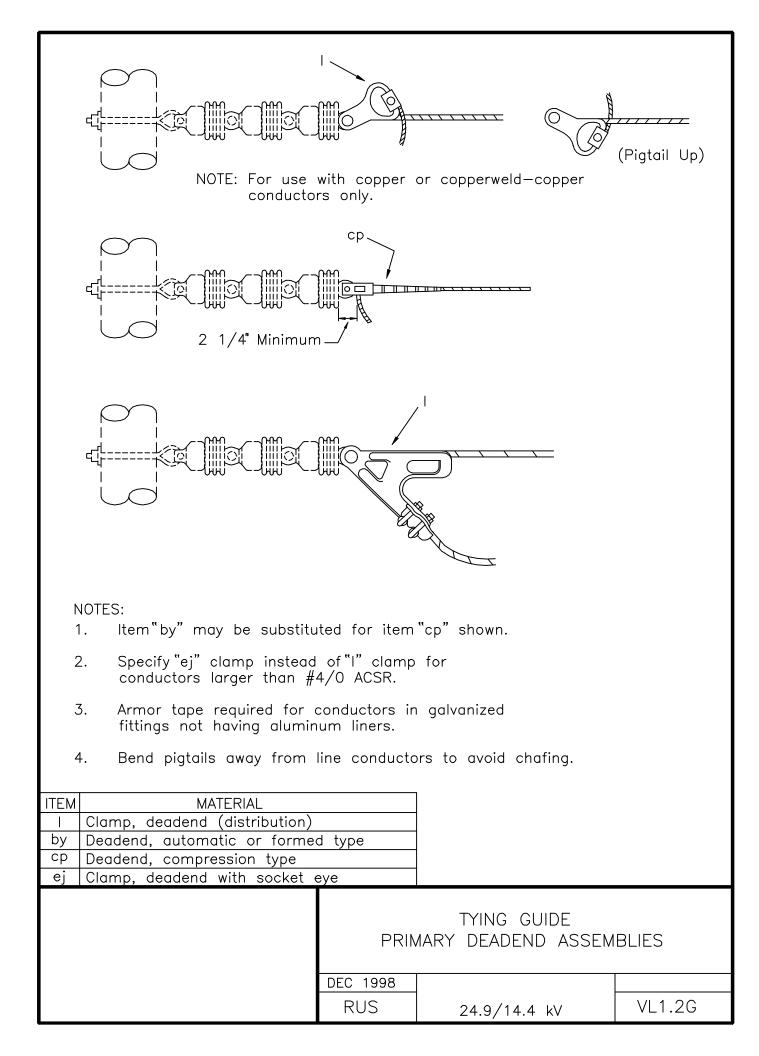


INDEX L

TYING GUIDES

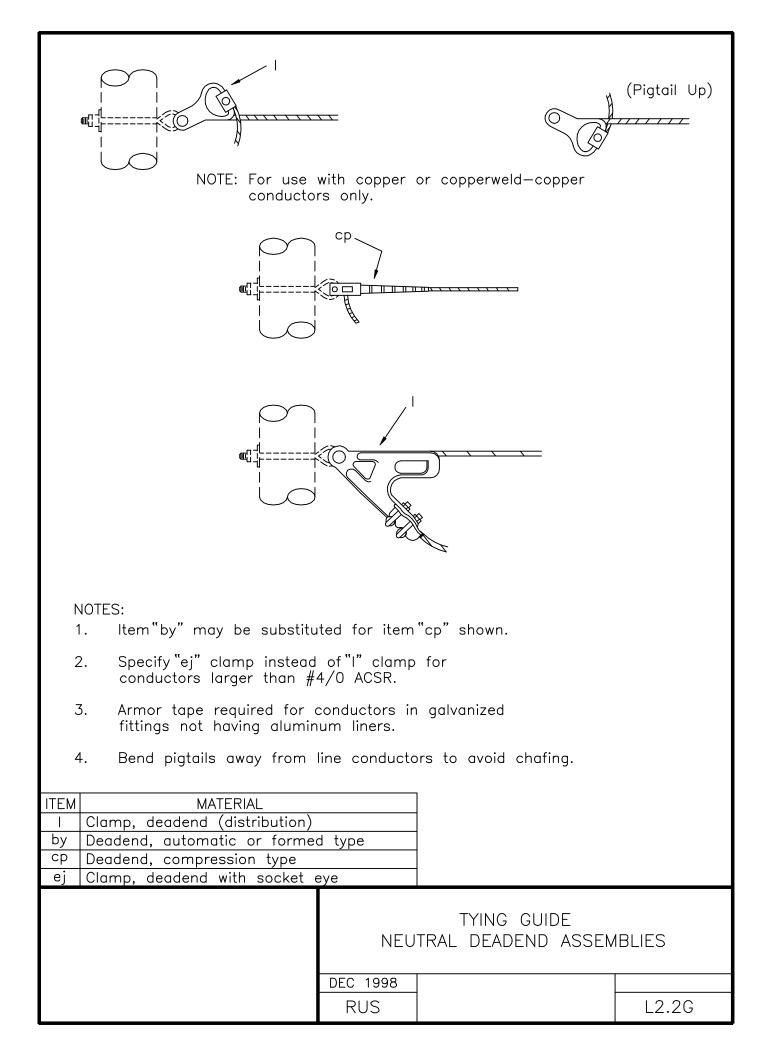
DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
VL1.1G	TYING GUIDE PRIMARY ANGLE ASSEMBLIES
VL1.2G	TYING GUIDE PRIMARY DEADEND ASSEMBLIES
L2.1G	TYING GUIDE NEUTRAL ANGLE ASSEMBLIES
L2.2G	TYING GUIDE NEUTRAL DEADEND ASSEMBLIES
L3.1G	TYING GUIDE NEUTRAL & SECONDARY ANGLE ASSEMBLIES
L3.2G	TYING GUIDE NEUTRAL & SECONDARY DEADEND ASSEMBLIES (COPPER)
L3.3G	TYING GUIDE NEUTRAL & SECONDARY DEADEND ASSEMBLIES (ACSR)
L4.1G	TYING GUIDE SERVICE ASSEMBLIES
L4.2G	TYING GUIDE SERVICE ASSEMBLIES, CABLE

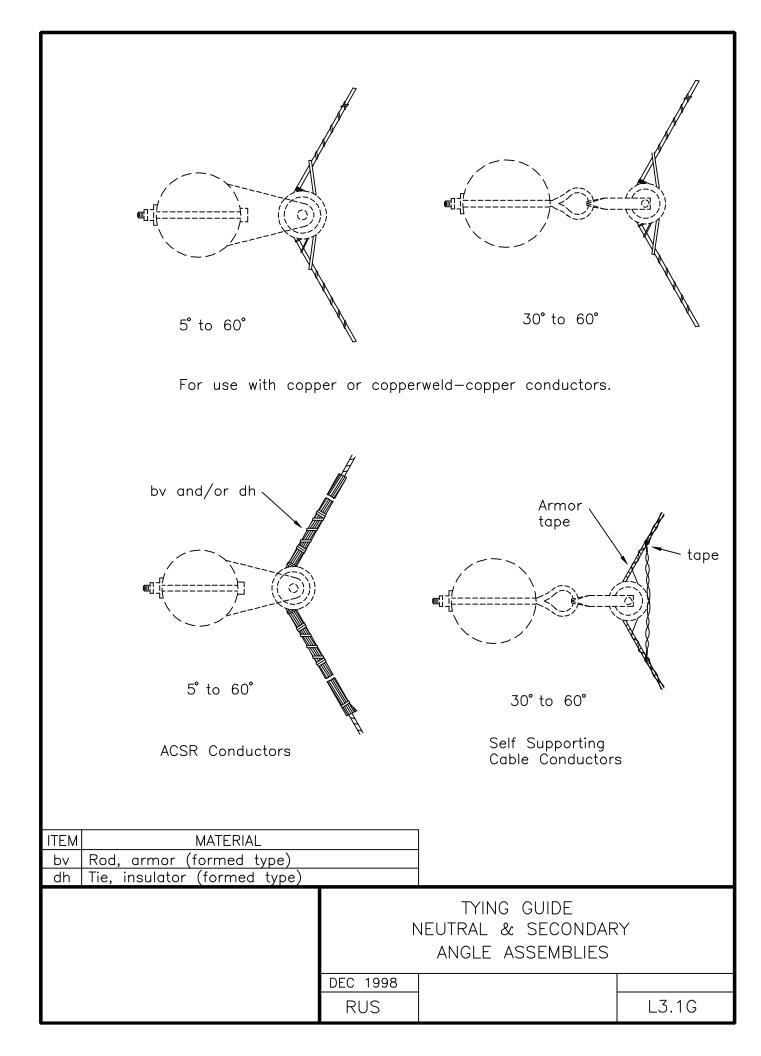


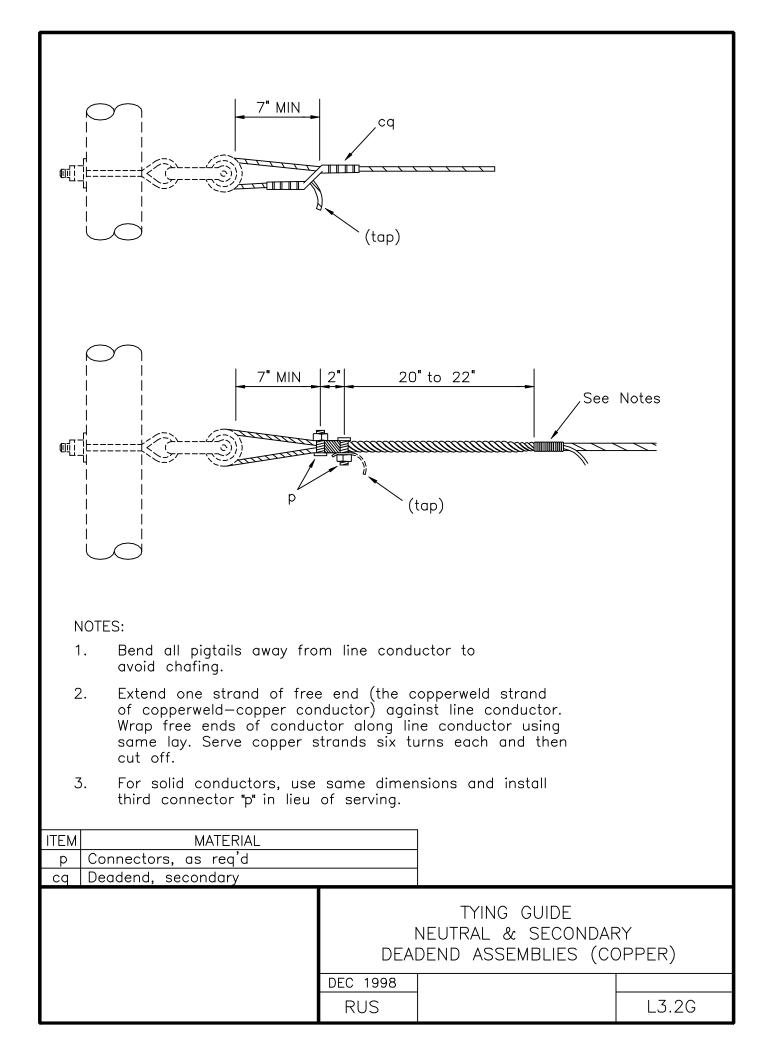


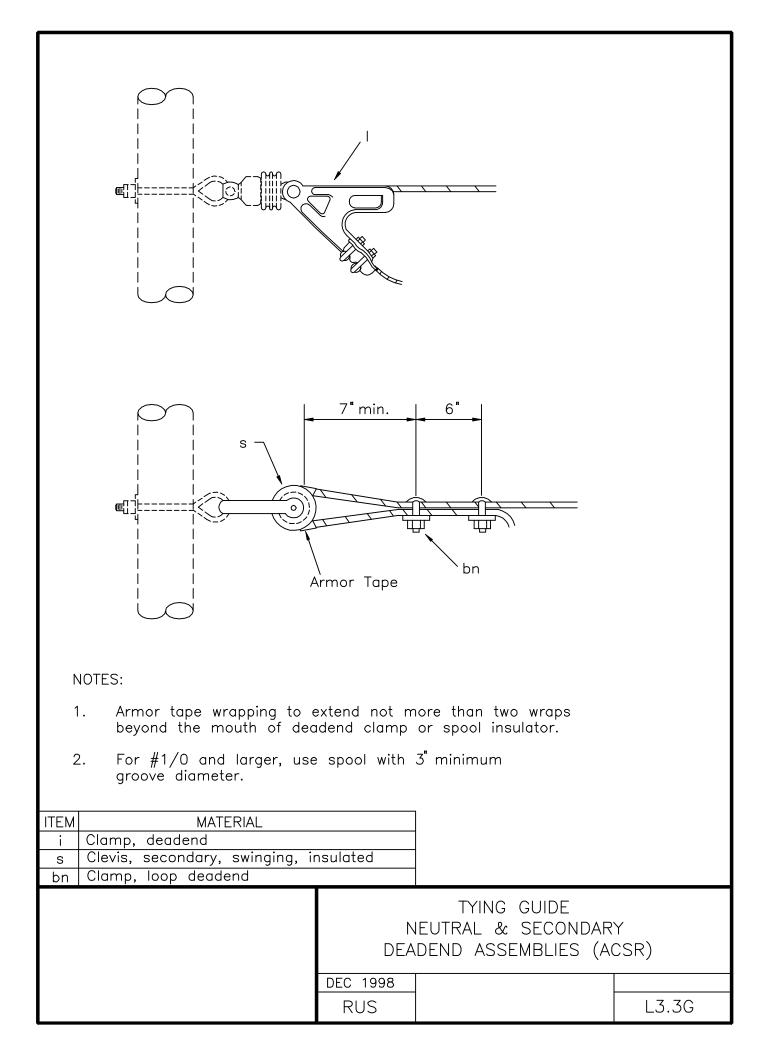
	bo m 2 bolt)		
	bo m (angle)		
NOTES: 1. ACSR conductors require armor rods and clips (as shown). 2. Use angle suspension clamp with #2 or #4 ACSR only. ITEM MATERIAL MATERIAL MClamp, 2 bolt, suspension (distribution) M Clamp, angle, suspension (distribution)			
bo Shackle, anchor bv Rods, armor (as req'd)	NE	TYING GUIDE JTRAL ANGLE ASSEMB	LIES
	dec 1998 RUS		L2.1G

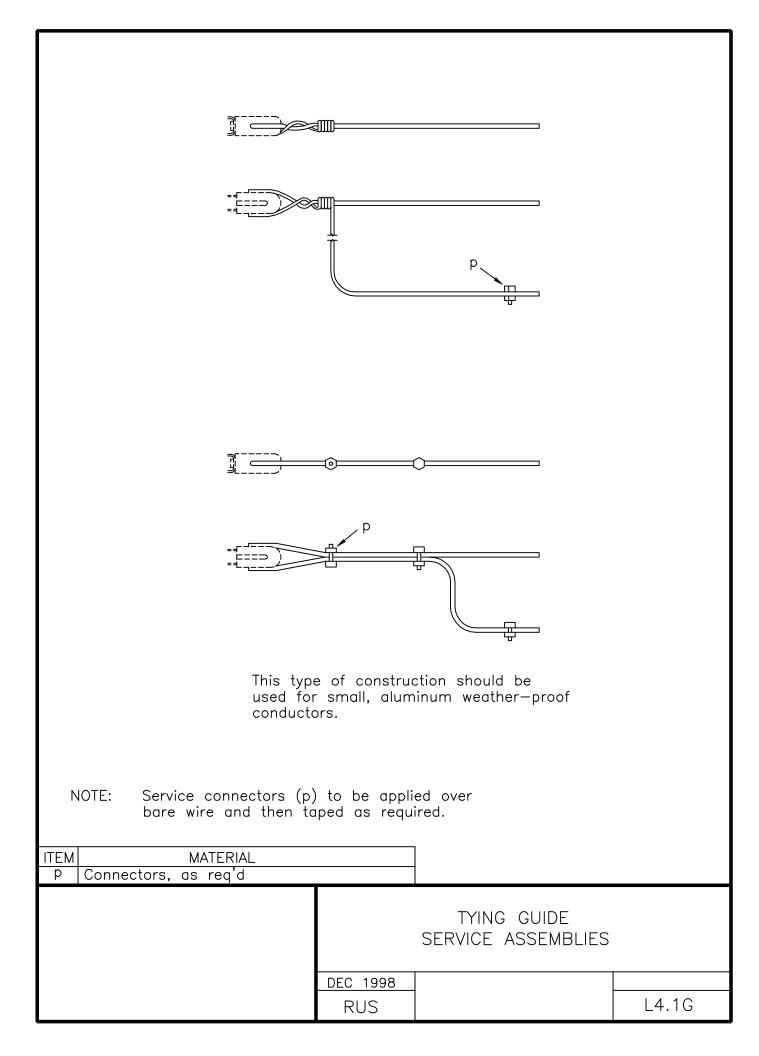
ſ

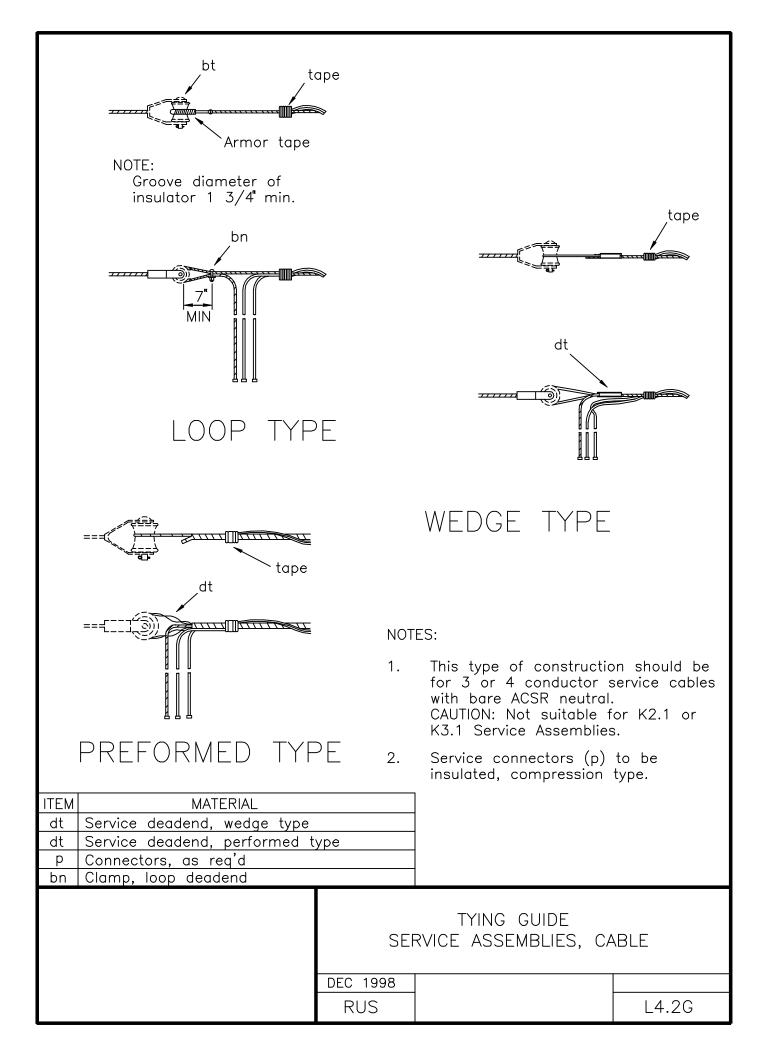












INDEX M

MISCELLANEOUS ASSEMBLY UNITS AND GUIDES

DRAWING NUMBER

DRAWING TITLE (DESCRIPTION)

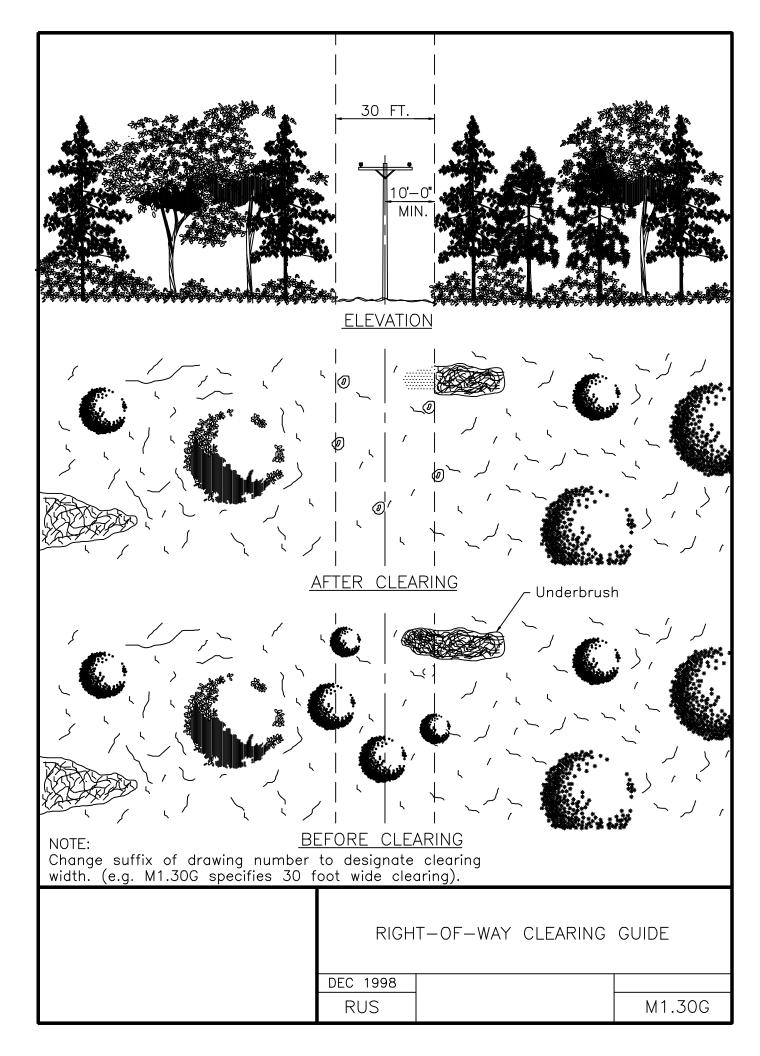
M1.30G

RIGHT-OF-WAY CLEARING GUIDE

RIGHT-OF-WAY CLEARING SPECIFICATIONS

The right-of-way shall be prepared by removing trees, clearing underbrush, and trimming trees so that the right-of-way is cleared close to the ground and to the width specified. However, low growing shrubs, which will not interfere with the operation or maintenance of the line, shall be left undisturbed if so directed by the owner. Slash may be chipped and blown on the right-of-way if so specified.

The landowner's written permission shall be received prior to cutting trees outside of the right-of-way. Trees fronting each side of the right-of-way shall be trimmed symmetrically unless otherwise specified. Dead trees beyond the right-of-way which would strike the line in falling shall be removed. Leaning trees beyond the right-of-way which would strike the line in falling and which would require topping if not removed, shall either be removed or topped, except that shade, fruit, or ornamental trees shall be trimmed and not removed, unless otherwise authorized.



NEUTRAL ASSEMBLY UNITS

DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
N1.1, N1.2	NEUTRAL ASSEMBLIES - TANGENT
N1.11, N2.21	NEUTRAL SUPPORTS ON CROSSARMS
N2.1, N2.1L, N3.1	NEUTRAL ASSEMBLIES - LARGE ANGLE
N5.1, N5.2	NEUTRAL ASSEMBLIES - SINGLE DEADENDS
N6.1	NEUTRAL ASSEMBLY - DOUBLE DEADEND
N6.21	NEUTRAL ASSEMBLY - DOUBLE DEADEND ON CROSSARMS

MAXIMUM LINE ANGLES ON SPOOL INSULATOR ASSEMBLIES

(ANSI Clss 53-2 Spool Insulator)

Designated Maximum Transverse Load = 1,500 Lbs./Conductor

		V	VIND SP/	<u>AN (feet)</u>		
CONDUCTOR SIZE	<u>150</u>	<u>200</u>	<u>250</u>	<u>300</u>	<u>350</u>	<u>400</u>
		LIGH		IG DISTR	RICT	
4 ACSR (7/1)	45	44	44	43	42	42
2 ACSR (6/1)	37	36	35	35	34	33
2 ACSR (7/1)	28	28	27	27	26	26
1/0 ACSR (6/1)	23	23	22	22	21	21
123.3 AAAC (7)	23	22	22	21	21	20
2/0 ACSR (6/1)	23	22	22	21	21	20
3/0 ACSR (6/1)	18	18	17	17	16	16
4/0 ACSR (6/1)	18	17	17	16	16	15
246.9 AAAC (7)	17	17	16	16	15	15
336.4 ACSR (18/1)	17	16	15	15	14	14
336.4 ACSR (26/7)	12	11	11	10	10	9

		MEDIU		NG DIST	RICT	
4 ACSR (7/1)	44	44	43	42	41	40
2 ACSR (6/1)	36	36	35	34	33	33
2 ACSR (7/1)	28	28	27	27	26	25
1/0 ACSR (6/1)	23	23	22	22	21	21
123.3 AAAC (7)	23	22	22	21	21	20
2/0 ACSR (6/1)	23	22	22	21	21	20
3/0 ACSR (6/1)	18	18	17	17	17	16
4/0 ACSR (6/1)	18	18	17	17	16	16
246.9 AAAC (7)	18	17	17	16	16	15
336.4 ACSR (18/1)	17	17	16	16	15	15
336.4 ACSR (26/7)	12	12	11	11	11	10
		HEAVY		IG DISTR	ICT	

			LUADIN			
4 ACSR (7/1)	43	41	40	39	37	36
2 ACSR (6/1)	35	34	33	32	30	29
2 ACSR (7/1)	27	26	25	25	24	23
1/0 ACSR (6/1)	22	22	21	20	19	19
123.3 AAAC (7)	22	21	21	20	19	18
2/0 ACSR (6/1)	22	21	21	20	19	18
3/0 ACSR (6/1)	18	17	16	16	15	14
4/0 ACSR (6/1)	17	17	16	15	15	14
246.9 AAAC (7)	17	16	16	15	14	14
336.4 ACSR (18/1)	17	16	15	14	14	13
336.4 ACSR (26/7)	12	11	11	10	10	9

MAXIMUM LINE ANGLES ON SPOOL INSULATOR ASSEMBLIES

(ANSI Clss 53-4 Spool Insulator)

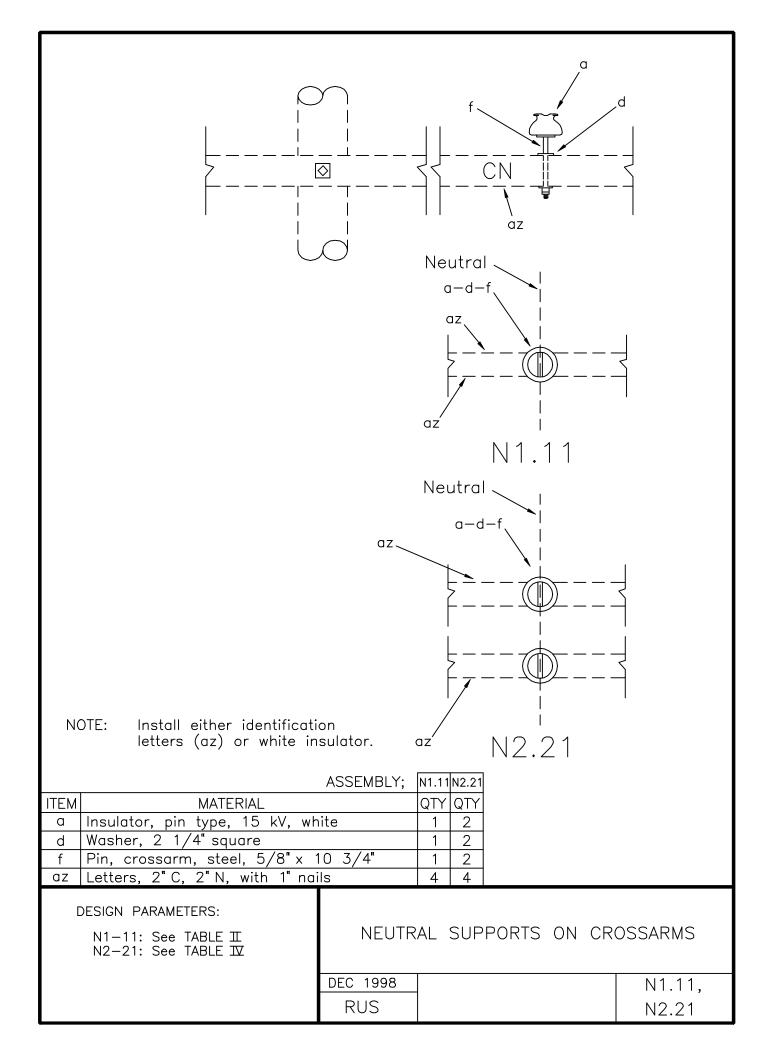
Designated Maximum Transverse Load = 1,500 Lbs./Conductor

		V	VIND SP	<u>AN (feet)</u>		
CONDUCTOR SIZE	<u>150</u>	<u>200</u>	<u>250</u>	<u>300</u>	<u>350</u>	<u>400</u>
		LIGH		IG DISTR	RICT	
4 ACSR (7/1)	45	44	44	43	42	42
2 ACSR (6/1)	37	36	35	35	34	33
2 ACSR (7/1)	28	28	27	27	26	26
1/0 ACSR (6/1)	23	23	22	22	21	21
123.3 AAAC (7)	23	22	22	21	21	20
2/0 ACSR (6/1)	23	22	22	21	21	20
3/0 ACSR (6/1)	18	18	17	17	16	16
4/0 ACSR (6/1)	18	17	17	16	16	15
246.9 AAAC (7)	17	17	16	16	15	15
336.4 ACSR (18/1)	17	16	15	15	14	14
336.4 ACSR (26/7)	12	11	11	10	10	9

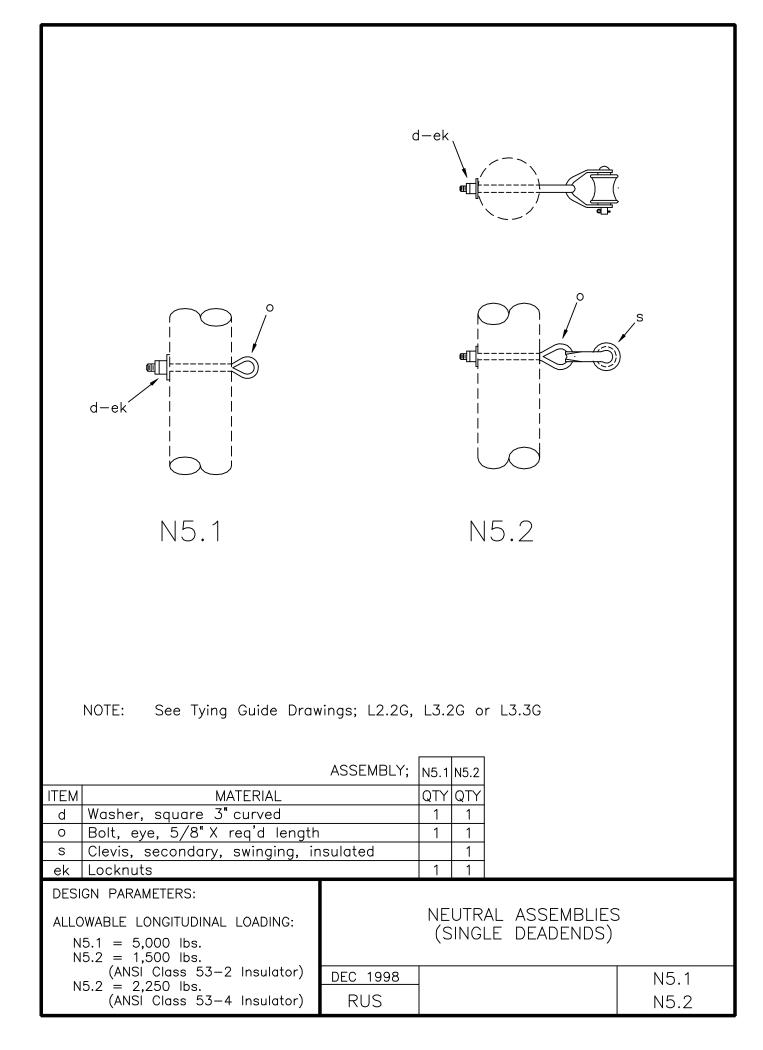
		MEDIU		NG DIST	RICT	
4 ACSR (7/1)	44	44	43	42	41	40
2 ACSR (6/1)	36	36	35	34	33	33
2 ACSR (7/1)	28	28	27	27	26	25
1/0 ACSR (6/1)	23	23	22	22	21	21
123.3 AAAC (7)	23	22	22	21	21	20
2/0 ACSR (6/1)	23	22	22	21	21	20
3/0 ACSR (6/1)	18	18	17	17	17	16
4/0 ACSR (6/1)	18	18	17	17	16	16
246.9 AAAC (7)	18	17	17	16	16	15
336.4 ACSR (18/1)	17	17	16	16	15	15
336.4 ACSR (26/7)	12	12	11	11	11	10

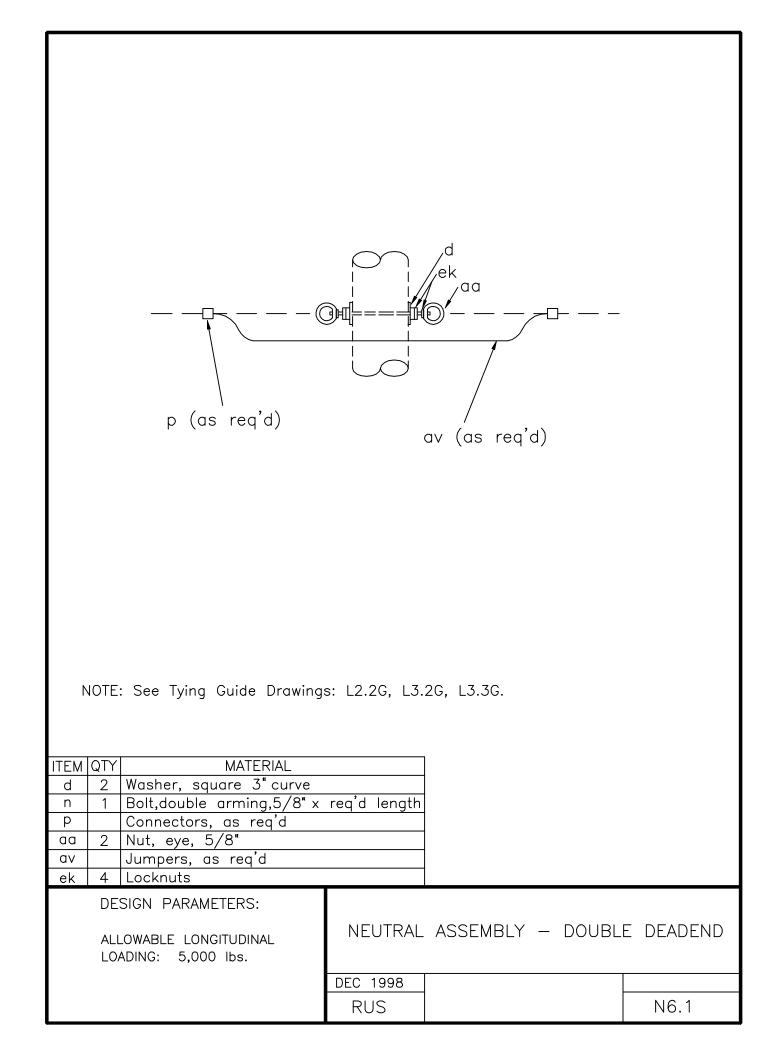
		HEAVY	LOADIN	IG DISTR	ICT	
4 ACSR (7/1)	43	41	40	39	37	36
2 ACSR (6/1)	35	34	33	32	30	29
2 ACSR (7/1)	27	26	25	25	24	23
1/0 ACSR (6/1)	22	22	21	20	19	19
123.3 AAAC (7)	22	21	21	20	19	18
2/0 ACSR (6/1)	22	21	21	20	19	18
3/0 ACSR (6/1)	18	17	16	16	15	14
4/0 ACSR (6/1)	17	17	16	15	15	14
246.9 AAAC (7)	17	16	16	15	14	14
336.4 ACSR (18/1)	17	16	15	14	14	13
336.4 ACSR (26/7)	12	11	11	10	10	9

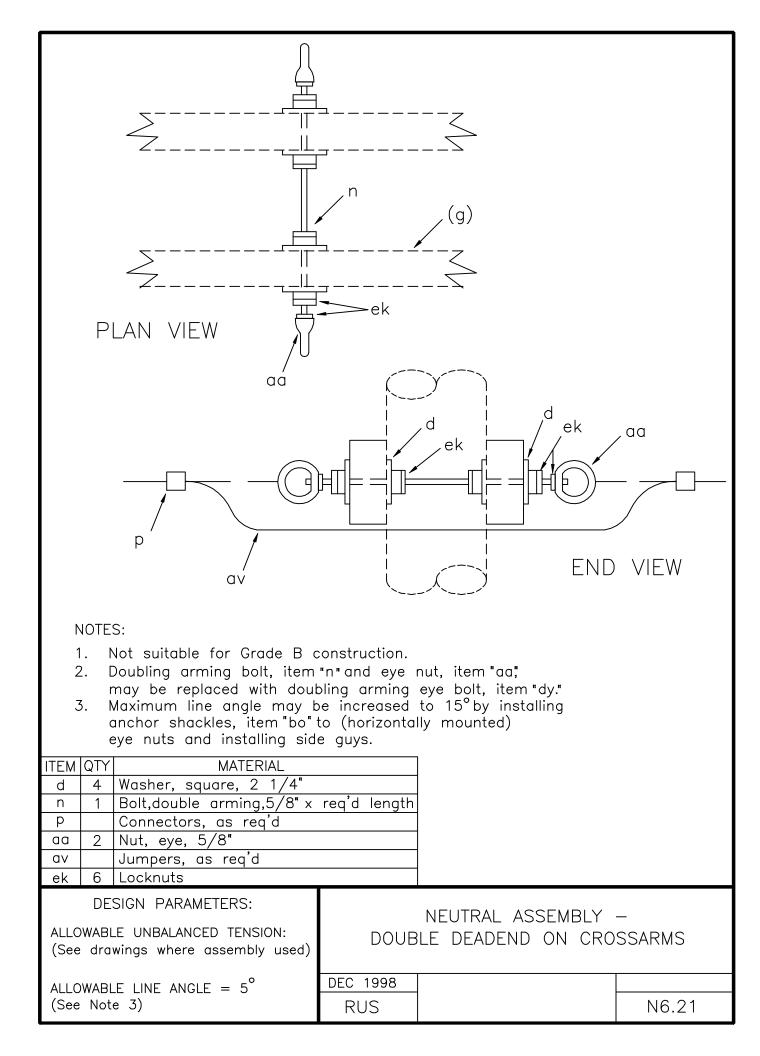
d-ek G-ek N1.1	d-ek to to to to to to to to to to to to to	
ITEM MATERIAL d Washer, 2 1/4" square j Screw, lag, 1/2" x 4" bs Bolt, single, upset cm Insulator, spool, 3" ec Bracket, offset neutral ek Locknuts	ASSEMBLY: N1.1 N1.2 QTY QTY 1 1 2 1 1 1 1 1 1 1 1	
DESIGN PARAMETERS: MAXIMUM LINE ANGLES: 5° — Small Conductors 2° — Larger than #1/0	NEUTRAL ASSEMBLIES – TANGENT DEC 1998 N1.1, RUS N1.2	_



c-d-ek d-ek too	
N2.1 (ANSI Class 53-2 Insulator) N2.1L (ANSI Class 53-4 Insulator)	
NOTE: See Tying Guide Drawing L3.1G N2.1 N2.1 N3.1 ITEM MATERIAL QTY QTY QTY C Bolt, machine, 5/8" X req'd length 1 1 d Washer, 2 1/4" square 1 1 o Bolt, eye, 5/8" X req'd length 1 1 s Clevis, secondary, swinging, insulated 1 1 da Bracket, with 3" x 1 3/4" spool insulator 1 1 ek Locknuts 1 1 1	
DESIGN PARAMETERS: N2.1: See TABLE I N2.1L: See TABLE I N3.1: See TABLE I RUS N2.1 N2.1, N2.1 N2.1, N2.1	,

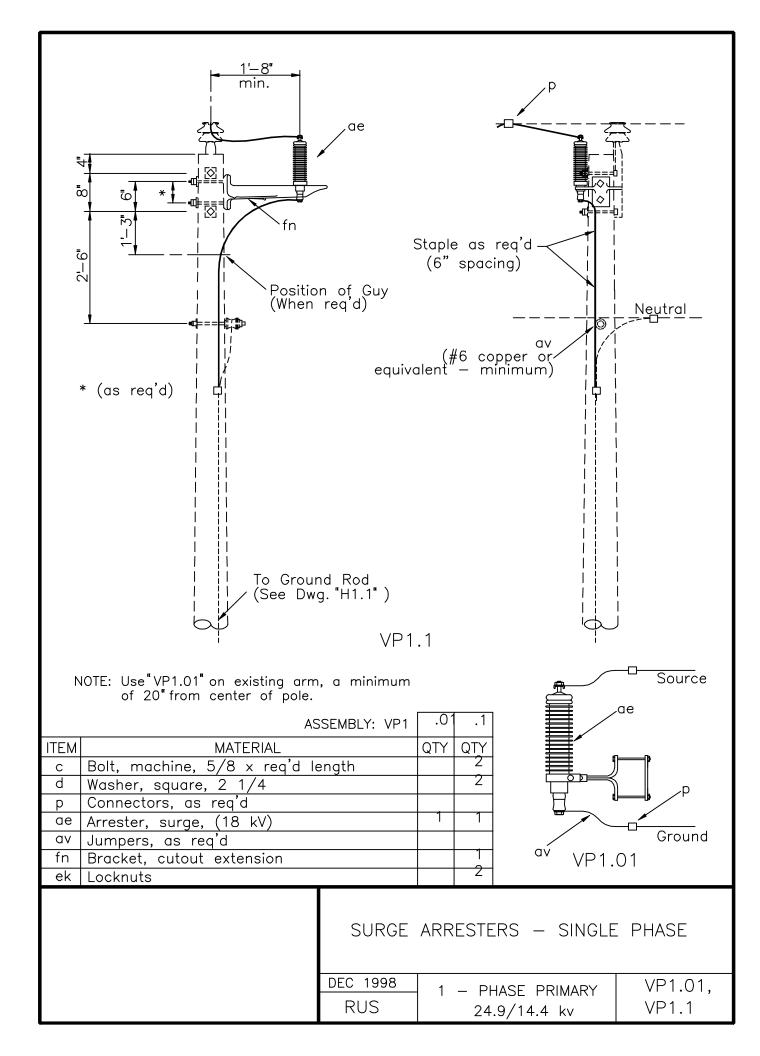


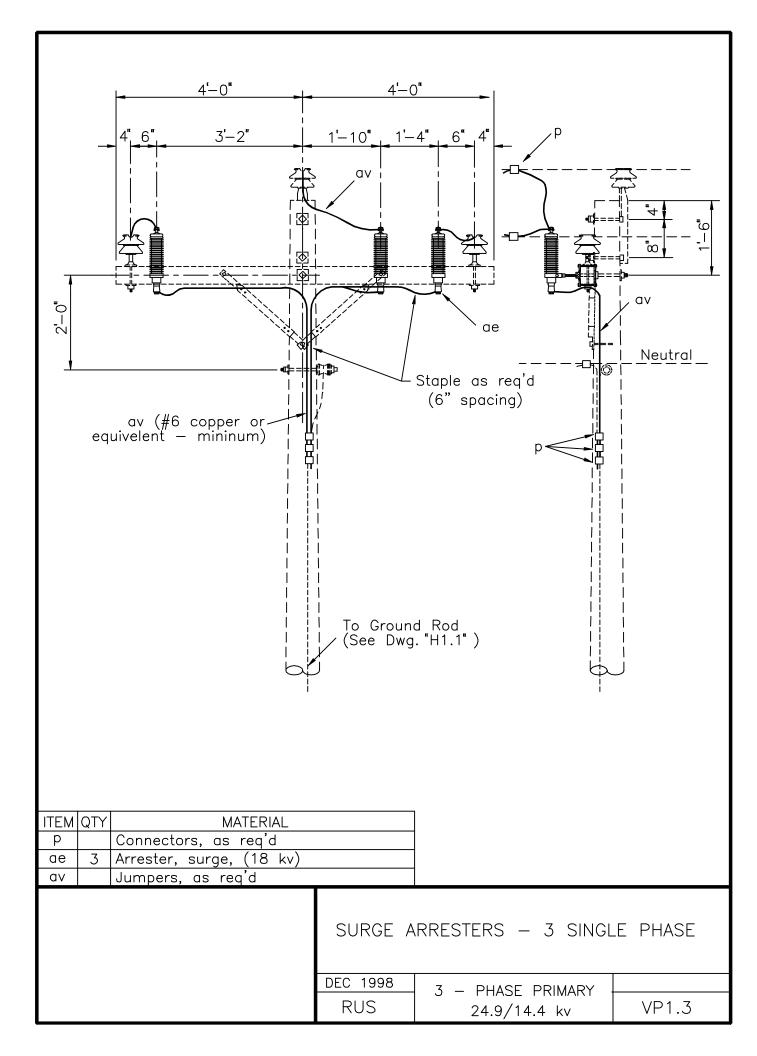


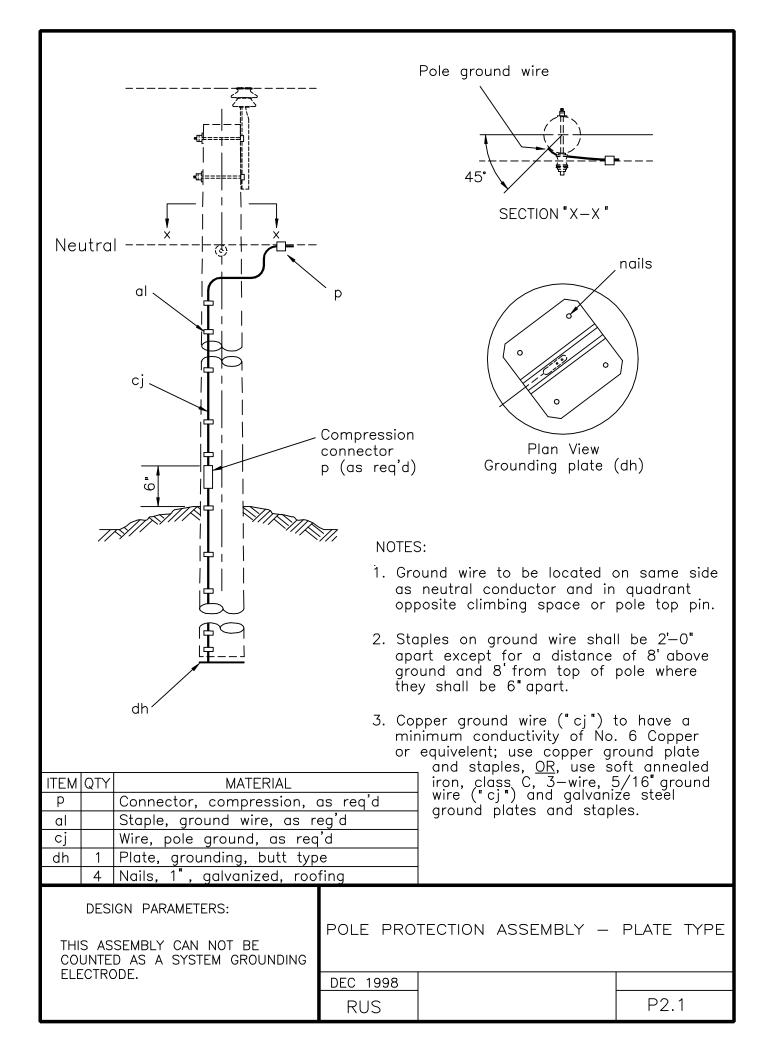


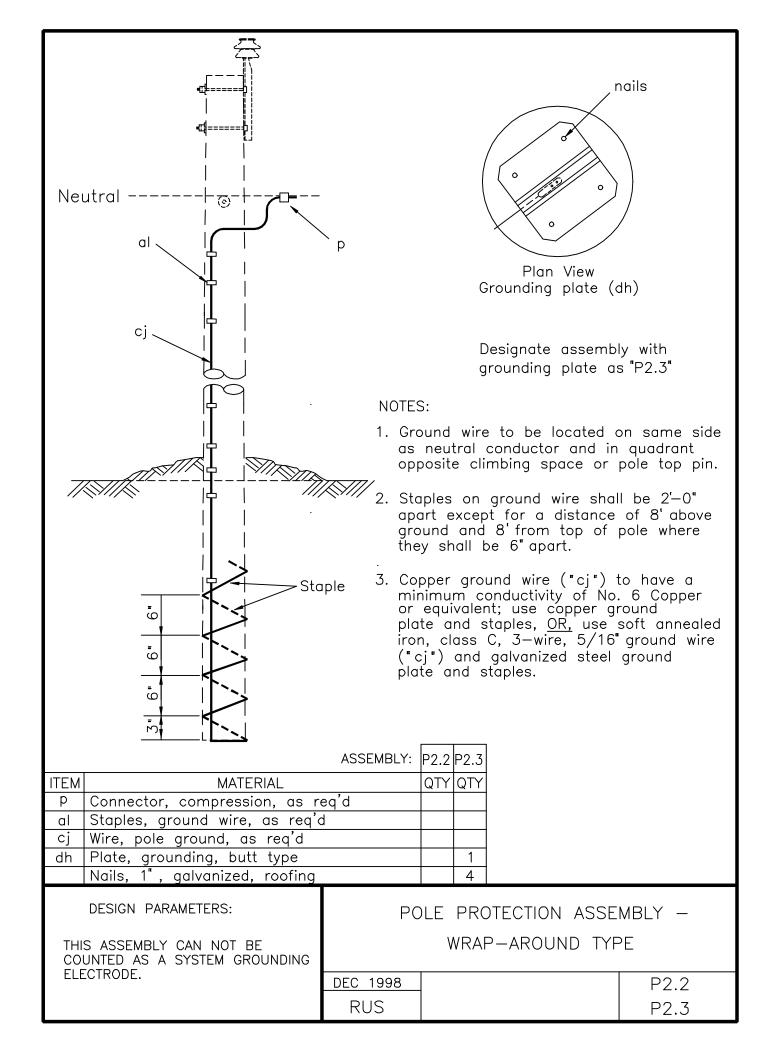
PROTECTION ASSEMBLY UNITS

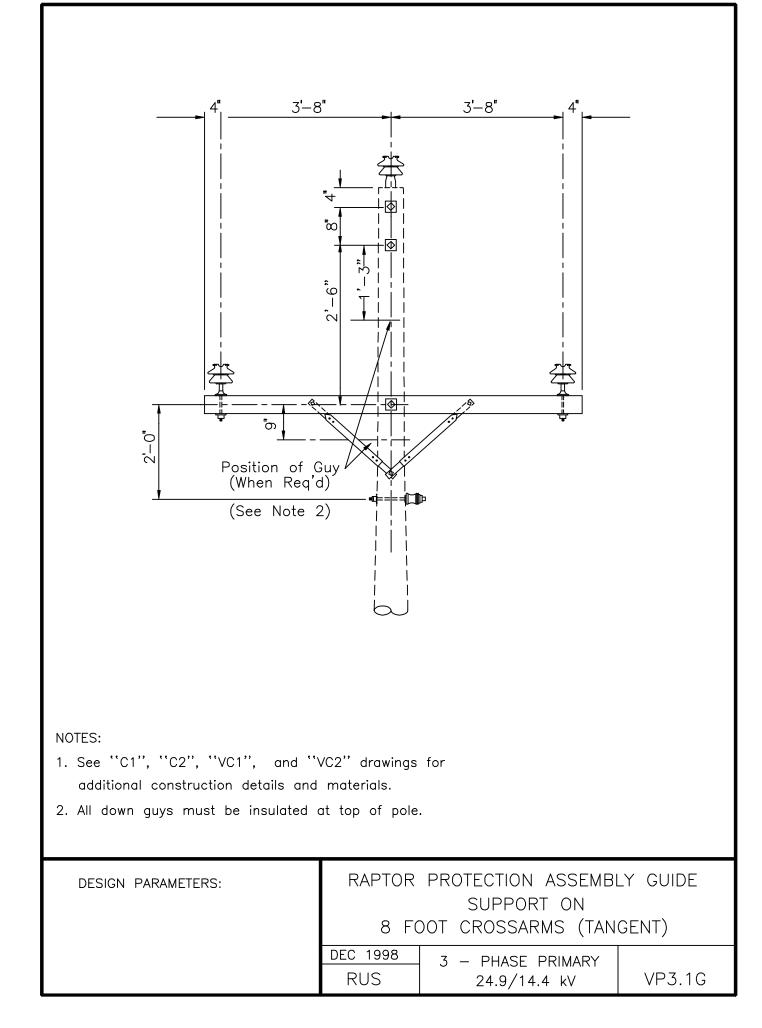
DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
VP1.01, VP1.1	SURGE ARRESTER - SINGLE PHASE
VP1.3	SURGE ARRESTER - 3 SINGLE PHASE
P2.1	POLE PROTECTION ASSEMBLY - PLATE TYPE
P2.2, P2.3	POLE PROTECTION ASSEMBLY - WRAP-AROUND TYPE
VP3.1G	RAPTOR PROTECTION ASSEMBLY GUIDE SUPPORT ON 8 FOOT CROSSARMS (TANGENT)
VP3.2G	RAPTOR PROTECTION ASSEMBLY GUIDE SUPPORT ON 10 FOOT CROSSARMS (TANGENT)
VP3.3G	RAPTOR PROTECTION PERCH GUARDS - GUIDE

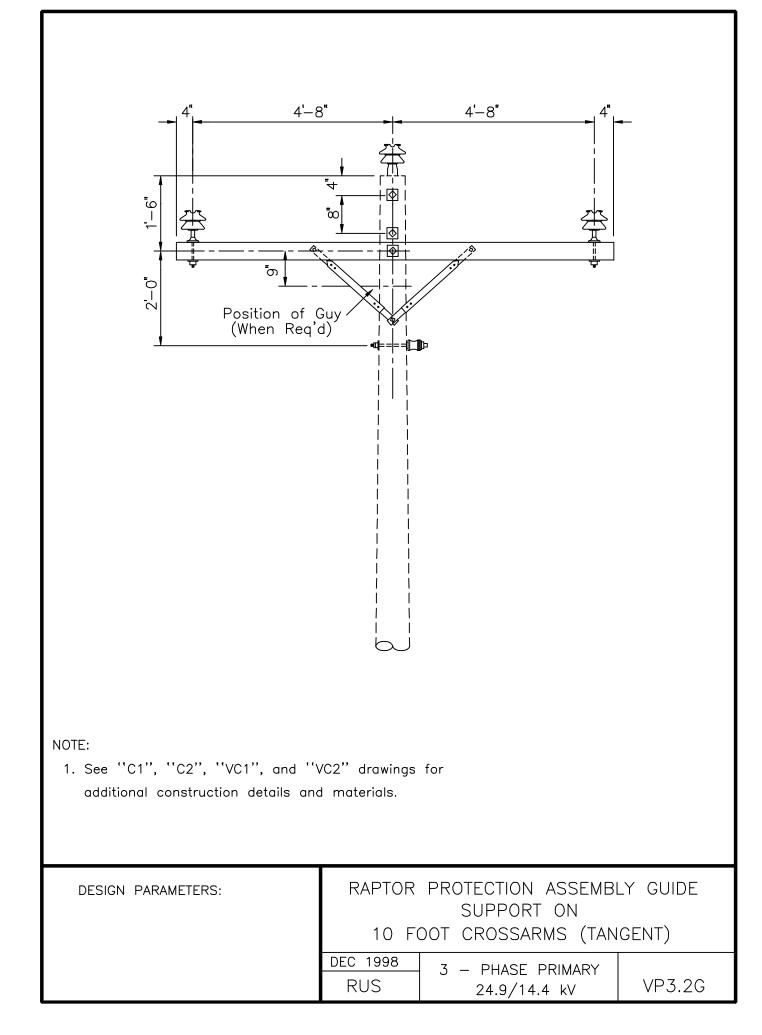


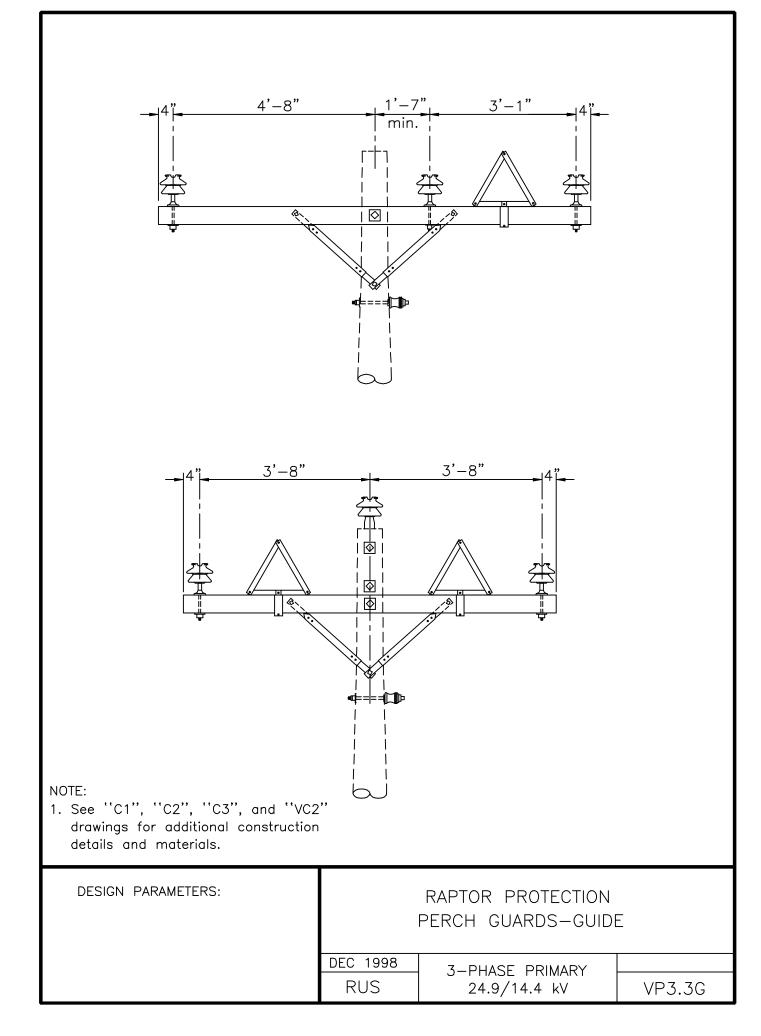






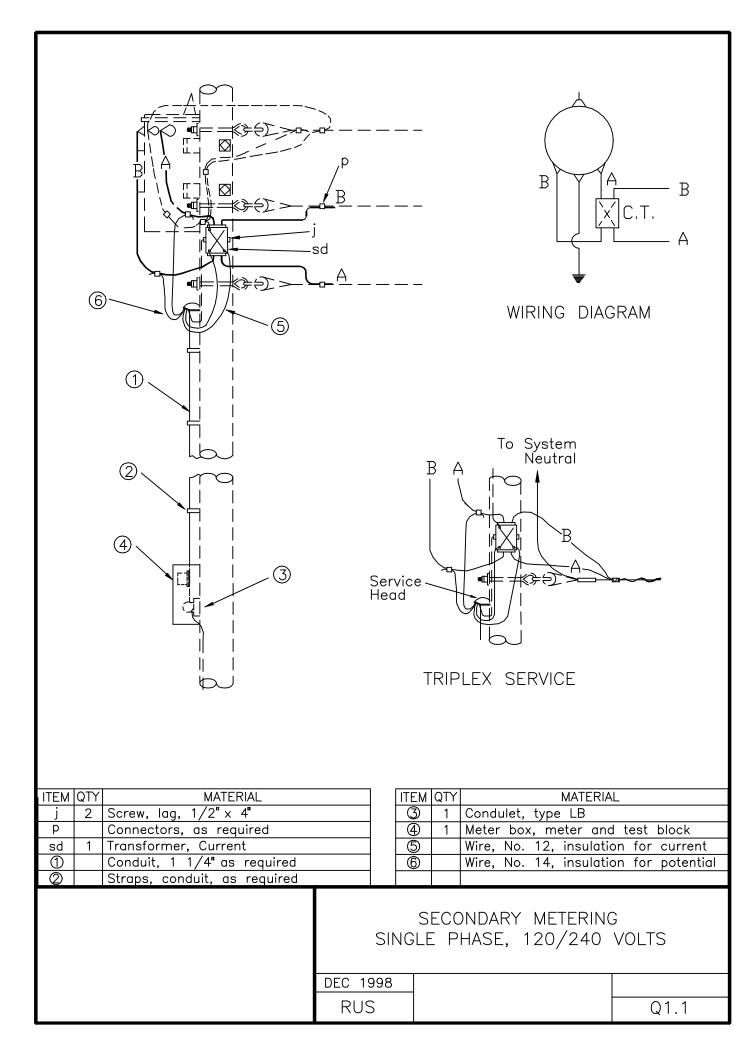


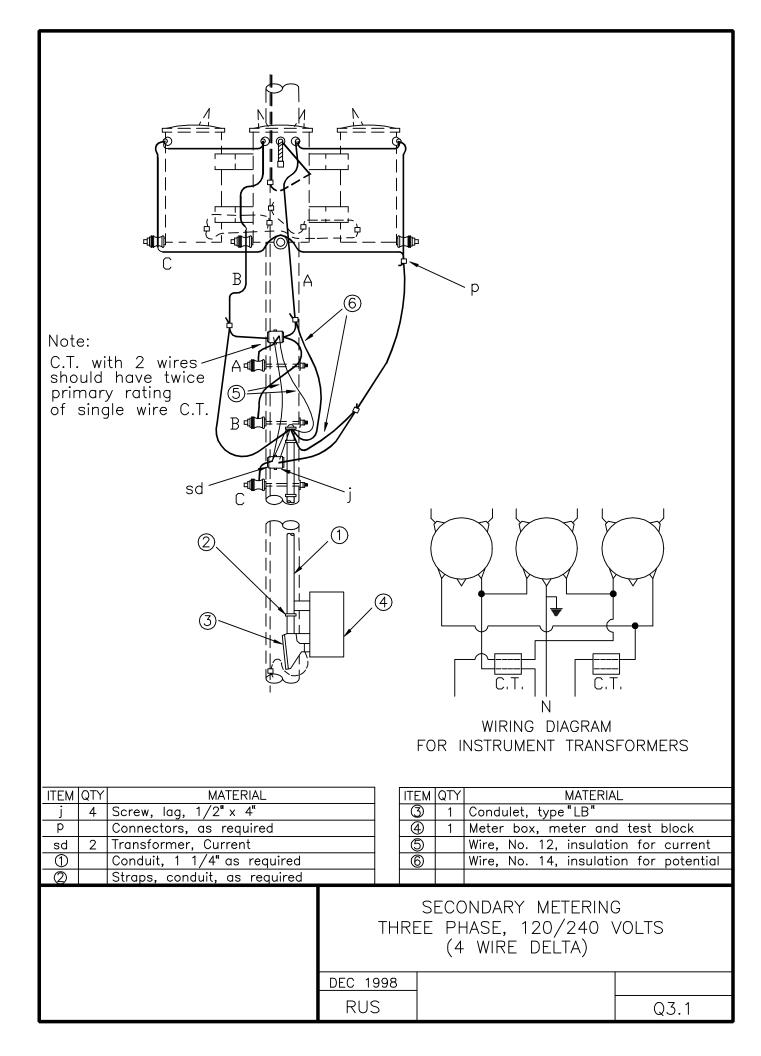


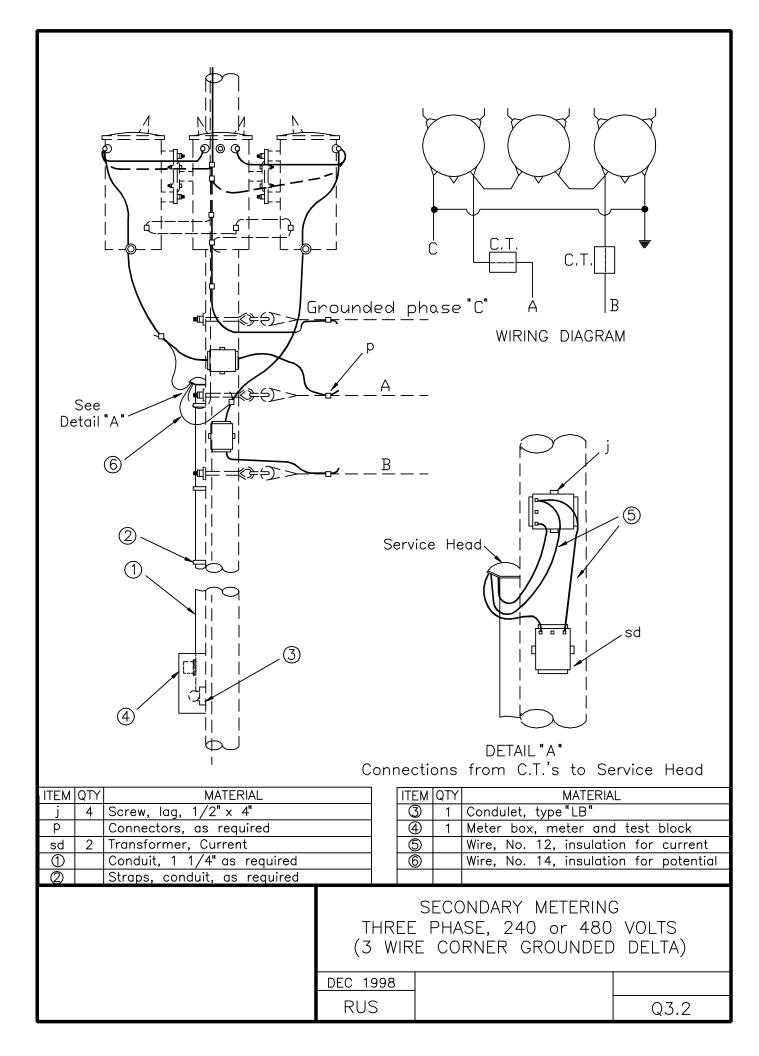


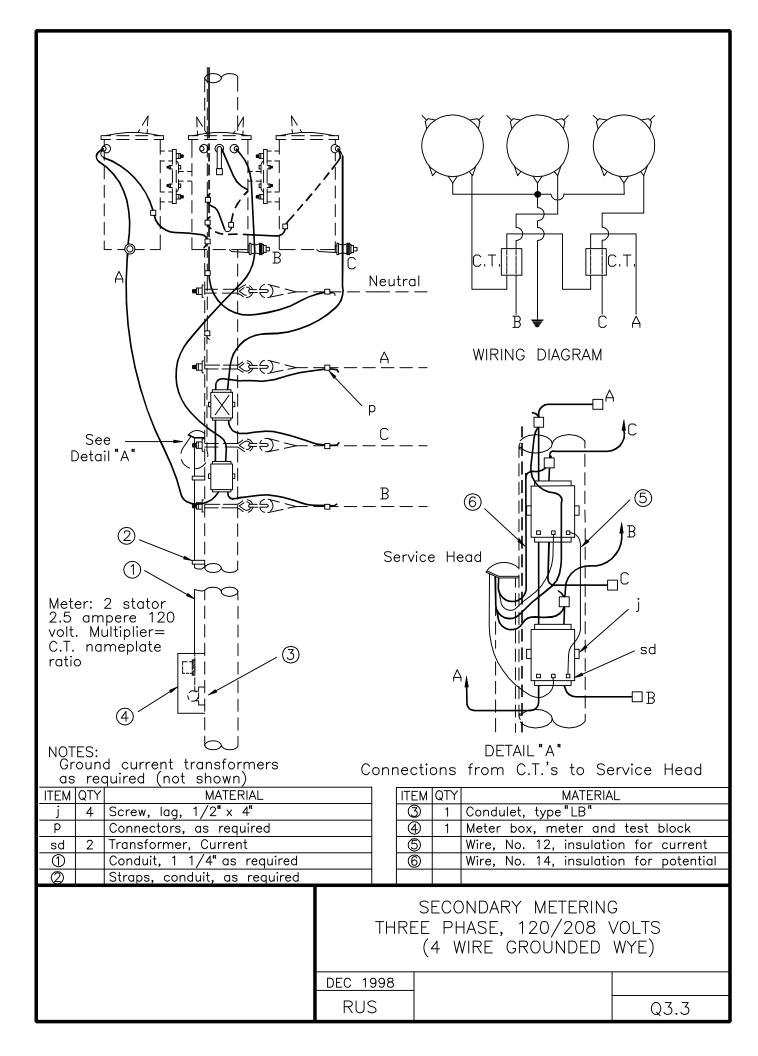
METERING ASSEMBLY UNITS

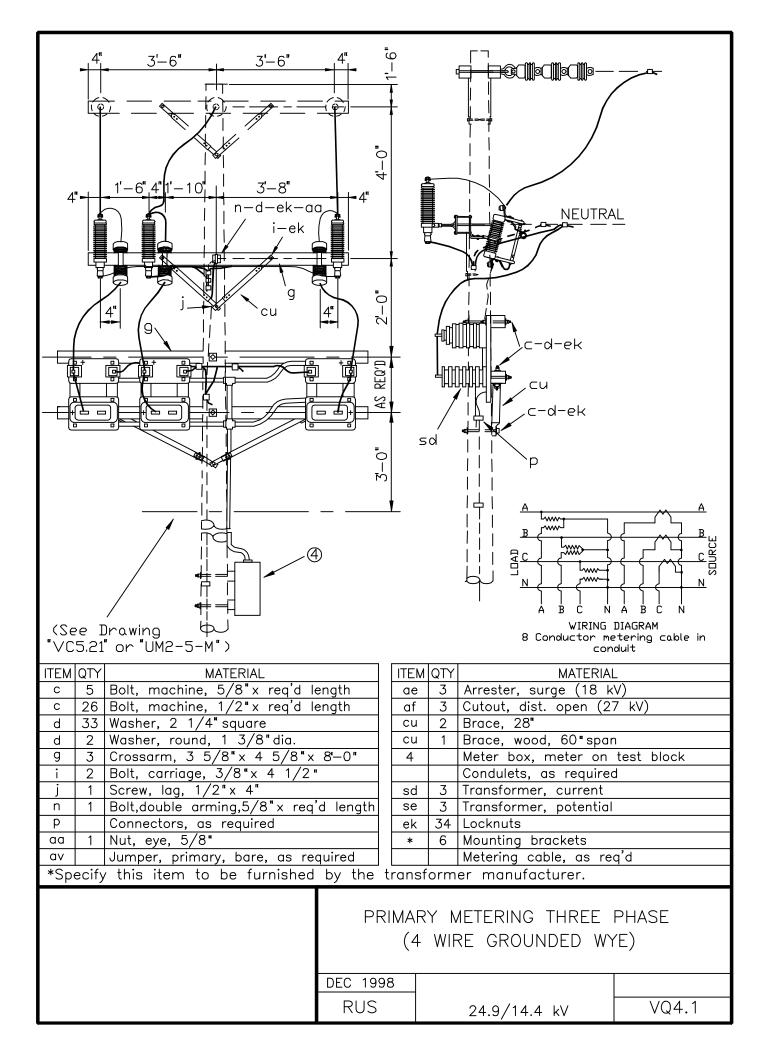
DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
Q1.1	SECONDARY METERING SINGLE PHASE, 120/240 VOLTS
Q3.1	SECONDARY METERING THREE PHASE, 120/240 VOLTS (4 WIRE DELTA)
Q3.2	SECONDARY METERING THREE PHASE, 240 or 480 VOLTS (3 WIRE CORNER GROUNDED DELTA)
Q3.3	SECONDARY METERING THREE PHASE, 120/208 VOLTS (4 WIRE GROUNDED WYE)
VQ4.1	PRIMARY METERING, THREE PHASE (4 WIRE GROUNDED WYE)







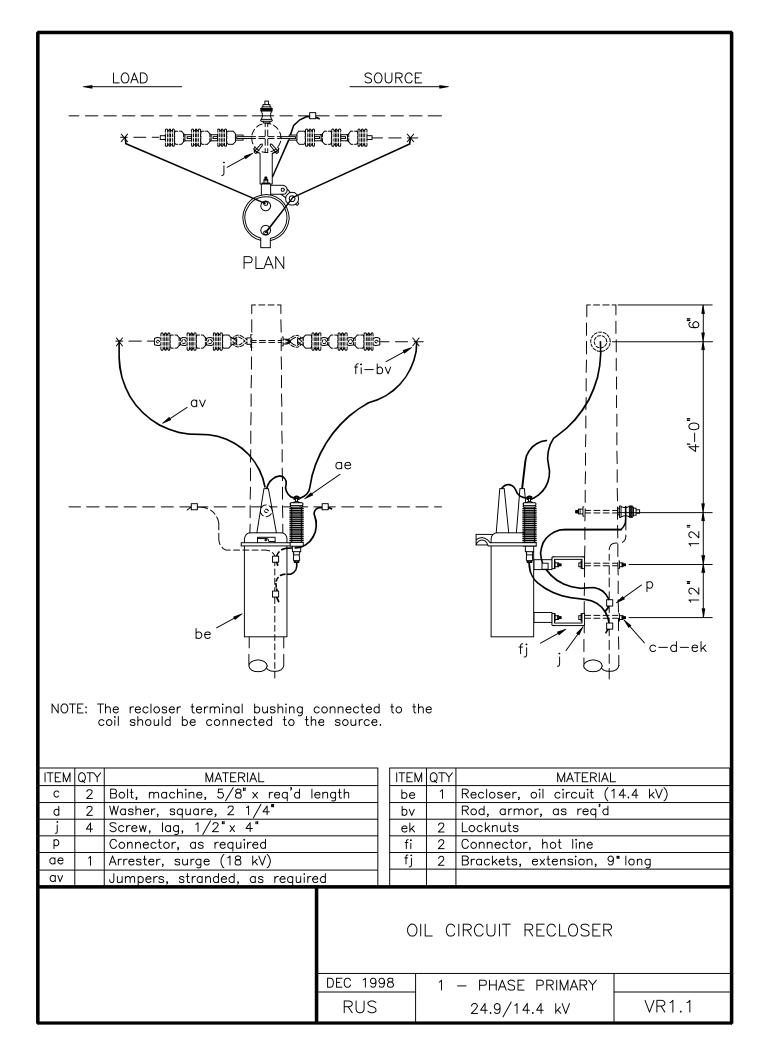


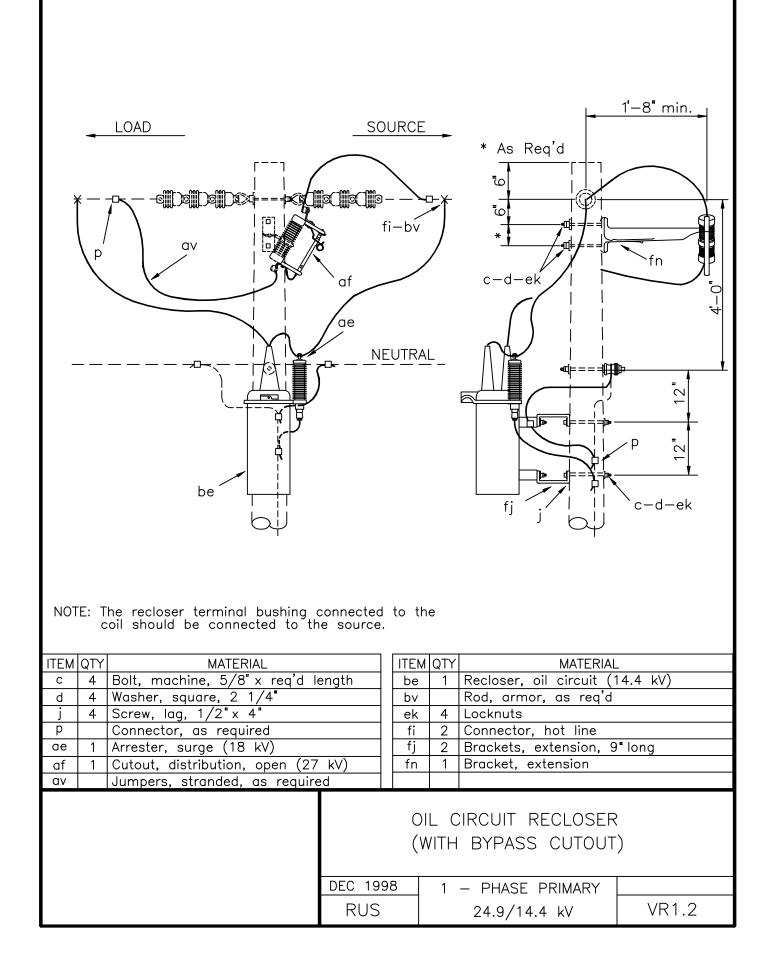


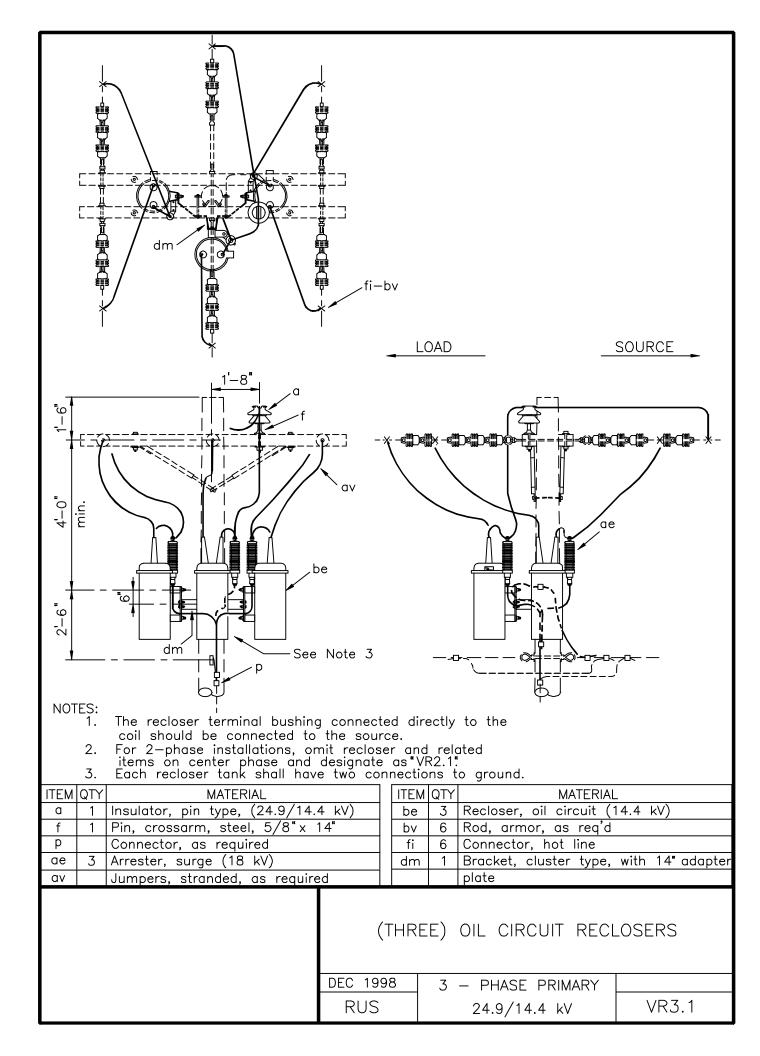
INDEX R

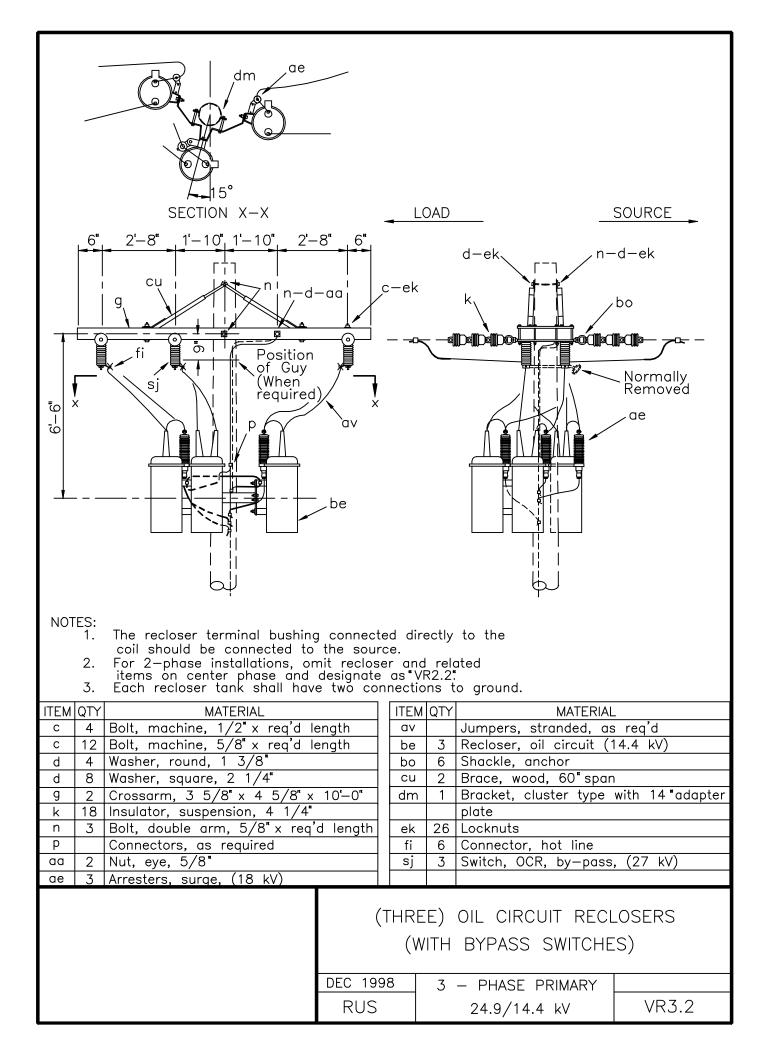
OIL CIRCUIT RECLOSER ASSEMBLY UNITS

DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
VR1.1	OIL CIRCUIT RECLOSER
VR1.2	OIL CIRCUIT RECLOSER (WITH BYPASS CUTOUT)
VR3.1	(THREE) OIL CIRCUIT RECLOSERS
VR3.2	(THREE) OIL CIRCUIT RECLOSERS (WITH BYPASS SWITCHES)



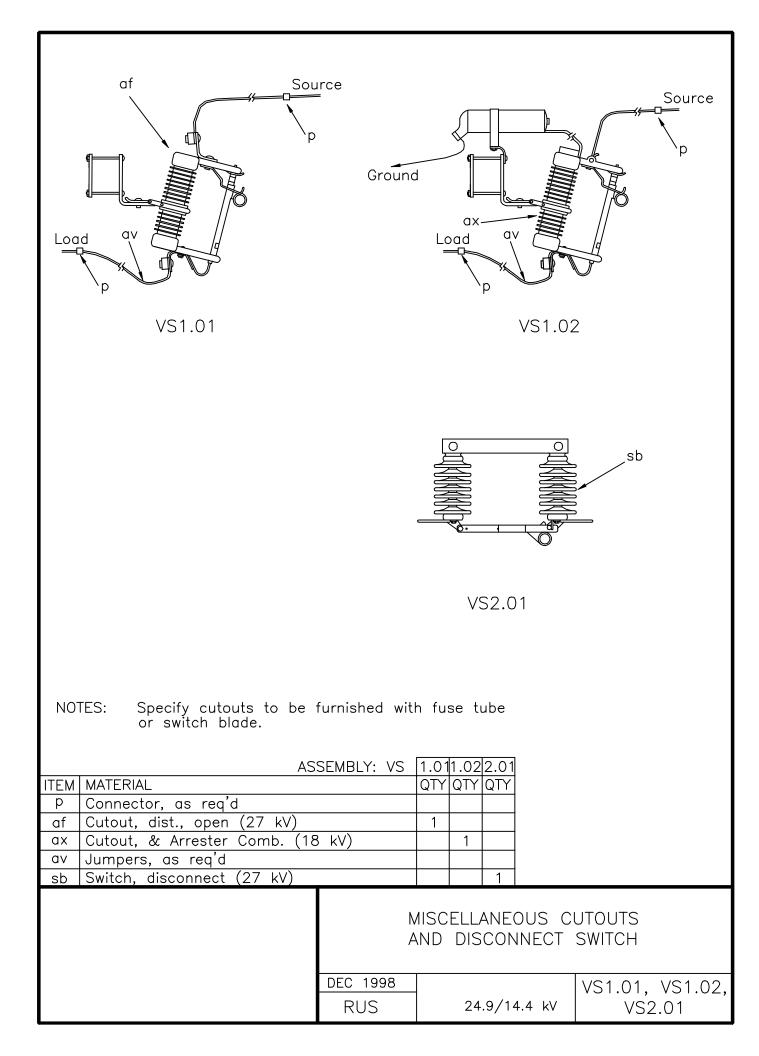


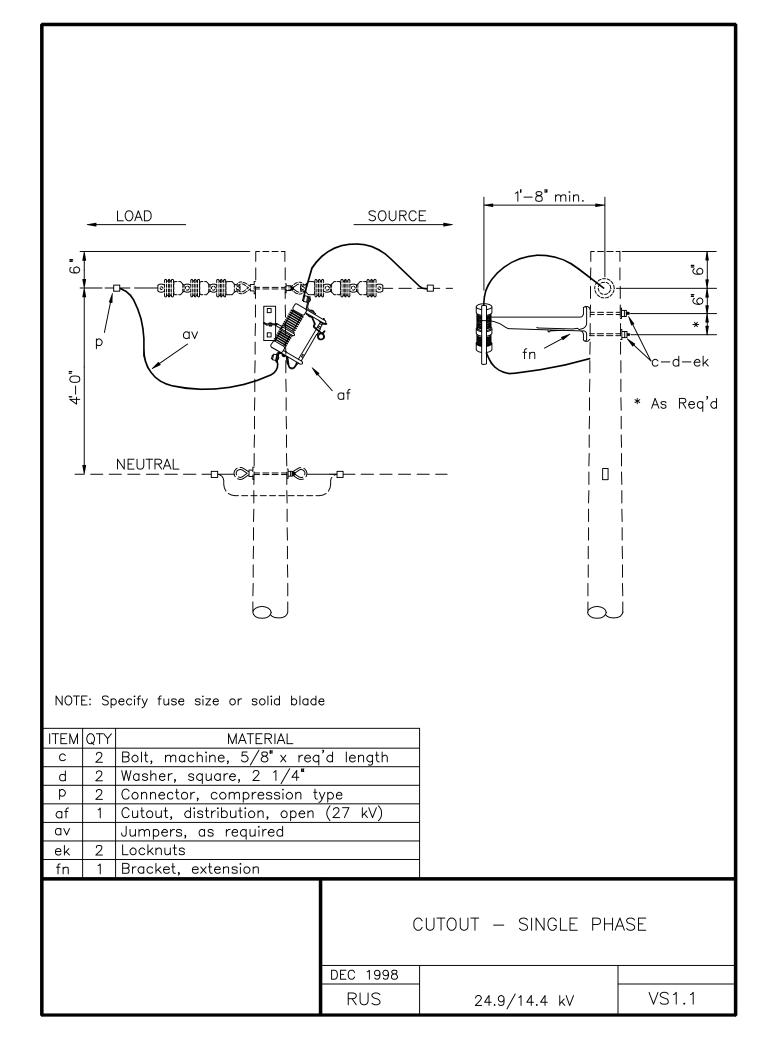


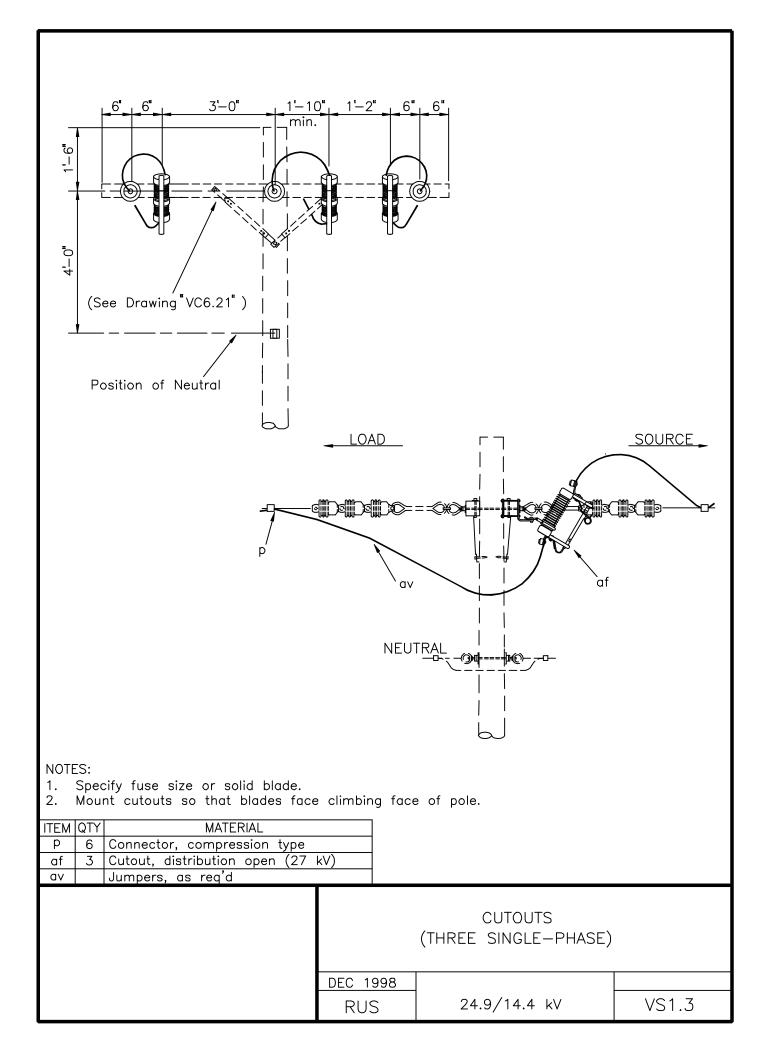


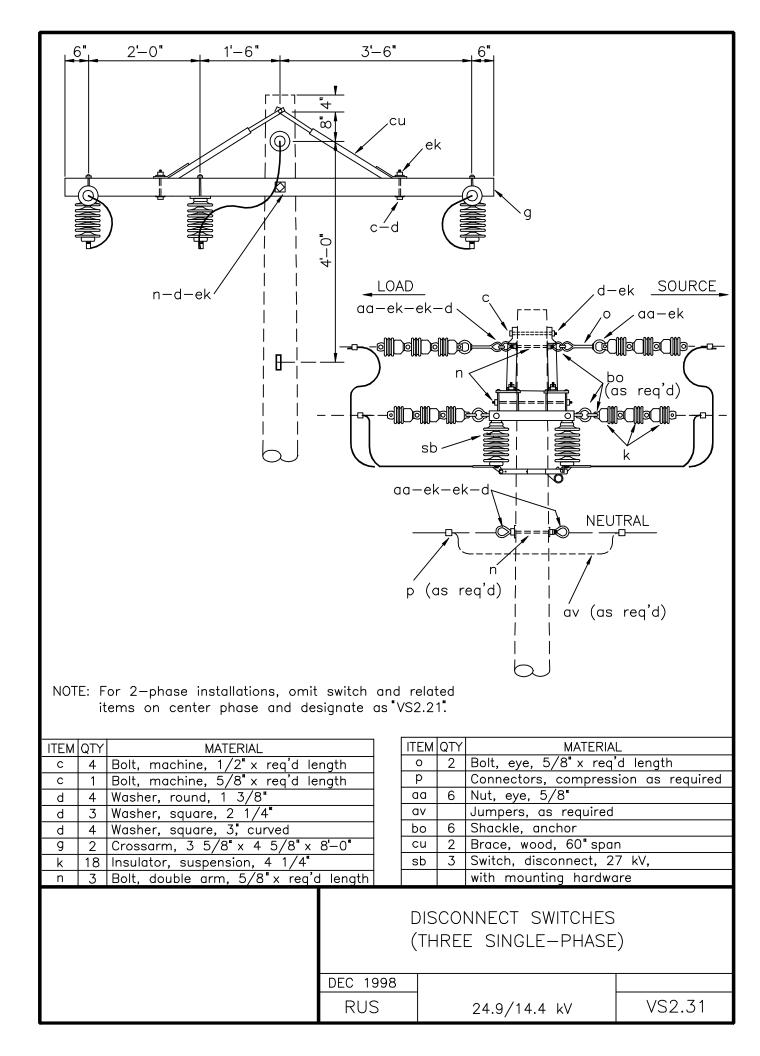
SECTIONALIZING ASSEMBLY UNITS

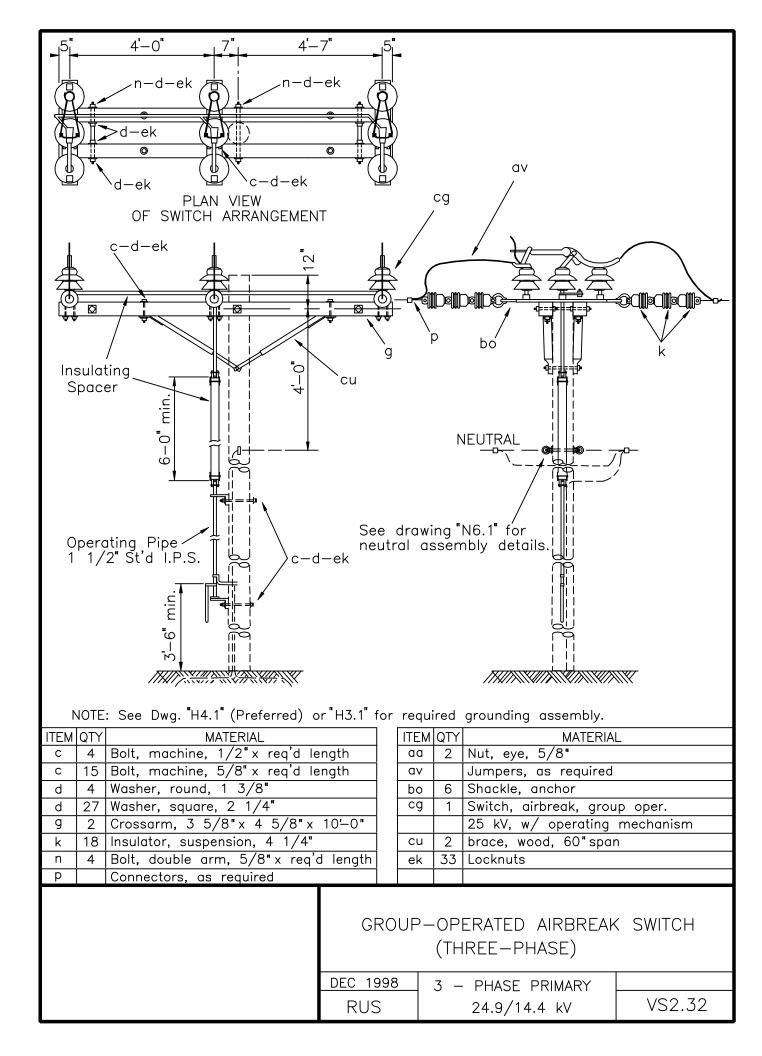
DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
VS1.01, VS1.02, VS2.01	MISCELLANEOUS CUTOUTS AND DISCONNECT SWITCH
VS1.1	CUTOUT - SINGLE PHASE
VS1.3	CUTOUTS (THREE SINGLE-PHASE)
VS2.31	DISCONNECT SWITCHES (THREE SINGLE-PHASE)
VS2.32	GROUP-OPERATED AIRBREAK SWITCH (THREE-PHASE)











INDEX W

WOOD POLES, CROSSARMS AND BRACES

DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
W1.1G	POLE FRAMING GUIDE
W2.1G	CROSSARM DRILLING GUIDE
W3.1, W3.2	CROSSARM BRACES

CONSTRUCTION SPECIFICATIONS FOR POLES AND CROSSARMS

In distributing the poles, large, choice, dense poles shall be used at transformer, deadend, angle, and corner locations.

Poles shall be set so that alternate crossarm gains face in opposite directions, except at terminal and deadends where the gains of the last two (2) poles shall be on the side facing the terminal or deadend. On unusually long spans, the poles shall be set so that the crossarm is located on the side of the pole away from the long span. On lines that curve, crossarms shall be installed on the side of the pole which faces the midpoint of the curve. On sloping terrain, crossarms shall be installed on the uphill side of the pole. Where pole top insulator brackets or pole top pins are used, they shall be located on the opposite side of the pole from the gain.

Poles shall be set in an alignment and plumb, except at corners, terminal, angles, junctions, or other points of strain, where they shall be set and raked against the strain so that the conductors are in line.

Poles shall be raked against the conductor strain not less than 1 inch for each 10 feet of pole length nor more than 2 inches for each 10 feet of pole length after the conductors are installed at the required tension.

Pole backfill shall be thoroughly tamped in full depth. Excess dirt shall be banked around the pole.

Pole Setting Depths

The minimum depth for setting poles must be as follows:

Length of Pole (Feet)	Setting in Soil (Feet)	Setting in All Solid Rock (Feet)
20	4.0	3.0
25	5.0	3.5
30	5.5	3.5
35	6.0	4.0
40	6.0	4.0
45	6.5	4.5
50	7.0	4.5
55	7.5	5.0
60	8.0	5.0

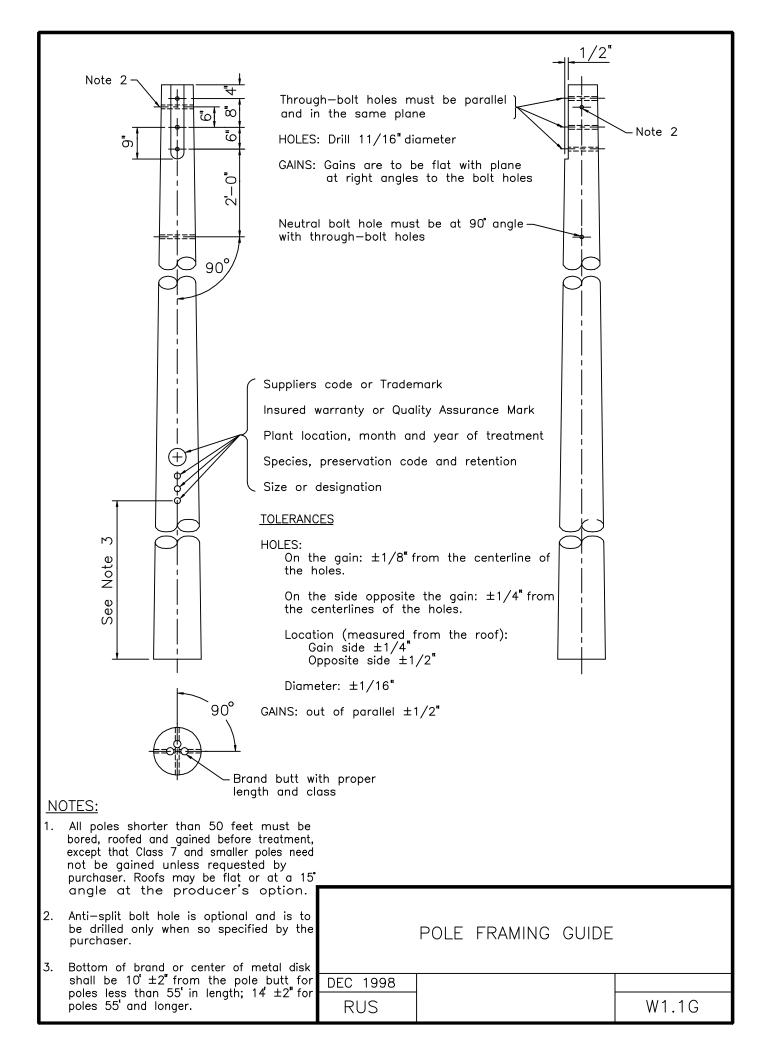
"Setting in Soil" depths must apply:

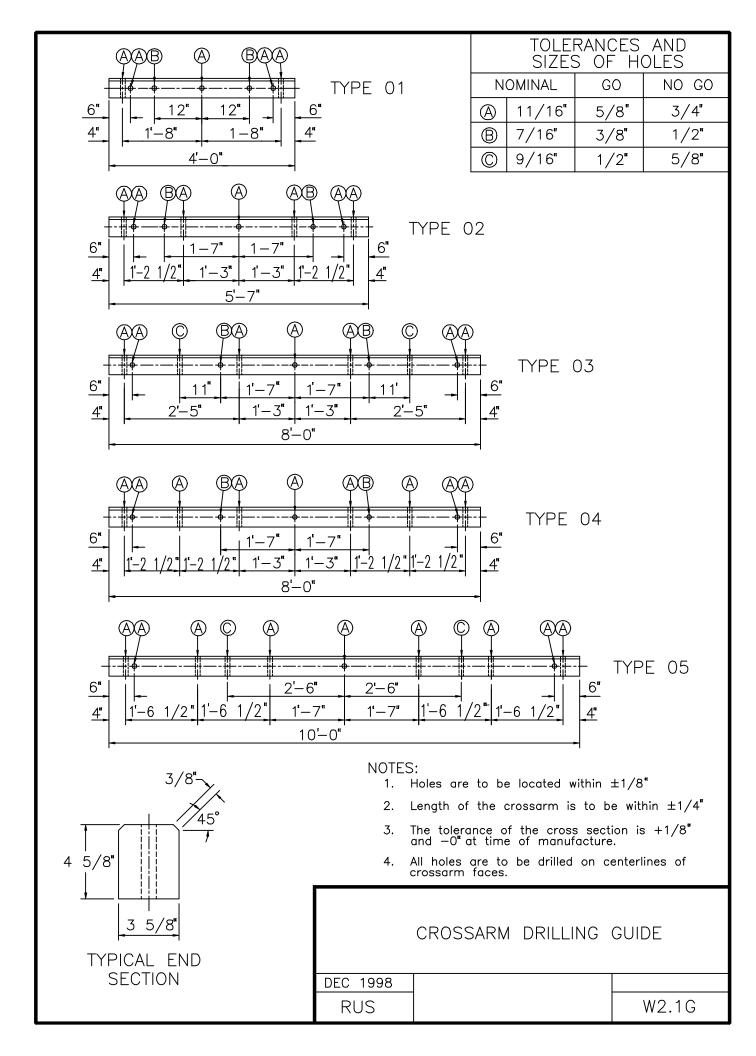
- A. Where poles are to be set in soil;
- B. Where there is a layer of soil or more than two (2) feet in depth over solid rock;
- C. Where the hole in solid rock is not substantially vertical or the diameter of the hole at the surface of the rock exceeds approximately twice the diameter of the pole at the same level.

"Setting in All Solid Rock" depths must apply where poles are to be set in solid rock and where the hole is substantially vertical, approximately uniform in diameter and large enough to permit the use of tamping bars the full depth of the hole.

Where there is a layer of soil two (2) feet or less in depth over solid rock, the depth of the hole must be the depth of the soil in addition to the depth specified under "Setting in All Solid Rock" provided, however, that such depth must not exceed the depth specified under "Setting in Soil."

On sloping ground, the depth of the hole must be measured from the low side of the hole.



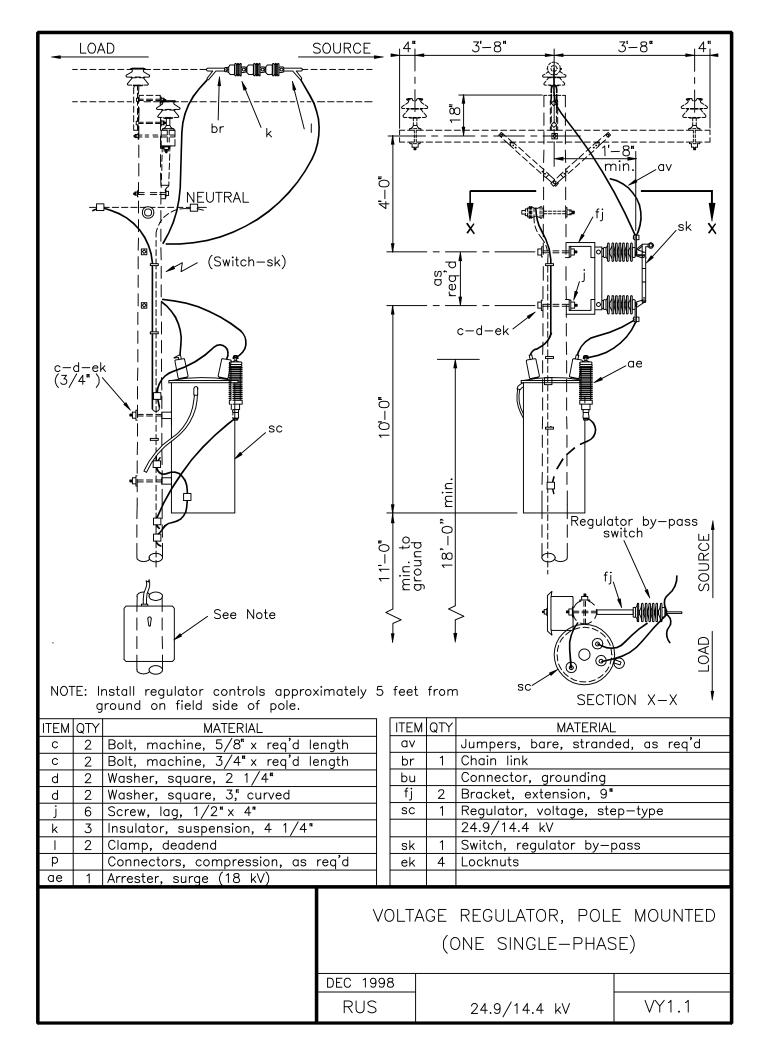


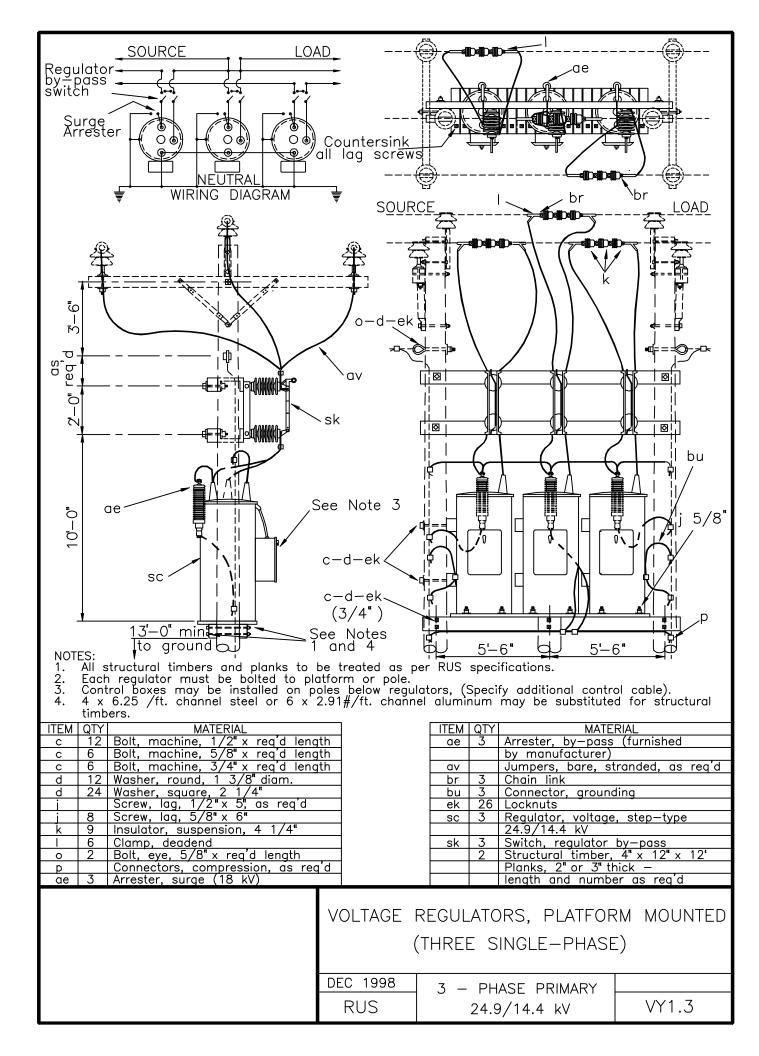
ek	entre cu i co j co W 3.1
	W3.2
ITEM MATERIAL c Bolt, machine, 1/2" x req'd le c Bolt, machine, 5/8" x req'd le d Washer, round, 1 3/8" d Washer, square, 2 1/4" i Bolt, carriage, 3/8" x 4 1/2" j Screw, lag, 1/2" x 4" cu Brace, wood, 28" cu Brace, wood, 60" ek Locknuts	W3.1 W3.2 QTY QTY ength 2 ength 1 2 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 3
	CROSSARM BRACES DEC 1998 W3.1, RUS W3.2

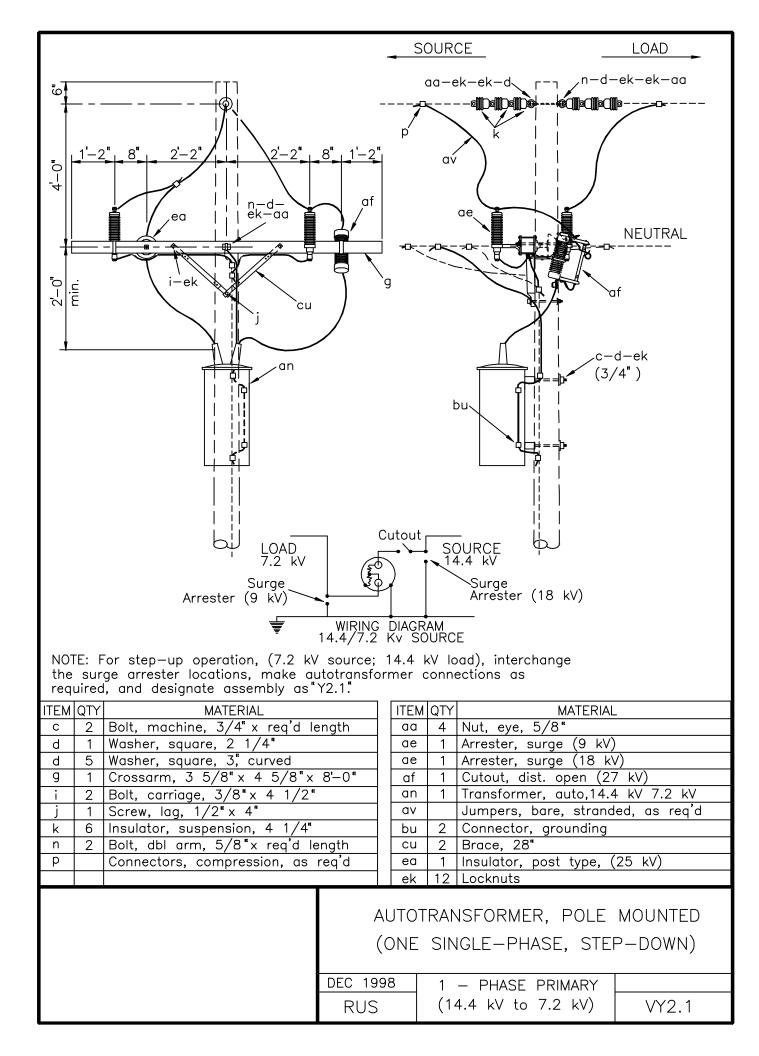
INDEX Y

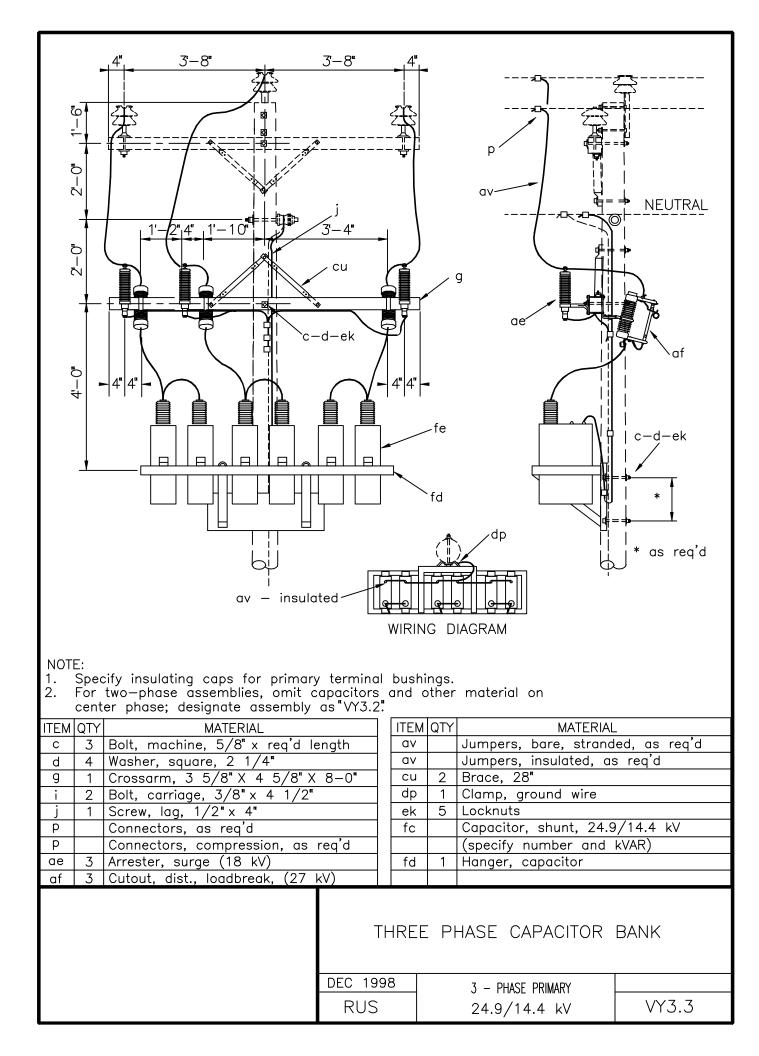
VOLTAGE ALTERATION EQUIPMENT ASSEMBLY UNITS

DRAWING NUMBER	DRAWING TITLE (DESCRIPTION)
VY1.1	VOLTAGE REGULATOR, POLE MOUNTED (ONE SINGLE-PHASE)
VY1.3	VOLTAGE REGULATORS, PLATFORM MOUNTED (THREE SINGLE-PHASE)
VY2.1	AUTOTRANSFORMER, POLE MOUNTED (ONE SINGLE-PHASE, STEP-DOWN)
VY3.3	THREE-PHASE CAPACITOR BANK









APPENDIX 1

TABLE OF SELECTED SI TO METRIC CONVERSIONS

LENGTH

To Convert From	To Multiply By		
foot (ft.)	meter (m)	3.048	E-01
inch (in.)	meter (m)	2.540	E-02
kilometer (km)	meter (m)	1.000	E+03
mile (mi.)	meter (m)	1.609344	E+03

<u>AREA</u>

To Convert From	То	Multiply By	
circular mil (cmil)	square meter	5.067075	E-10
square centimeter	square meter	1.000	E-04
square foot	square meter	9.290304	E-02
square kilometer	square meter	1.000	E+06
square mile	square meter	2.589988	E+06

FORCE

To Convert From	То	Multiply By	
kilogram force (kgf)	newton (N)	9.806650	
kip	newton (N)	4.448222	E+03
pound force (lbf)	newton (N)	4.448222	

MASS

To Convert From	То	Multiply By	
pound (avoirdupois) (lb)	kilogram (kg)	4.535924	E-01

APPENDIX 2

DERIVIATION OF MAXIMUM PERMISSIBLE LINE ANGLES

FORMULA:

Sin(O/2) = (P-(Fw*Sw*Ww))/2*Ft*T (From RUS Bulletin 160-2, Section III-12-F)

CONSTANTS:

Wind Overload Capacity Factor (Fw):	2.00
(NOTE: Use 2.67 at crossings)	
Wire Tension Overload Capacity Factor (Ft):	1.33
(From 1997 NESC, TABLE 253-2, Grade C)	

CONDUCTOR DATA (From RUS Bulletin 160-2, Table B-1)

		Maximum	Design
Conductor Size	<u>Strength</u>	Tension	<u>Tension (T)</u>
4 ACSR (7/1)	2360	60%	1416
2 ACSR (6/1)	2850	60%	1710
2 ACSR (7/1)	3640	60%	2184
1/0 ACSR (6/1)	4380	60%	2628
123.3 AAC (7)	4460	60%	2676
2/0 ACSR (6/1)	5310	50%	2655
3/0 ACSR (6/1)	6620	50%	3310
4/0 ACSR (6/1)	8350	40%	3340
246.9 AAC (7)	8560	40%	3424
336.4 ACSR (18/1)	8680	40%	3472
336.4 ACSR (26/7)	14100	35%	4935
4 ACSR (7/1)	<u>LIGHT</u> 0.1928	AD (Ww) by Loadi <u>MEDIUM</u> 0.2523	HEAVY 0.4190
2 ACSR (6/1)	0.2370	0.2720	0.4387
2 ACSR (7/1)	0.2438	0.2750	0.4417
1/0 ACSR (6/1)	0.2985	0.2993	0.4660
123.3 AAC (7)	0.2985	0.2993	0.4660
2/0 ACSR (6/1)	0.3353	0.3157	0.4823
3/0 ACSR (6/1)	0.3767	0.3340	0.5007
4/0 ACSR (6/1)	0.4223	0.3543	0.5210
246.9 AAC (7)	0.4223	0.3543	0.5210
336.4 ACSR (18/1)	0.5130	0.3947	0.5613
336.4 ACSR (26/7)	0.5408	0.4070	0.5737